

Visscher



**INSTRUCTION
MANUAL**

ENGLISH

COLORADO / OSLO

11X14

Important

Before you begin

- These instructions must be followed step by step. Deviation from the instructions may void the product's warranty. See Warranty Sheet for further details.
- Read all instructions thoroughly before starting assembly.
- Use the component list as a checklist for product parts.
- Unwrap parts only as needed to keep component dealer code label intact for reference.

Site preparation

- Assemble the structure on a firm, level surface. Protect the product from damage as some pieces may be fragile.

Assistance

- If you require assistance, or need to order replacement parts, contact your Visscher Dealer.
- For additional information call the number below. Please have the serial number ready to ensure quick service.



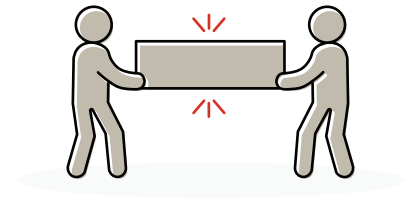
TOLL FREE 1 (877) 795-7423



Product may be subject to building code requirements. It is the consumer's responsibility to inform themselves of any restrictions prior to purchase.

Two person project

Product can be heavy.
Use care when lifting.

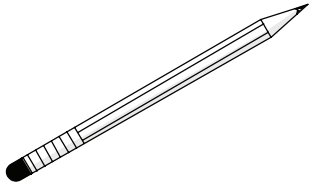


Estimated assembly
time: **8 hours**.

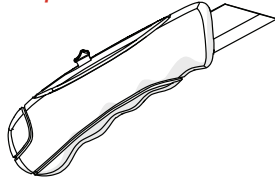
Tools

Some tools are required, others are suggested:

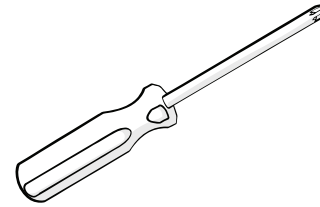
PENCIL



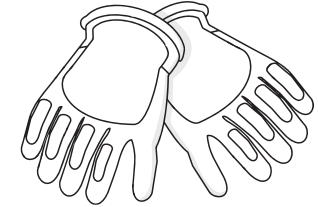
KNIFE
Required



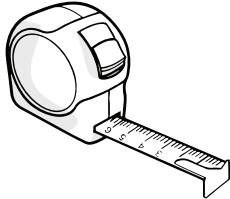
PHILLIPS SCREW DRIVER



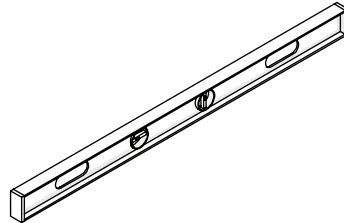
PROTECTIVE GLOVES



TAPE MEASURE



BUBBLE LEVEL TOOL
Required



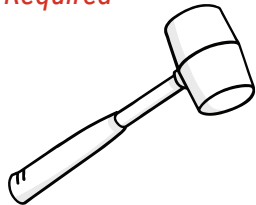
POWER DRILL
Required



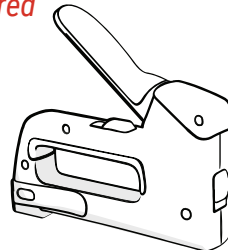
LADDER (8FT / 2.5M)
Required



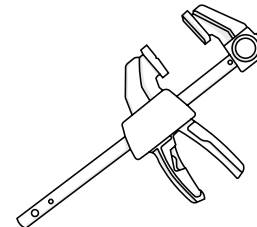
RUBBER MALLET
Required



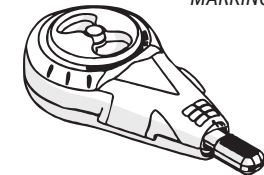
STAPLER
Required



TRIGGER CLAMP (X2)



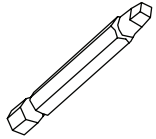
CHALK LINE MARKER
Required
OR A FLOOR MARKING TAPE



Hardware

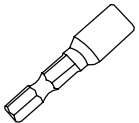
ROBERTSON BIT

1X



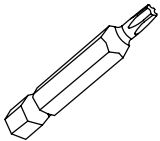
3/8" HEX HEAD BIT

1X



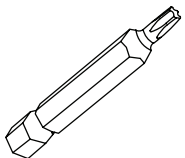
TORX T25 BIT

1X



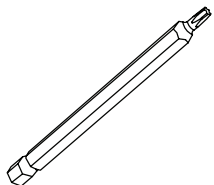
TORX T30 BIT

1X



TORX T30 BIT 6"

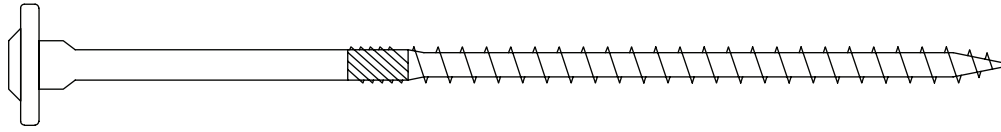
1X



W

26X

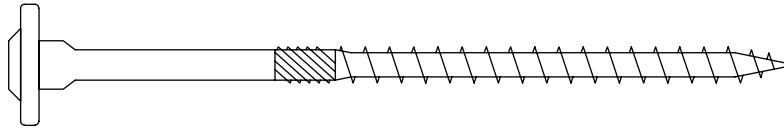
5-1/8" X 5/16" RSS (T30 TORX)



V

43X

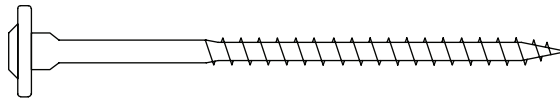
4" X 5/16" RSS (T30 TORX)



U

90X

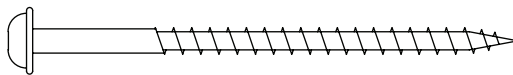
2 3/4" #10 RSS (T25 TORX)



F

70X

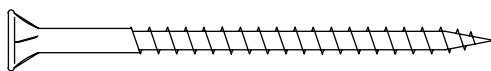
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



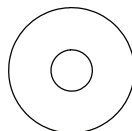
B

264X

2 1/2" #8 FLAT HEAD (#2 ROBERTSON)



16X

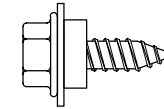


1" METAL WASHER

H

185X

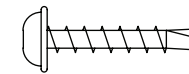
3/4" #14 HEX



D

4X

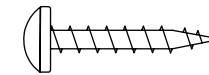
1" #8 PAN HEAD (#2 ROBERTSON) WITH SELF-DRILLING TIP



G

86X

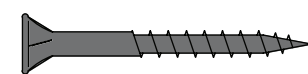
1" #8 PAN HEAD (#2 ROBERTSON)



A

3X

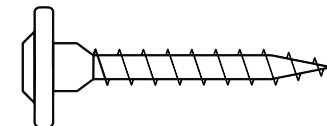
1 1/2" #8 FLAT HEAD - BL (#2 ROBERTSON)



Y

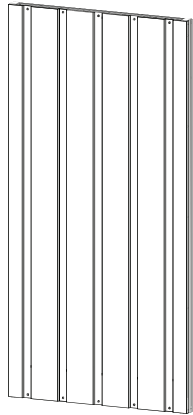
16X

1 1/2" X 1/4" RSS (T25 TORX)

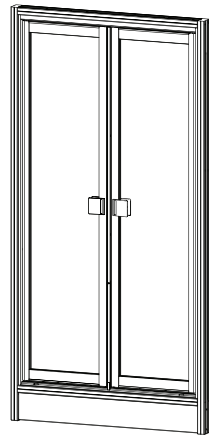


Components

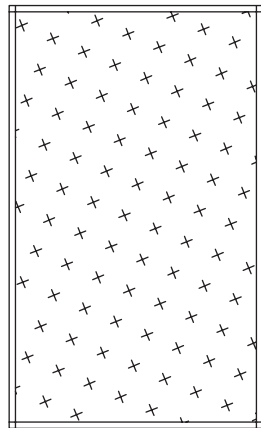
Panels



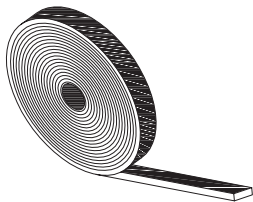
7X 3544 Shear Panel



2X 3505 Bifold Window Panel



2X 2326 Screen



3X 1880 Foam Gasket

1X 4008 Front Left Post

1X 4009 Front Right Post

2X 4007 Pre-drilled Post

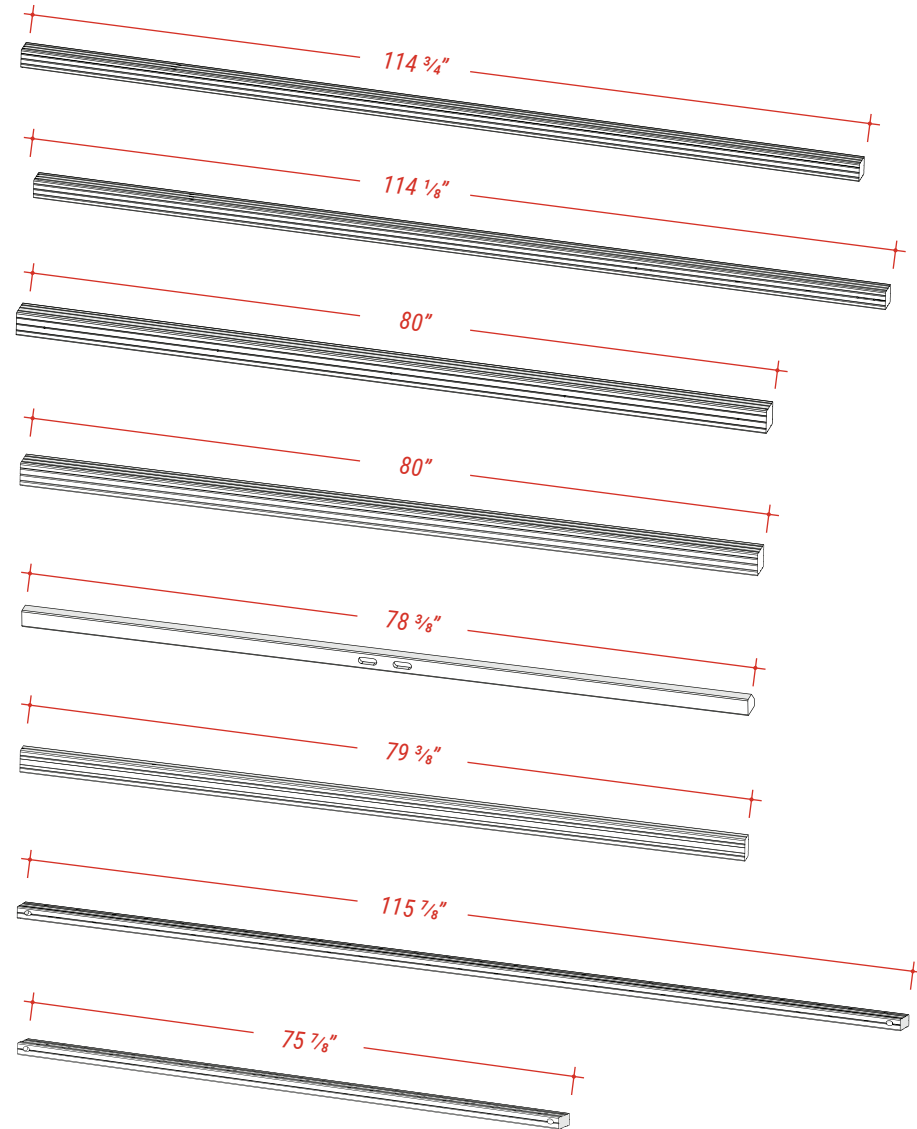
2X 5125 Back Post

1X 4006 Strike Post

2X 4010 Narrow Post

1X 4026 Long Threshold

1X 4027 Short Threshold

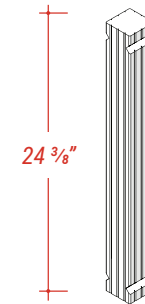
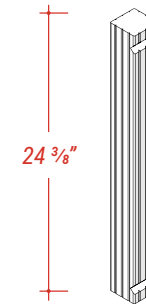
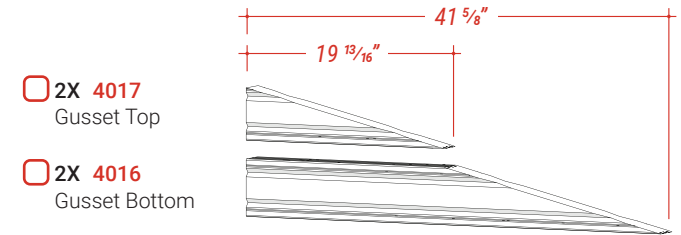
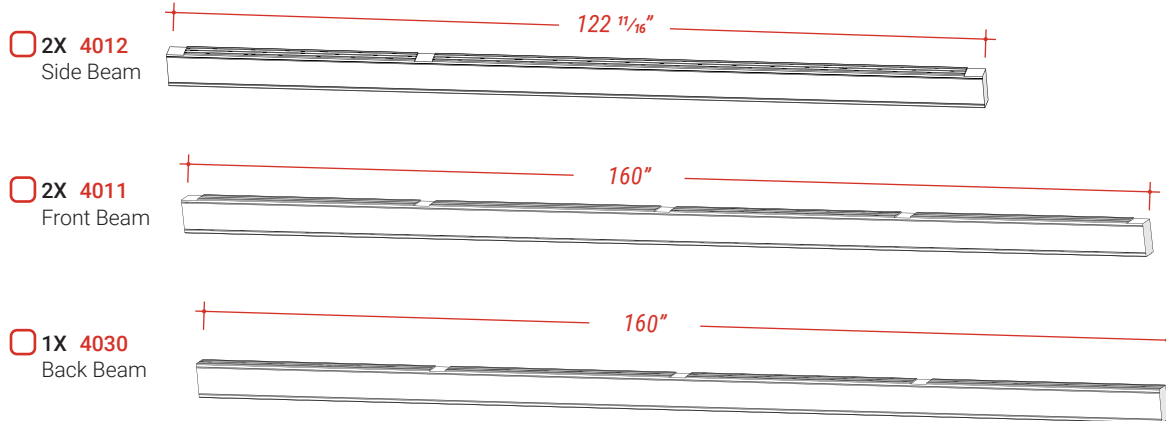


MEASUREMENTS ARE APPROXIMATE

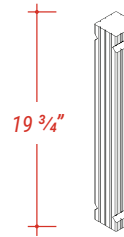
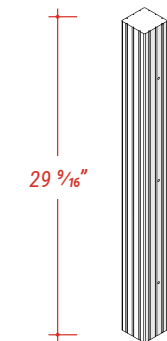
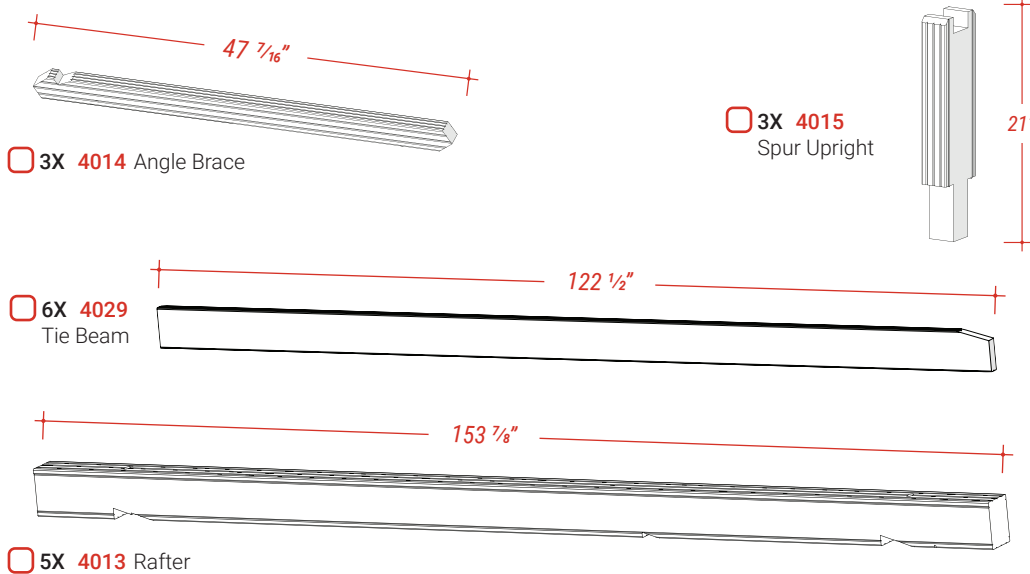
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Components

Panels



Roofing Structure & Upper Windows

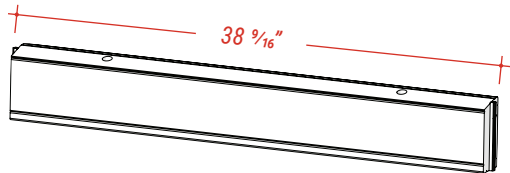


MEASUREMENTS ARE APPROXIMATE

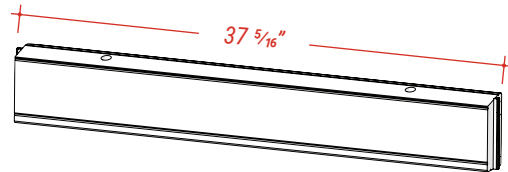
0195 Colorado - Oslo 11x14 Instructions V1.3 EN

Components

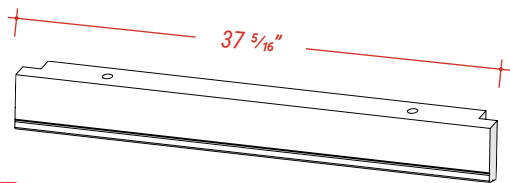
Roofing Structure & Upper Windows



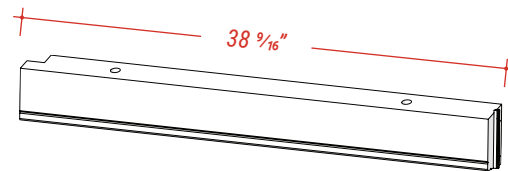
2X 4022 Front Outside Filler



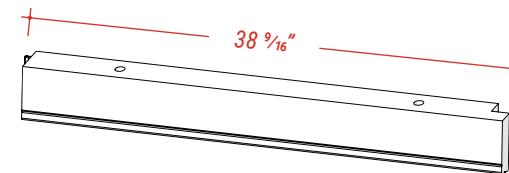
2X 4023 Front Inside Filler



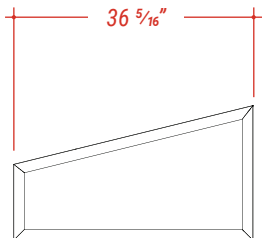
2X 4025 Back Middle Filler



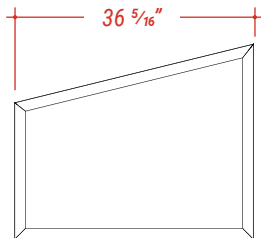
1X 4024 Back Left Filler



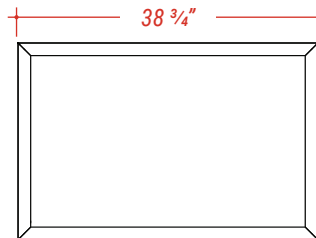
1X 4128 Back Right Filler



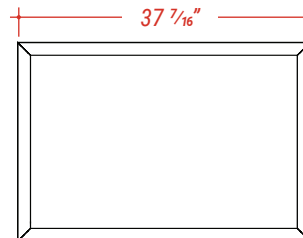
1X 2583 Window



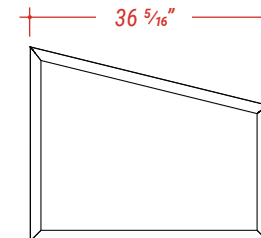
1X 2584 Window



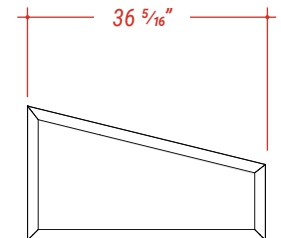
2X 2581 Window



2X 2582 Window



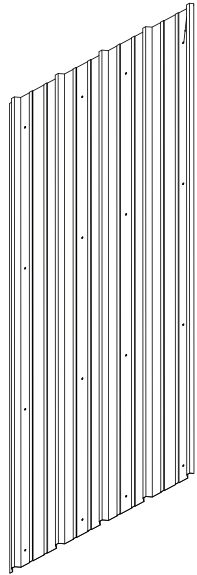
1X 2585 Window



1X 2586 Window

Components

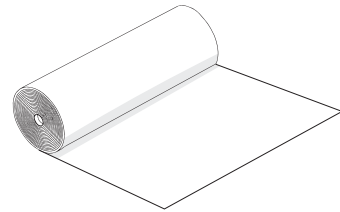
Roofing



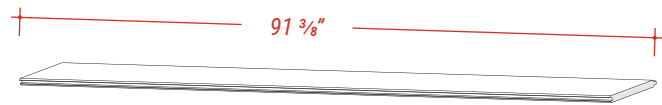
10X 2493 Roof Sheet



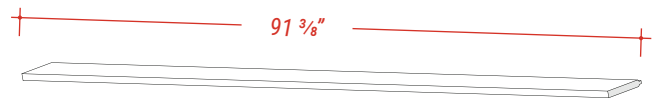
12X 1834 Foam Closure



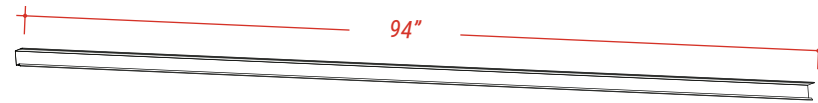
1X 2436 Tar Paper



44X 2500 Ceiling Board 91 3/8"



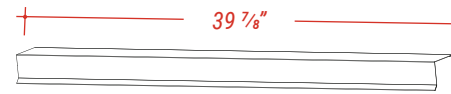
2X 2507 Starter 91 3/8"



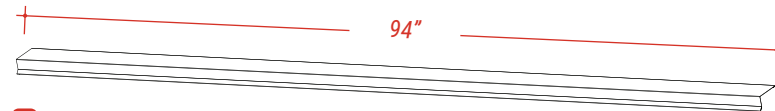
2X 2670 Top Flashing 94"



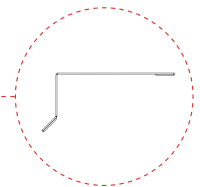
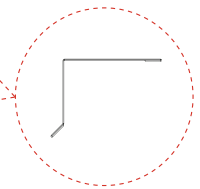
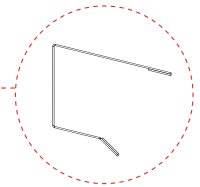
2X 2671 Overside Flashing 120"



2X 2672 Overside Flashing 39 7/8"



2X 2673 Underside Flashing 94"

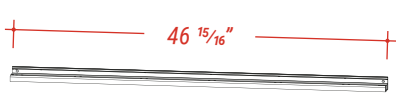


MEASUREMENTS ARE APPROXIMATE

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Components

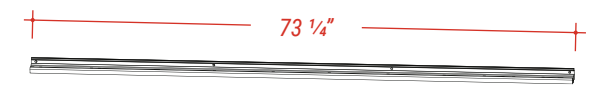
Door Systems



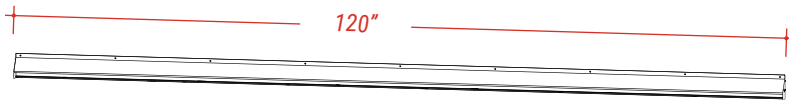
2X 2602 Short Bottom Track



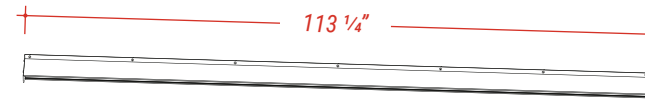
1X 2594 Three-Door Bottom Track



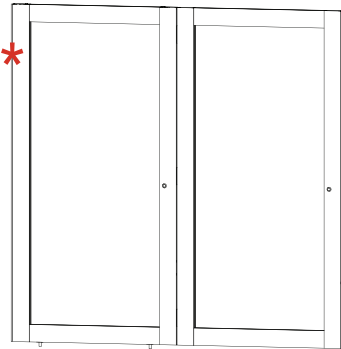
1X 2601 Two-Door Bottom Track



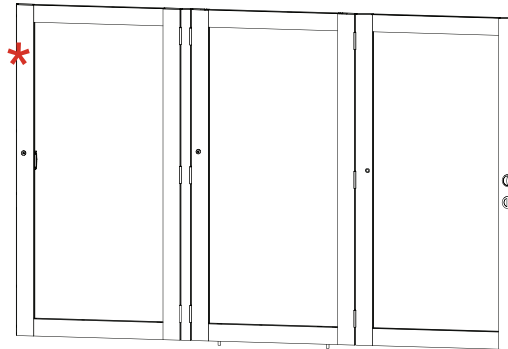
1X 2593 Long Top Track



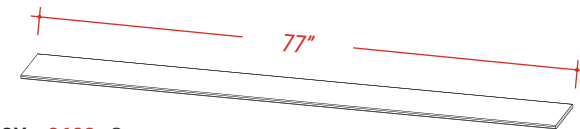
1X 2600 Short Top Track



1X 2570 Two-Door System

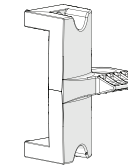


1X 2560 Three-Door System

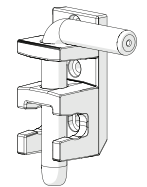


2X 2603 Spacer

2X 2605 Handle



3X 2604 Pin and Keeper



* The small parts and tools for the Door System can be found in the packaging, located on the upper left corner of the door.



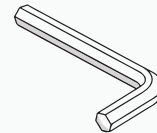
1X 2577 Strike Plate



4X 2606 Roller



1X 2569 3 Keys Set



1X 8149 Hey Key for M6 Bolts



1X 8150 Wrench 3" (Roller Bolt shank)



1X 8151 Wrench 5" (Roller Bolt nut)

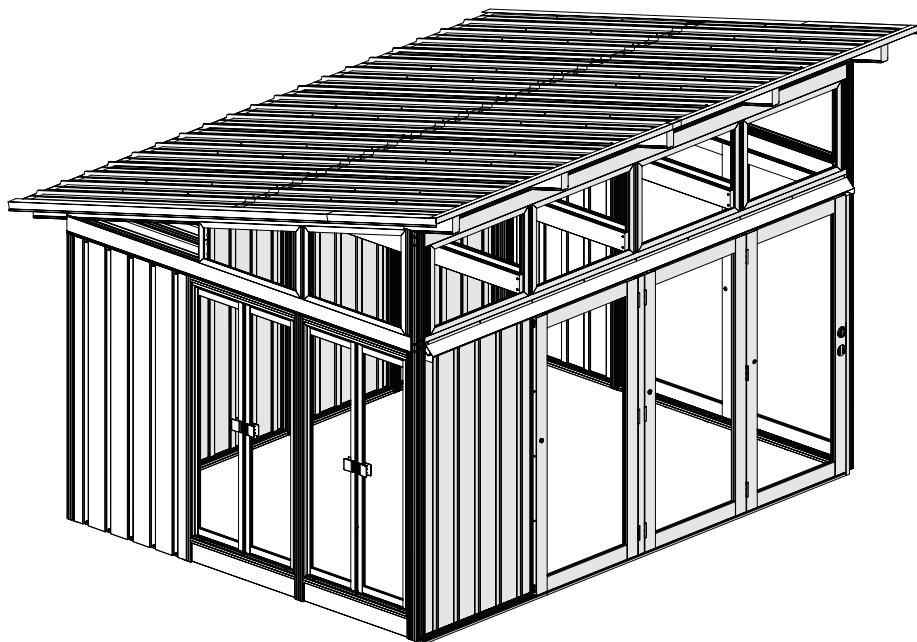
MEASUREMENTS ARE APPROXIMATE

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Phases

Follow the sequence of phases, as shown:

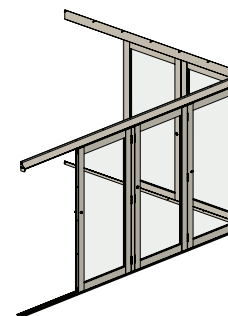
- A** Panels
- B** Roofing Structure & Upper Windows
- C** Doors System
- D** Roofing



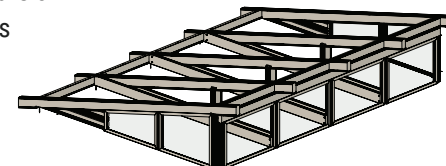
D Roofing



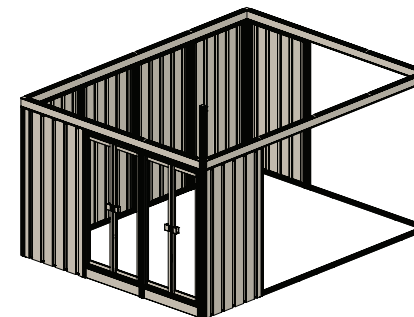
C Doors System



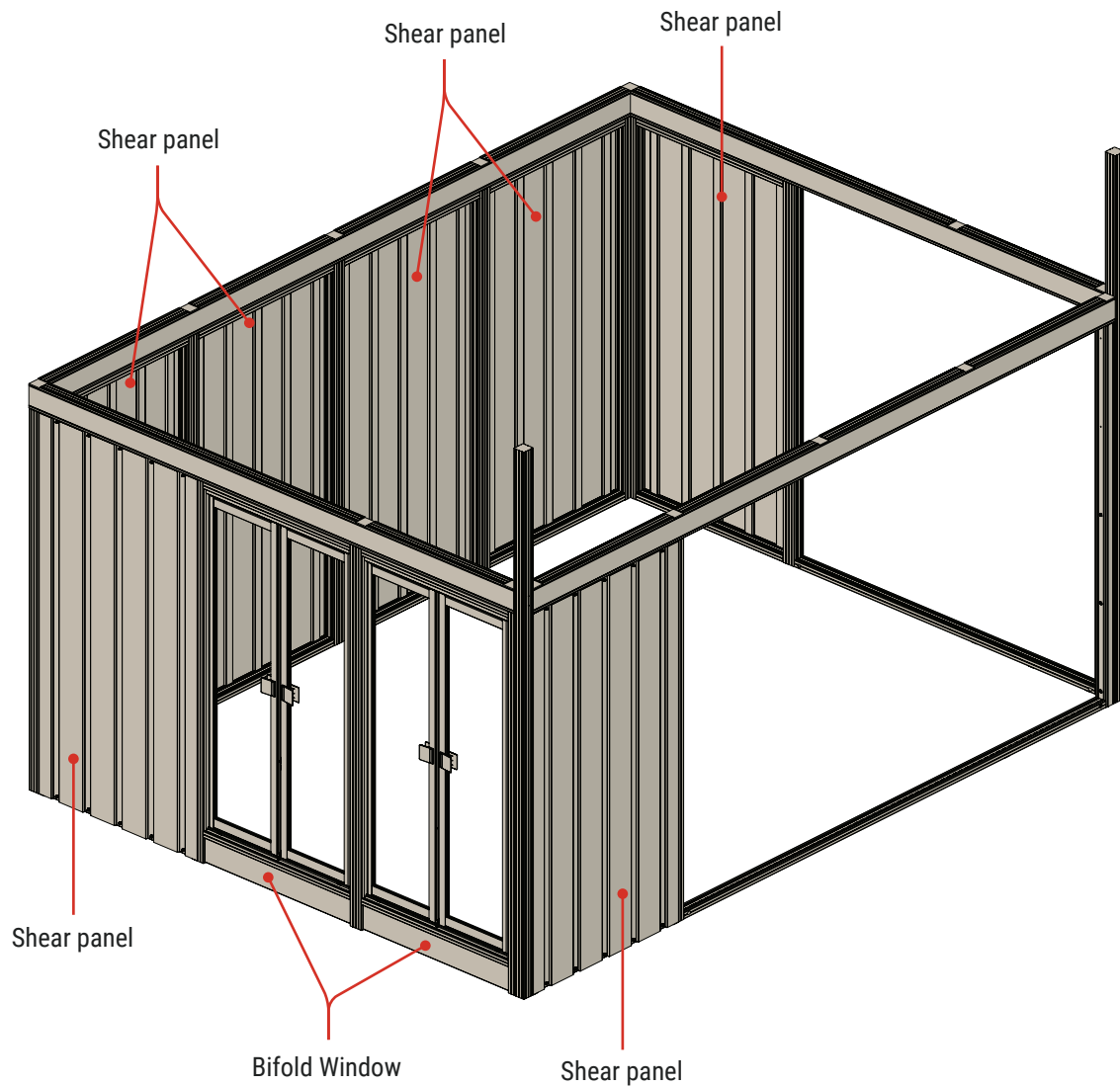
B Roofing Structure & Upper Windows



A Panels



Phase A



A Panels

Panel location **can be modified** to fit your needs.

Each side **must have** at least one Shear Panel.

Door **cannot pass over** Bifold Window Panels.

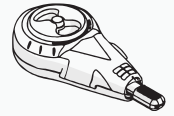
Door direction can be reversed.
See Door Flipping Instructions if you wish to change the orientation of the Doors.

CAUTION: Do not over sink Panel Screws.

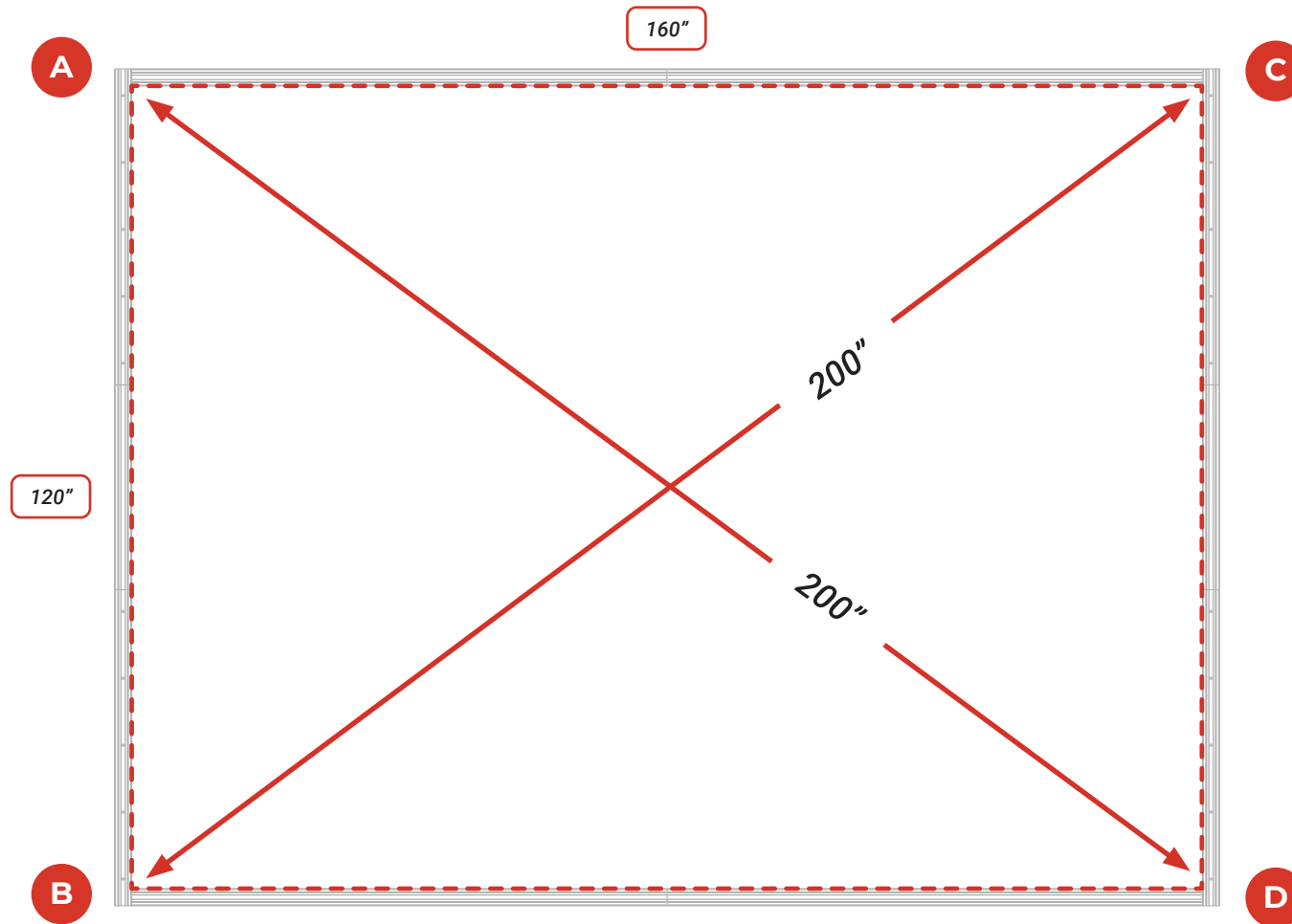
Step 1

1) Using Chalk tool (or a Floor Marking Tape), trace the inside edges of all four corners onto the ground at the exact location you wish your gazebo to be placed.

These markings will be helpful in placing your corner posts and panels in the steps to come.

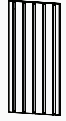


Chalk Line Marker



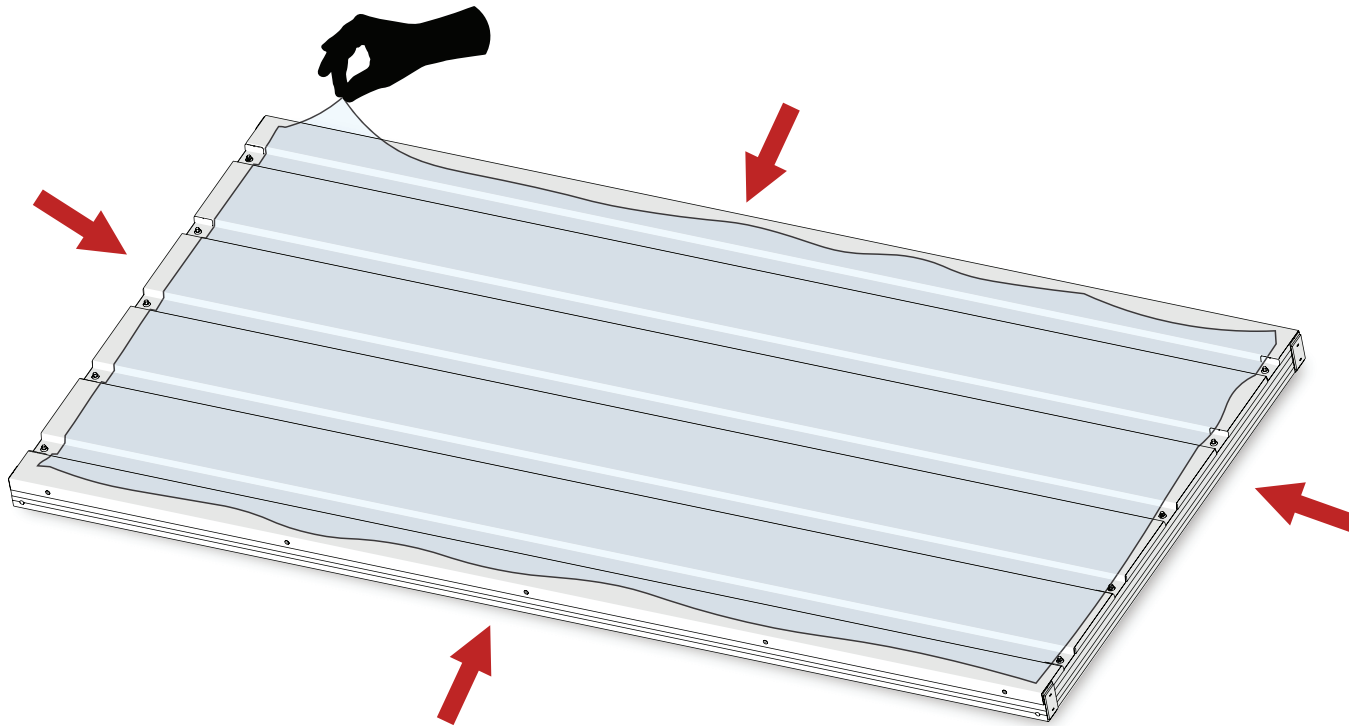
Step 2

1) Remove the protective plastic before assembling the Shear Panels (DC 3544).
The film on the panel is meant to reduce any chance of scratches or scuffs. It is not meant to be left on and will be extremely difficult to remove if left in the sun.



3544 Shear Panel

7X



Step 3

1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3544) connecting to Posts (DC 5125).



knife



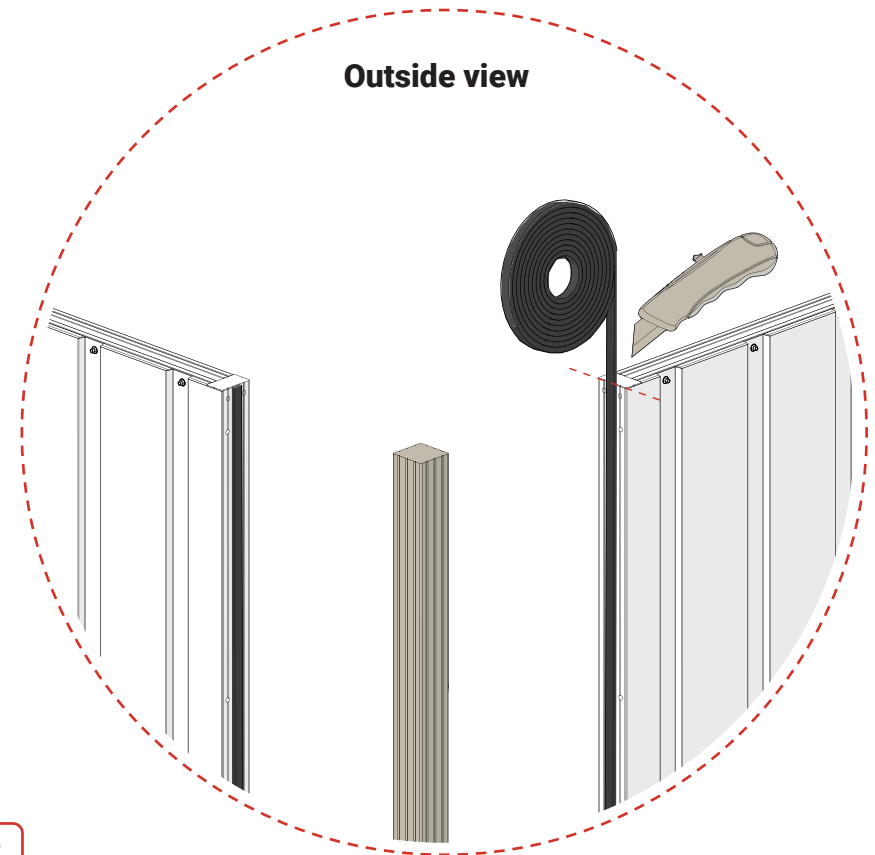
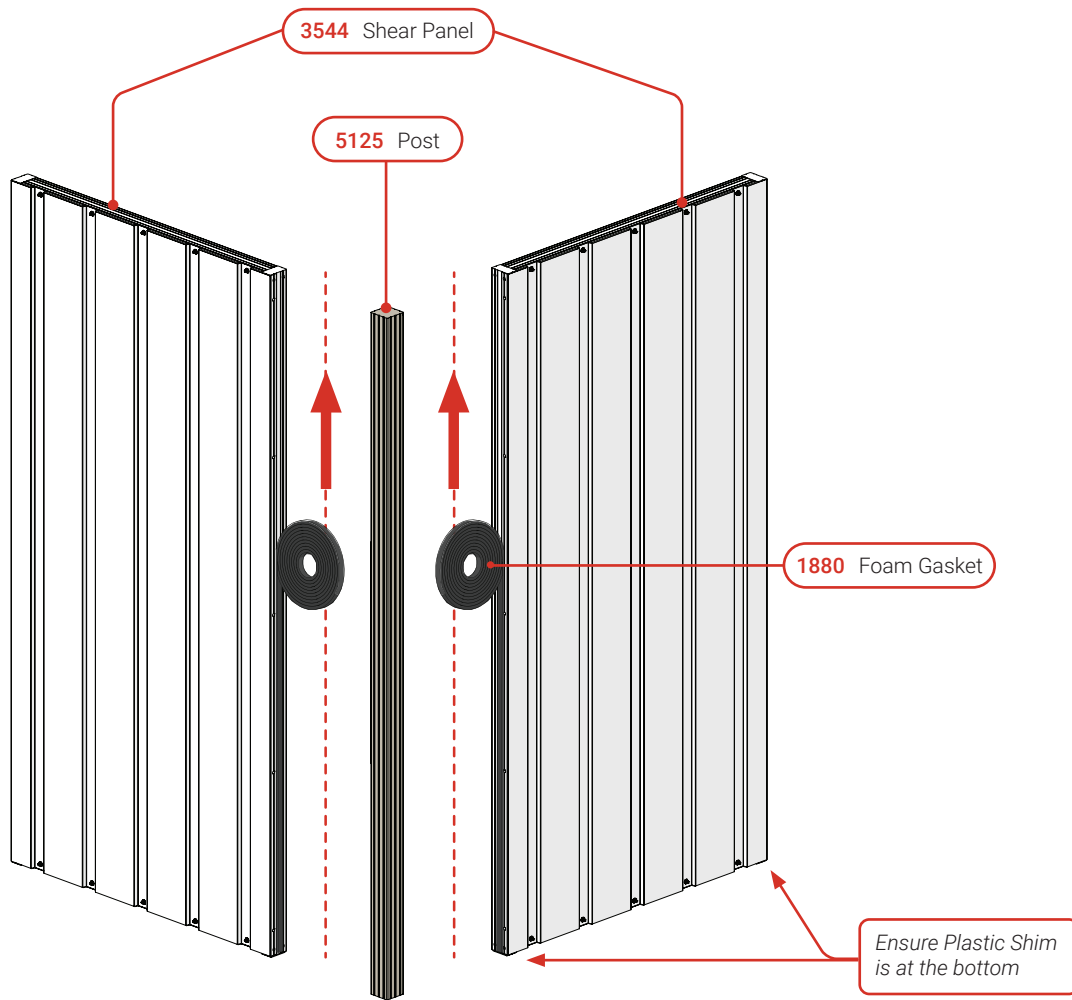
1880 Foam Gasket



3544 Shear Panel



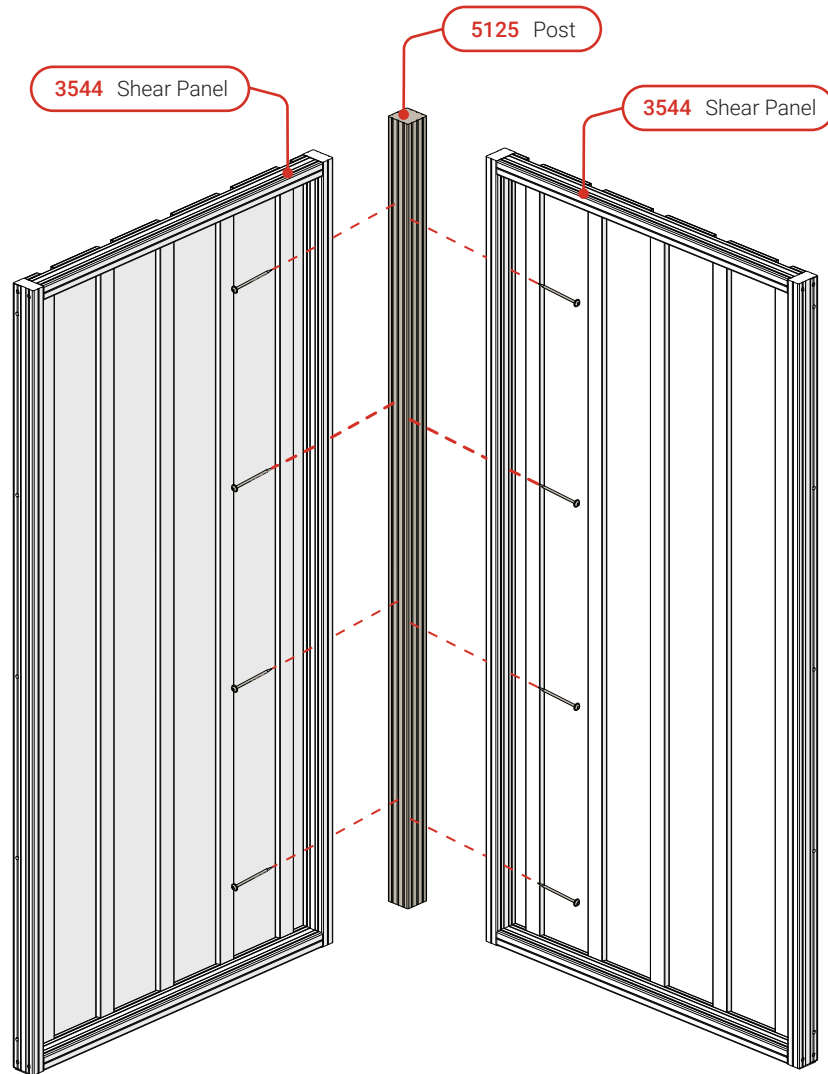
5125 Post



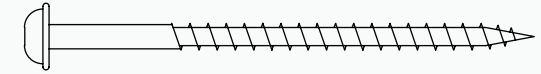
Step 4

1) Fasten the Panels (DC 3544) to the Post (DC 5125).

Wall Panels are to be flush with the inside edge of the post and flush at top and bottom.



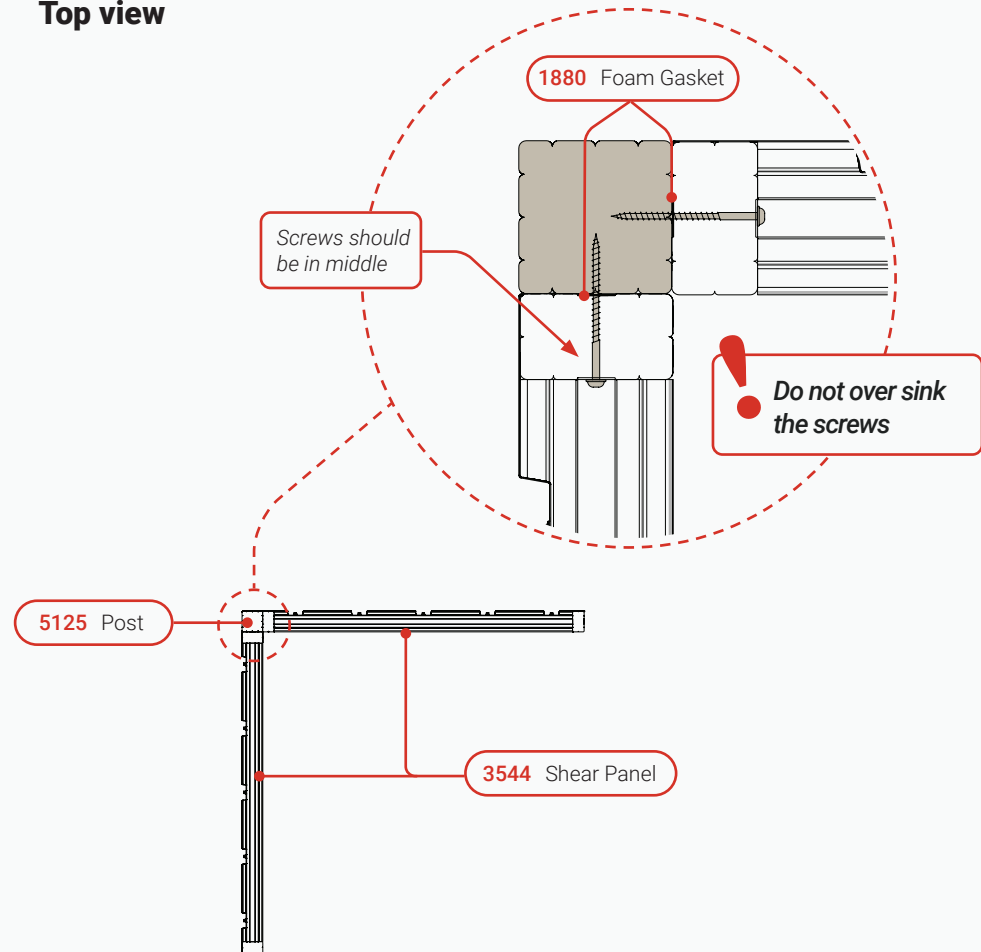
F



8X

2 1/2" #8 WASHER HEAD (#2 ROBERTSON)

Top view



Step 5

- 1) Repeat Steps 3 and 4 for the other side of the structure.
- 2) Arrange two sets of panels (DC 3544) and Posts (DC 5125).



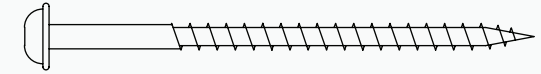
3544 Shear Panel



5125 Post



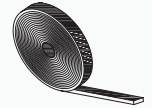
8X



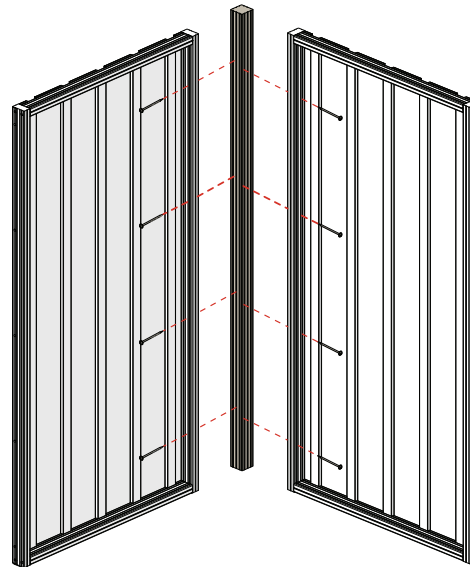
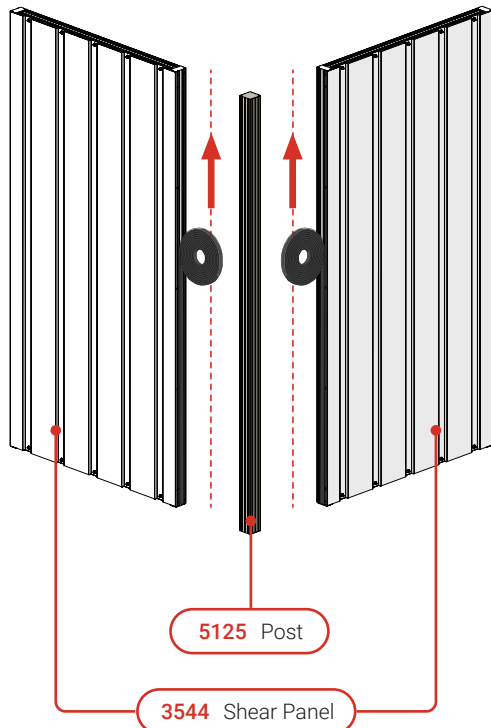
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



knife

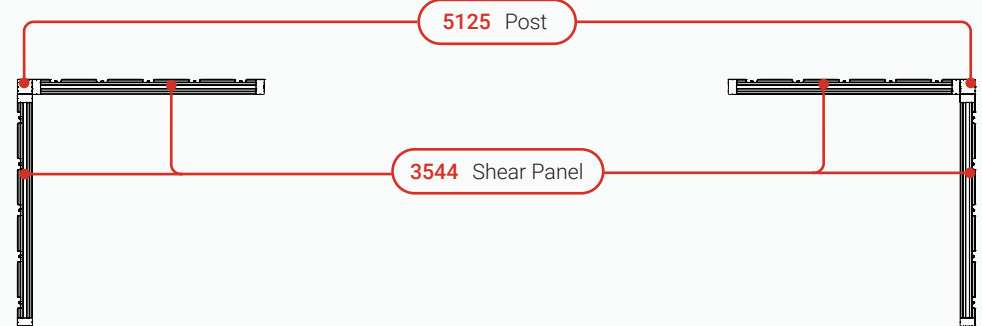


1880 Foam Gasket



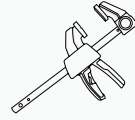
! Do not over sink the screws

Top view



Step 6

- 1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3544).
- 2) Fasten the Panels together. *Wall Panels are to be flush at top and bottom.*
If necessary, use Trigger Clamps to assist wall assembly.



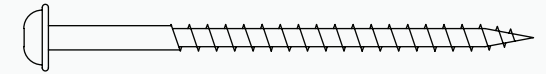
Trigger clamp



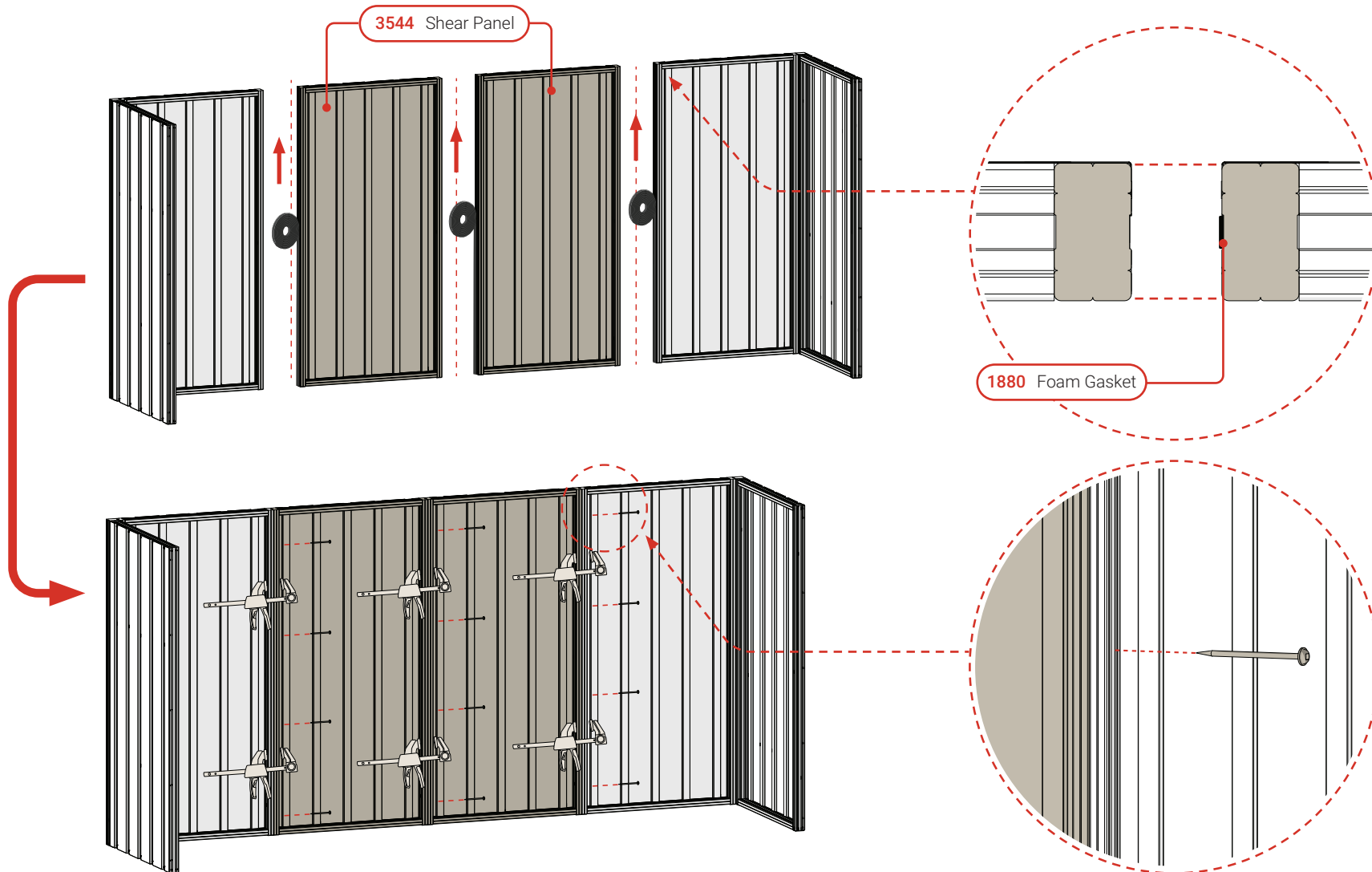
1880 Foam Gasket



12X



2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



Step 7

1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3544 and DC 3505) connecting to the Front Left Post (DC 4008).
Pre-drilled pilot holes must be oriented as shown in the diagram.



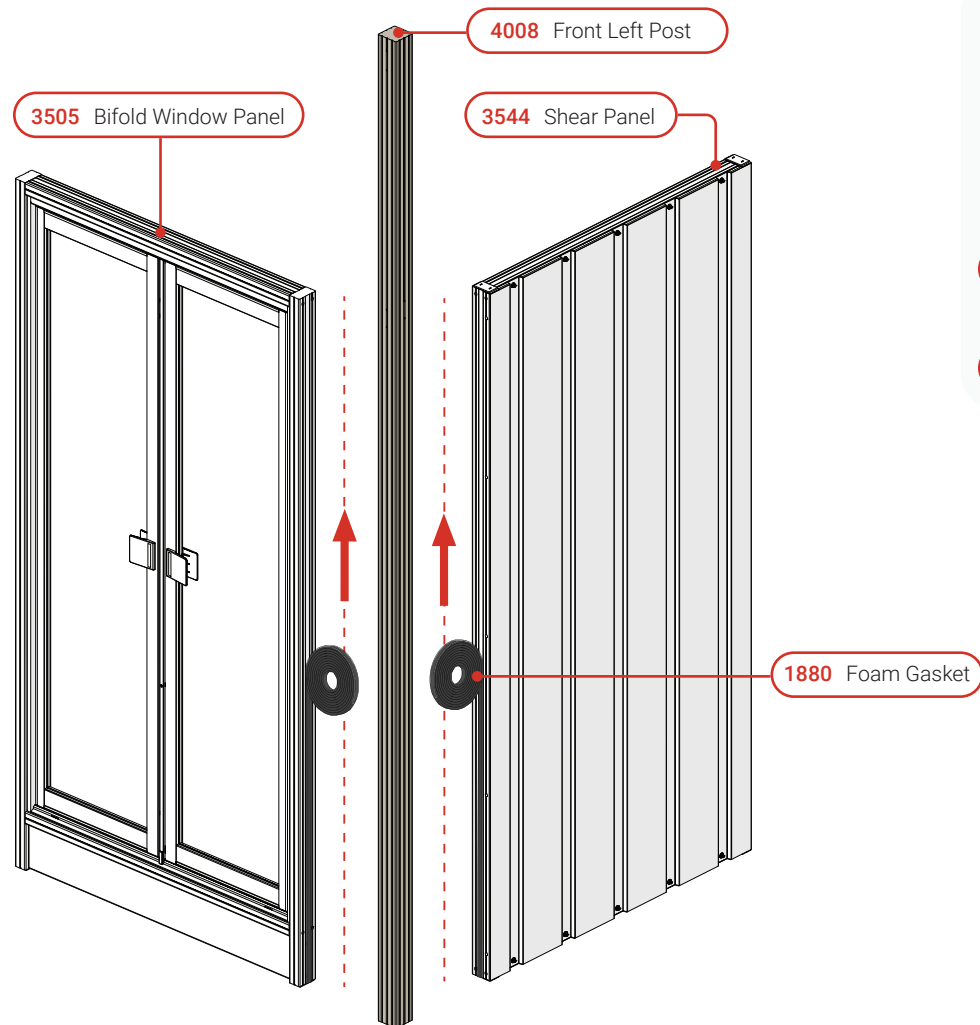
1880 Foam Gasket



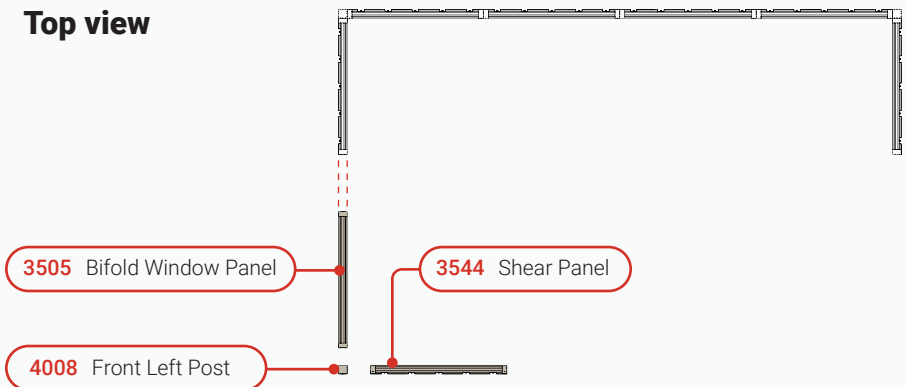
3505 Bifold Window Panel



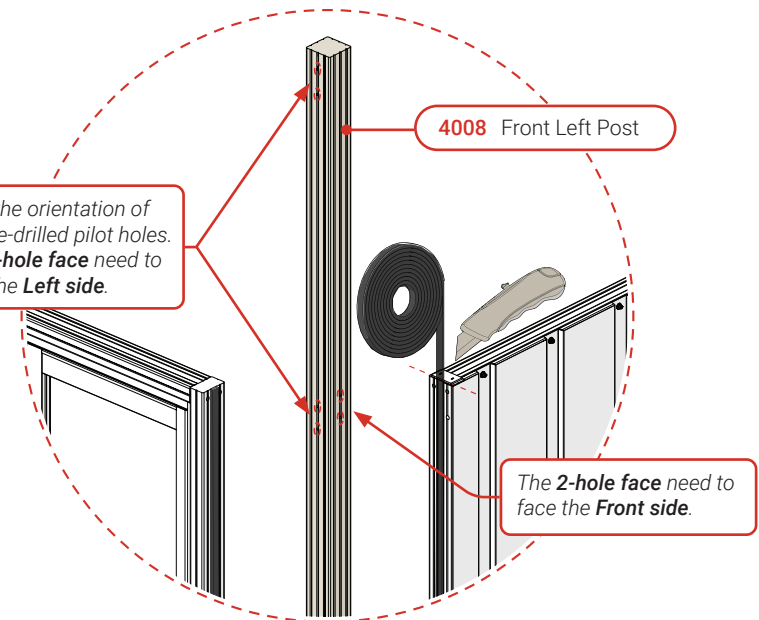
4008 Front Left Post



Top view

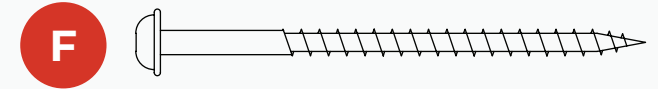


Note the orientation of the pre-drilled pilot holes. The 4-hole face need to face the **Left side**.



Step 8

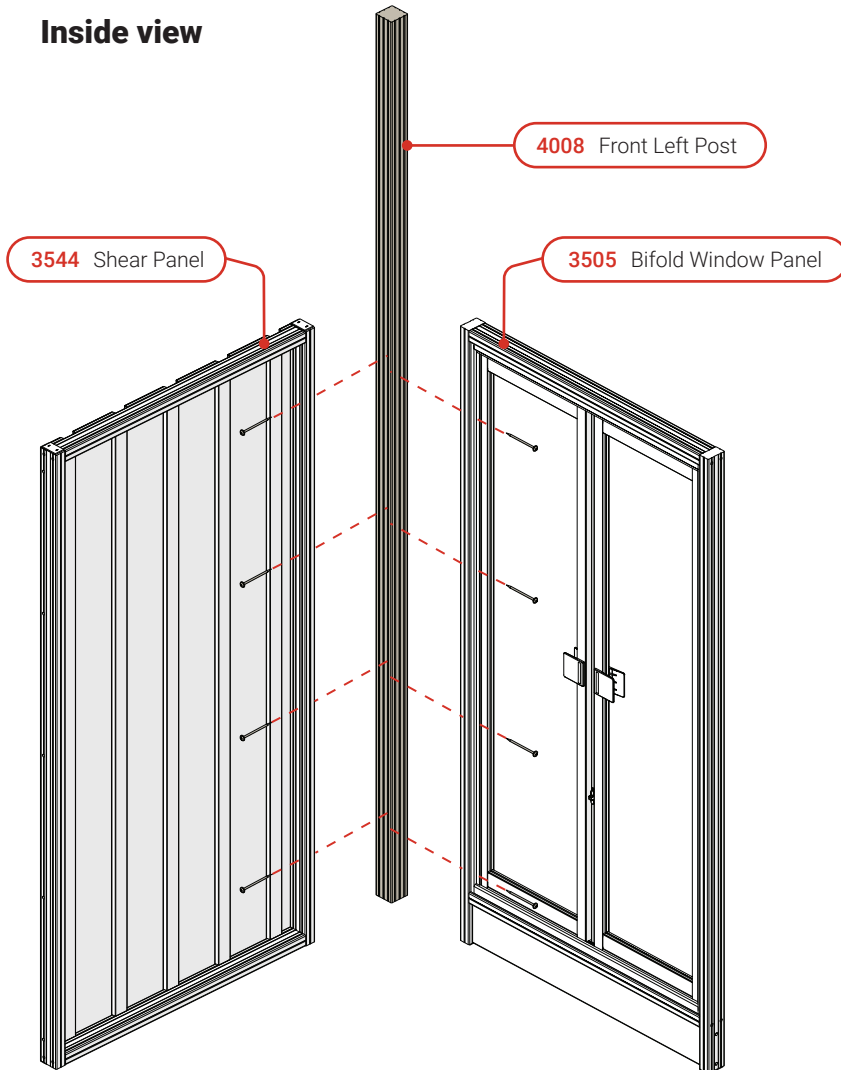
- 1) Fasten the Panels to the Front Left Post (DC 4008).
- 2) Wall Panels (DC 3544 and DC 3505) are to be flush with the inside edge of the post and flush at bottom.



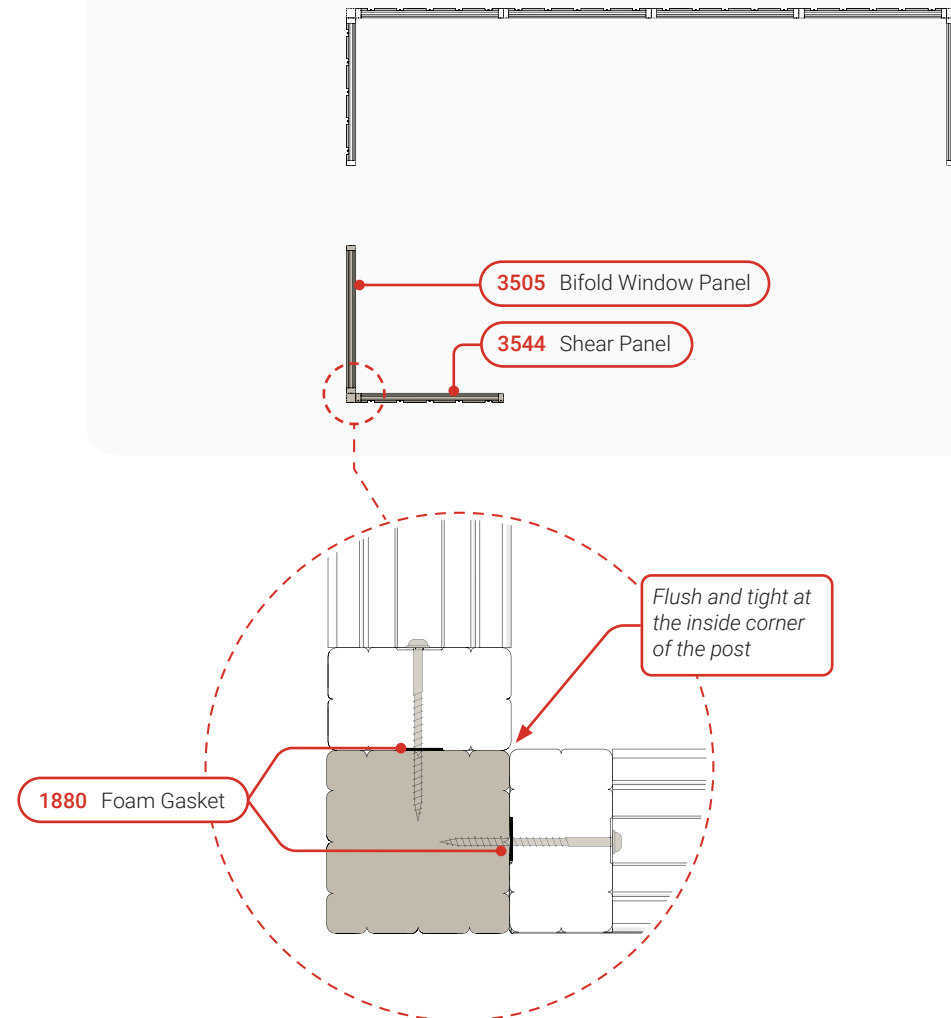
8X

2 1/2" #8 WASHER HEAD (#2 ROBERTSON)

Inside view

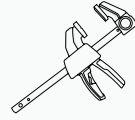


Top view



Step 9

- 1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3505).
- 2) Fasten the Panels together. *Wall Panels are to be flush at top and bottom.*
If necessary, use Trigger Clamps to assist wall assembly.



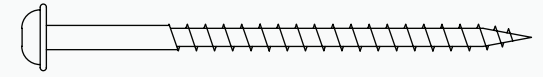
Trigger clamp



1880 Foam Gasket

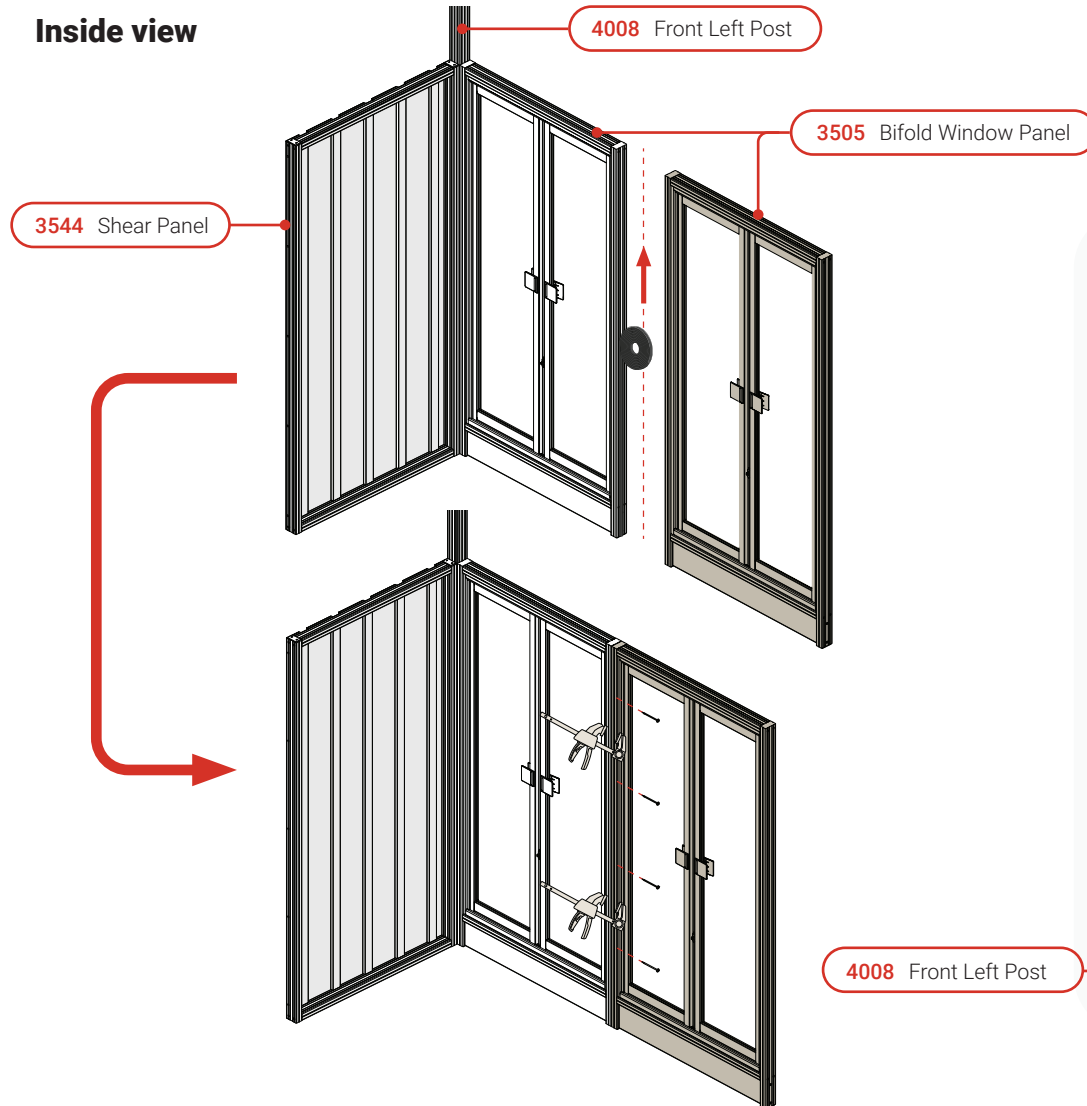


4X

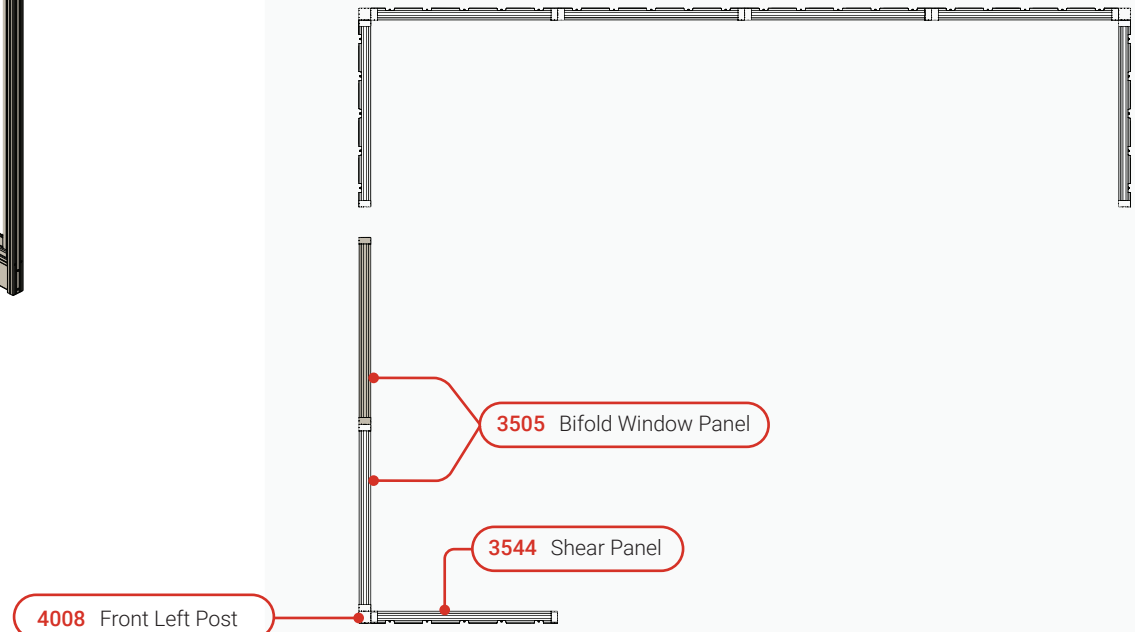


2 1/2" #8 WASHER HEAD (#2 ROBERTSON)

Inside view

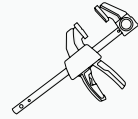


Top view



Step 10

- 1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3544 and DC 3505).
- 2) Fasten the Panels together. Wall Panels are to be flush at top and bottom. If necessary, use Trigger Clamps to assist wall assembly.



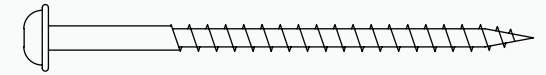
Trigger clamp



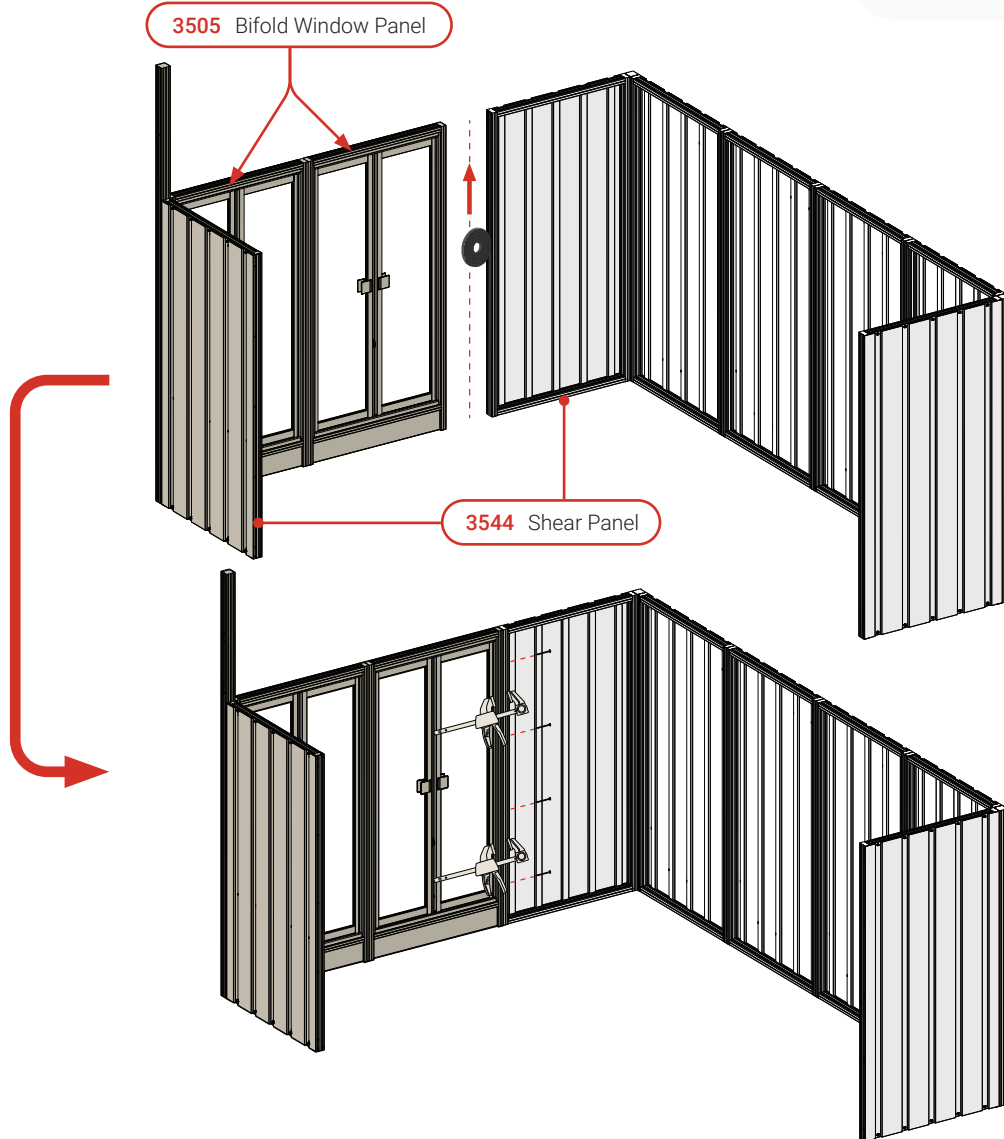
1880 Foam Gasket



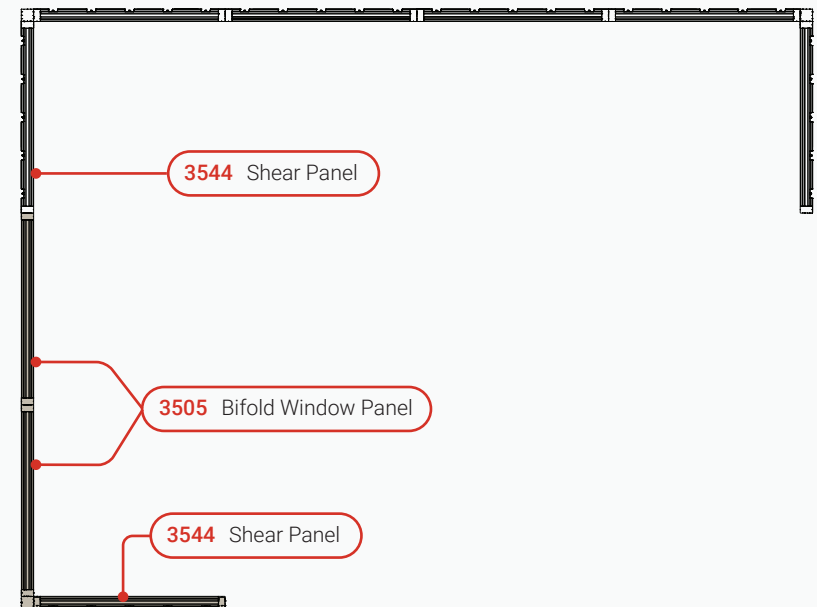
4X



2 1/2" #8 WASHER HEAD (#2 ROBERTSON)

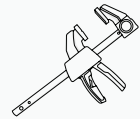


Top view



Step 11

- 1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3544) connecting to Narrow Posts (DC 4010). Use Trigger clamp to help pinch the Panels to the Posts.
- 2) Fasten Narrow Posts to remaining two Panel edges, kept flush on the inside of structure.



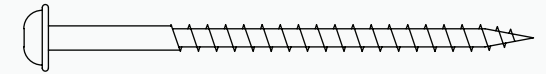
Trigger clamp



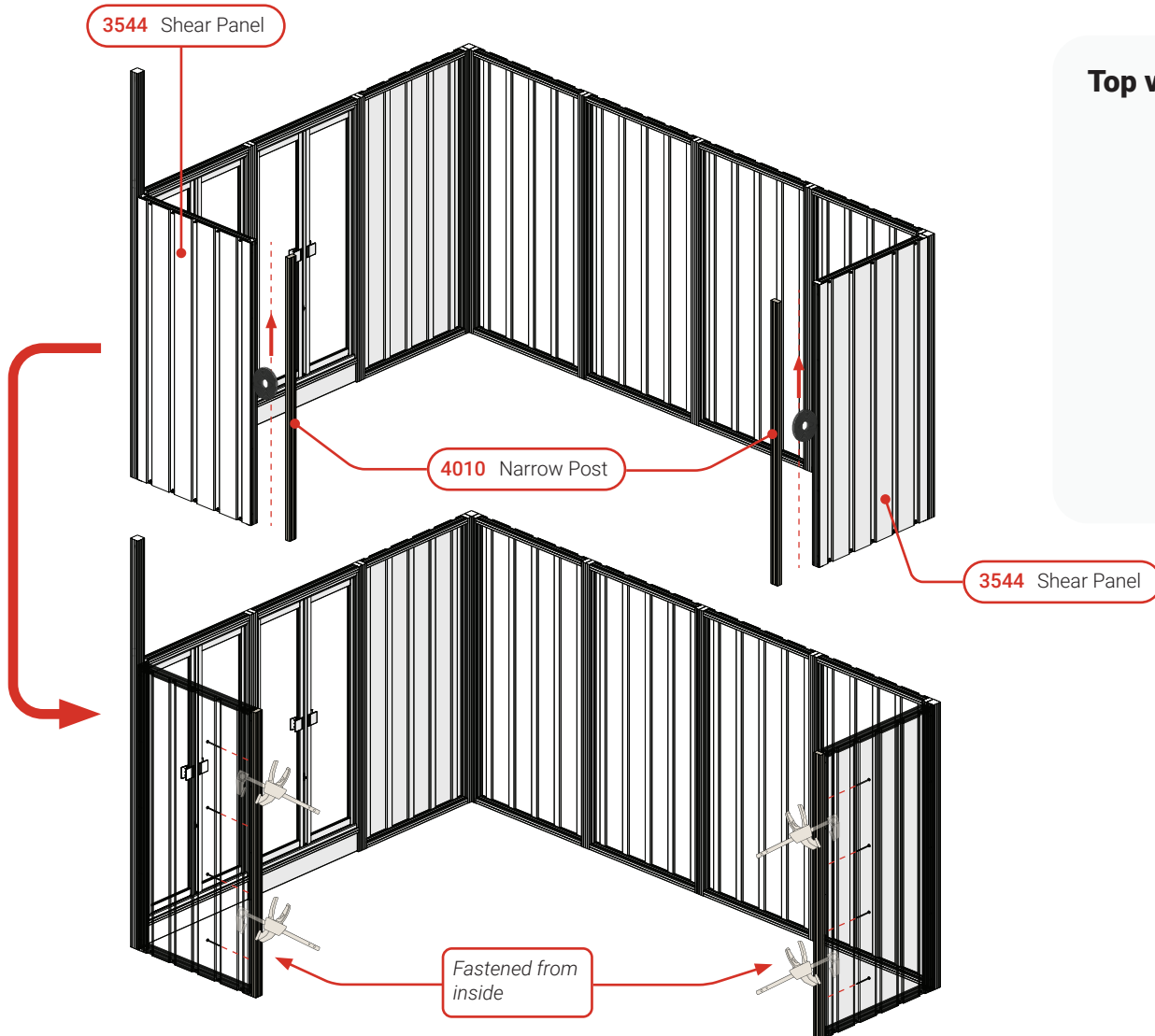
4010 Narrow Post



8X



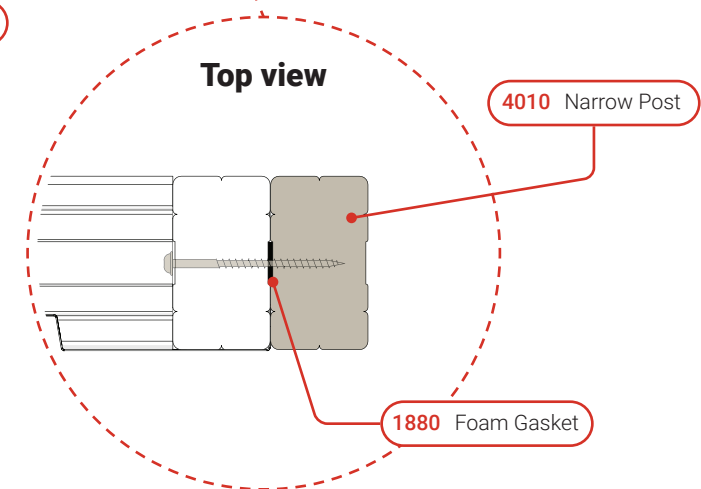
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



Top view



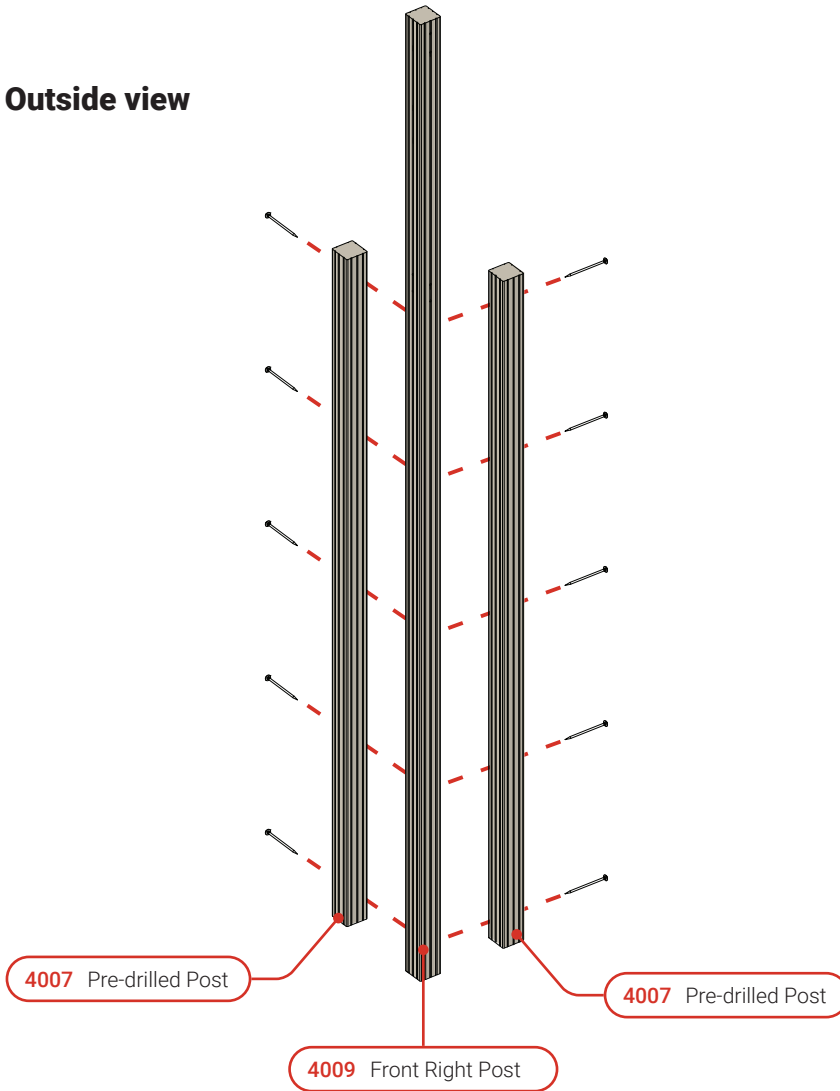
Top view



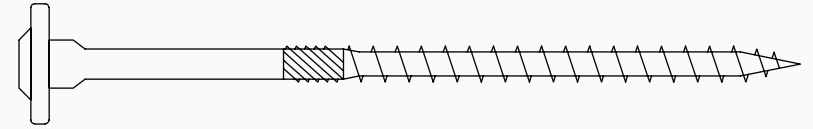
Step 12

- 1) Assemble the Front-Right Post Assembly (DC 4009 and DC 4007).
- 2) Posts are to be flush to the bottom. *Pre-drilled pilot holes must be oriented as shown in the diagram. Reserve the Front-Right Post Assembly for the next steps.*

Outside view



V
10X



4" X 5/16" RSS (T30 TORX)

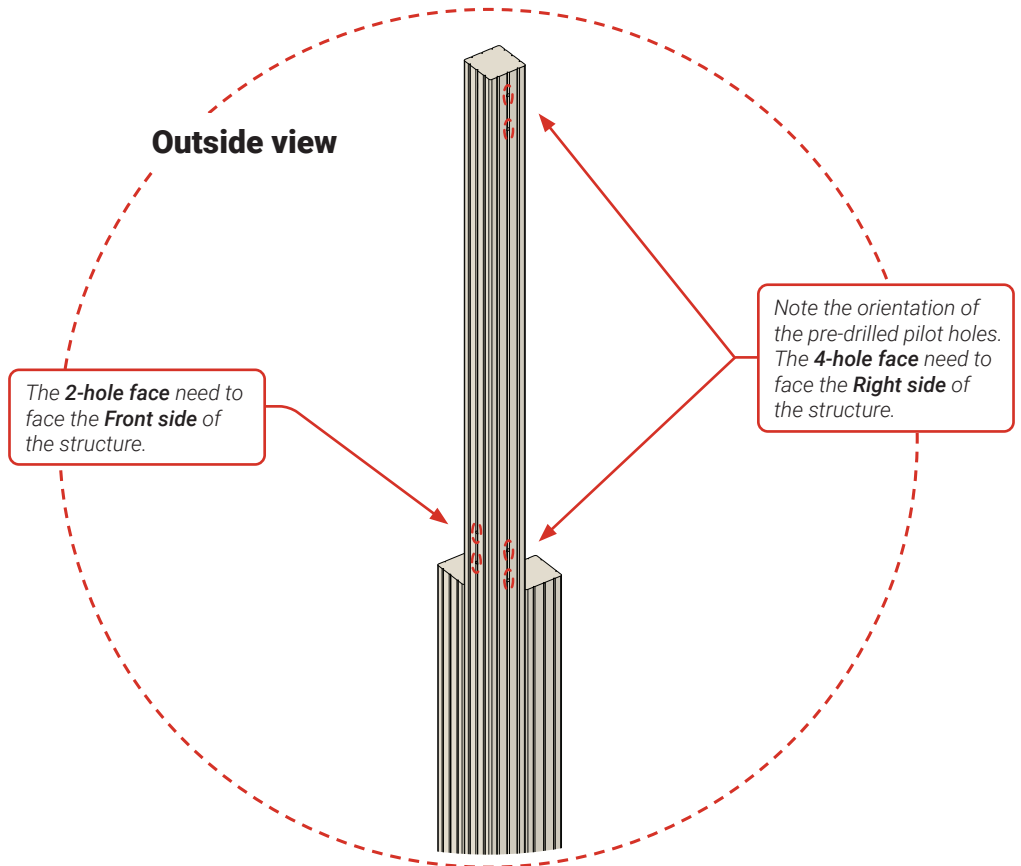


4009 Front Right Post



4007 Pre-drilled Post

Outside view



Step 13

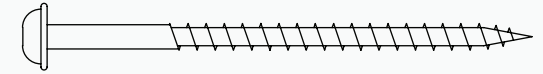
1) Fasten Back Beam (DC 4030) to Back Panels, flush to inside panel surfaces, notches on beam oriented upwards.
Both ends of the Back Beam are to align the inside edges of the Back Posts.



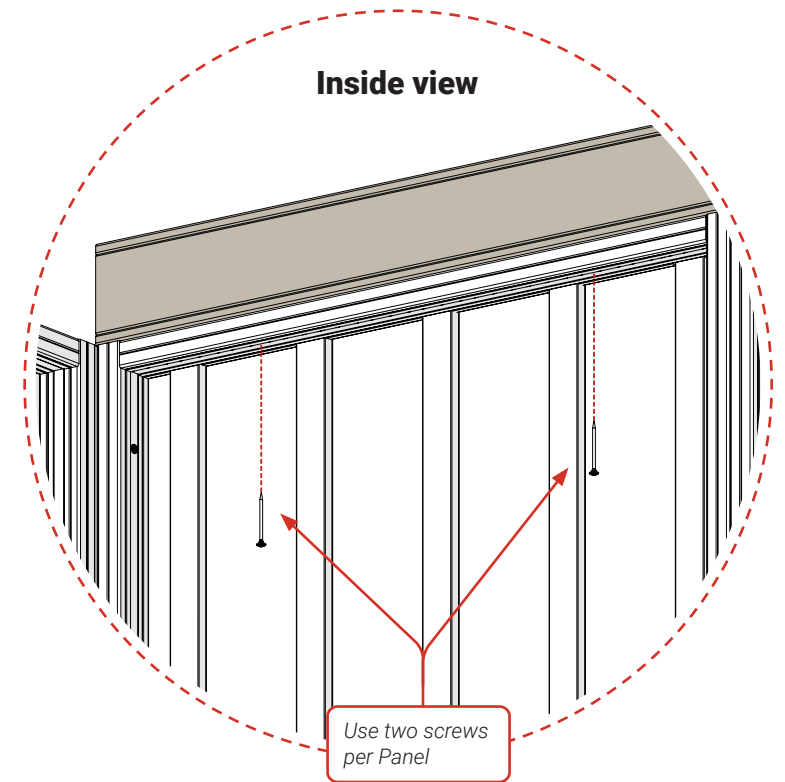
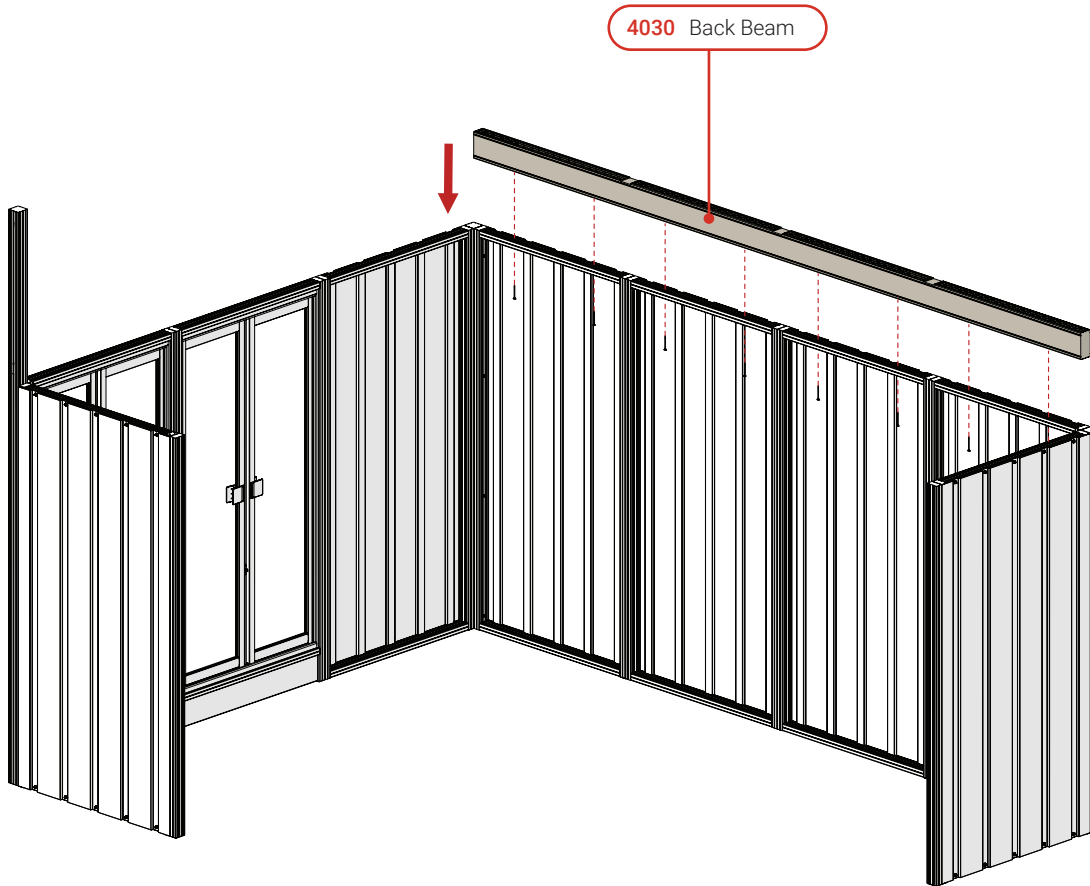
4030 Back Beam



8X



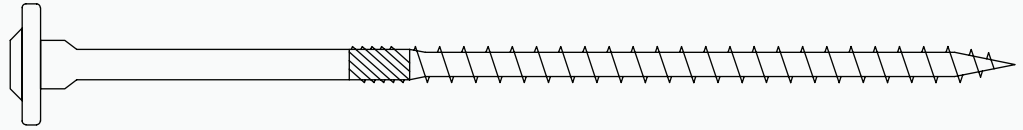
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



Step 14

1) Fasten Side Beam (DC 4012) to Back Beam and Left Post.
The notch Located on the top of the Beam is to be oriented closer to the front of the structure.

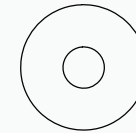
W



4X

5-1/8" X 5/16" RSS (T30 TORX)

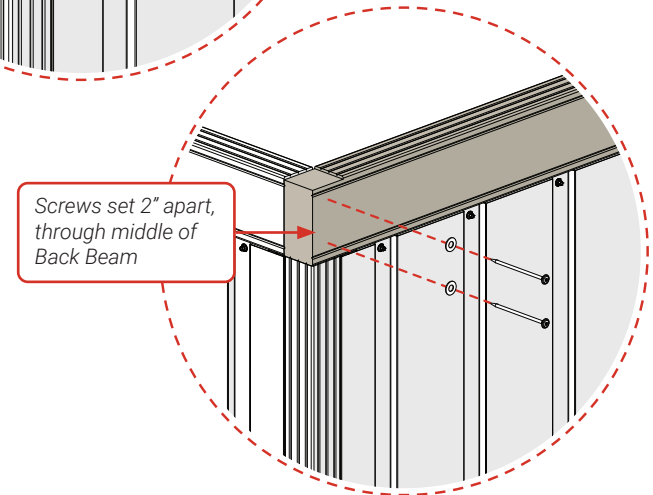
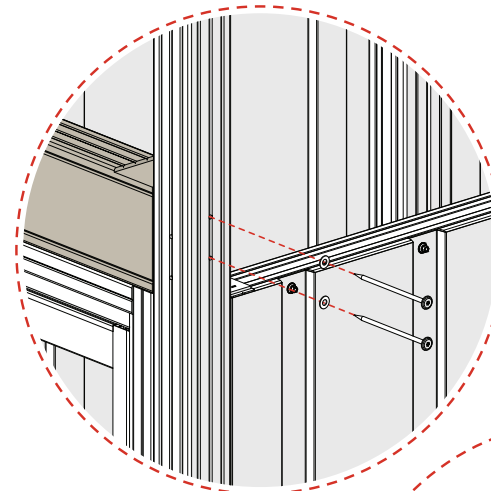
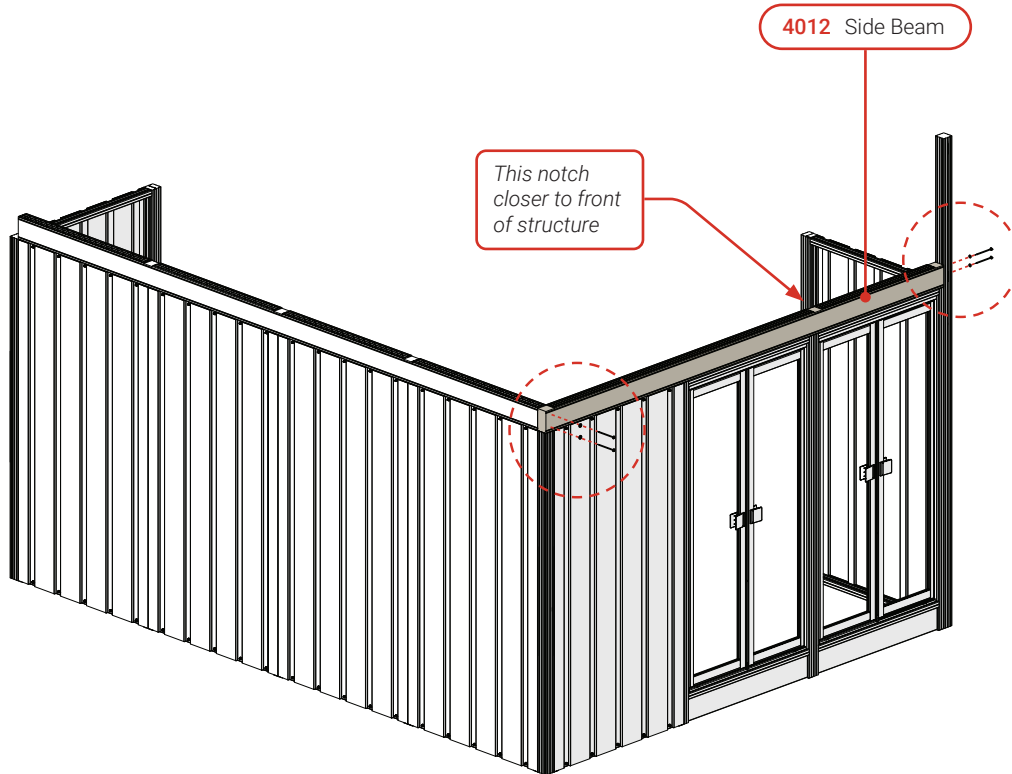
4X



Metal Washer



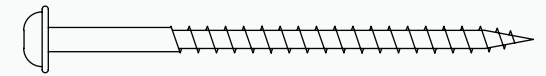
4012 Side Beam



Step 15

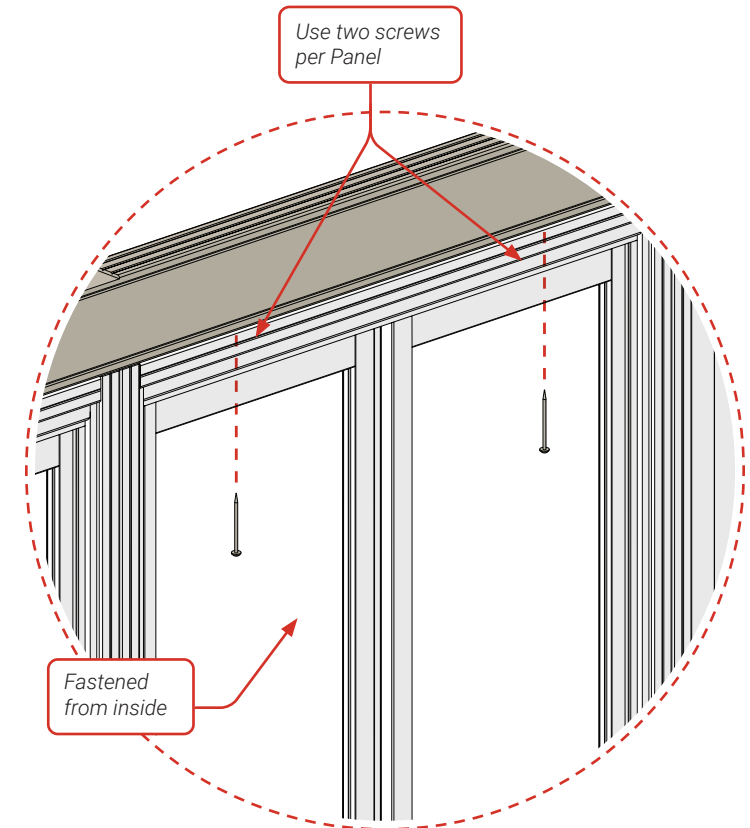
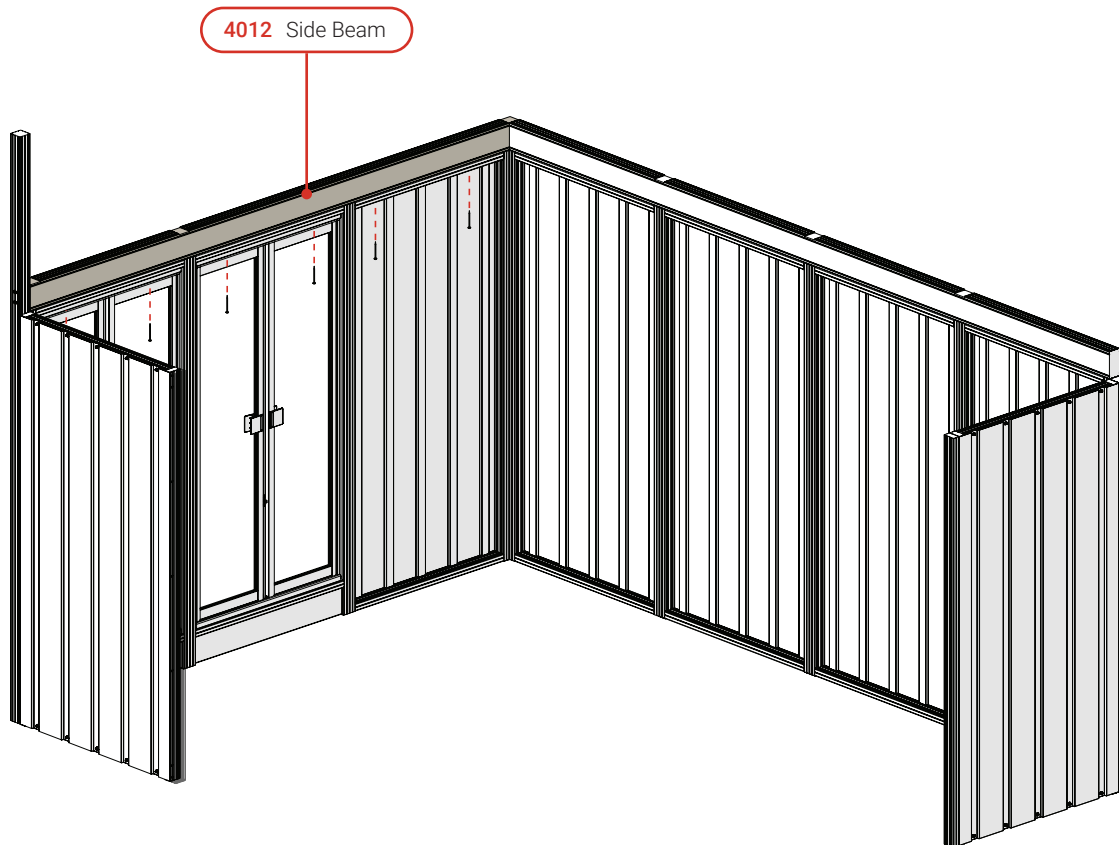
1) Fasten Side Beam (DC 4012) to side Panels from inside.

F



6X

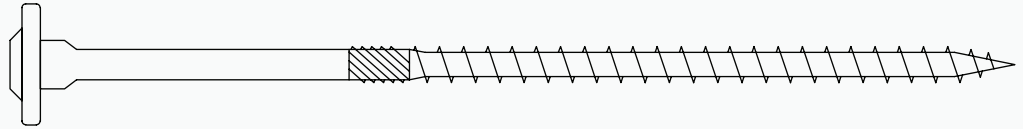
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



Step 16

- 1) Place the Front-Right Post Assembly on the perimeter mark of the structure. *The 4-hole face need to face the Right side of the structure.*
- 2) Fasten Side Beam (DC 4012) to Back Beam and Right Post. *The notch located on the top of the Beam is to be oriented closer to the front of the structure.*

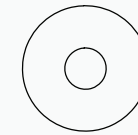
W



4X

5-1/8" X 5/16" RSS (T30 TORX)

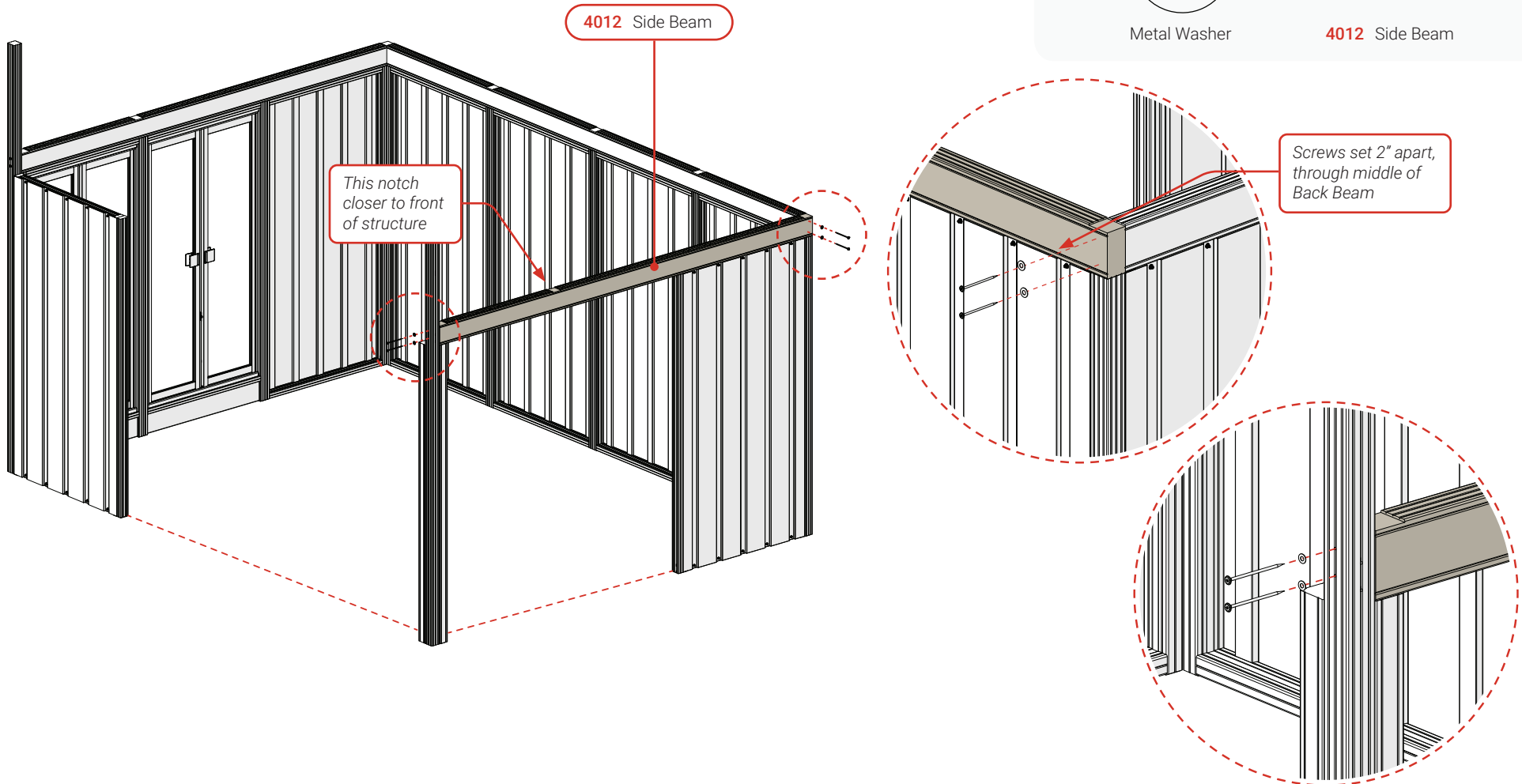
4X



Metal Washer



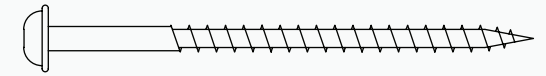
4012 Side Beam



Step 17

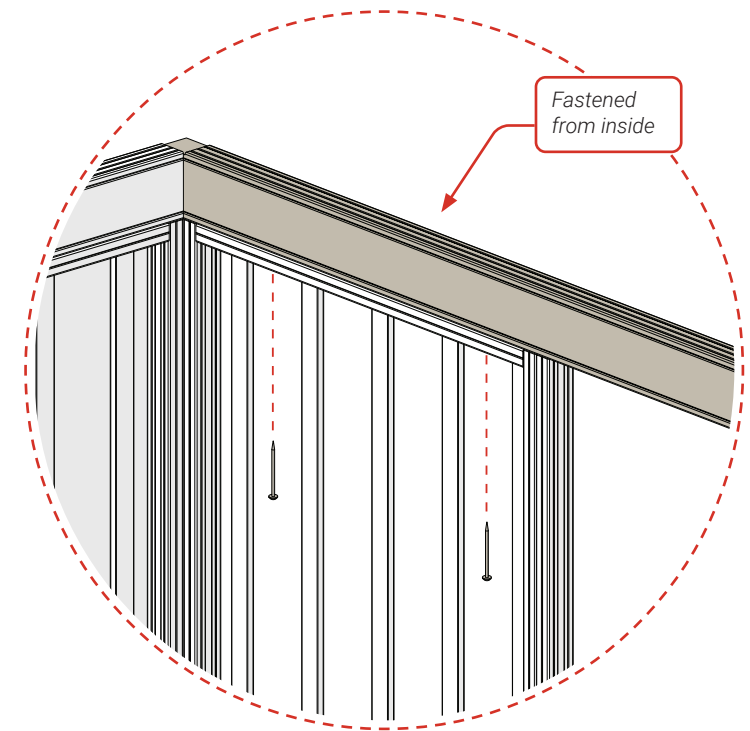
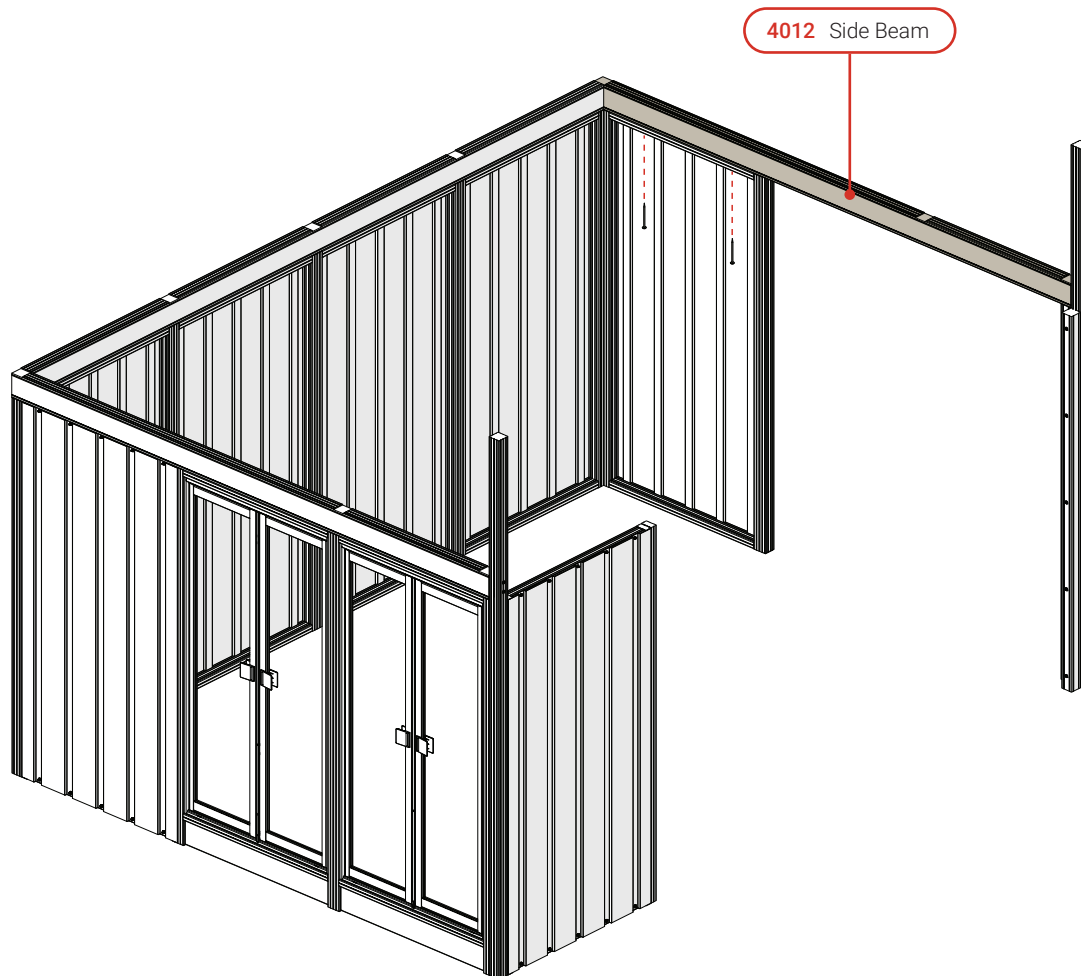
1) Fasten Side Beam (DC 4012) to Side Panel.

F



2X

2 1/2" #8 WASHER HEAD (#2 ROBERTSON)

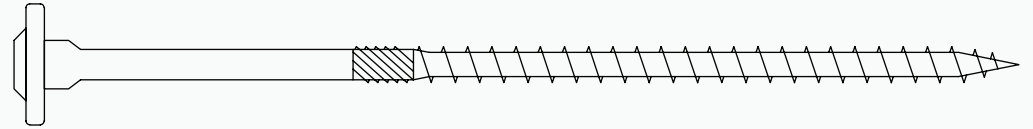


Step 18

1) Fasten Lower Front Beam (DC 4011) to Front Posts.
Notches oriented upwards.

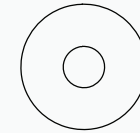


4X



5-1/8" X 5/16" RSS (T30 TORX)

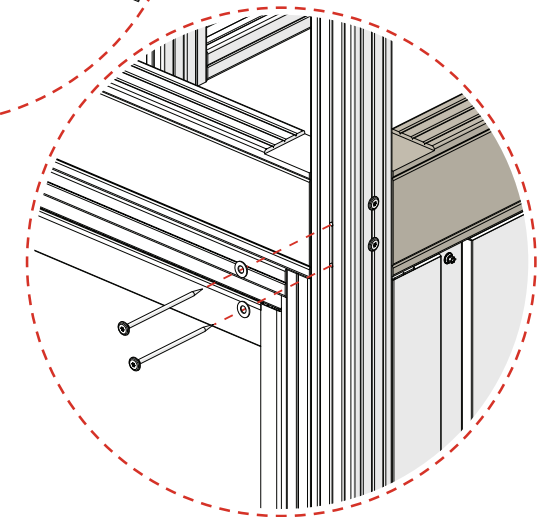
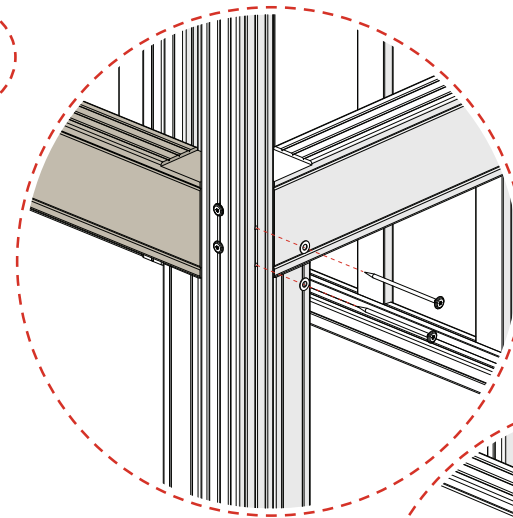
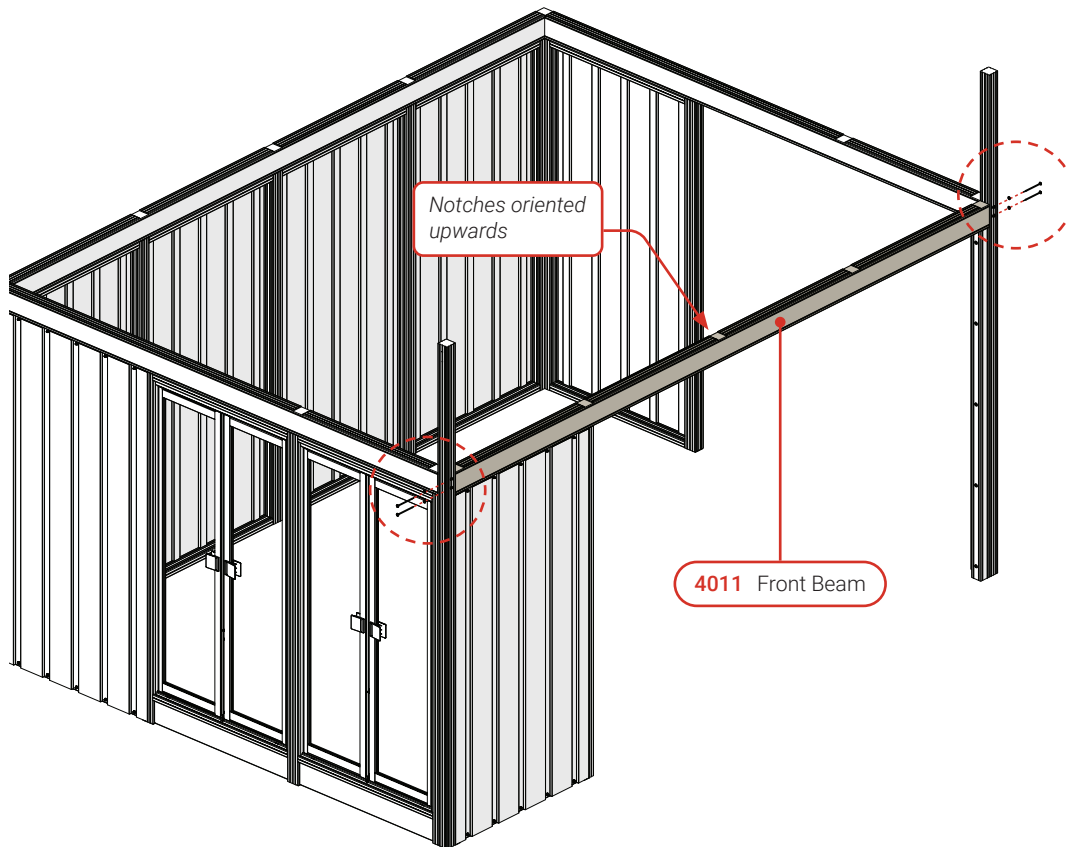
4X



Metal Washer



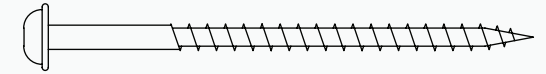
4011 Front Beam



Step 19

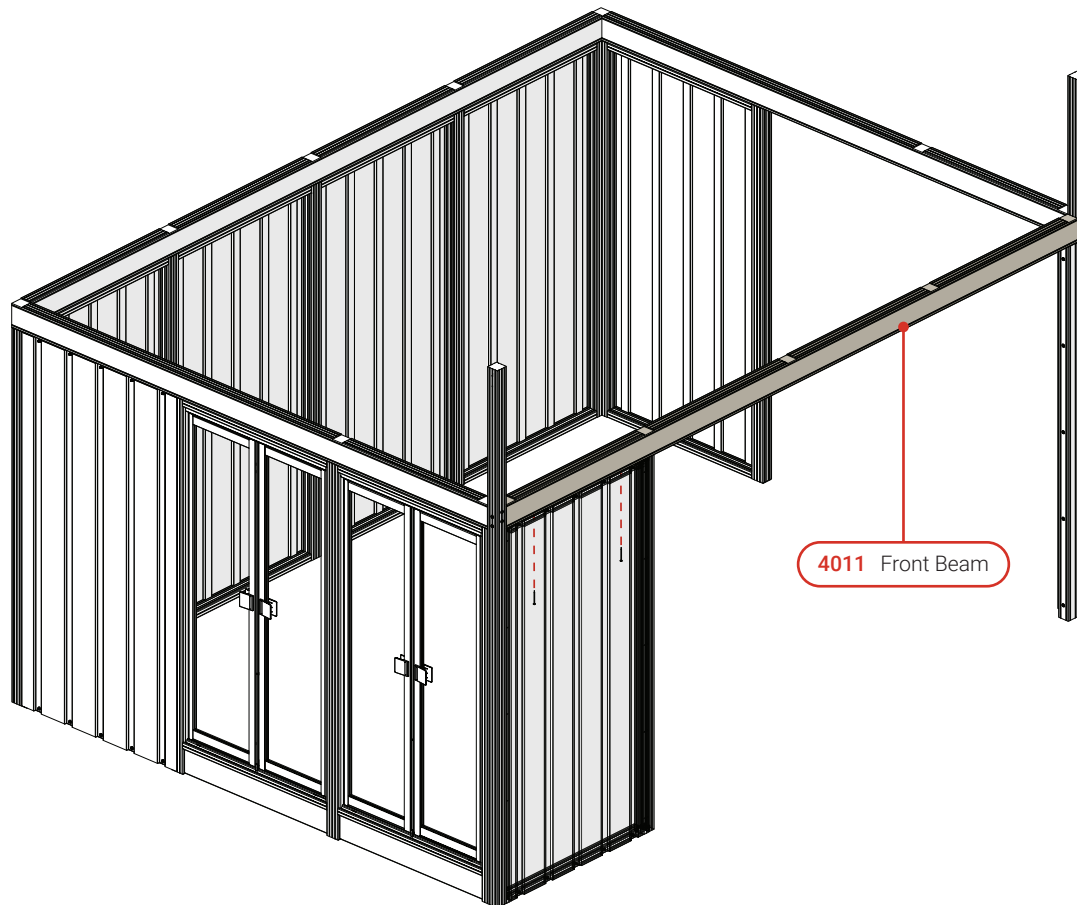
1) Fasten Lower Front Beam (DC 4011) to Front Panel.
Fasten from inside.

F

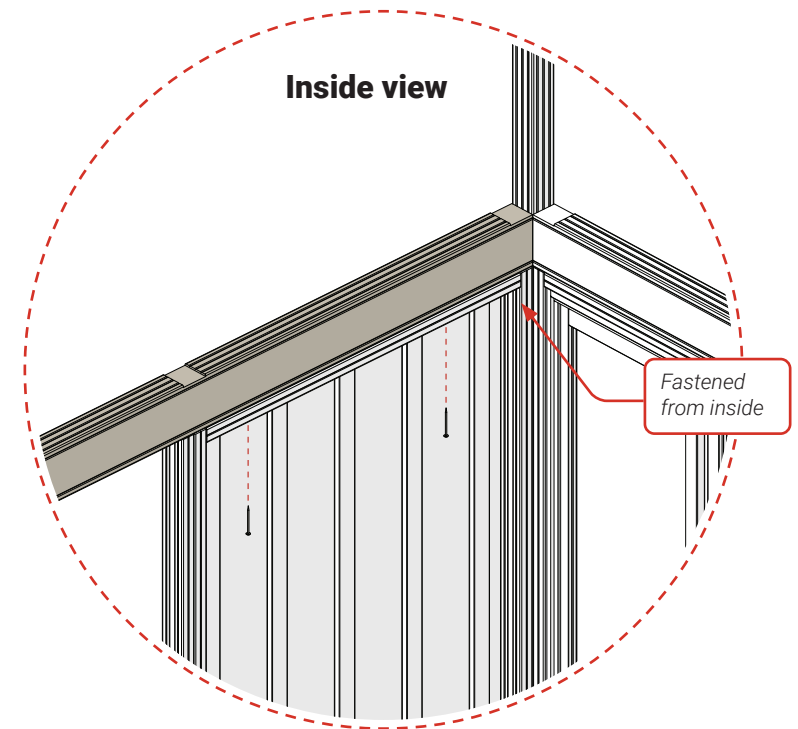


2X

2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



4011 Front Beam



Inside view

Fastened
from inside

Step 20

- 1) Fit the two Threshold Pieces (DC 4026 and DC 4027) between Posts and flat on the floor.
- 2) Fasten Thresholds to the Posts.



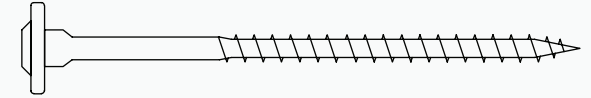
4026 Long Threshold



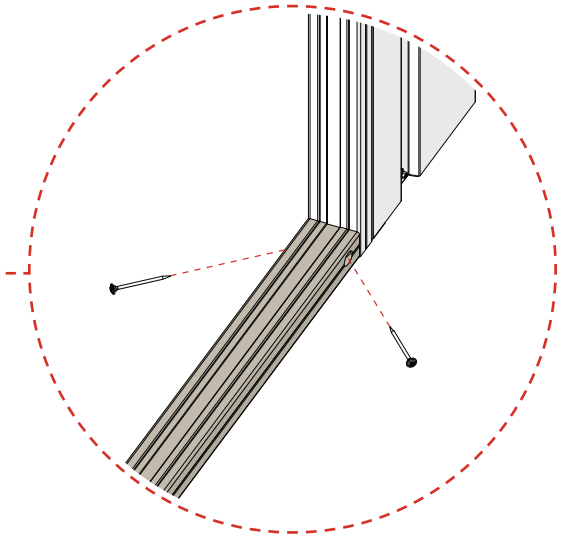
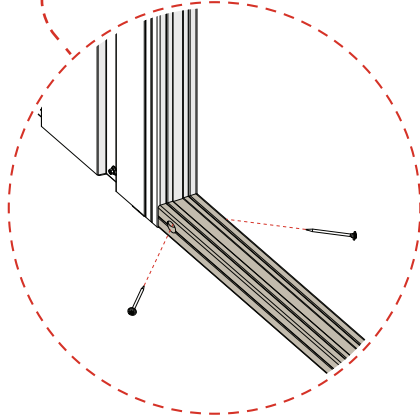
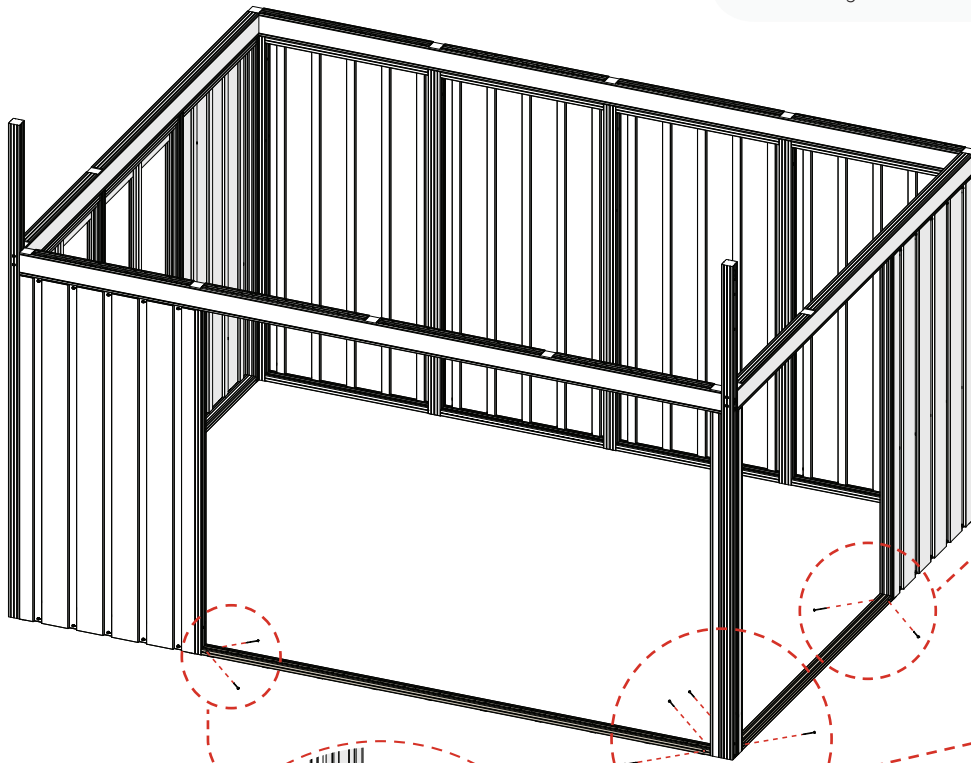
4027 Short Threshold



8X



2 3/4" #10 RSS (T25 TORX)



4026 Long Threshold

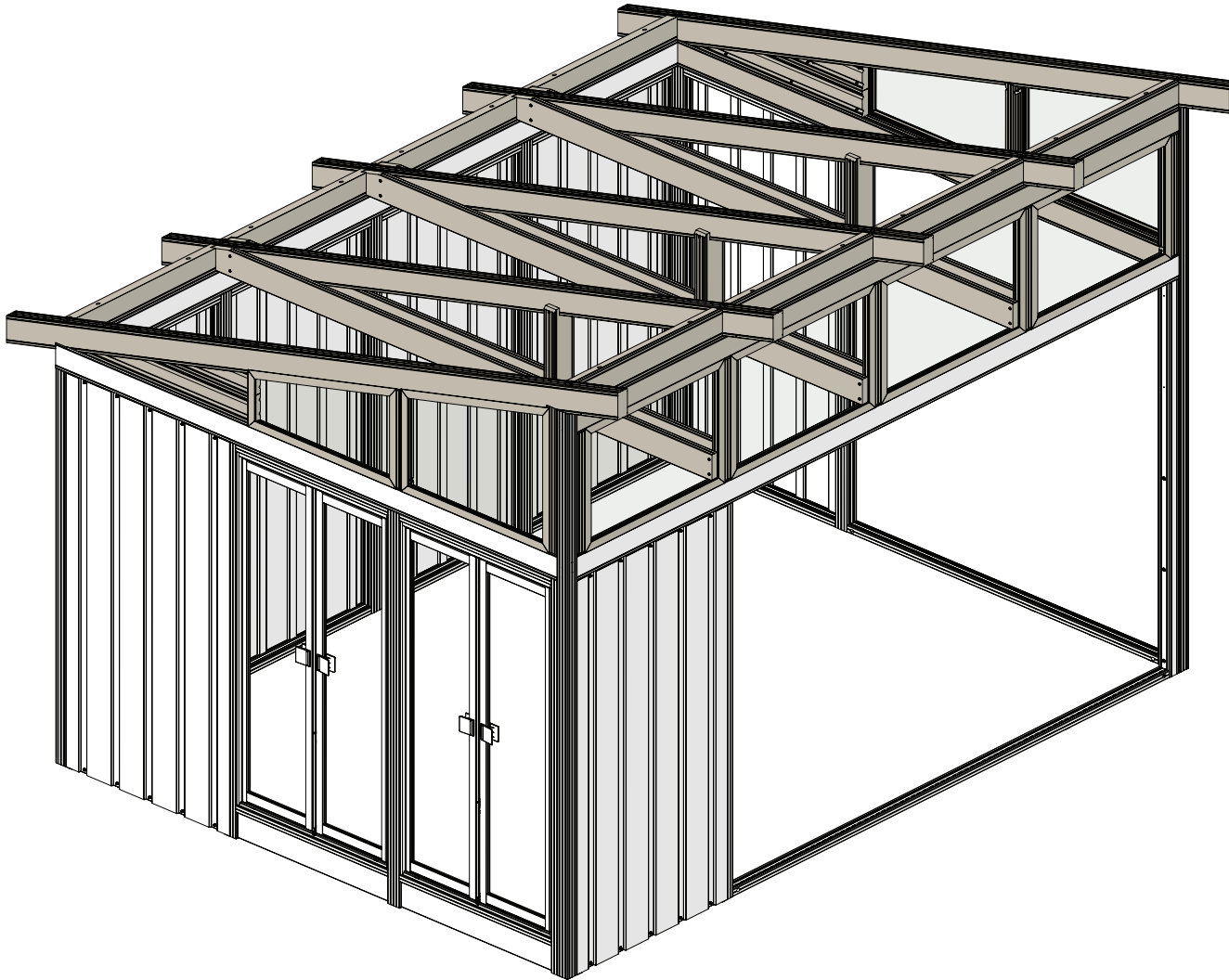
Top view

4027 Short Threshold

Flush

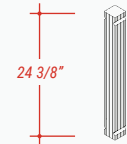
Phase B

B Roofing Structure & Upper Windows



Step 21

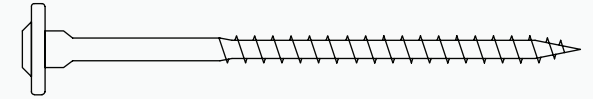
- 1) Fasten Front Middle Uprights (DC 4019) to Lower Front Beam.
- 2) Align Uprights with notches found on Beam.



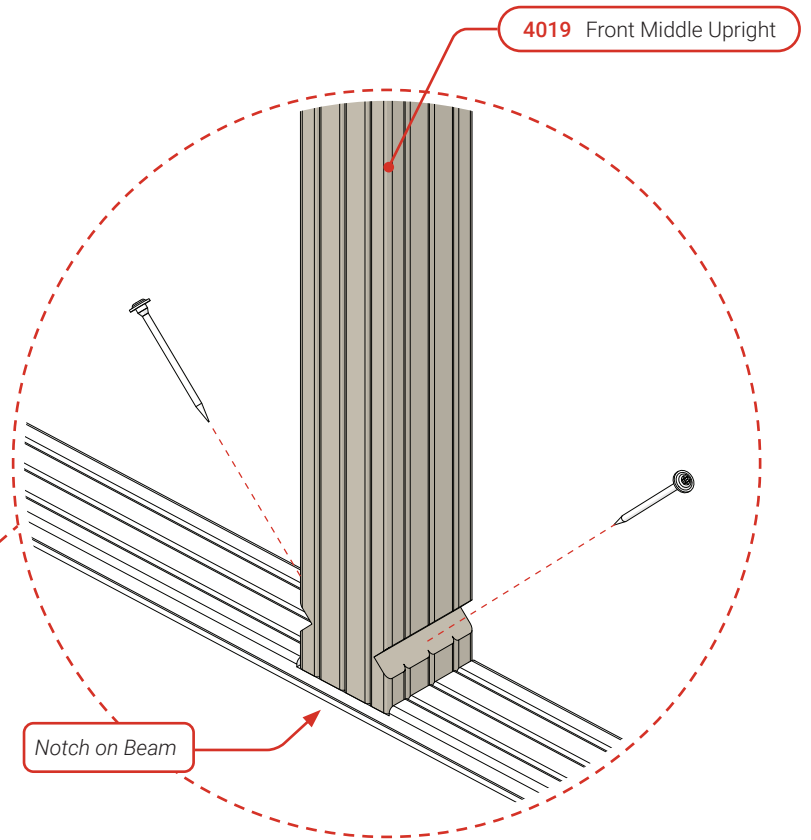
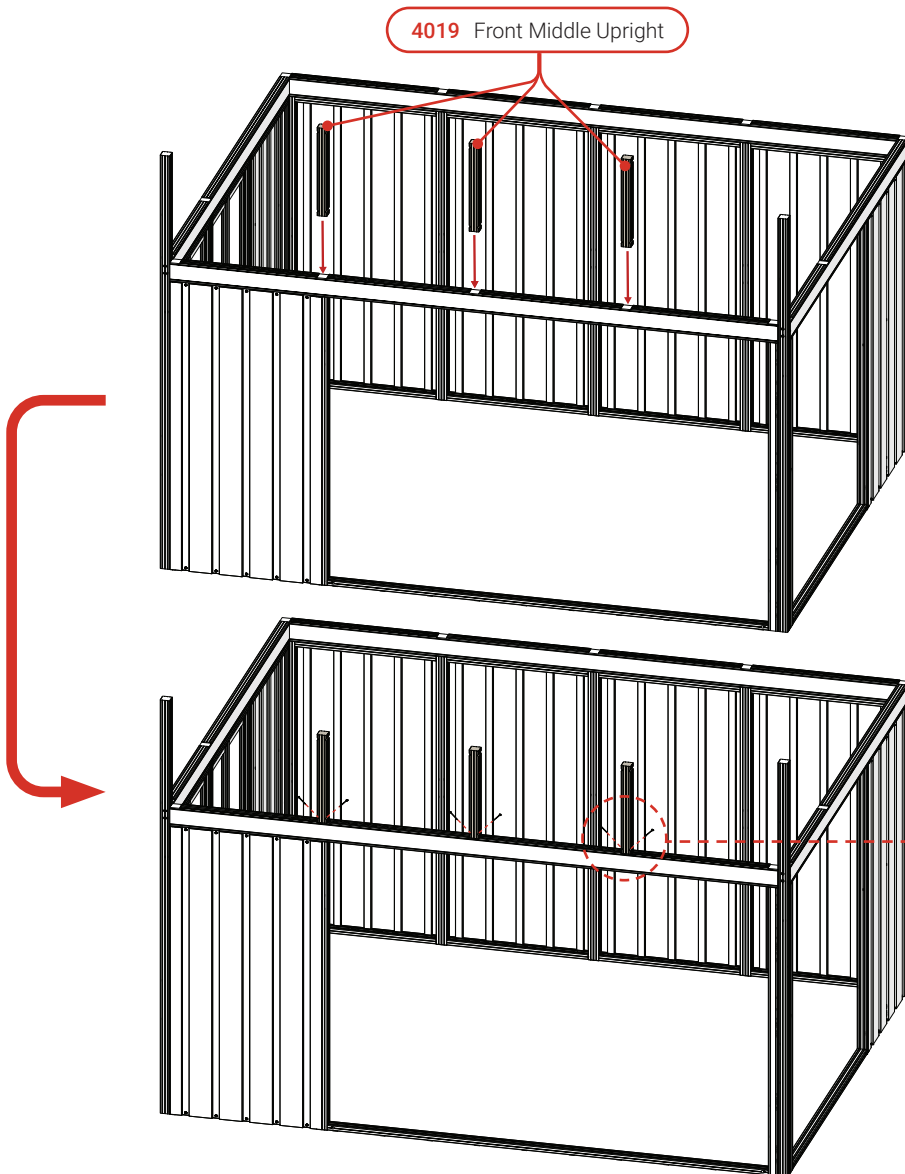
4019 Front Middle Upright



6X

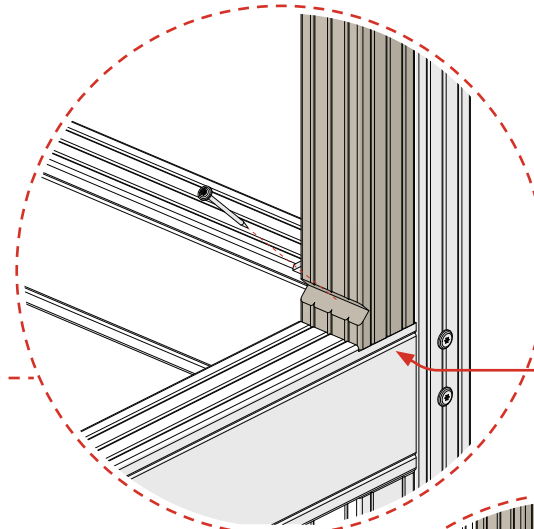
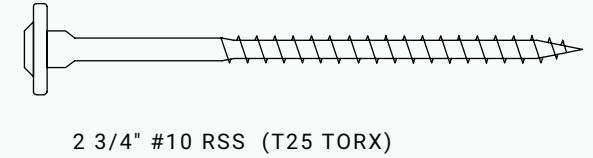
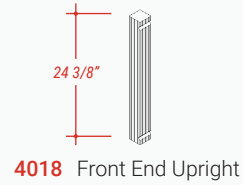
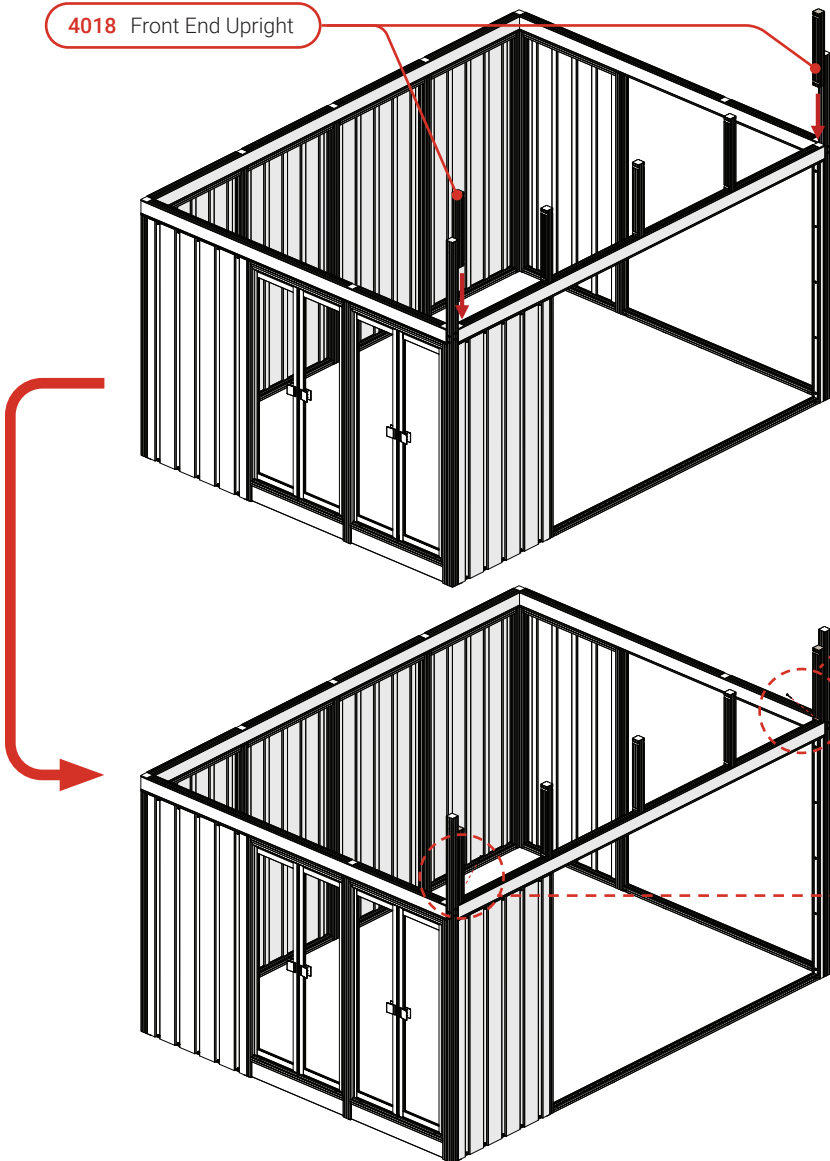


2 3/4" #10 RSS (T25 TORX)

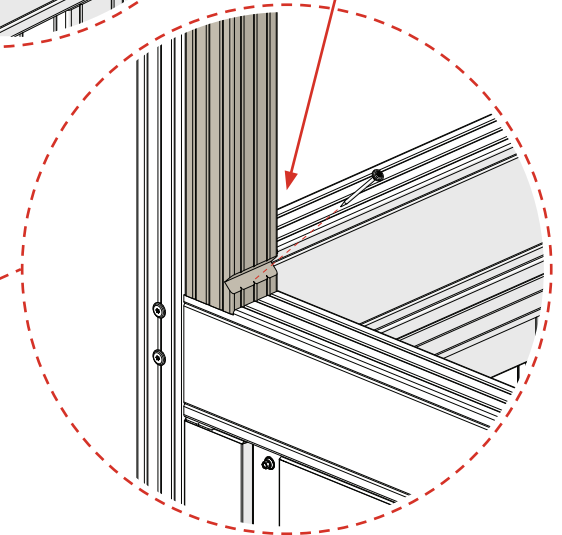


Step 22

- 1) Fasten Front End Uprights (DC 4018) To lower front Beam.
- 2) Align Uprights with notches found on Beam.

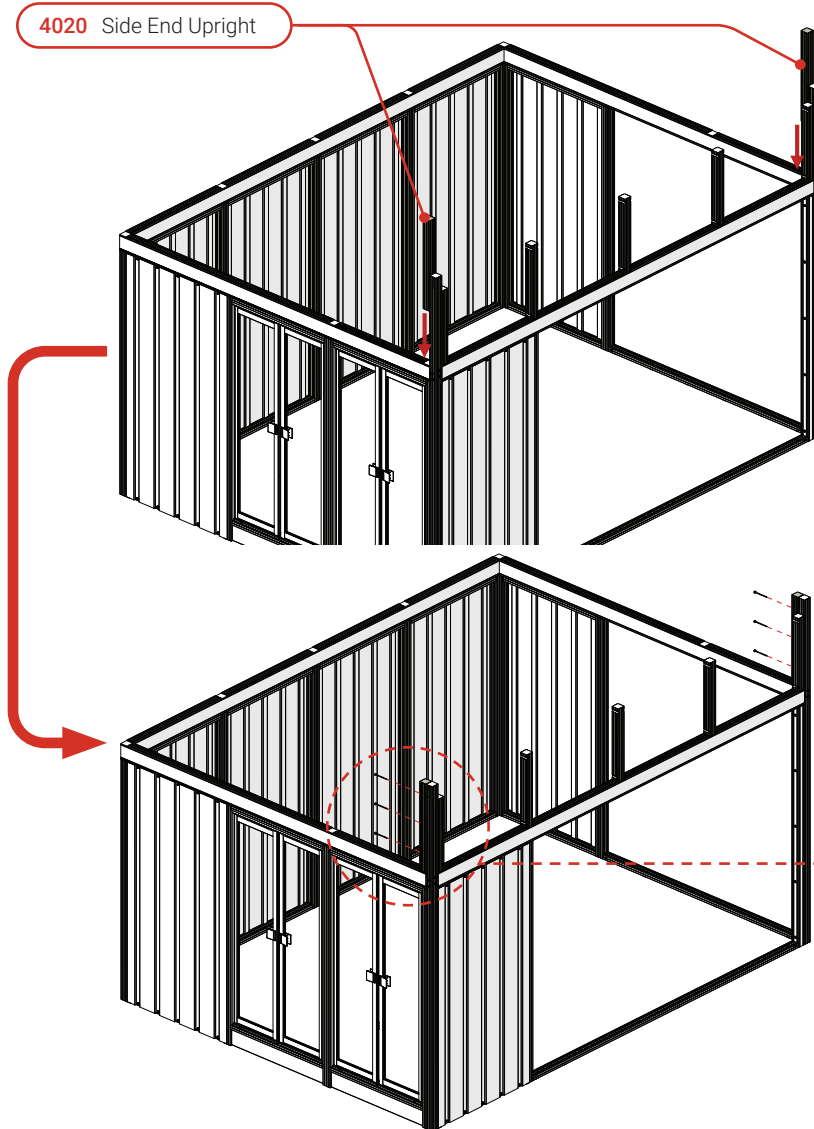


Notch on Beam

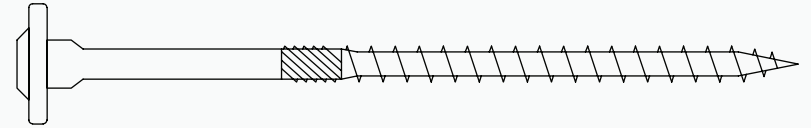


Step 23

- 1) Fasten Side End Uprights (DC 4020) to Front Posts.
- 2) Align Uprights with notches found on Beams.



V



6X

4" X 5/16" RSS (T30 TORX)



4020 Side End Upright

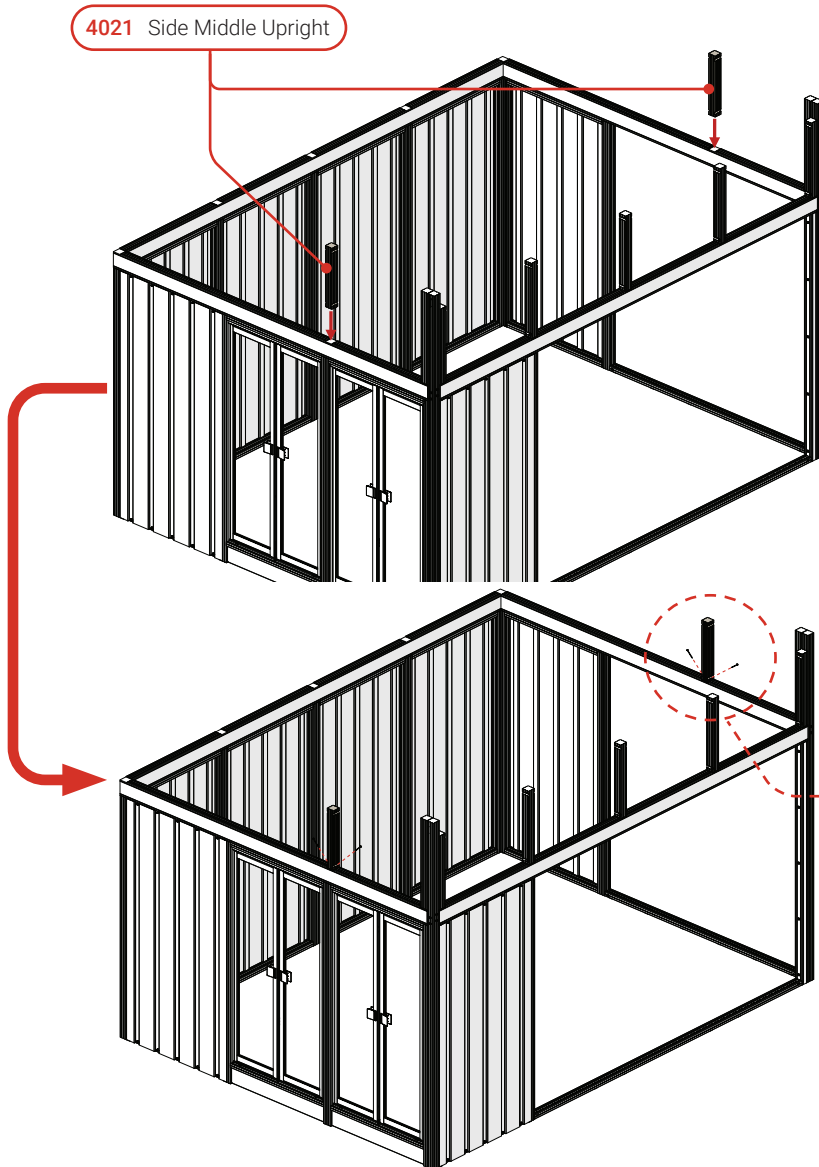
Ensure Screw Holes are closer to the **inside** of the structure.

Notch on Beam

Inside view

Step 24

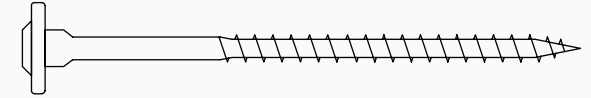
- 1) Fasten Side Middle Uprights (DC 4021) To Side Beams.
- 2) Align Uprights with notches found on Beam.



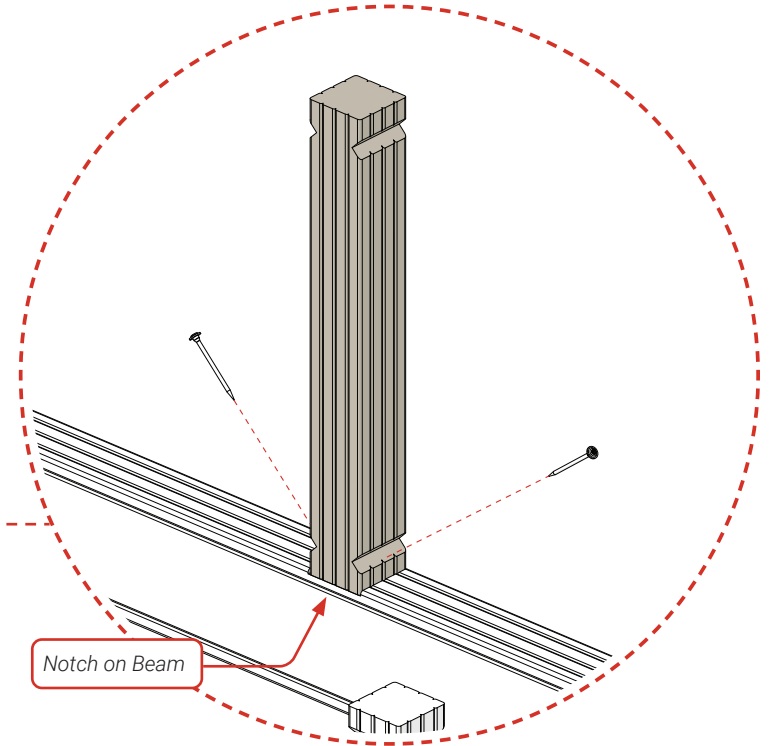
4021 Side Middle Upright



4X



2 3/4" #10 RSS (T25 TORX)



Step 25

- 1) Fit Front Windows (DC 2581 and DC 2582).
- 2) Fasten to Beam and Uprights at bottom screw hole locations only.



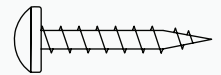
2581 Window



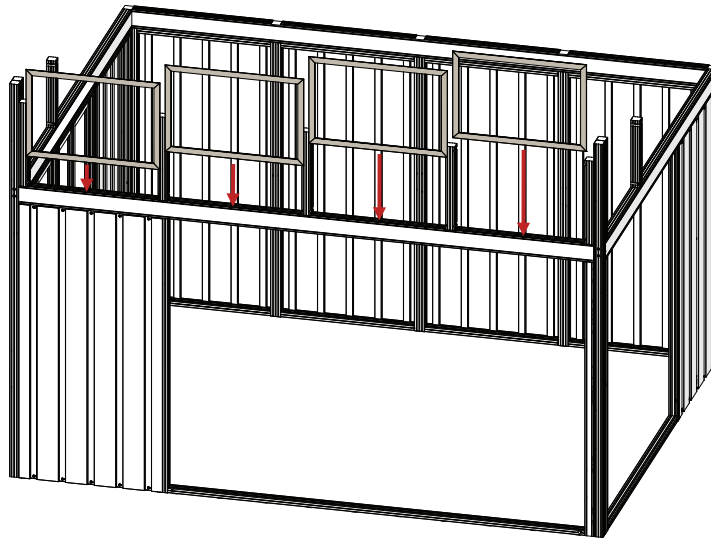
2582 Window



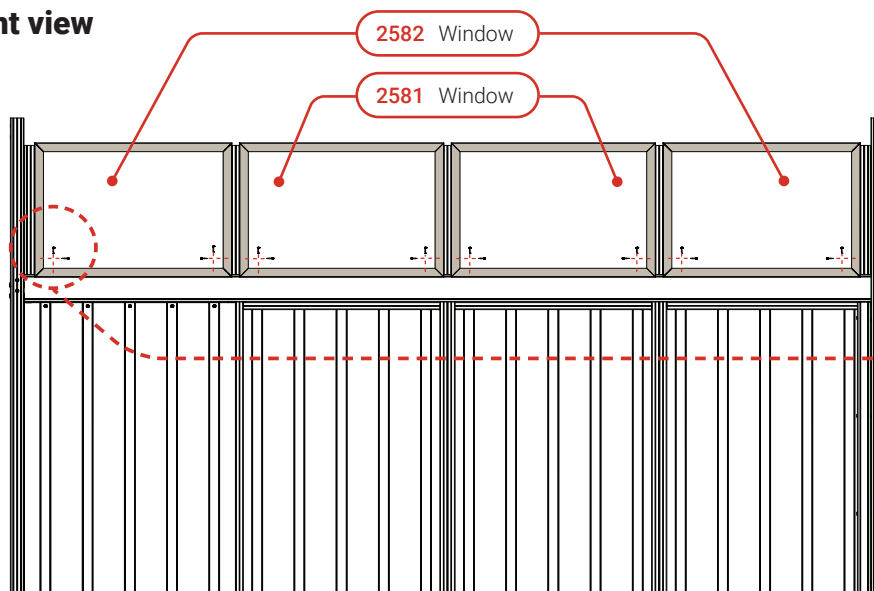
16X



1" #8 PAN HEAD
(#2 ROBERTSON)

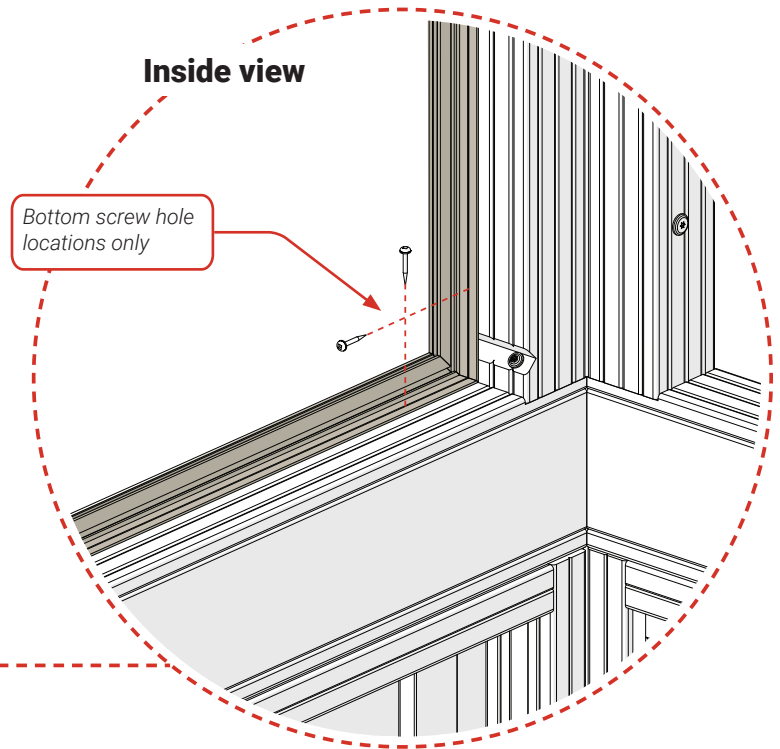


Front view



Inside view

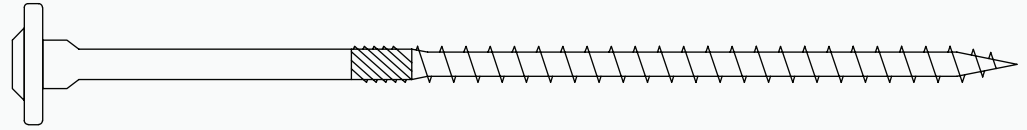
Bottom screw hole locations only



Step 26

1) Fasten Upper Front Beam (DC 4011) to Posts.
Fit Uprights into notches on Beam.

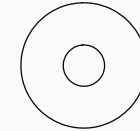
W



4X

5-1/8" X 5/16" RSS (T30 TORX)

4X

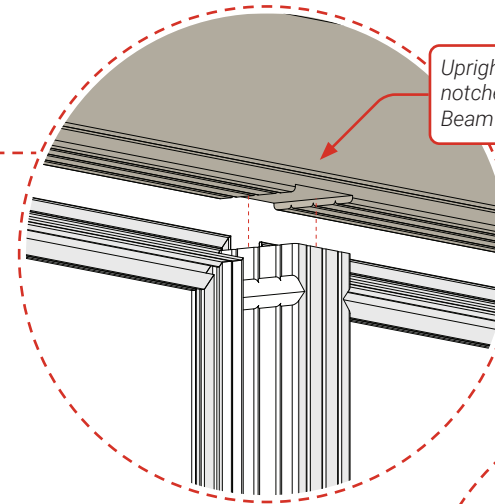
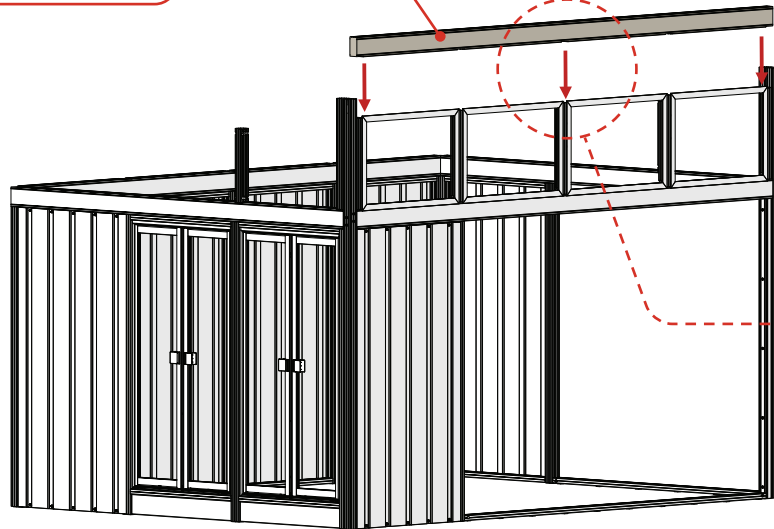


Metal Washer

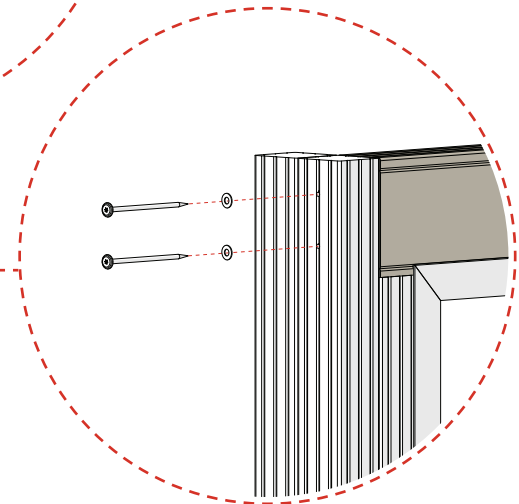
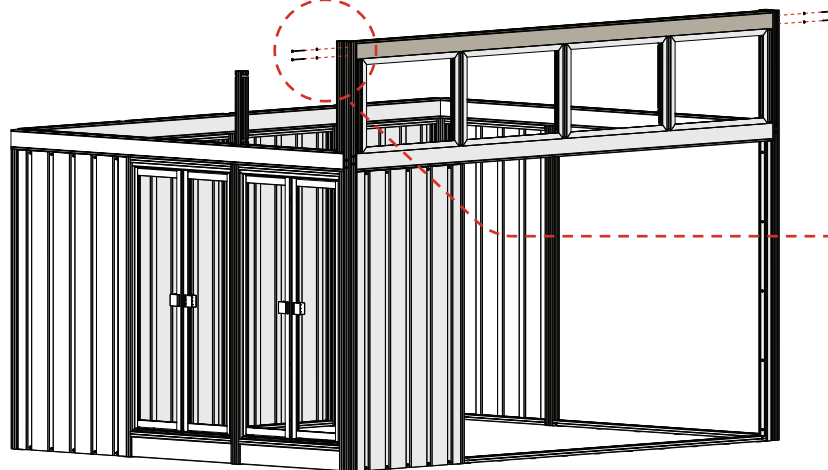


4011 Front Beam

4011 Front Beam



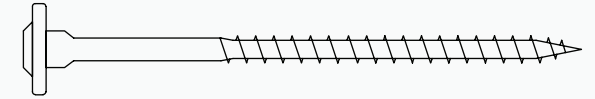
Uprights into notches on Beam



Step 27

1) Fasten the Front Uprights (DC 4018 and DC 4019) to the Upper Front Beam.

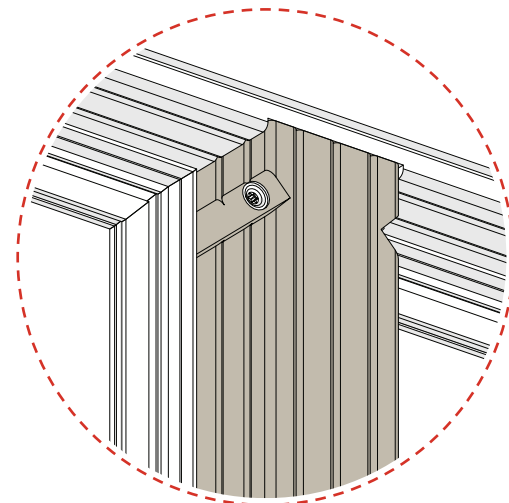
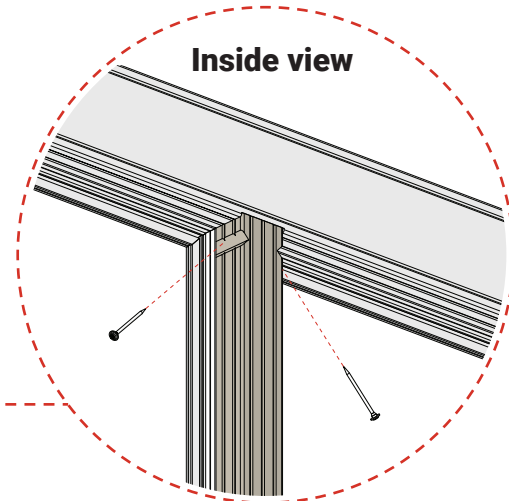
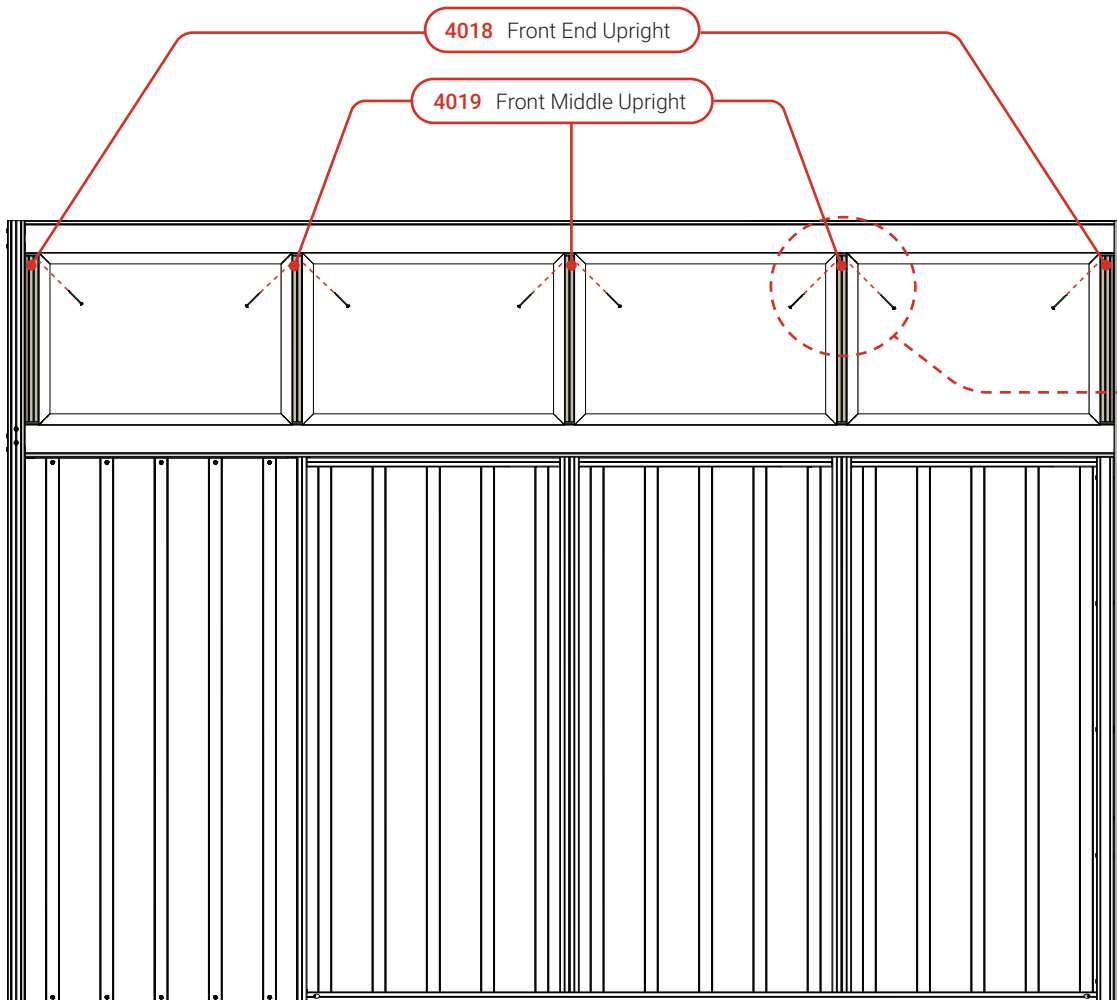
U



8X

2 3/4" #10 RSS (T25 TORX)

Front view

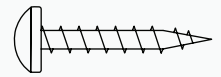


Step 28

1) Fasten Front Windows (DC 2581 and DC 2582) to Beam and Uprights at top screw hole locations.

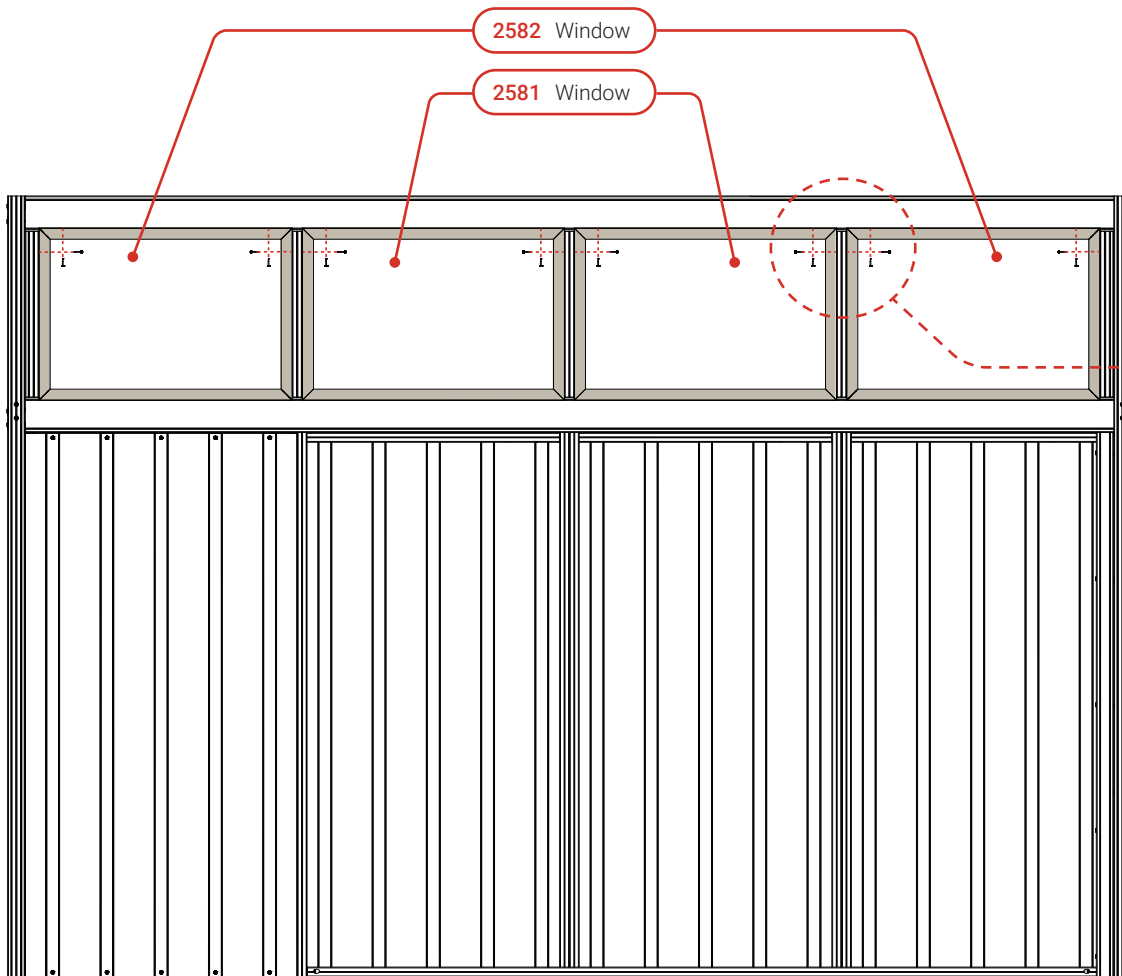


16X

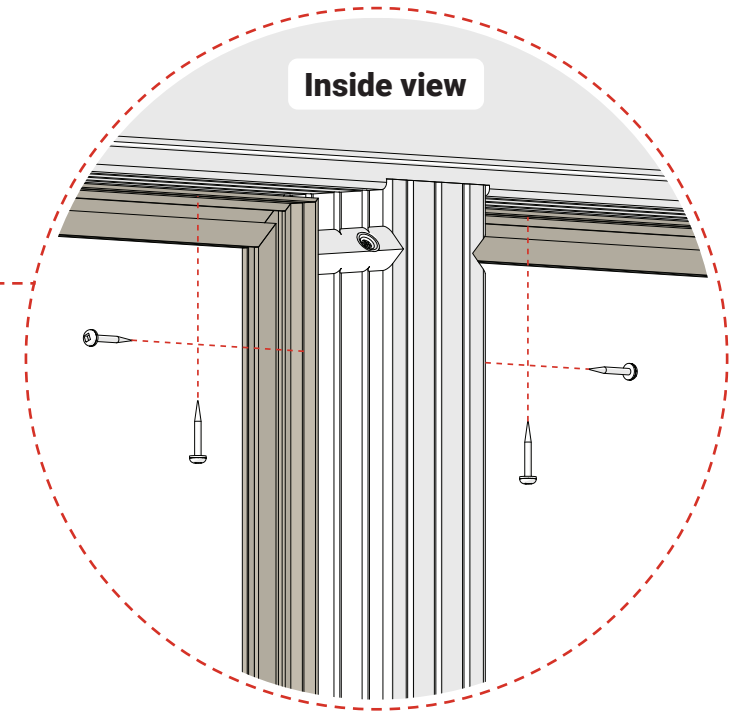


1" #8 PAN HEAD
(#2 ROBERTSON)

Front view

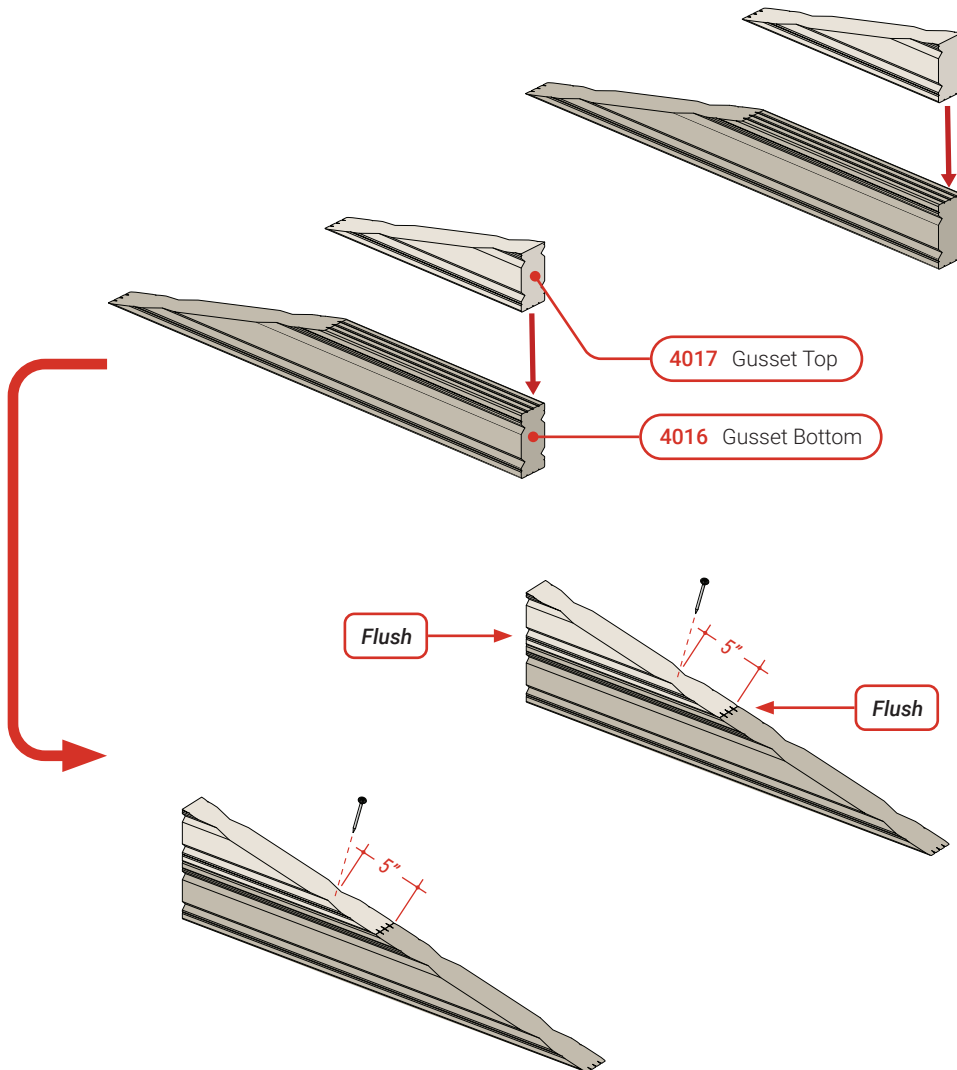


Inside view

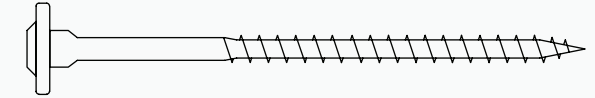


Step 29

- 1) Fit two Gusset Components (DC 4017 and DC 4016) to make a Gusset Assembly.
 - 2) Fasten together with one screw through the top face. Drive the screw deep enough so the screw head is buried entirely.
- Produce two Gusset Assemblies.



U



2X

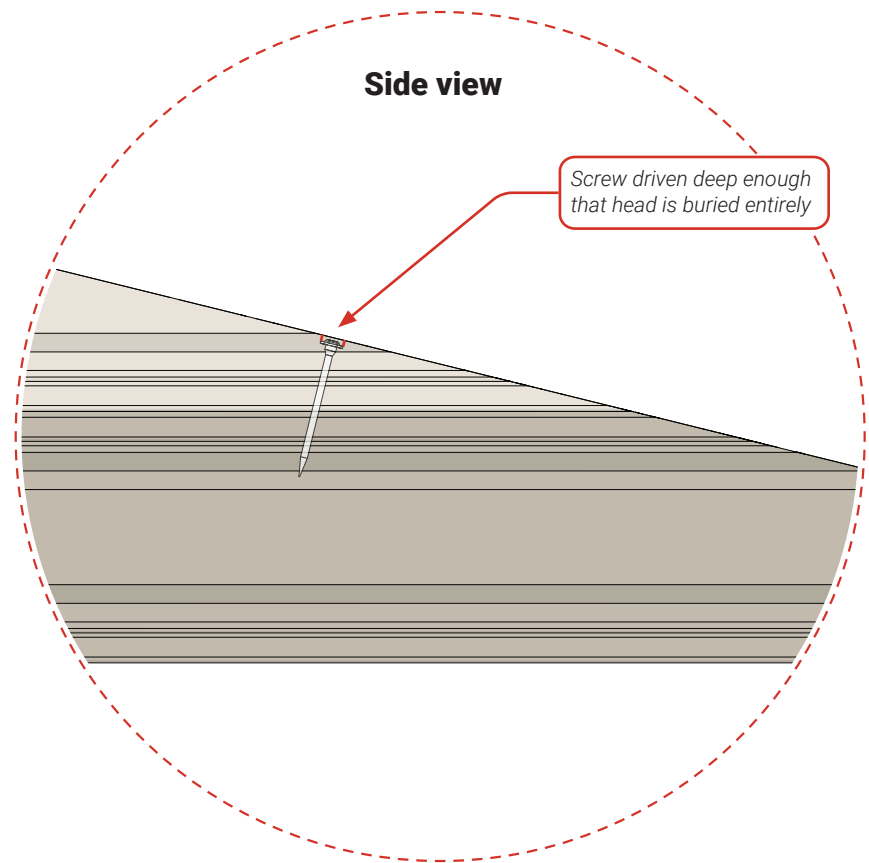
2 3/4" #10 RSS (T25 TORX)



4017 Gusset Top

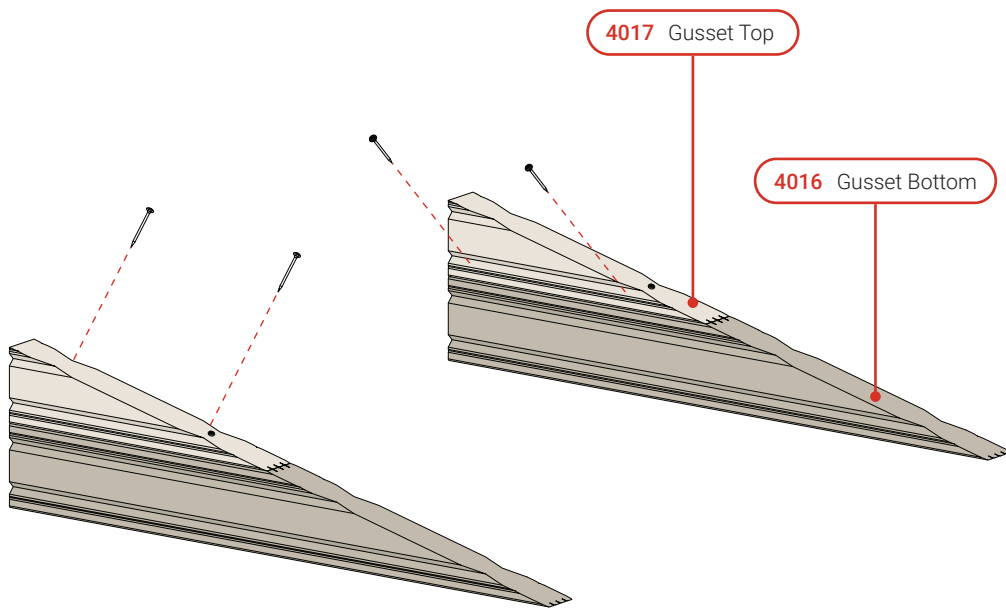


4016 Gusset Bottom

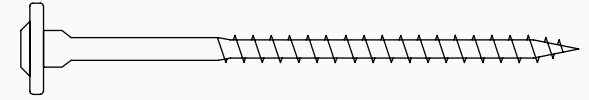


Step 30

1) Fasten Gusset Components further by adding two screws that will face the inside of the structure. *Serial number tag should also face the inside of the structure when assembled.*
See next step for a visual.
Produce two mirrored Gusset Assemblies.



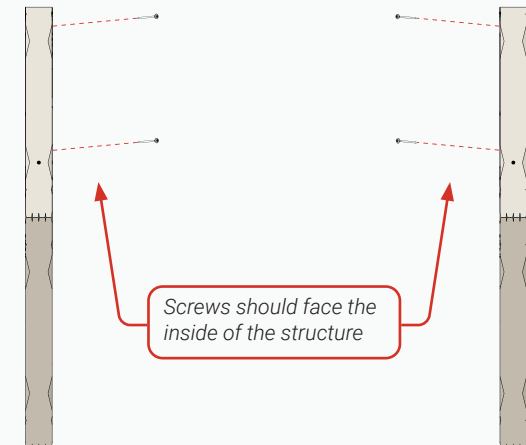
U



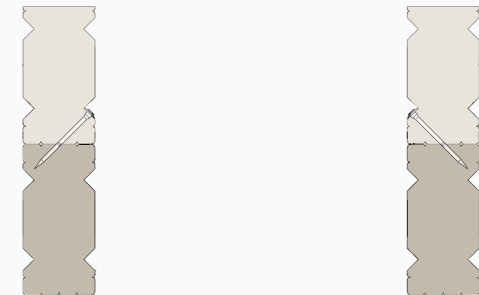
4X

2 3/4" #10 RSS (T25 TORX)

Top view

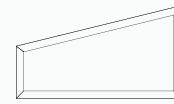


Side view

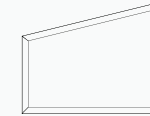


Step 31

- 1) Fit the Side Windows (DC 2583, DC 2584, DC 2585 and DC 2586) and Gusset Assemblies.
- 2) Fasten to Beam and Uprights at screw locations identified in diagram only.
Do not fasten Gusset Assemblies to the structure at this time.



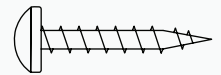
2583 Window



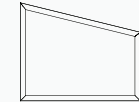
2584 Window



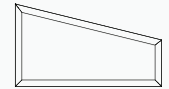
16X



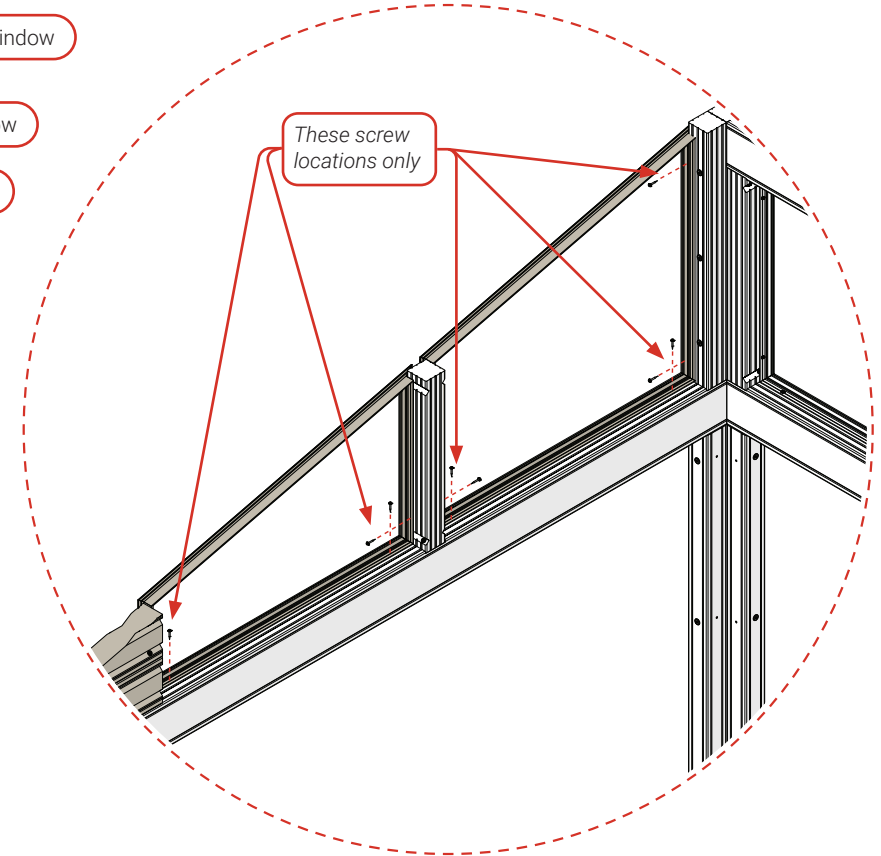
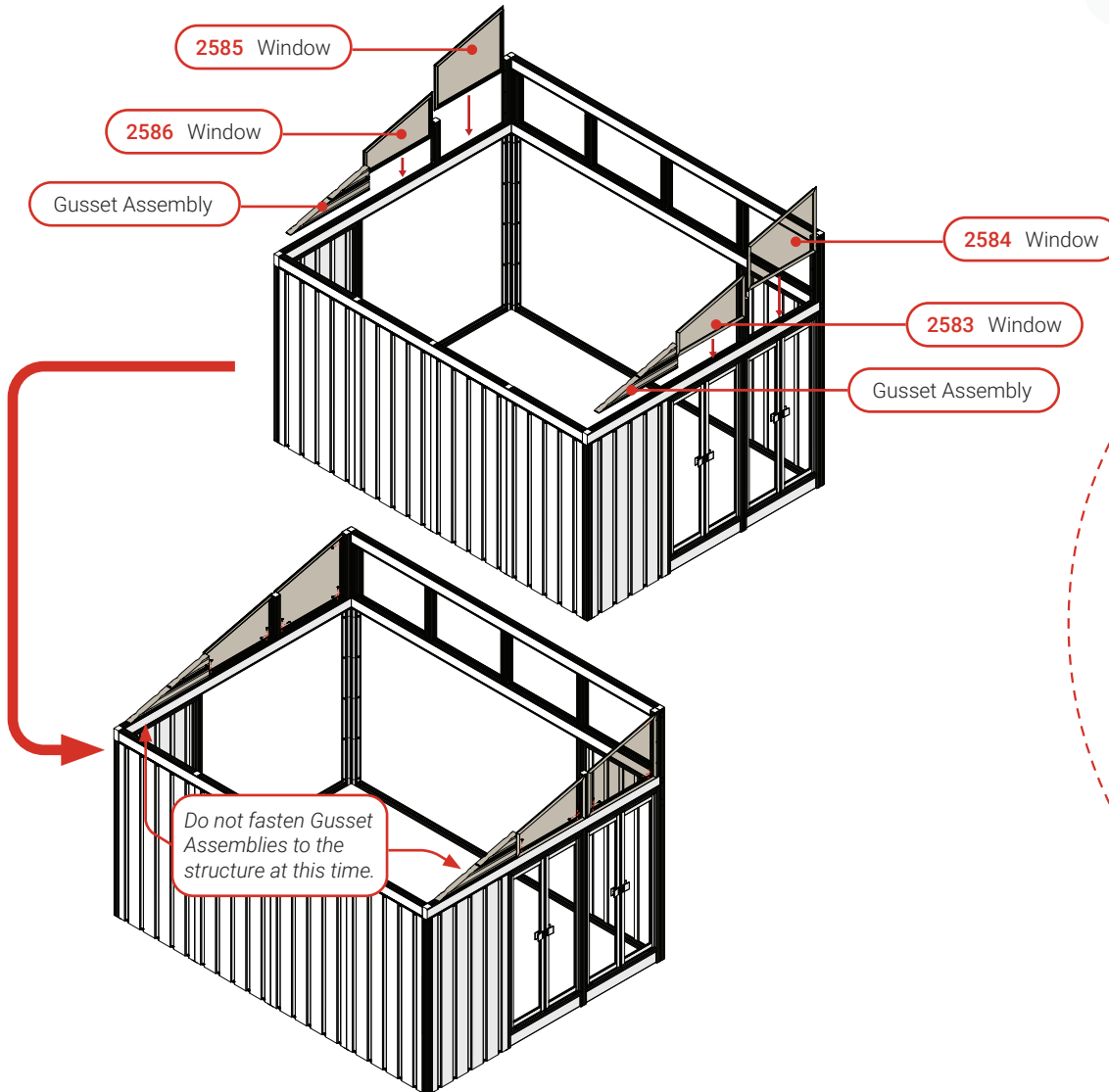
1" #8 PAN HEAD
(#2 ROBERTSON)



2585 Window



2586 Window



Step 32

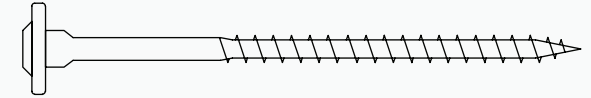
- 1) Fit End Rafters (DC 4013) and fasten to the Side Middle Uprights.
 - 2) Adjust the location of the Gusset Assembly as necessary for the Rafter to sit tight to Beam and Uprights.
- Repeat this step for both End Rafters.



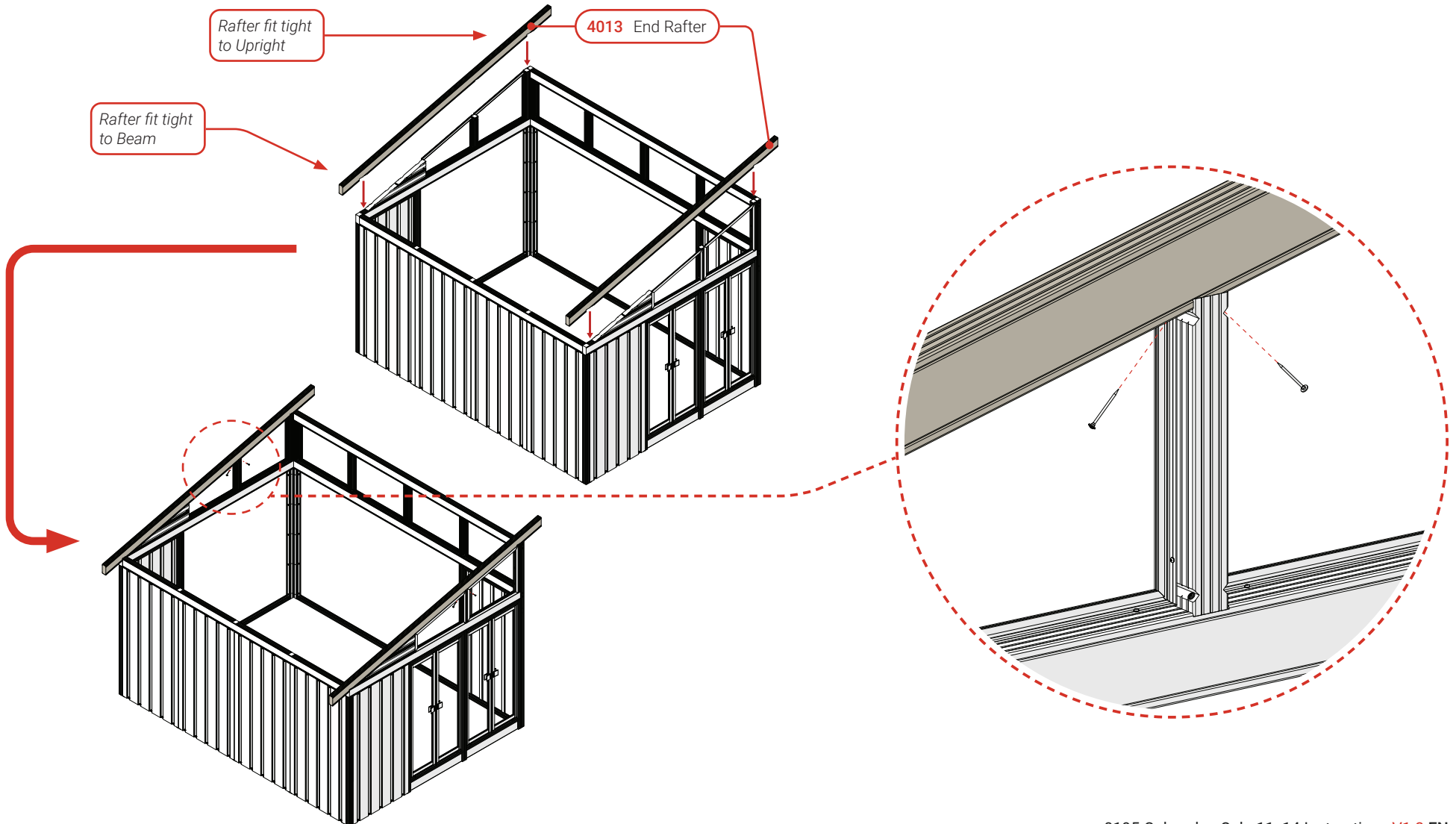
4013 End Rafter



4X



2 3/4" #10 RSS (T25 TORX)

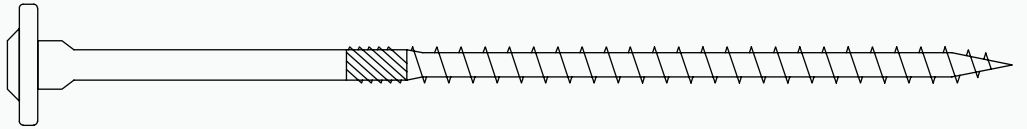


Step 33

- 1) Fasten the Rafter (DC 4013) to the Posts.
 - 2) Use the Torx T30 Bit to reach full depth.
- Repeat this step for both End Rafters.

W

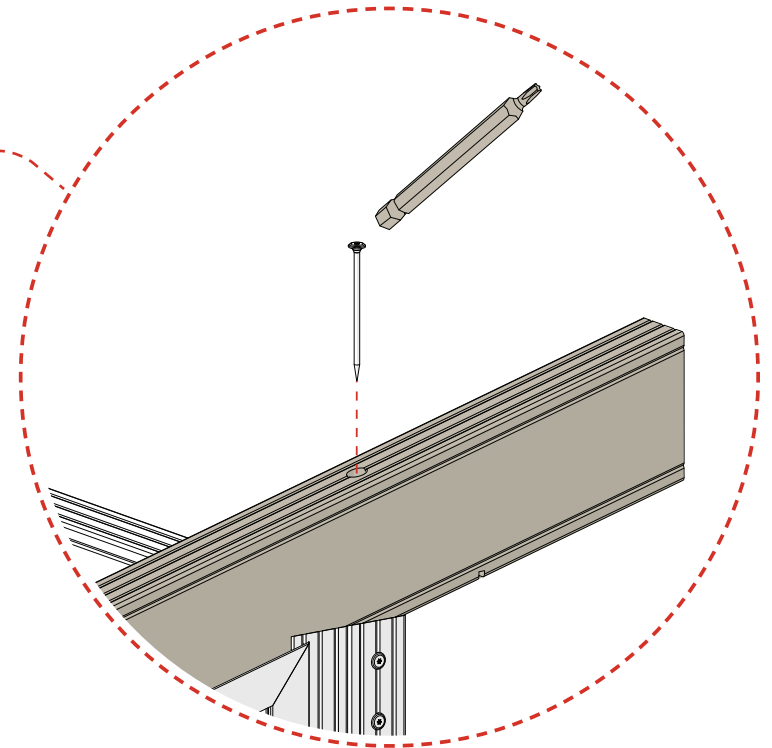
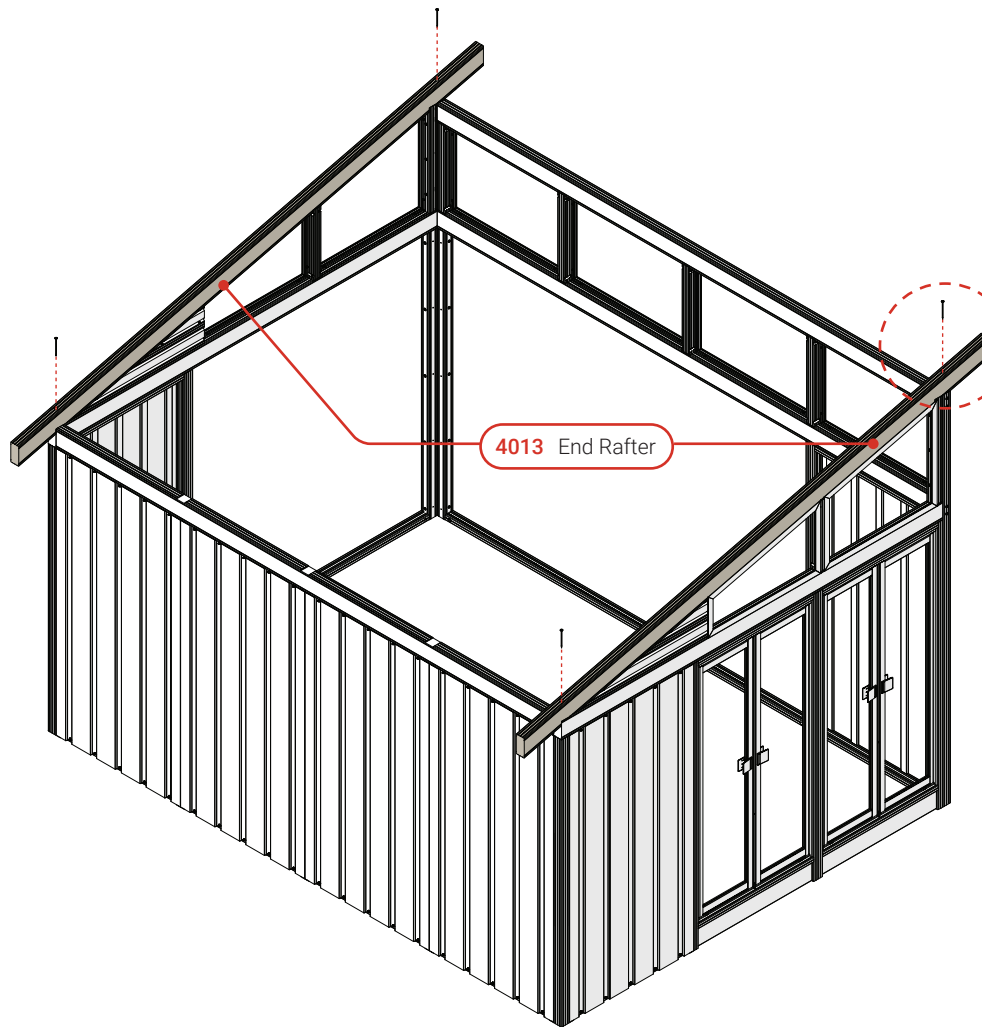
4X



5-1/8" X 5/16" RSS (T30 TORX)



Torx T30 Bit 6"

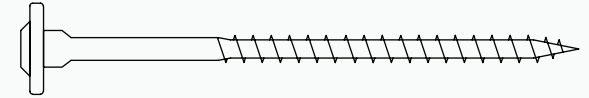


Step 34

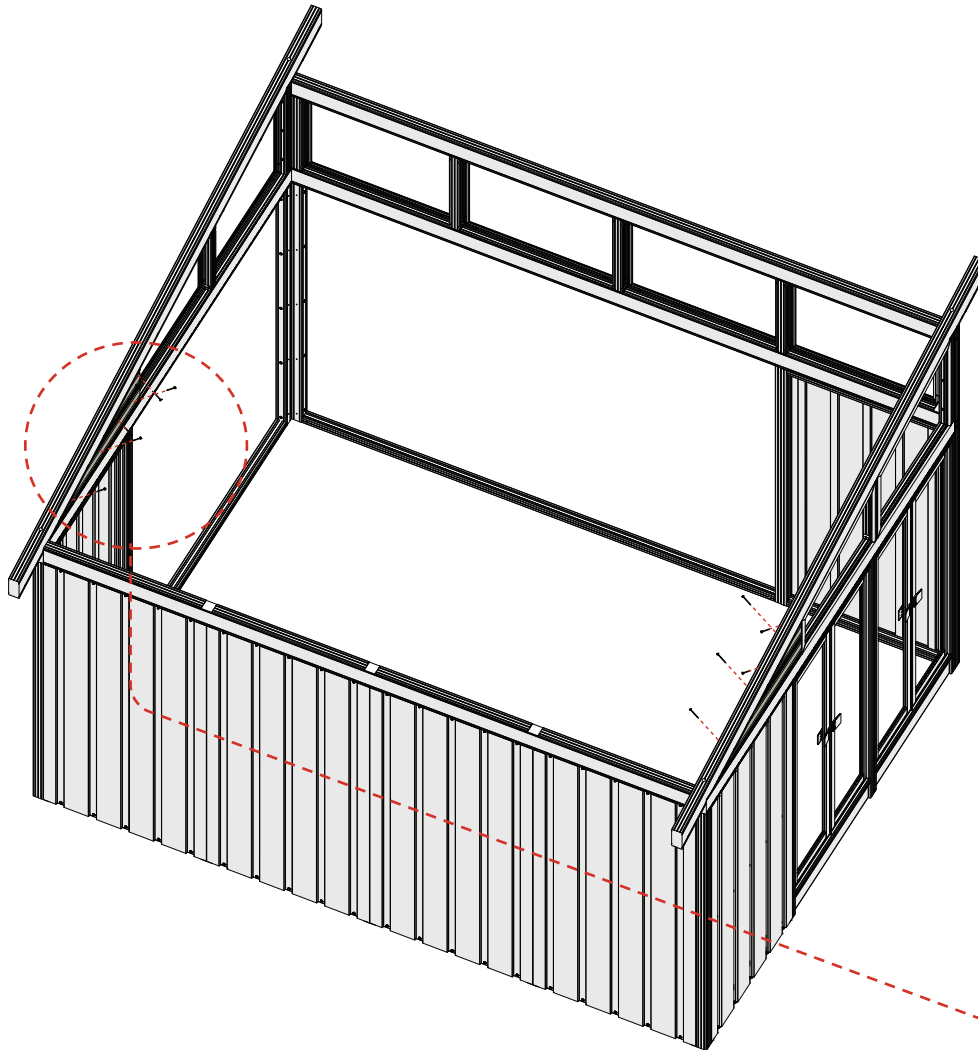
- 1) Adjust the Gusset Assembly until it is tight to the Beam and End Rafter.
 - 2) Fasten to the Beam and Rafter from the inside of the structure.
- Repeat this step for both Gusset Assemblies.



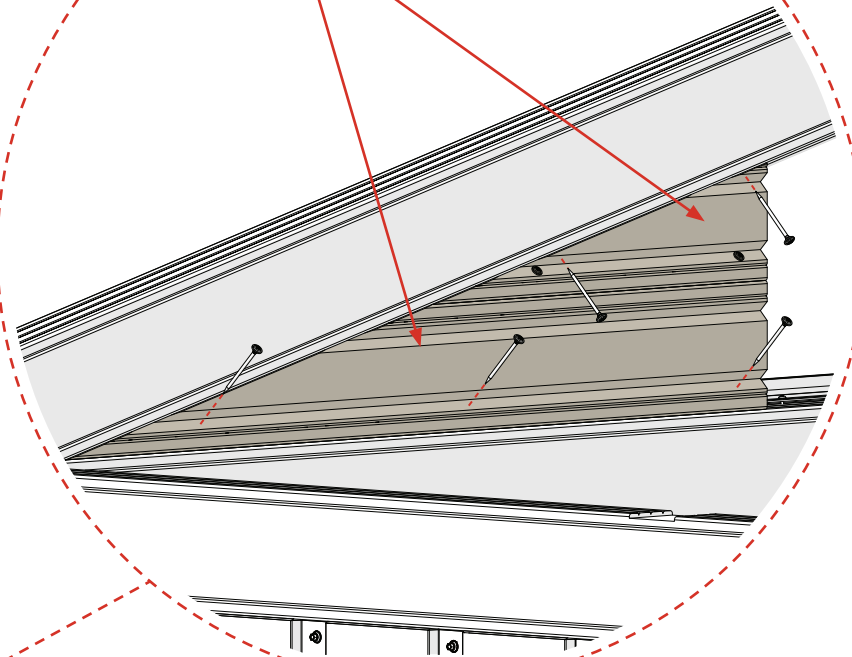
10X



2 3/4" #10 RSS (T25 TORX)



Gusset tight to Rafter
and to Beam



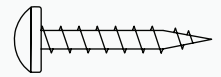
Step 35

1) Fasten Side Windows to Uprights, Rafter and Gusset Assembly at screw hole locations shown on diagram.

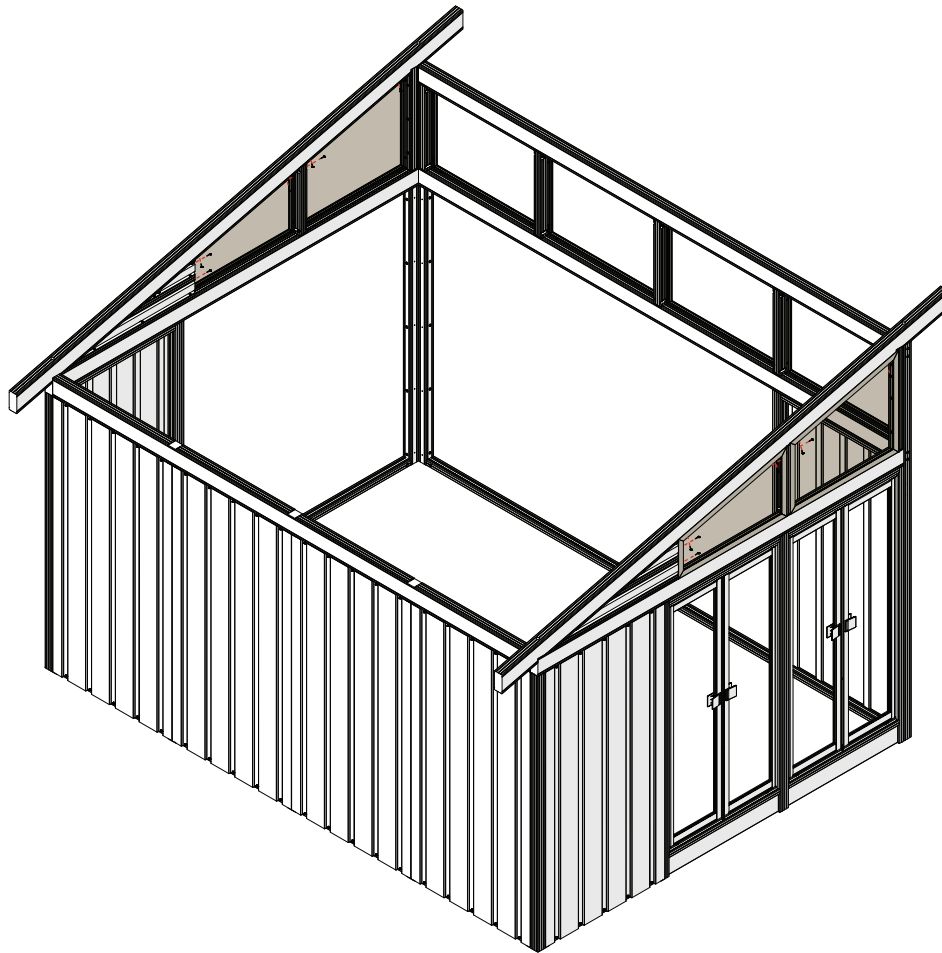
Repeat this step for all four Side Windows.



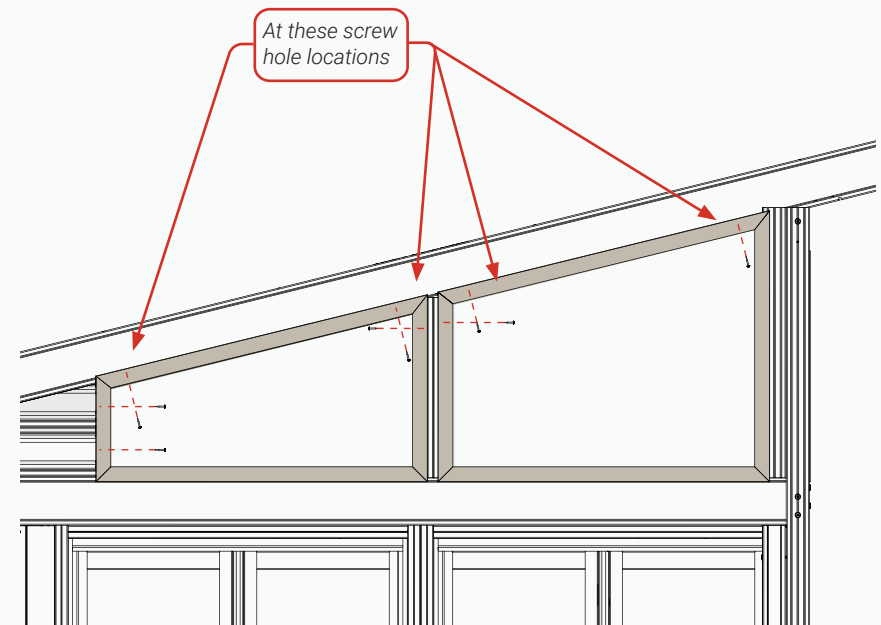
16X



1" #8 PAN HEAD
(#2 ROBERTSON)



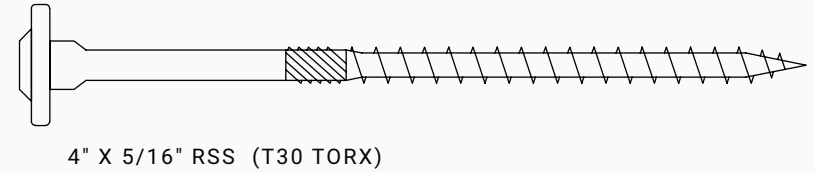
Side view



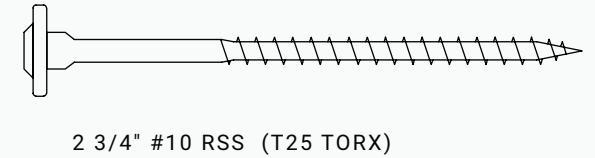
Step 36

- 1) Fit Middle Rafter Assembly components (DC 4014, DC 4013 and DC 4015).
- 2) Fasten Middle Rafter Assembly components together.
Three Middle Rafter Assemblies will be produced.

V
6X



U
6X



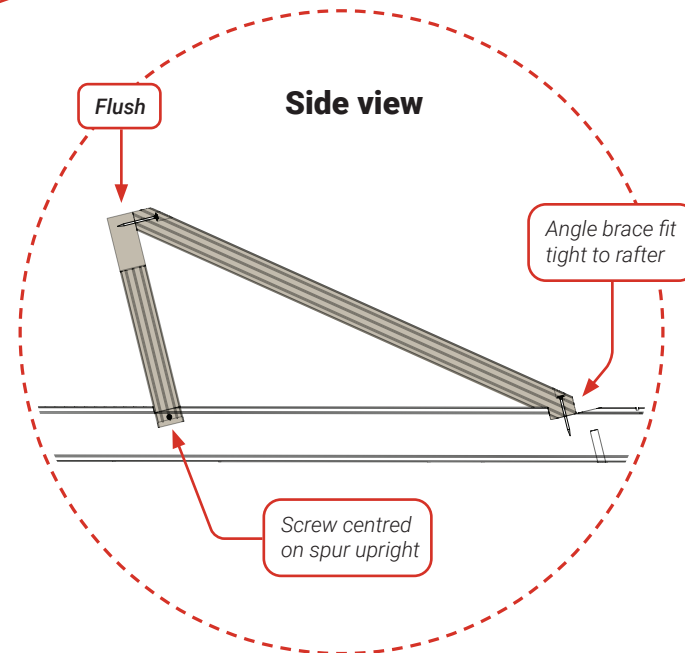
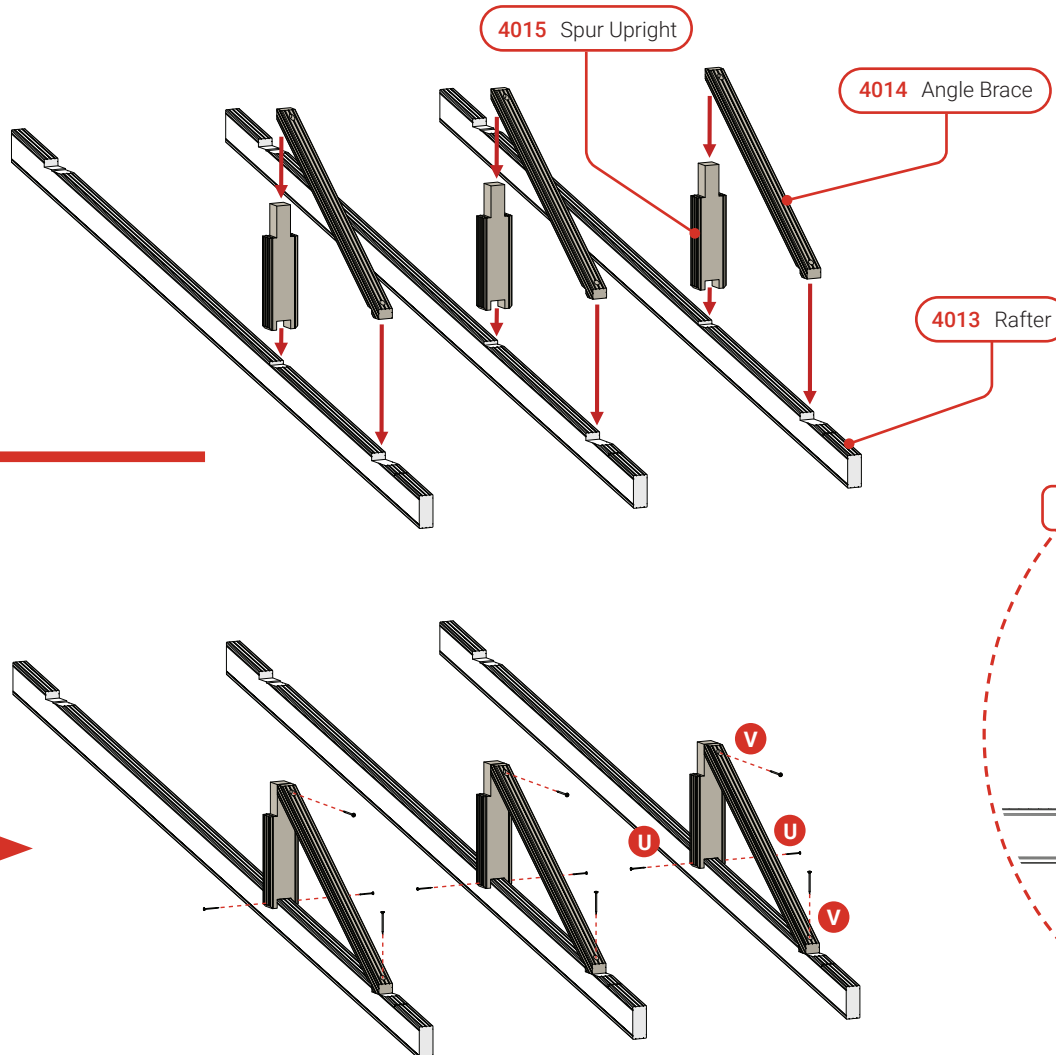
4013 Rafter



4014 Angle Brace

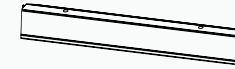


4015 Spur Upright



Step 37

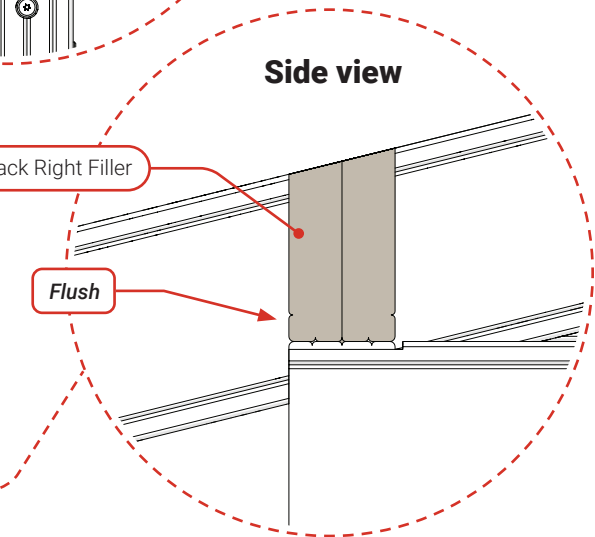
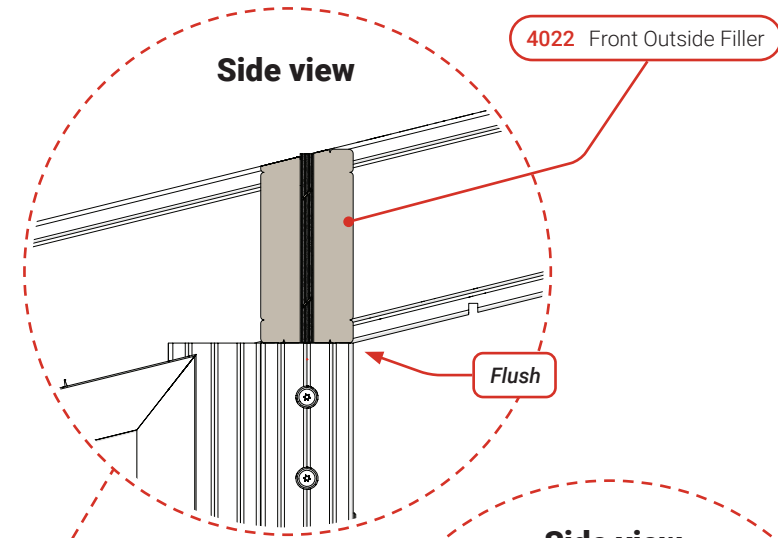
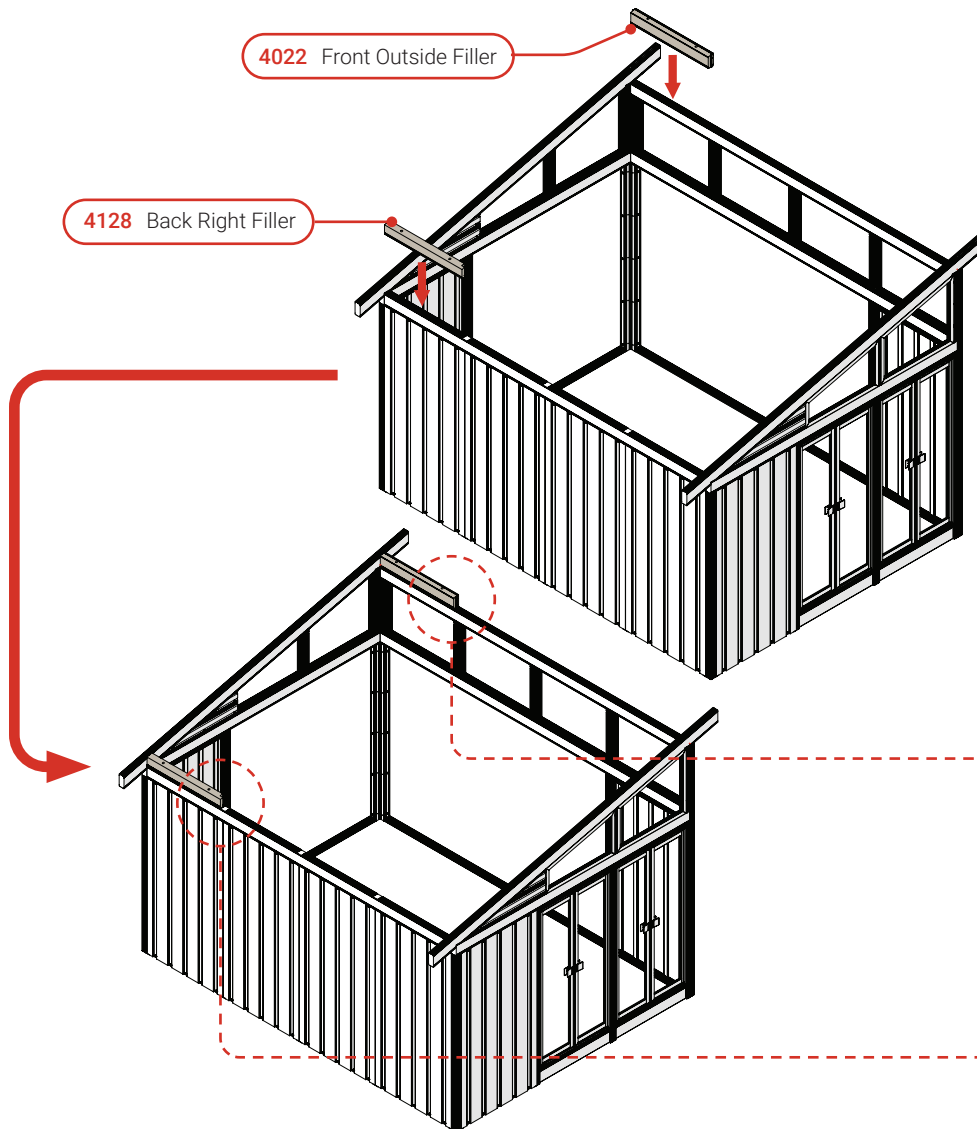
- 1) Fit one Front Outside Filler (DC 4022) to Upper Beam.
 - 2) Fit one Back Right Filler (DC 4128) to Lower Beam.
- Do not fasten to Beams at this time.*



4022 Front Outside Filler

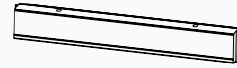


4128 Back Right Filler

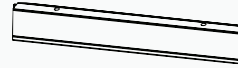


Step 38

1) Fit three Rafter Assemblies on top Beams, spaced evenly by Front Fillers (DC 4022 and DC 4023) and Back Fillers (DC 4024 and DC 4025). Rafters will sit in notches found in Back Beams. Do not fasten to the structure at this time.



4022 Front Outside Filler



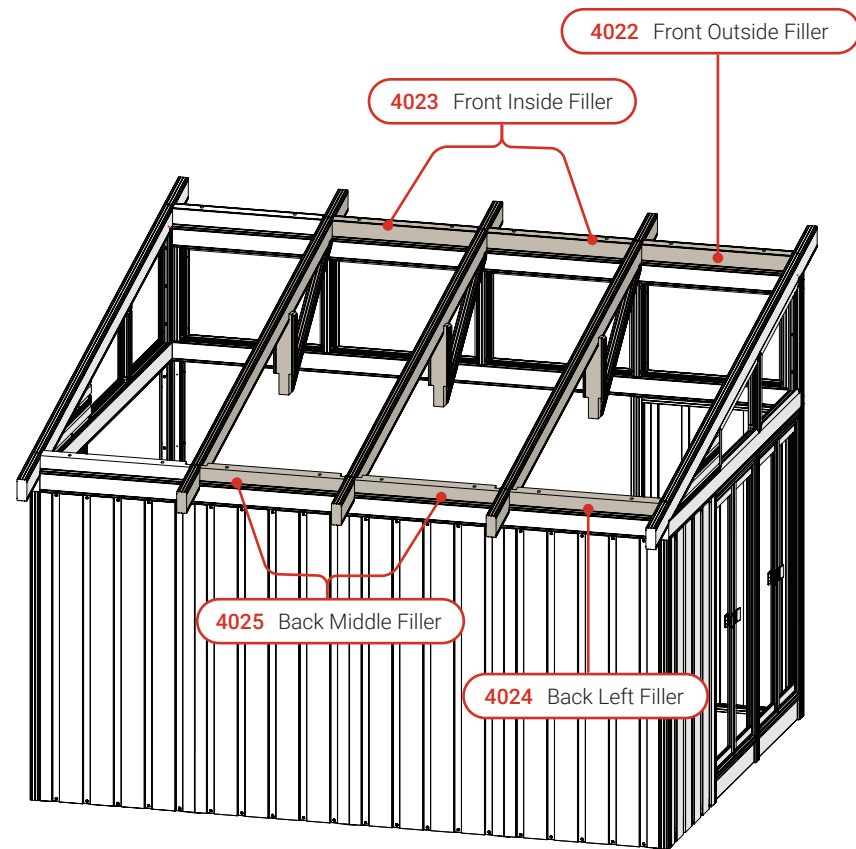
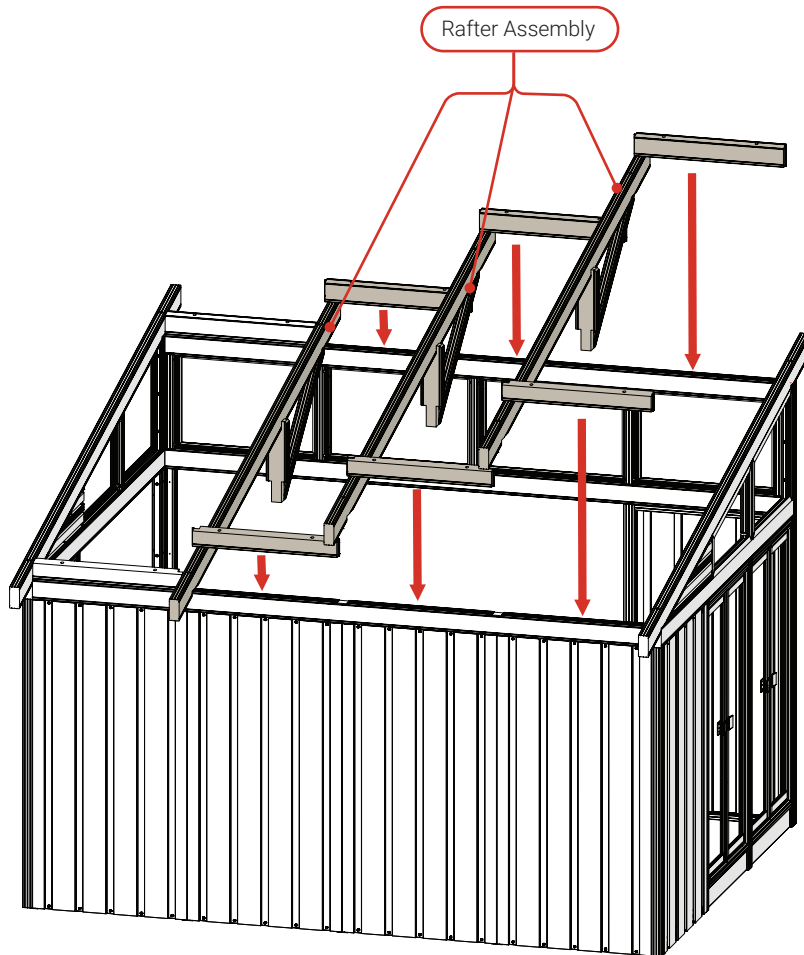
4023 Front Inside Filler



4024 Back Left Filler



4025 Back Middle Filler

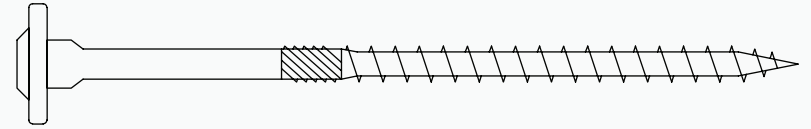


Step 39

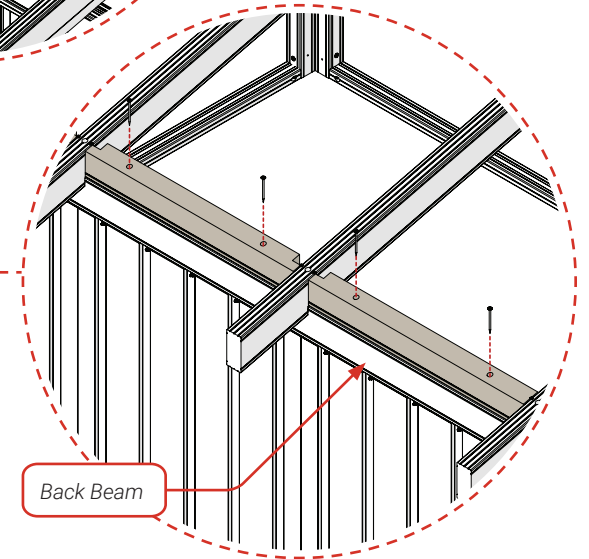
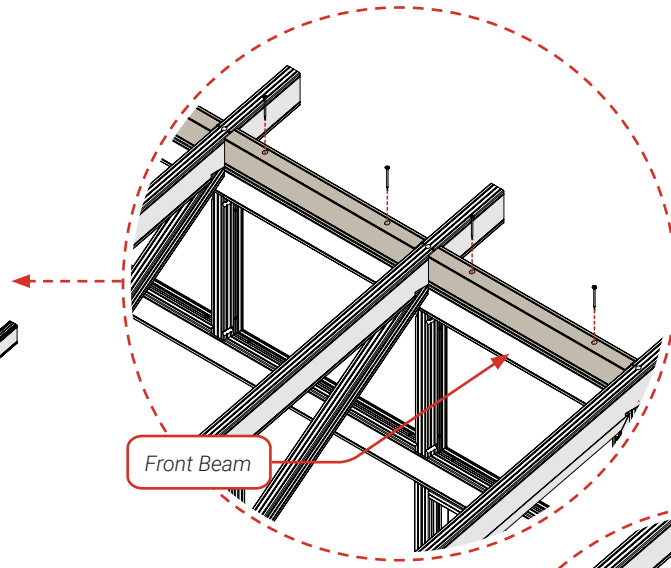
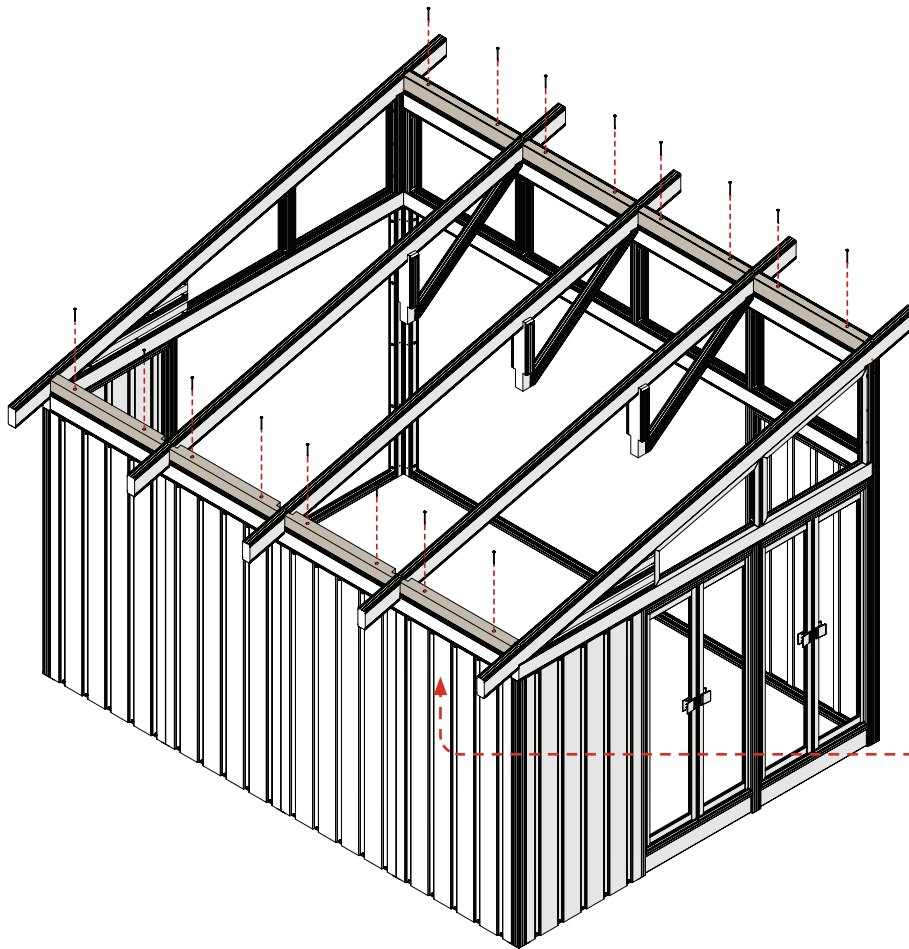
1) Fasten Fillers to Front and Back Beams.



16X

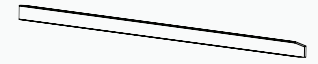


4" X 5/16" RSS (T30 TORX)

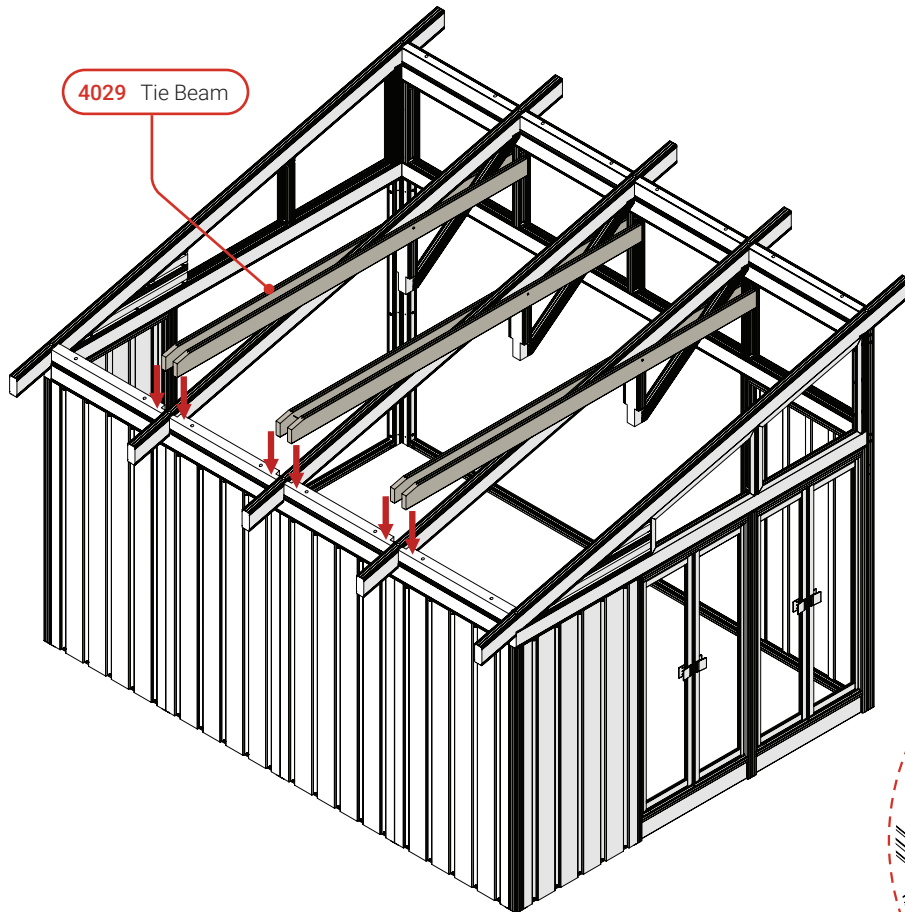


Step 40

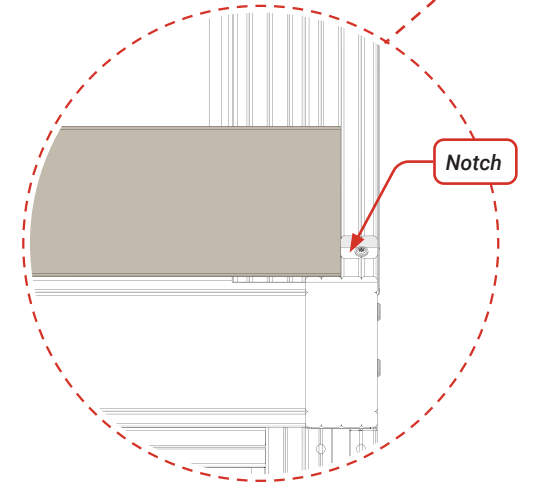
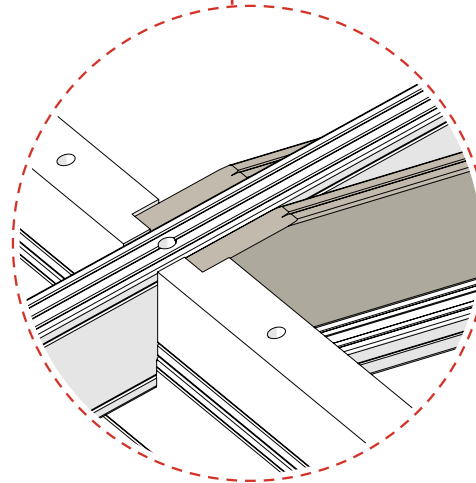
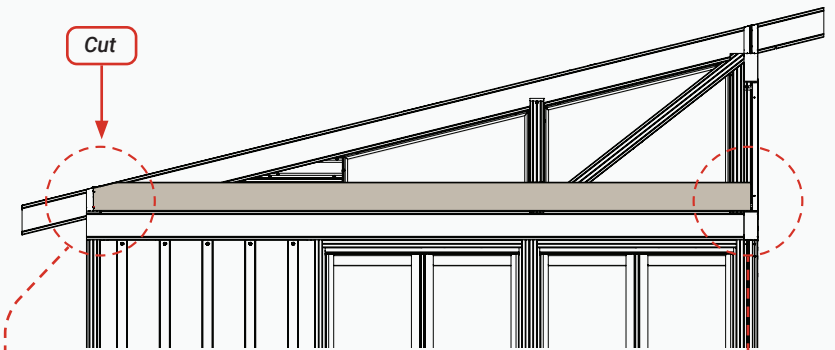
1) Fit the Tie Beams (DC 4029) tight to the Rafter Assemblies and beneath the Spur Uprights. Tie Beams are to rest on the notched portion. *The cut is oriented to the back of the structure.* Do not fasten Tie Beams to the structure at this time.



4029 Tie Beam



Side view

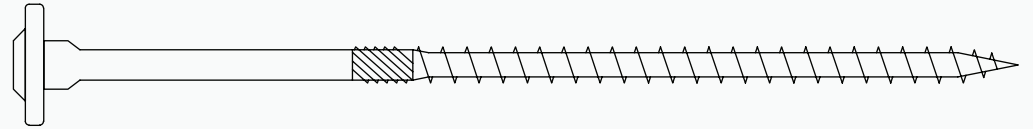


Step 41

1) Fasten Rafter Assemblies to Front and Back Beams.
Use the Torx T30 Bit to reach full depth.



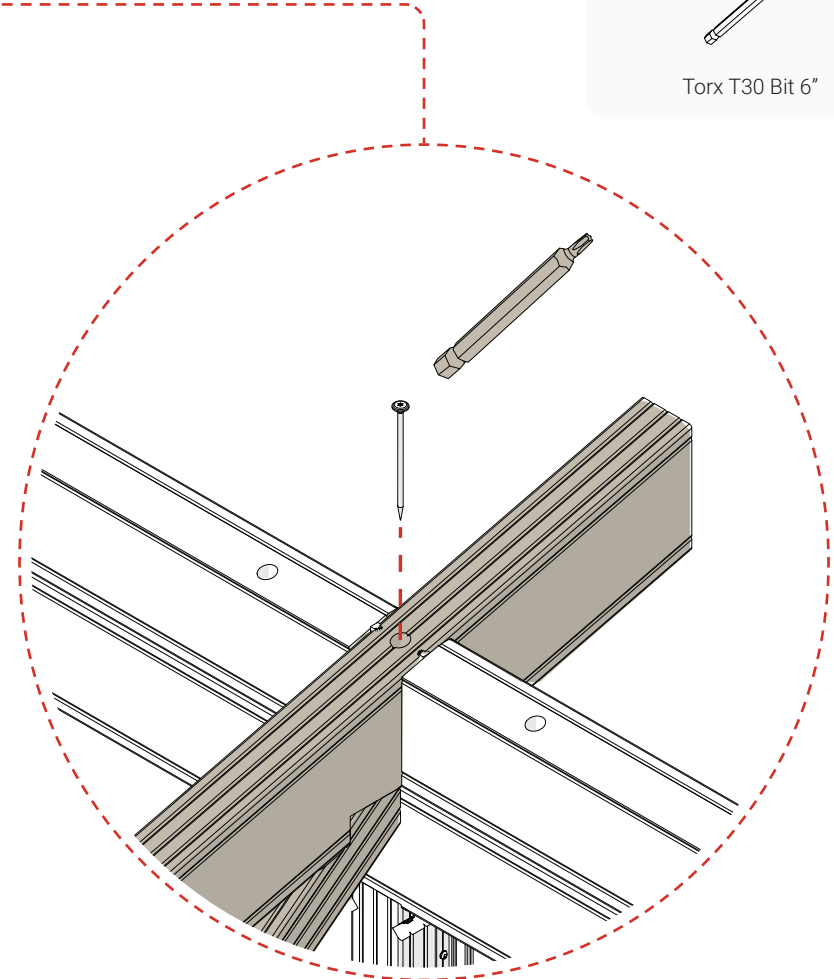
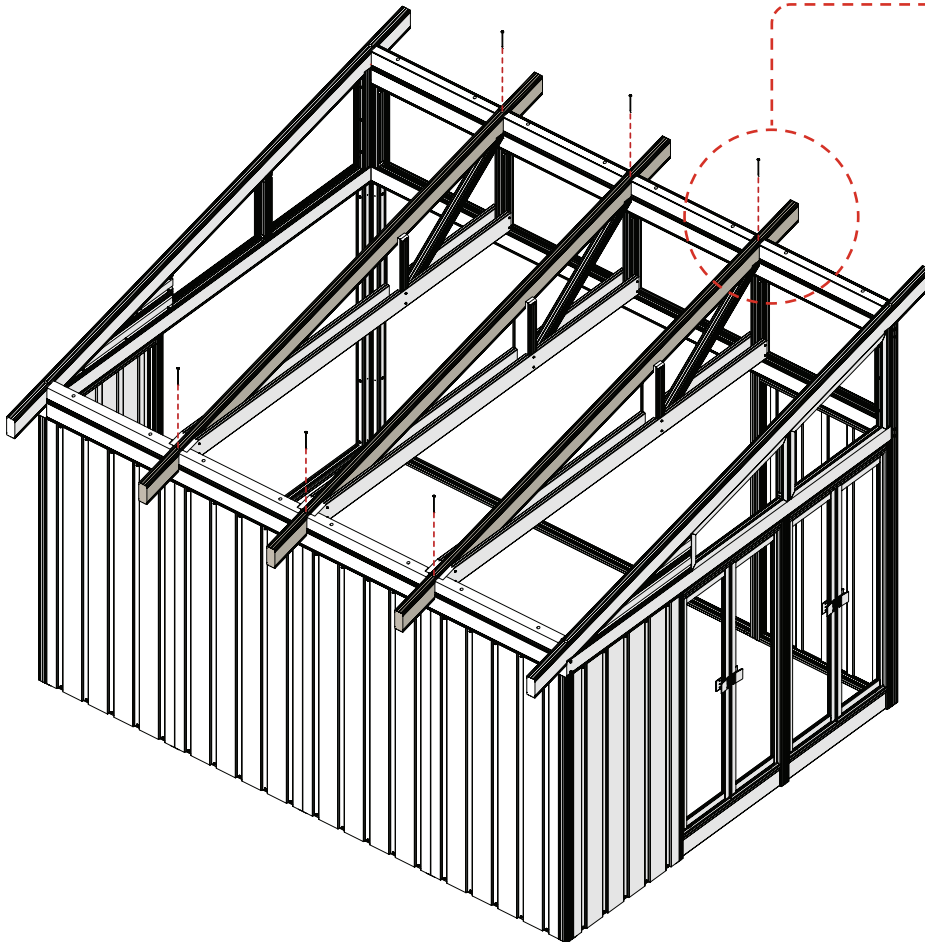
6X



5-1/8" X 5/16" RSS (T30 TORX)



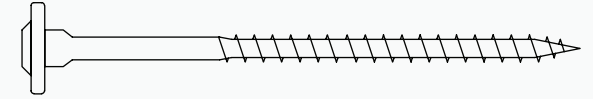
Torx T30 Bit 6"



Step 42

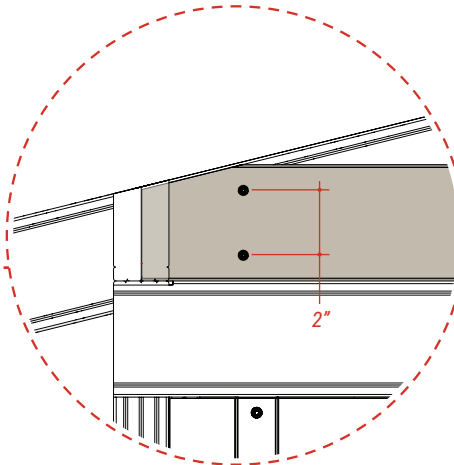
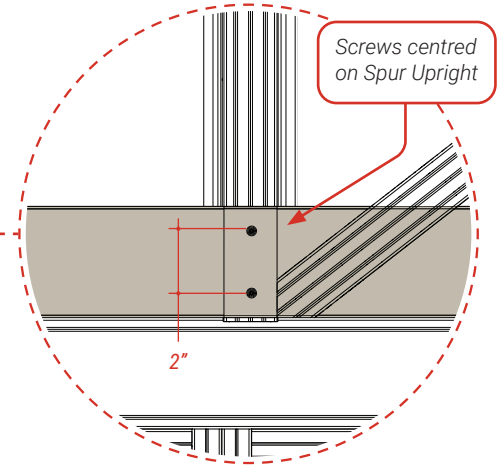
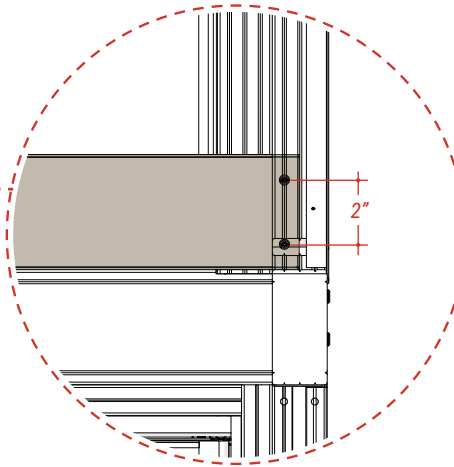
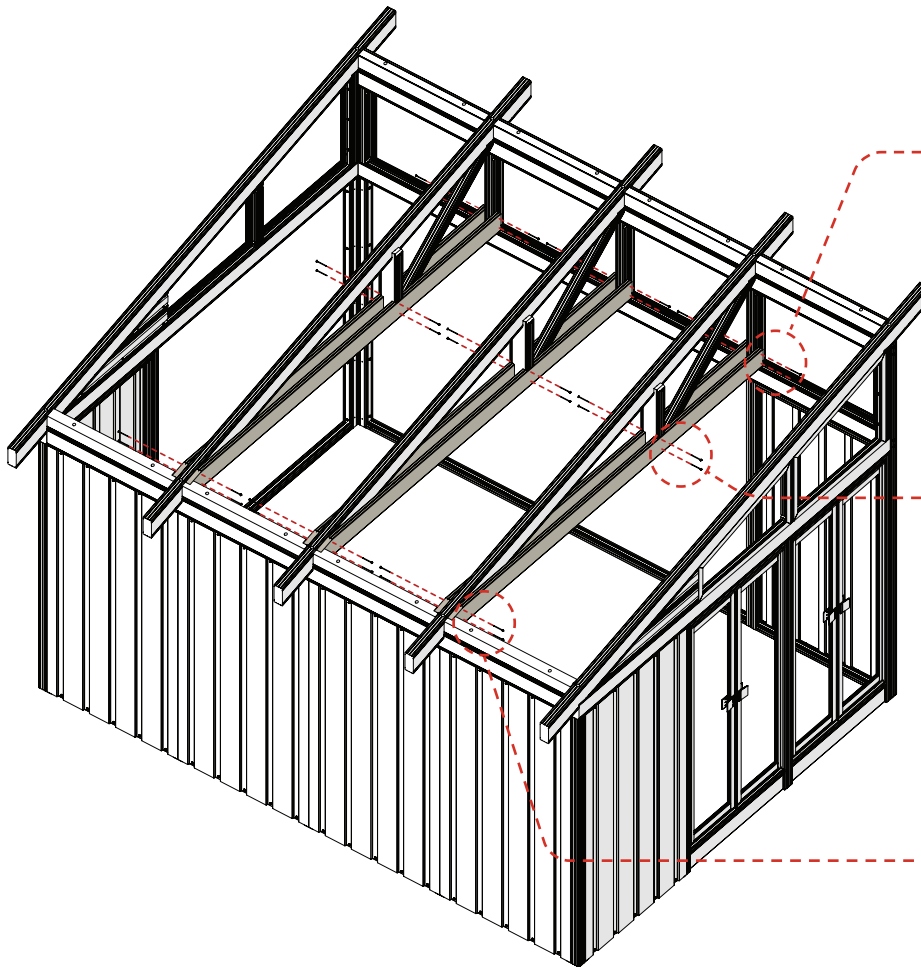
1) Fasten the Tie Beams to the Rafter Assemblies and Middle Front Uprights.

U



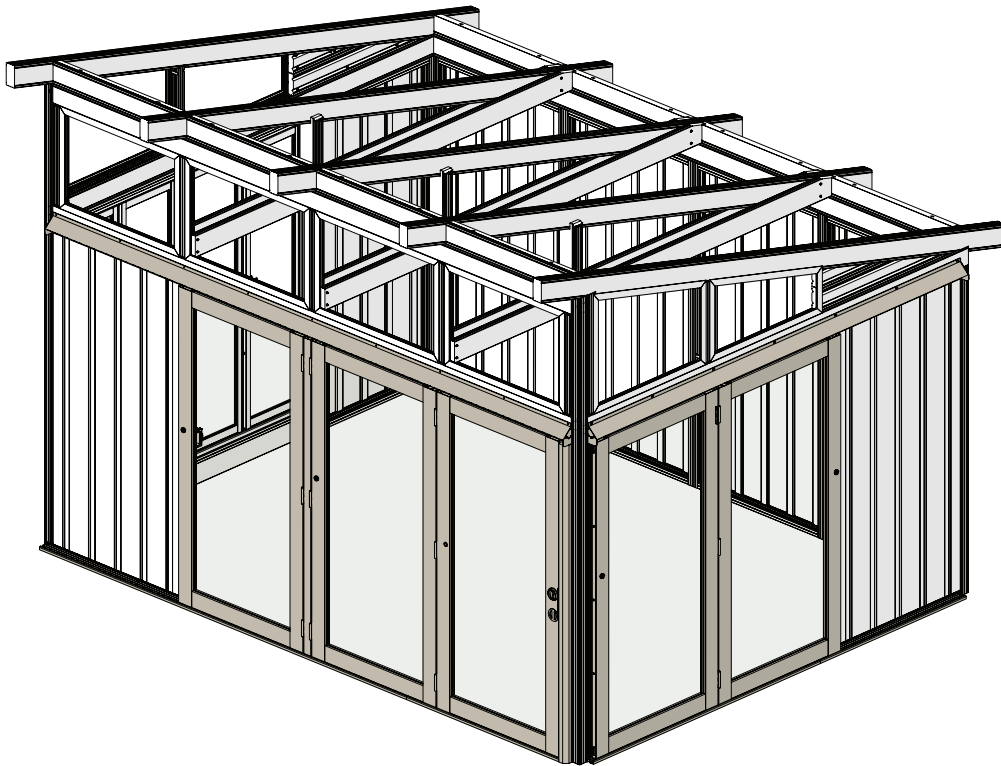
36X

2 3/4" #10 RSS (T25 TORX)



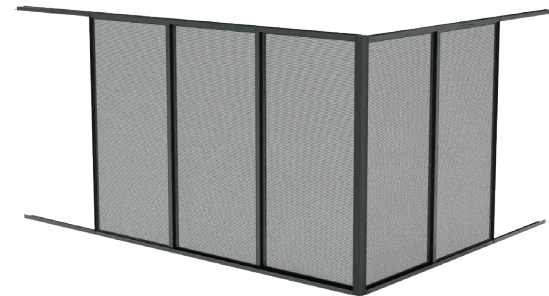
Phase C

C Doors System



Optional Sliding Screen Doors

Enhance your VISSCHER fully enclosed structure with our Sliding Screen Door Kits. Embrace the fresh breeze while keeping the bugs out. Crafted with high-quality insect screens that glide effortlessly along an aluminum track, these kits ensure a smooth and seamless open-close experience



If you wish to purchase optional **Sliding Screen Door Kit**, please contact your **local Visscher dealer**.

Step 43

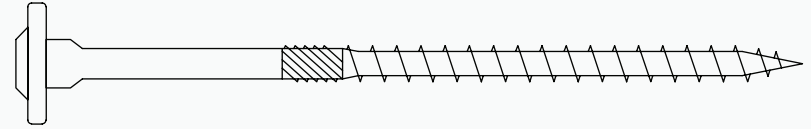
- 1) Fit strike Post (DC 4006) to Front Right Post Assembly. Strike Post to sit tight to floor. Follow the critical dimension on the diagram below before fastening.
- 2) Use pre-drilled pilot holes to set the locations of the fasteners.



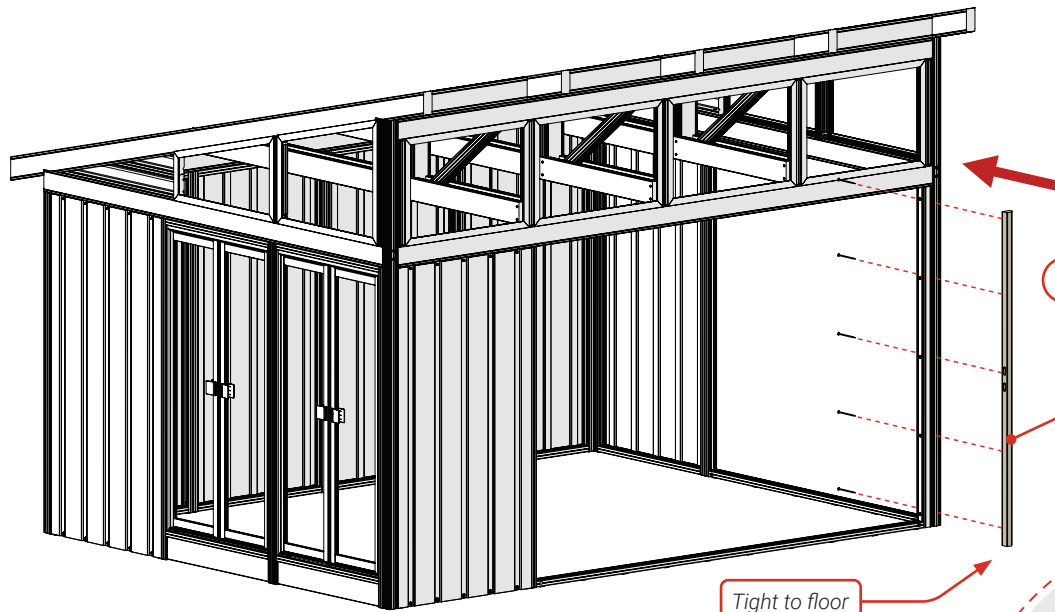
4006 Strike Post



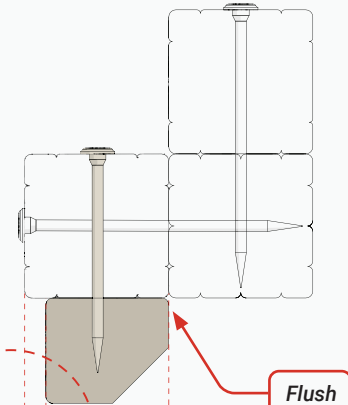
5X



4" X 5/16" RSS (T30 TORX)



Top view



Tight to floor

4006 Strike Post

Flush

3/8"
critical

Flush

3/8"
critical

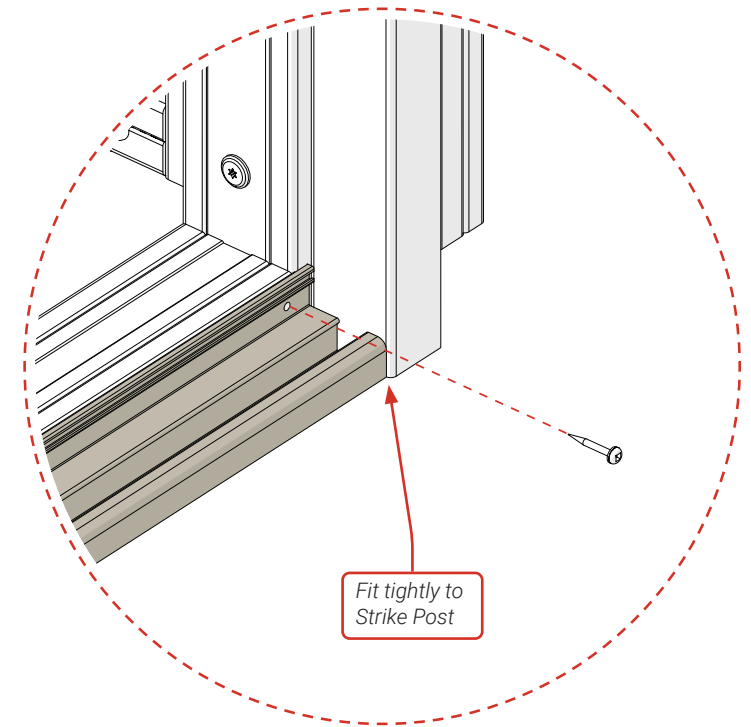
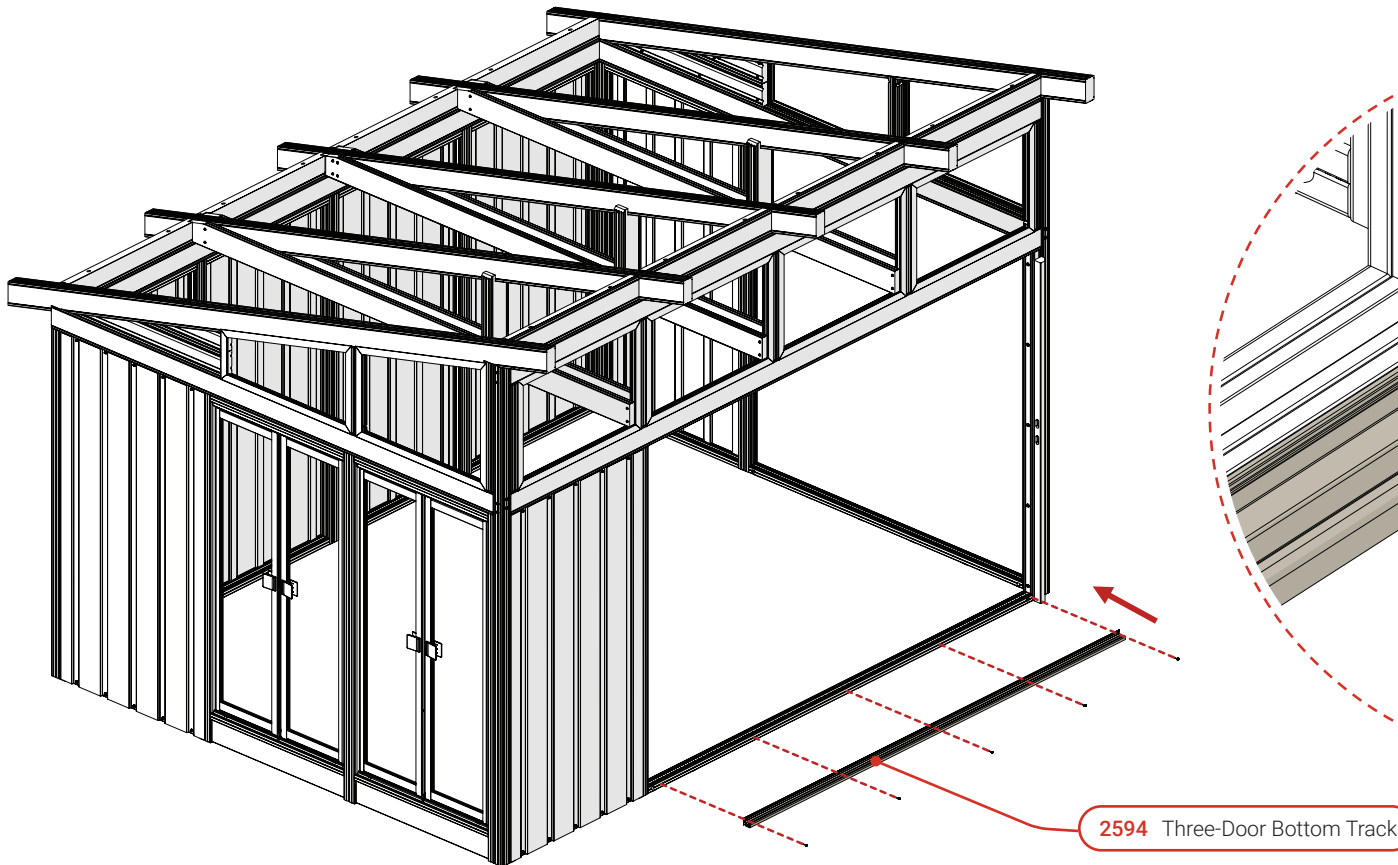
Step 44

- 1) Fit the Three-Door Bottom Track (DC 2594) to the Threshold and tight to the Strike Post.
- 2) Fasten through the pre-drilled holes.

2594 Three-Door Bottom Track

G
5X

1" #8 PAN HEAD
(#2 ROBERTSON)



Step 45

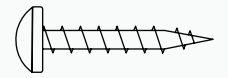
- 1) Fit the Short Bottom Track (DC 2602) to the Threshold, Post and tight to the adjacent track.
- 2) Push Wall Panel inwards or outwards to ensure track are in-line with each other.



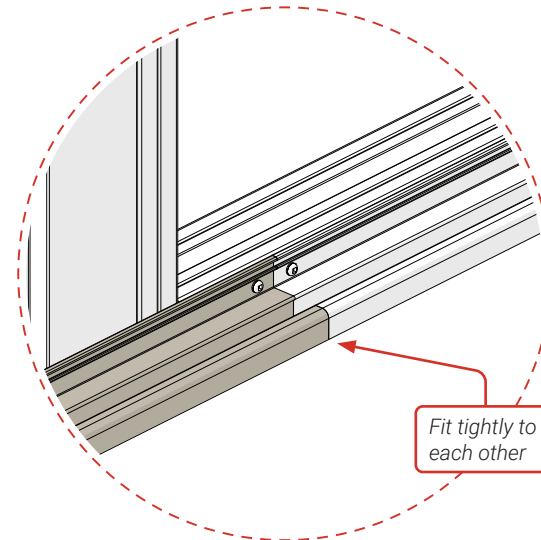
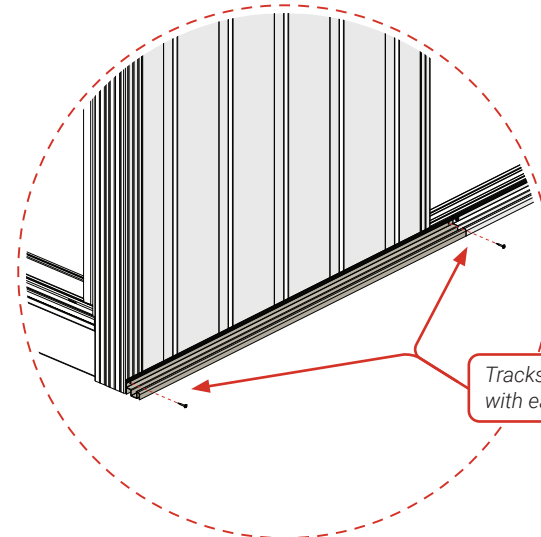
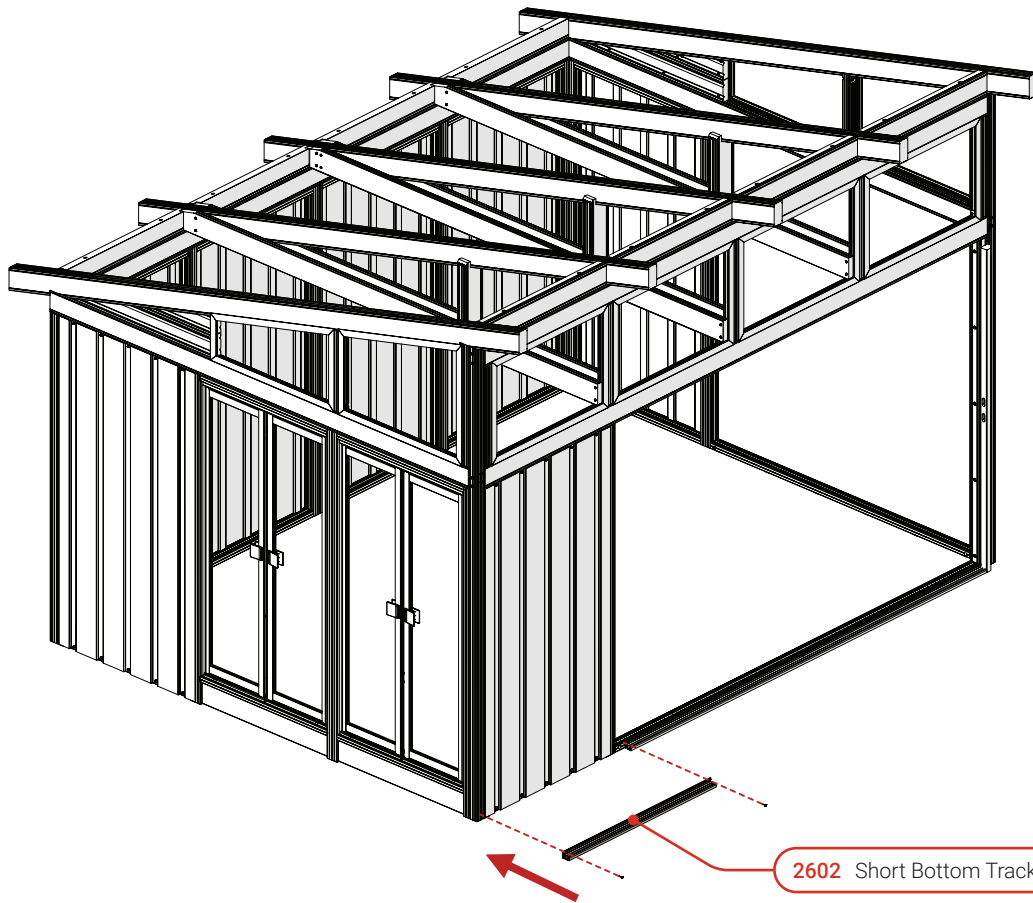
2602 Short Bottom Track



2X

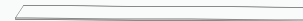


1" #8 PAN HEAD
(#2 ROBERTSON)

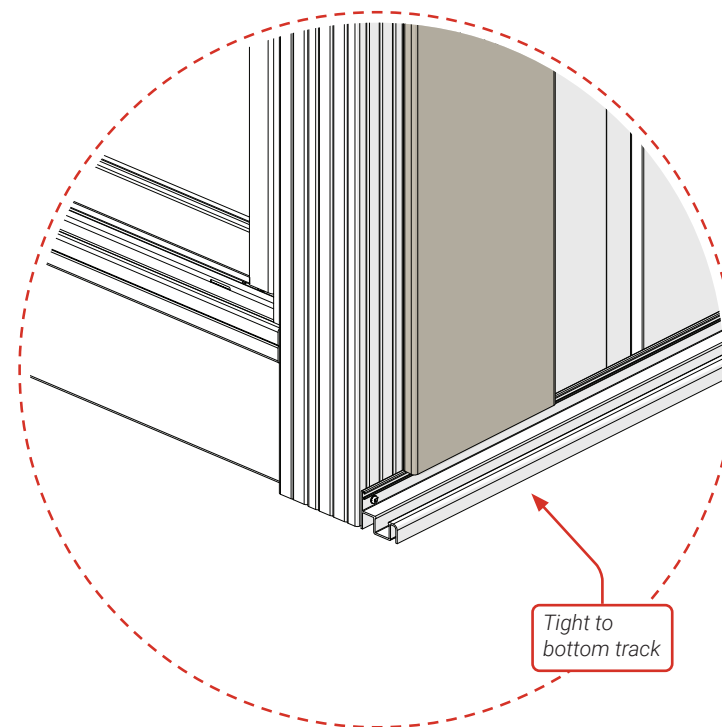
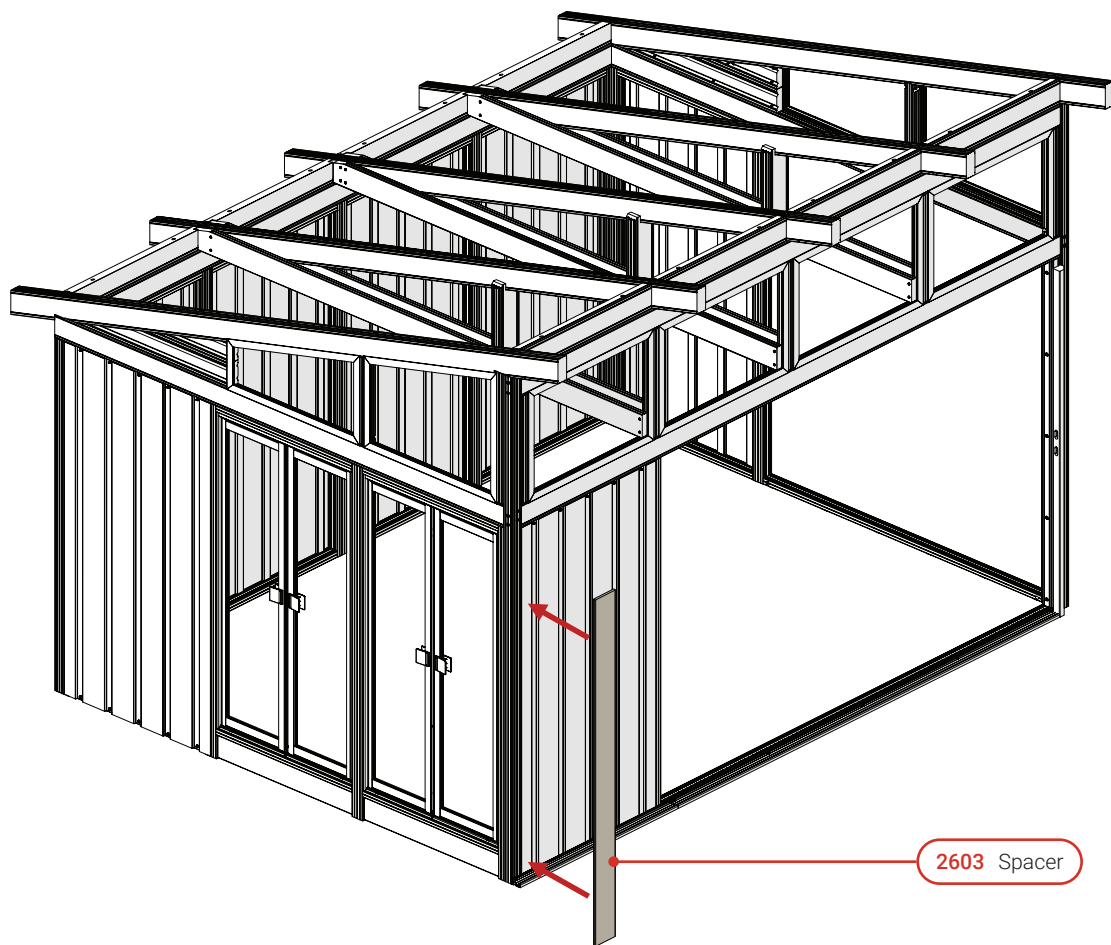


Step 46

1) Place one Spacer (DC 2603) near the Upright Post and fit tightly to the Bottom Track.



2603 Spacer



Step 47

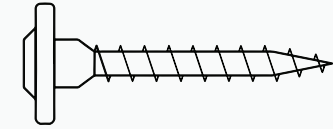
- 1) Fit the Long Top Track (DC 2593) to the Front Beam, resting on the Spacer and Strike Post.
- 2) Align the Top Track to the inside edge of the posts.



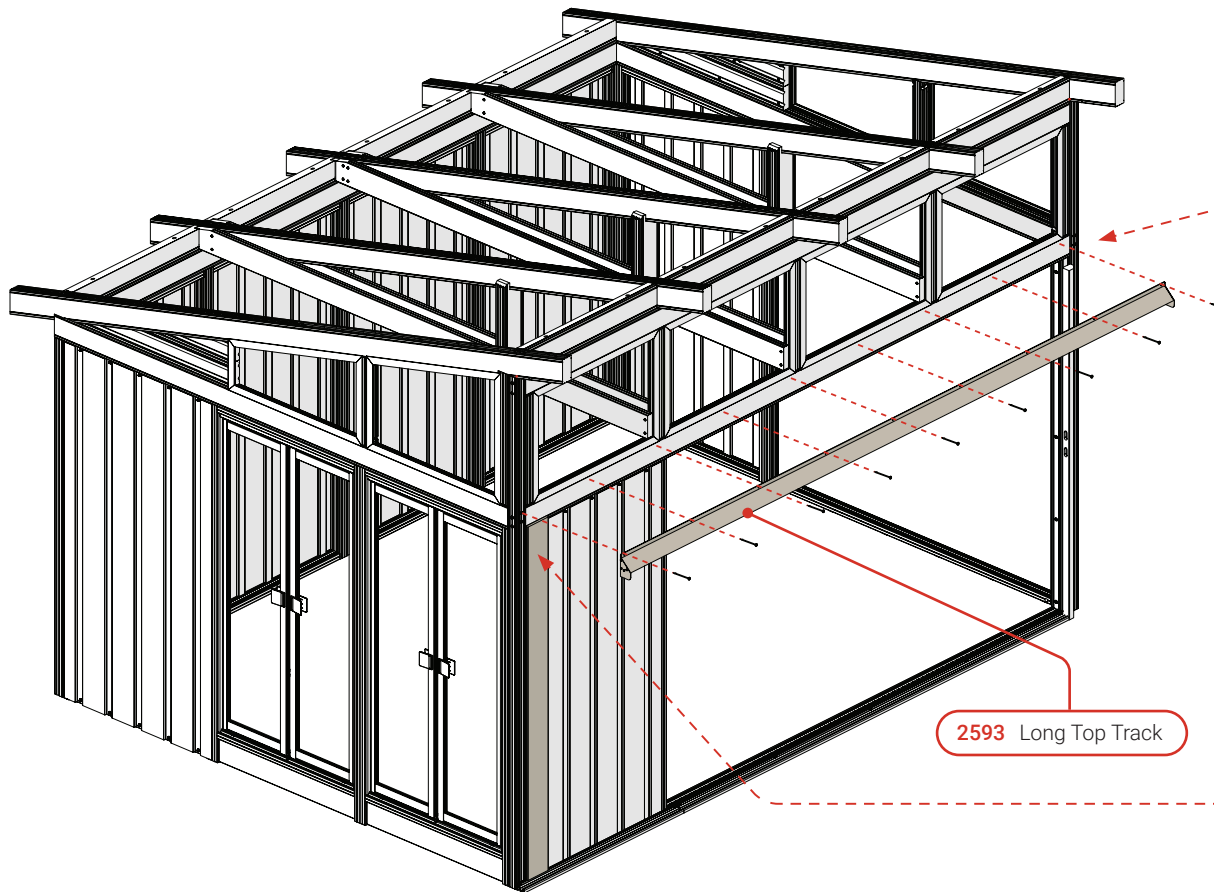
2593 Long Top Track



9X



1 1/2" X 1/4" RSS (T25 TORX)



2593 Long Top Track

Edge of the Top Track to inside edge of post

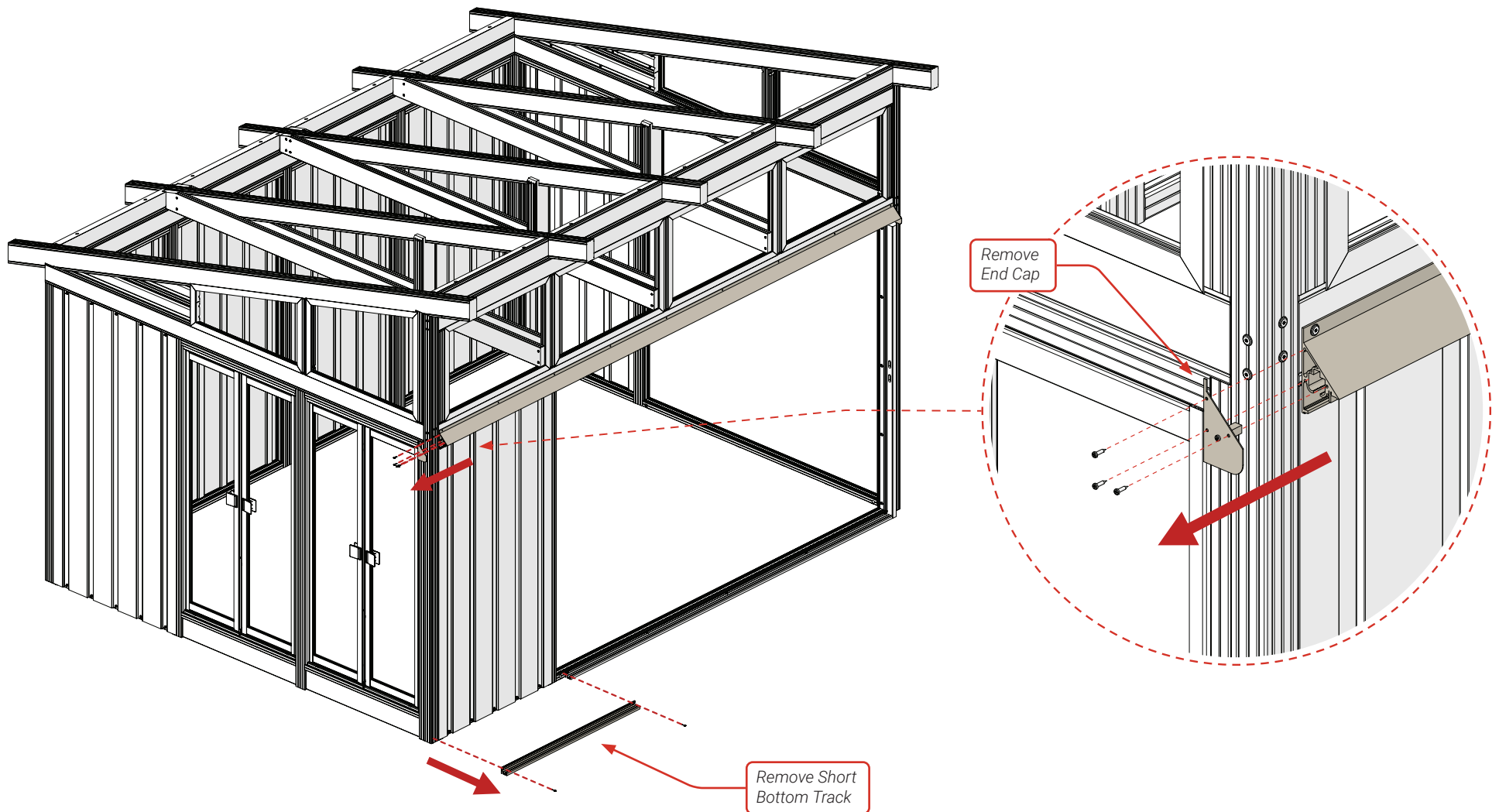
Rests tightly on Strike Post

Edge of the Top Track to inside edge of post

Rests tightly on Spacer

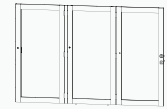
Step 48

1) To facilitate the installation of the Three-Door System, remove the Short Bottom Track and the End Cap of the Top Track.

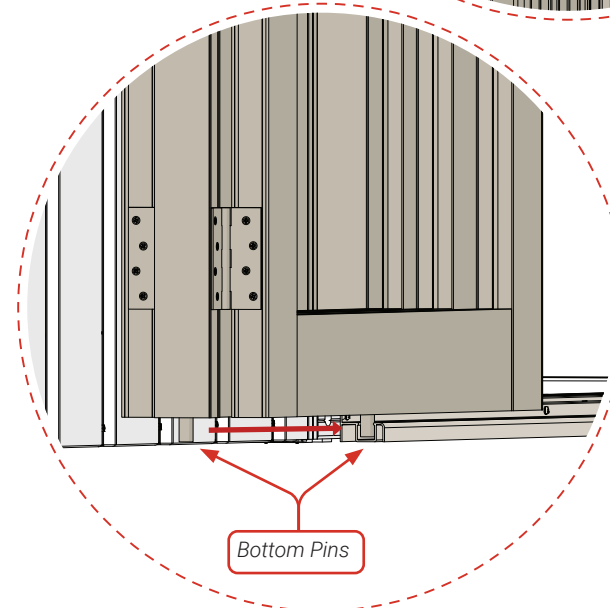
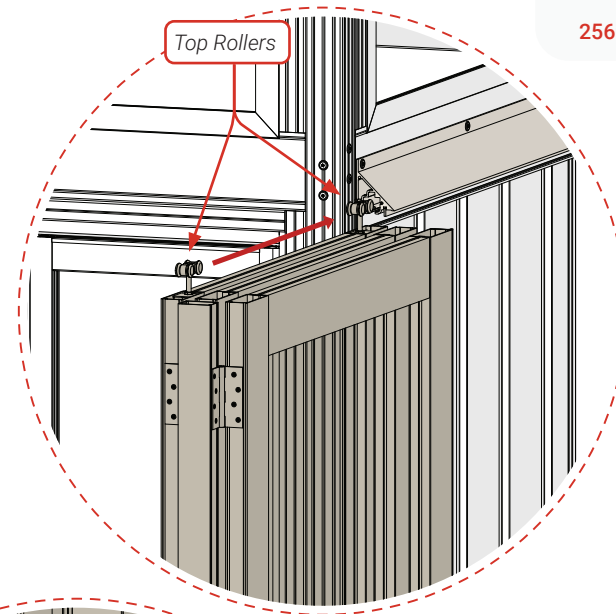
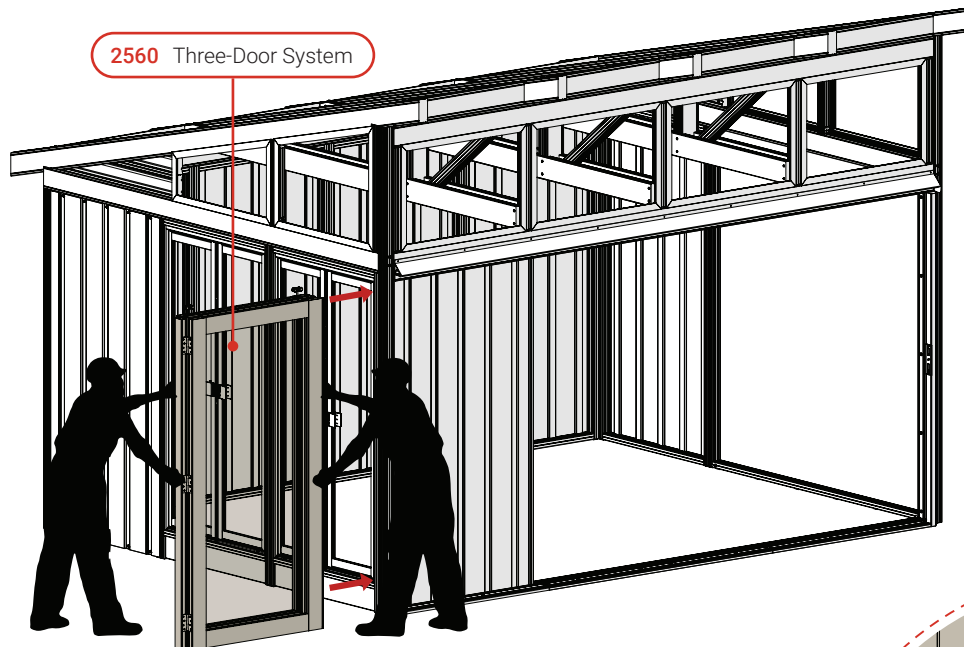


Step 49

- 1) Maneuver the Three-Door System (DC 2560) so the Top Rollers are in-line with the Top Track.
- 2) Carefully lift the Three-Door System up and move the Top Rollers into the Top Track.
- 3) Align the Bottom Pins so they enter the channel in the Bottom Track.



2560 Three-Door System



The Door System is extremely heavy.
Use caution when lifting and maneuvering the product.

If necessary, reduce the amount of Door Panels handled at one time by removing the screws at the hinges.

Do not rest Door System on ground that could cause damage to the product.

It is advised to wear protective gloves when handling the Door System as edges of metal can be sharp.

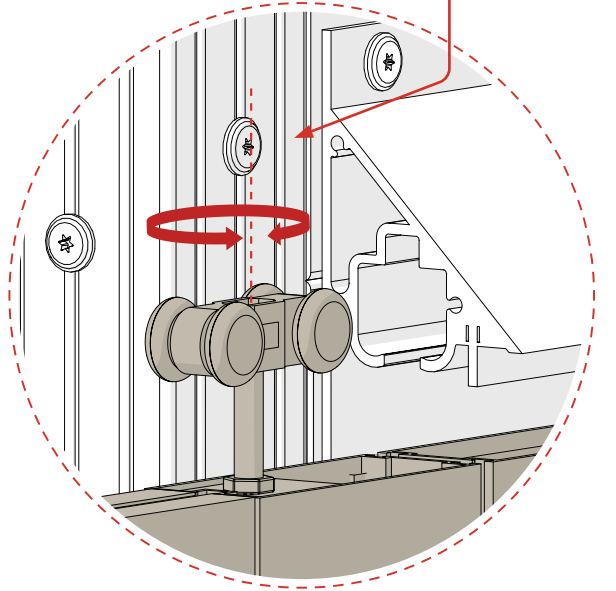
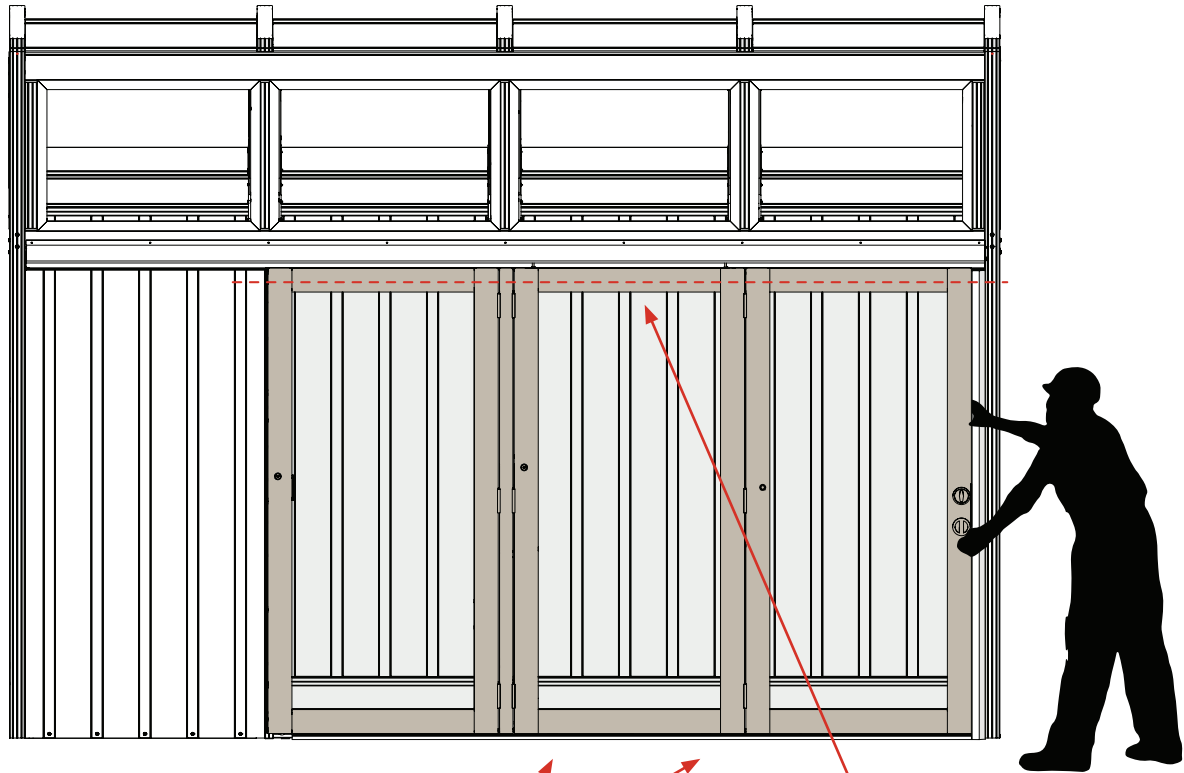
Step 50

- 1) The Top of the Door Panels are to be parallel with the Top Track.
- 2) The Bottom Pins are to be embedded in the Bottom Track along full distance of Track.
- 3) If adjustment is required to meet these criteria, remove Door System from Top Track one roller at a time and spin the top Roller in the direction necessary.

The Door System is extremely heavy.
Use caution when lifting and maneuvering the product.

The Door System is prone to rolling out of the track if not monitored, resulting in damage to property or personal injury.

Top Rollers spin upwards and downwards to adjust door height and alignment as necessary.

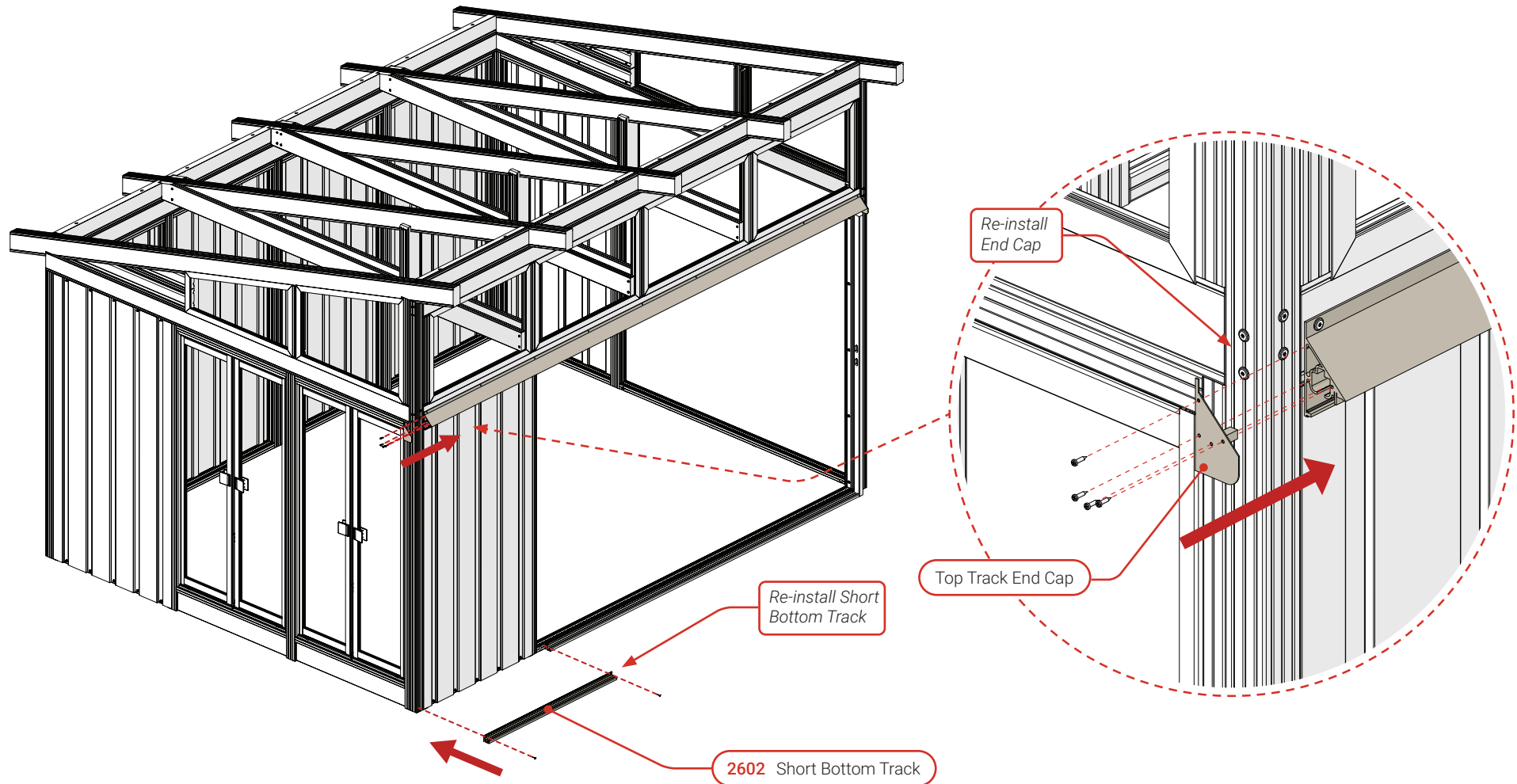


Bottom Pins to be embedded in Bottom Track along full distance of track.

Top of Door Panels to be parallel to Top Track

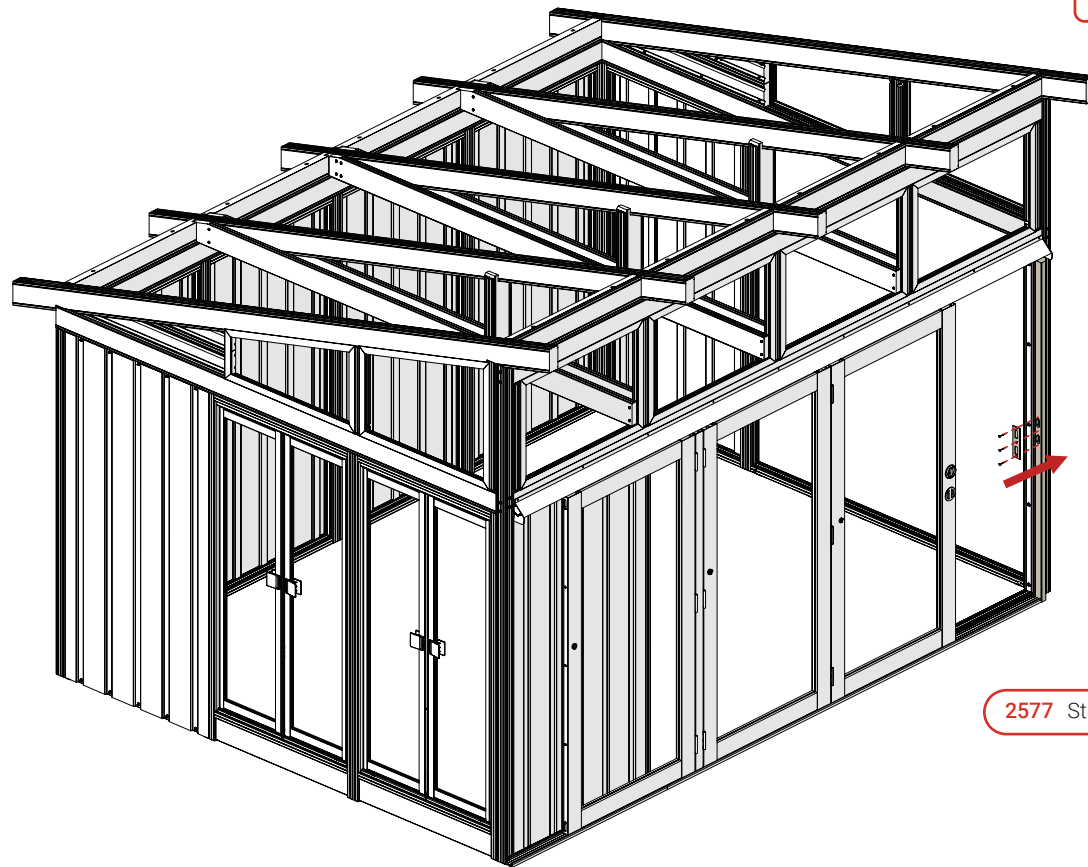
Step 51

1) Re-install the Short Bottom Track and Top Track End Cap.



Step 52

- 1) Align the Strike Plate (DC 2577) so the Strike and Deadbolt both align with the holes.
- 2) Fasten Strike Plate to the Strike Post.



2577 Strike Plate

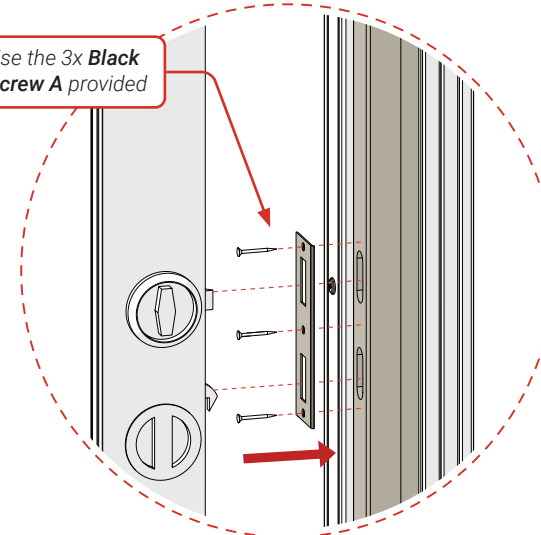


3X

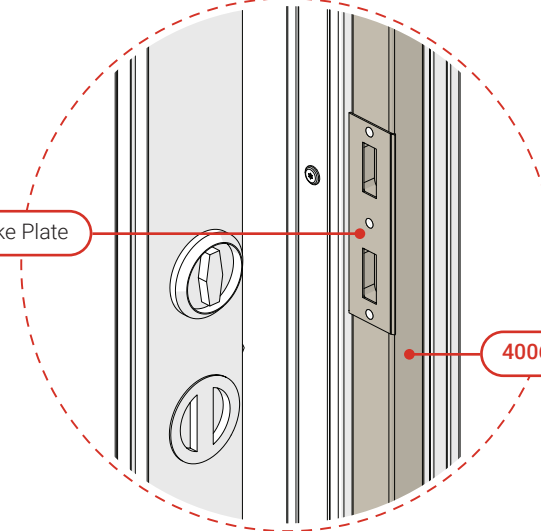


1 1/2" #8 FLAT HEAD - BL
(#2 ROBERTSON)

Use the 3x Black Screw A provided



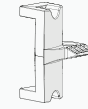
2577 Strike Plate



4006 Strike Post

Step 53

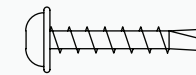
- 1) Measure 40 inches from the floor to set the Handle (DC 2605) to the metal frame of the Door. *Two tabs on the Handle are to fit tightly to inside of metal frame of the Door.*
- 2) Fasten the Handle to the metal frame using two self-drilling screws.



2605 Handle



2X

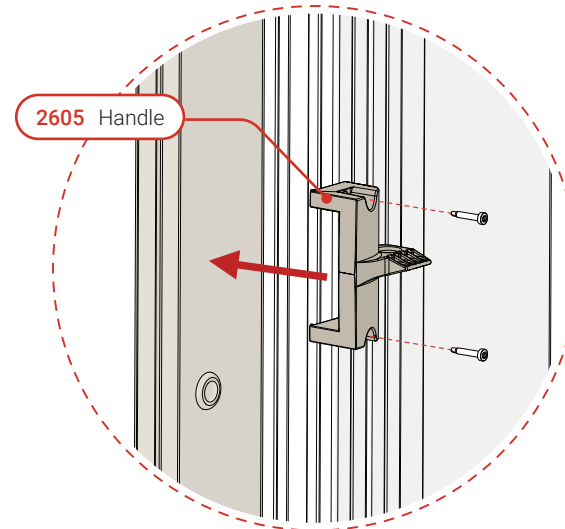


1" #8 PAN HEAD (#2 ROBERTSON)
WITH SELF-DRILLING TIP

Inside view

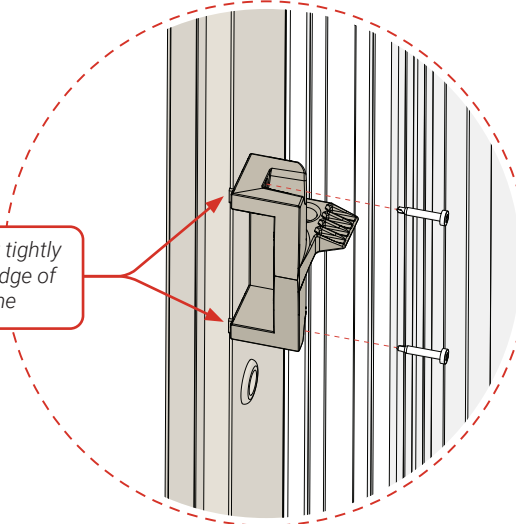


40"
from the floor
to the centre of
Handle



2605 Handle

2
Tabs to sit tightly
to inside edge of
metal frame

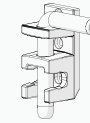


Step 54

- 1) To determine the placement of the Keeper, assemble the Handle, pin and Keeper (DC 2604) together.
- 2) Pull the Handle inwards and tight towards the Narrow Post.
- 3) Mark the edges of the Keeper on the Narrow Post with a Pencil.
- 4) Disassemble and re-align the Keeper to the markings. Fasten to Narrow Post.



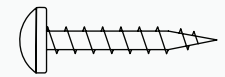
Pencil



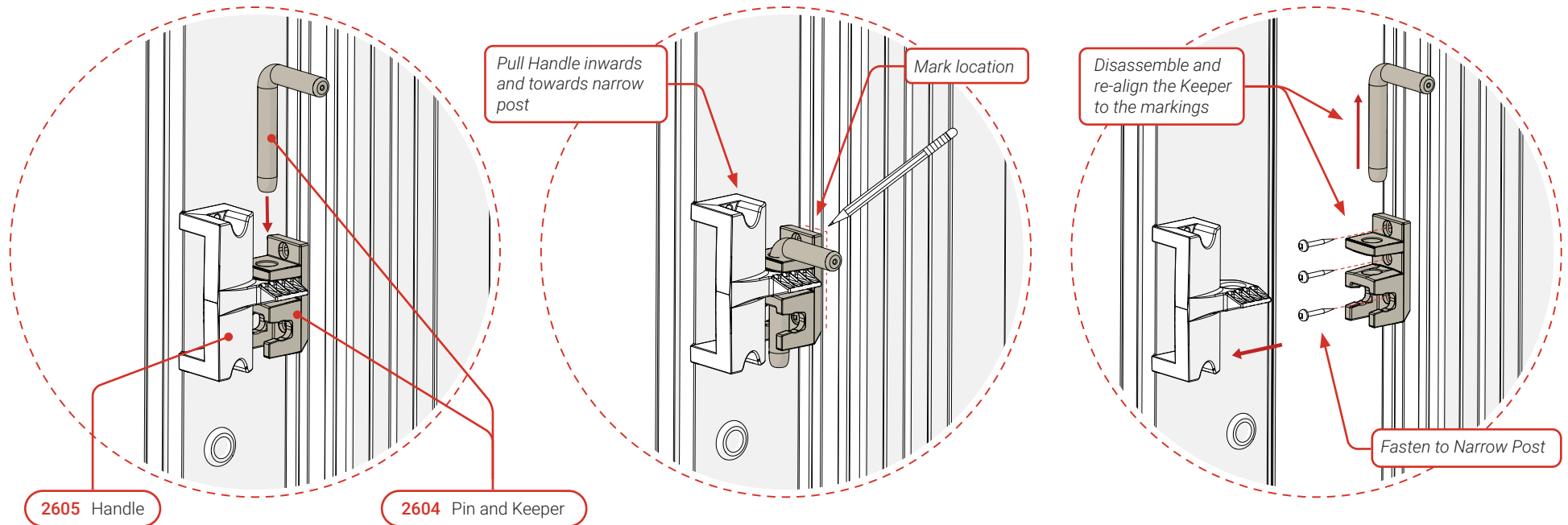
2604 Pin and Keeper



3X



1" #8 PAN HEAD
(#2 ROBERTSON)



Step 55

- 1) Fit the Two-Door Bottom Track (DC 2601) to the threshold and past the Post by 3/8 inches.
- 2) Fit the Short Bottom Track (DC 2602) to the threshold, Post and tight to the adjacent track.
- 3) Push Wall Panel inwards or outwards to ensure track are in-line with each other.
- 4) Fasten through the pre-drilled holes.



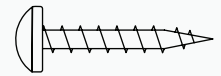
2601
Two-Door Bottom Track



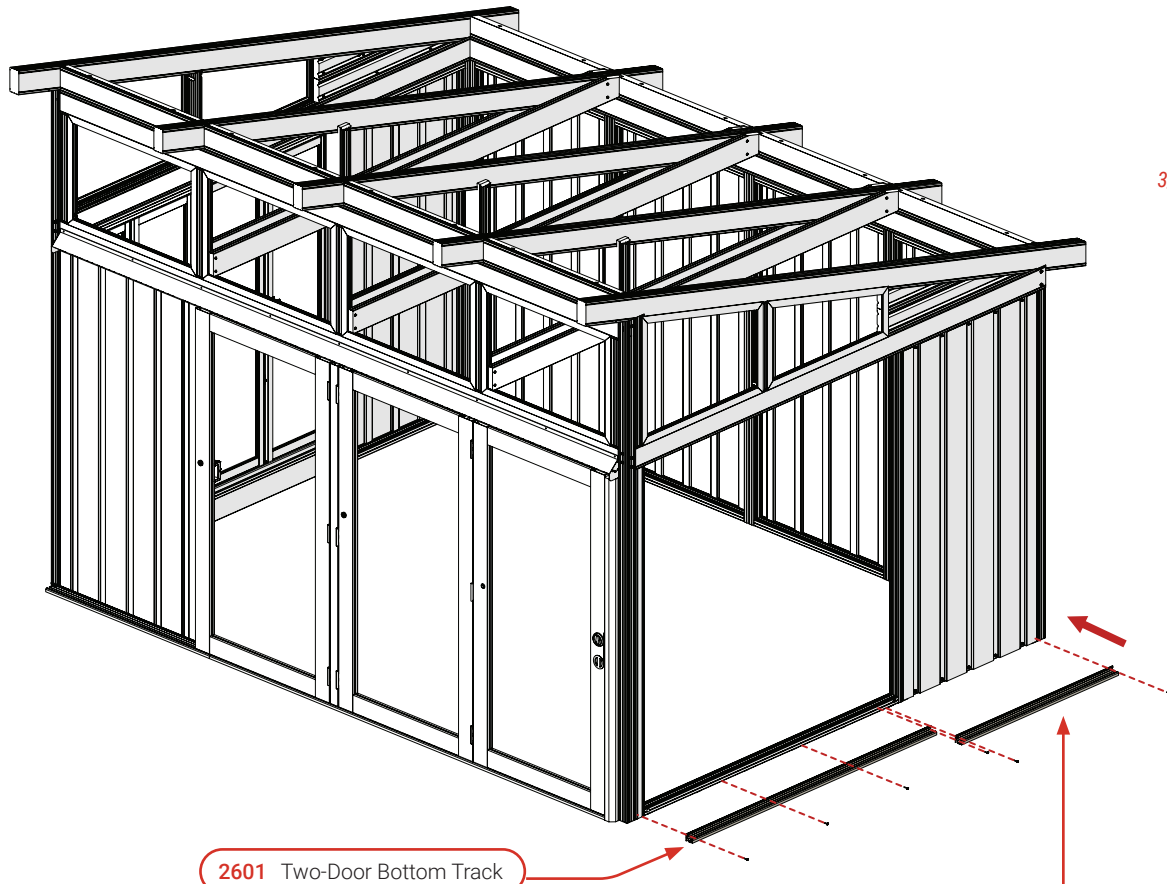
2602
Short Bottom Track



6X



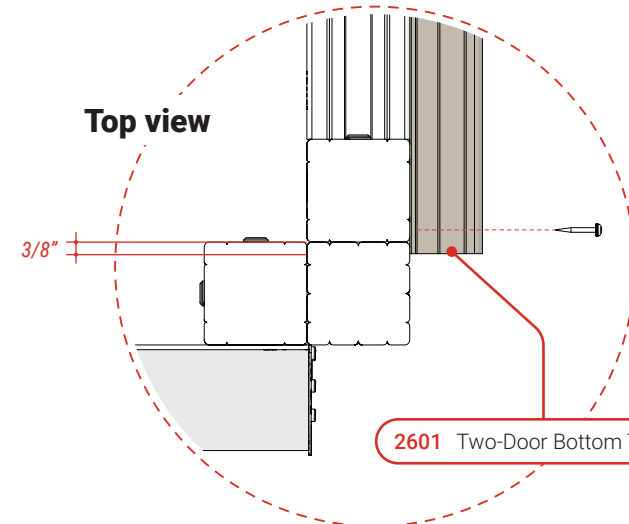
1" #8 PAN HEAD
(#2 ROBERTSON)



2601 Two-Door Bottom Track

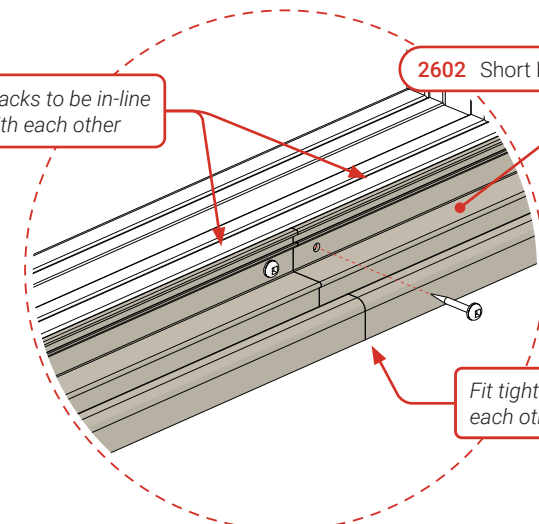
2602 Short Bottom Track

Top view



2601 Two-Door Bottom Track

Tracks to be in-line
with each other

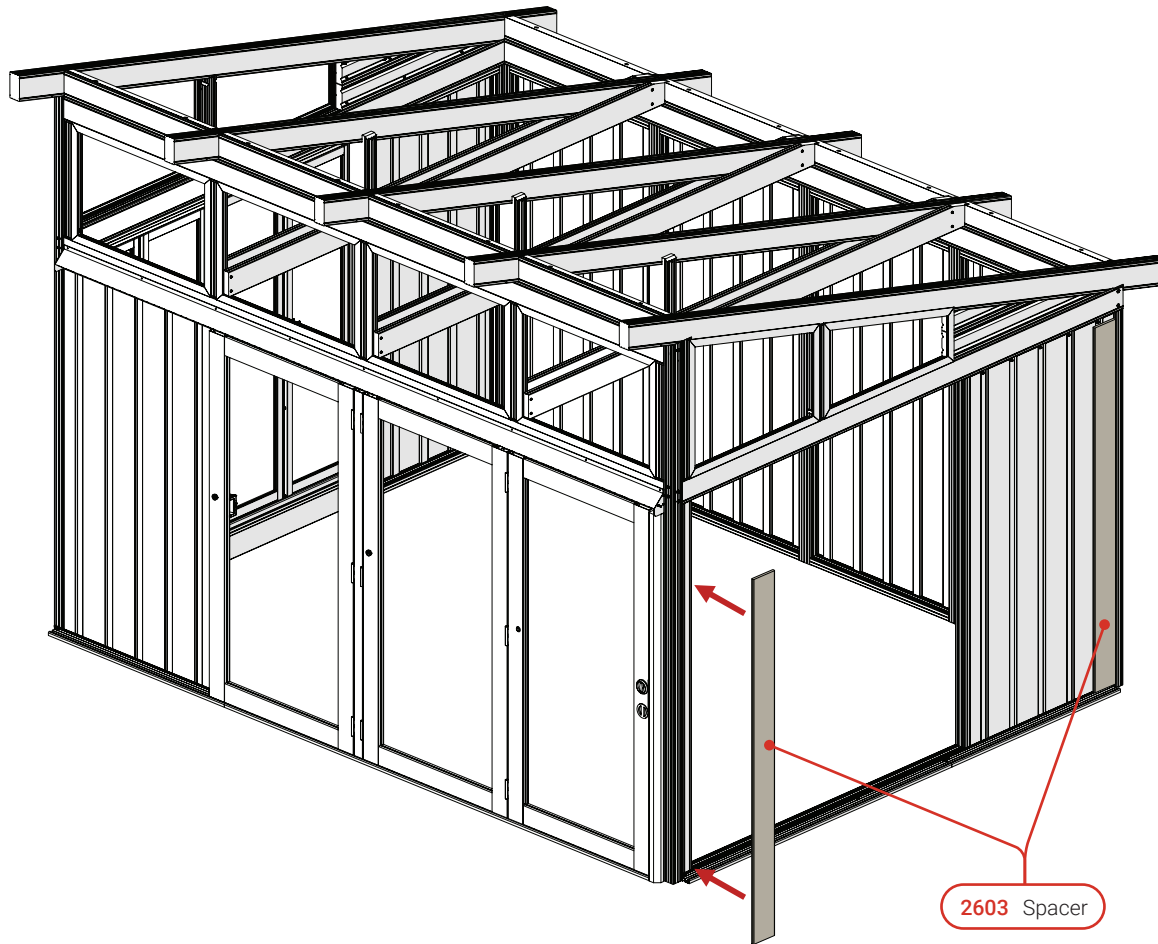


2602 Short Bottom Track

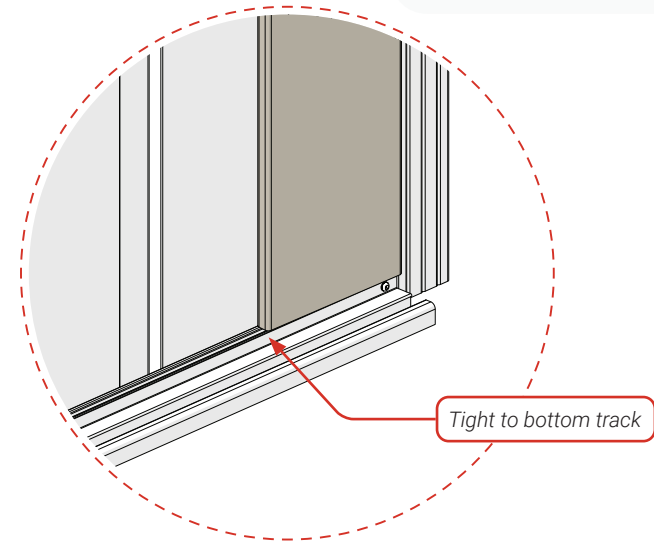
Fit tightly to
each other

Step 56

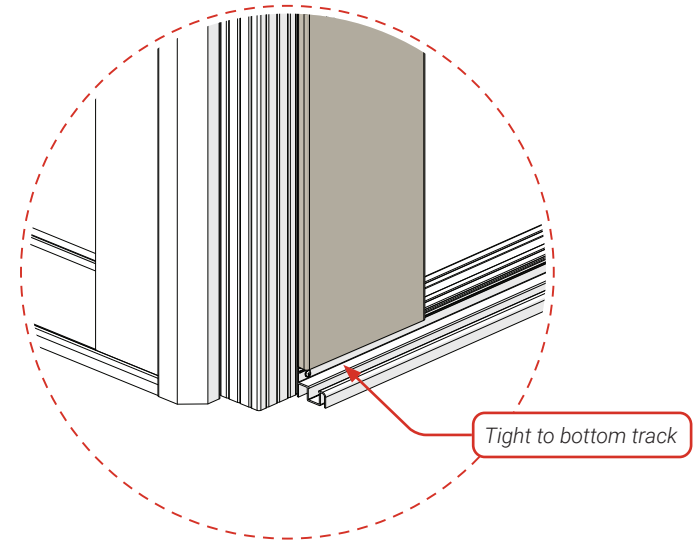
- 1) Place two Spacers (DC 2603) near the Upright Posts.
- 2) Fit tightly to the Bottom Track.



2603 Spacer



Tight to bottom track



Tight to bottom track

Step 57

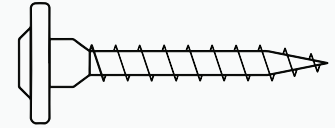
- 1) Fit the Short Top Track (DC 2600) to the Side Beam, resting on both Spacers.
- 2) Align the Short Top Track to the inside edges of the Posts.



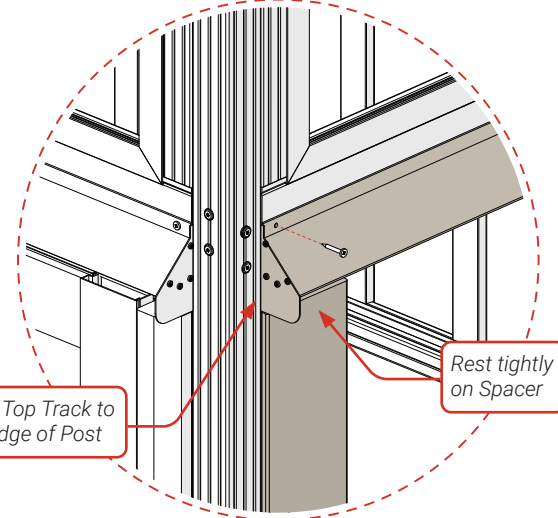
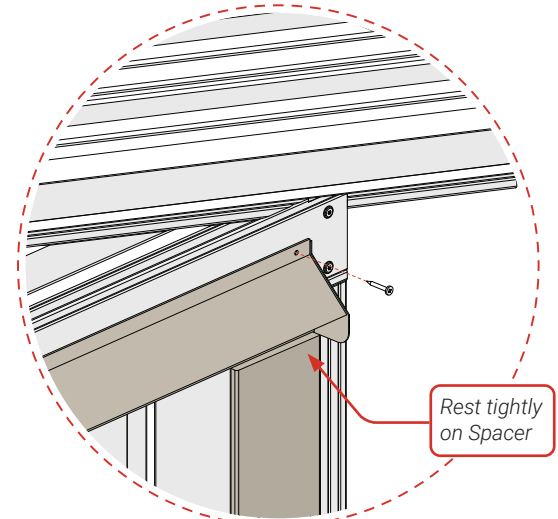
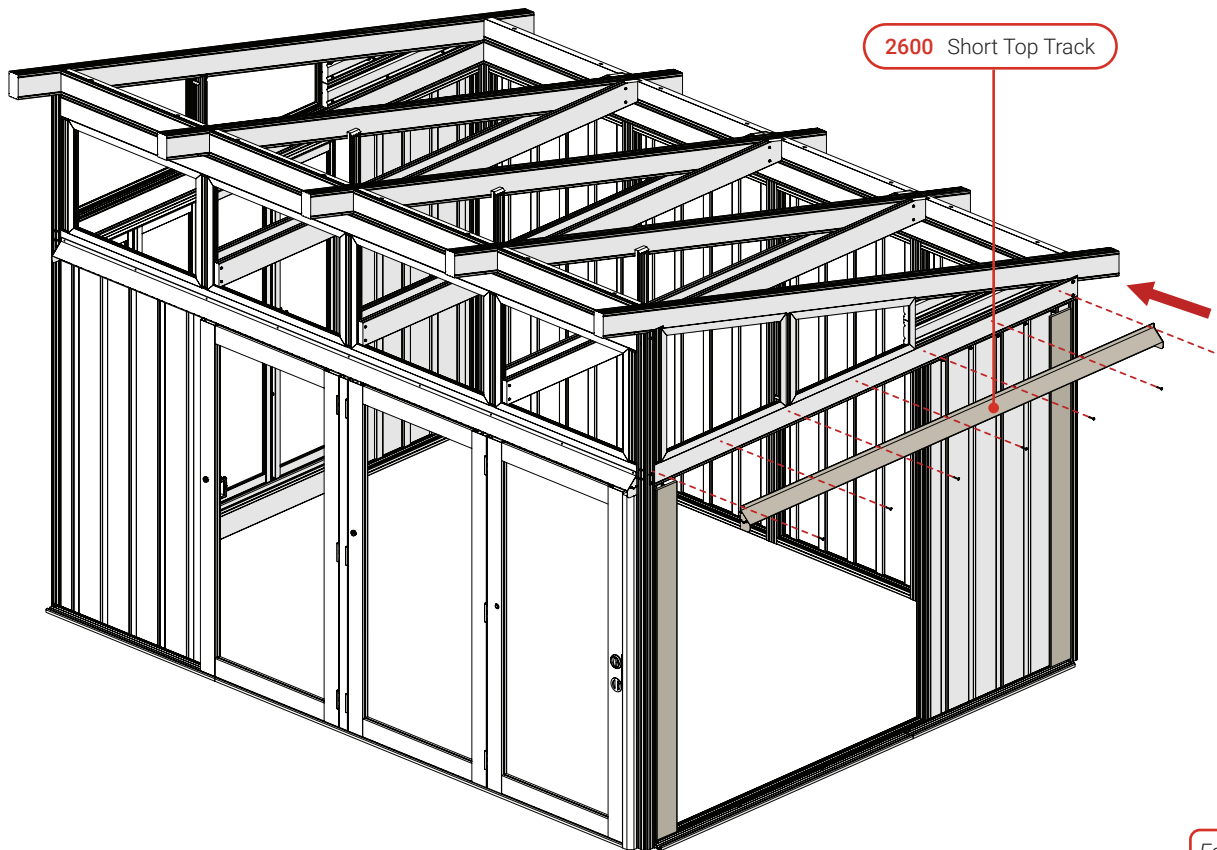
2600 Short Top Track



7X

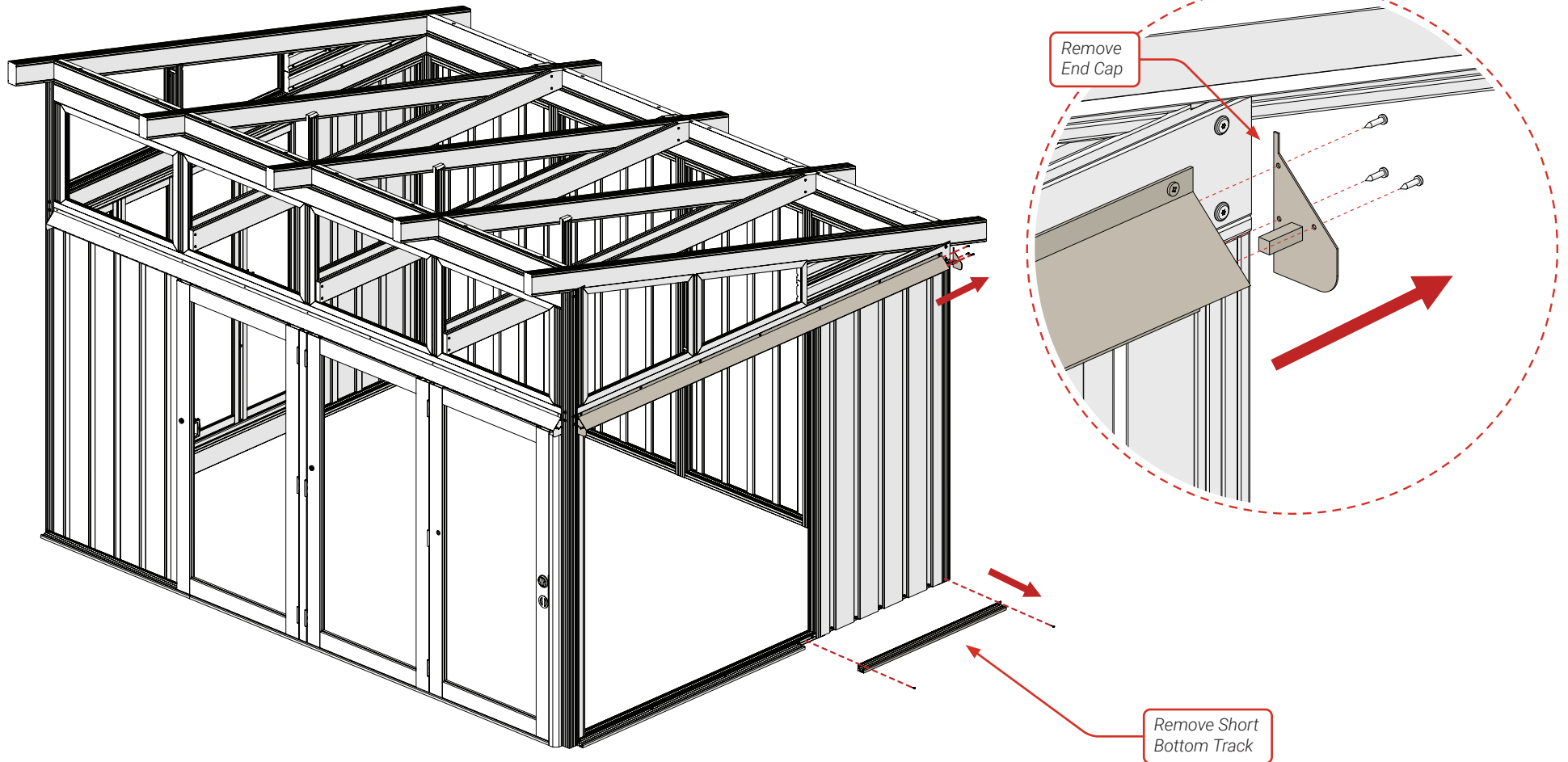


1 1/2" X 1/4" RSS (T25 TORX)



Step 58

1) To facilitate the installation of the Two-Door System, remove the Short Bottom Track and the End Cap of the Top Track.

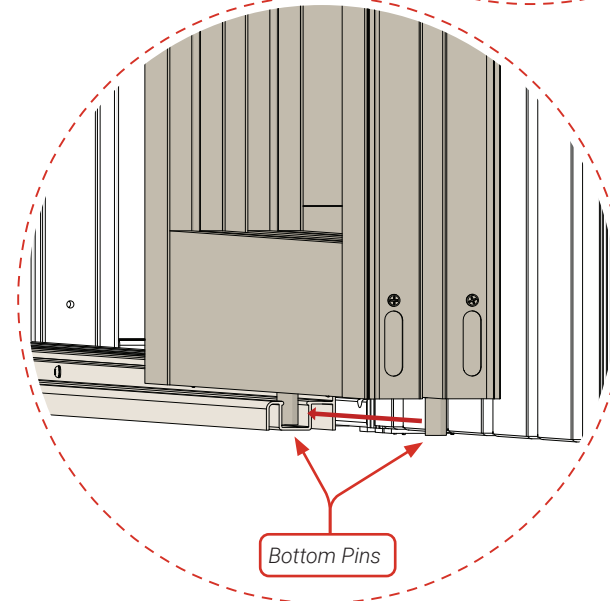
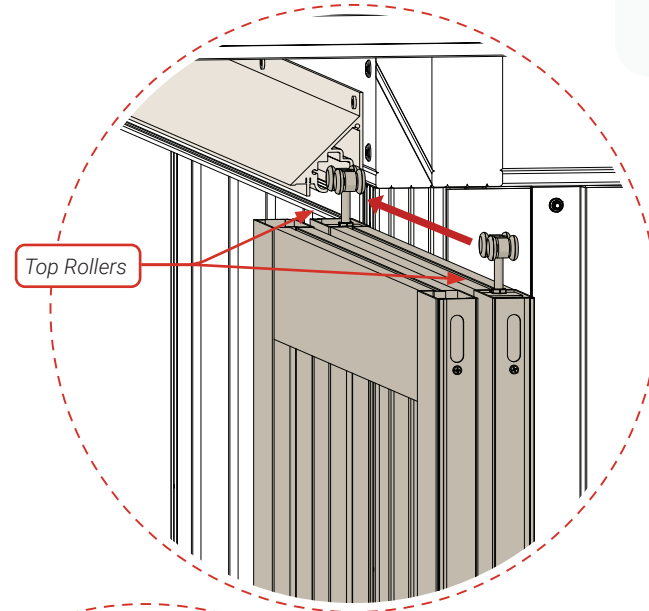
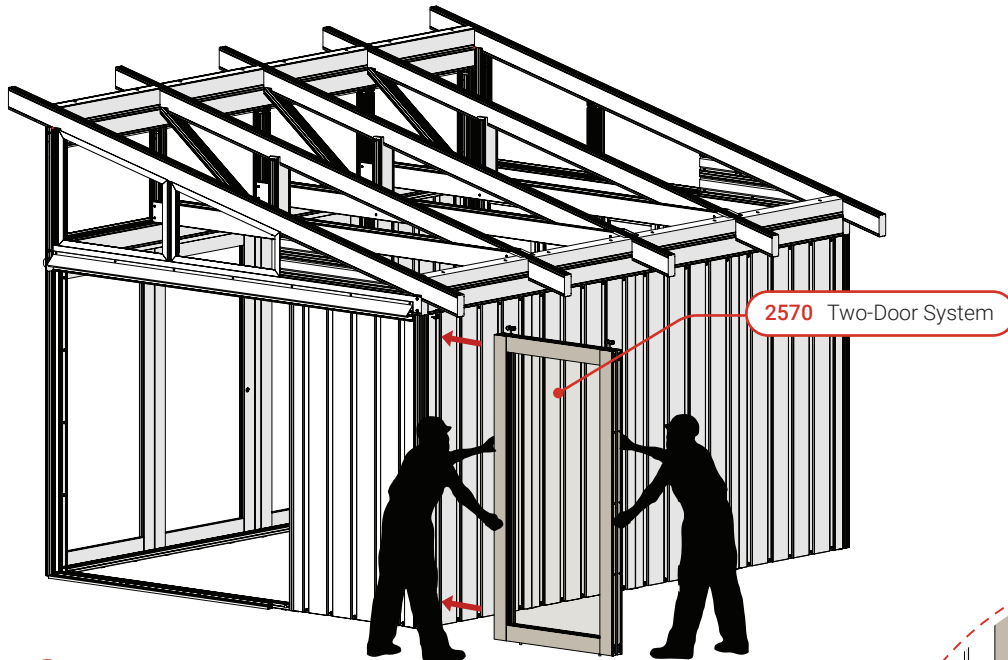


Step 59

- 1) Maneuver the Two-Door System (DC 2570) so the Top Rollers are in-line with the Top Track.
- 2) Carefully lift the Two-Door System up and move the Top Rollers into the Top Track.
- 3) Align the Bottom Pins so they enter the channel in the Bottom Track.



2570 Two-Door System



The Door System is extremely heavy.
Use caution when lifting and maneuvering the product.

If necessary, reduce the amount of Door Panels handled at one time by removing the screws at the hinges.

Do not rest Door System on ground that could cause damage to the product.

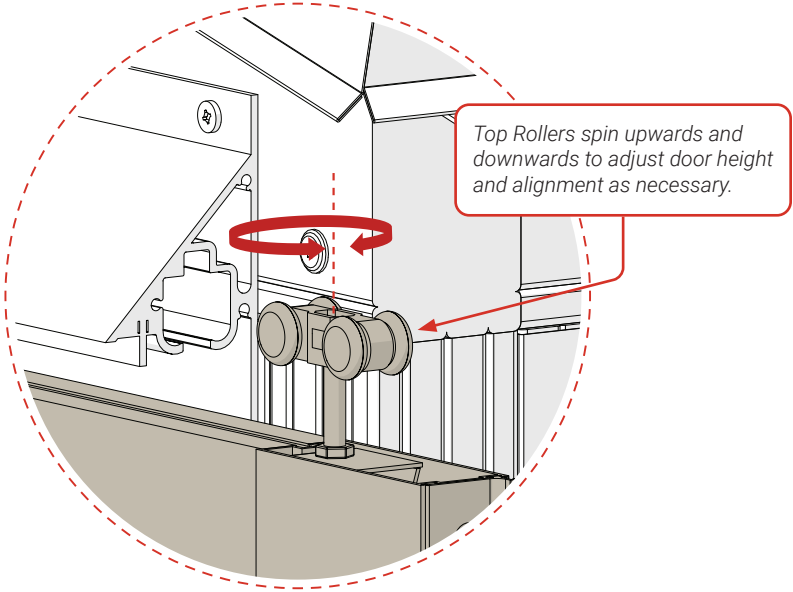
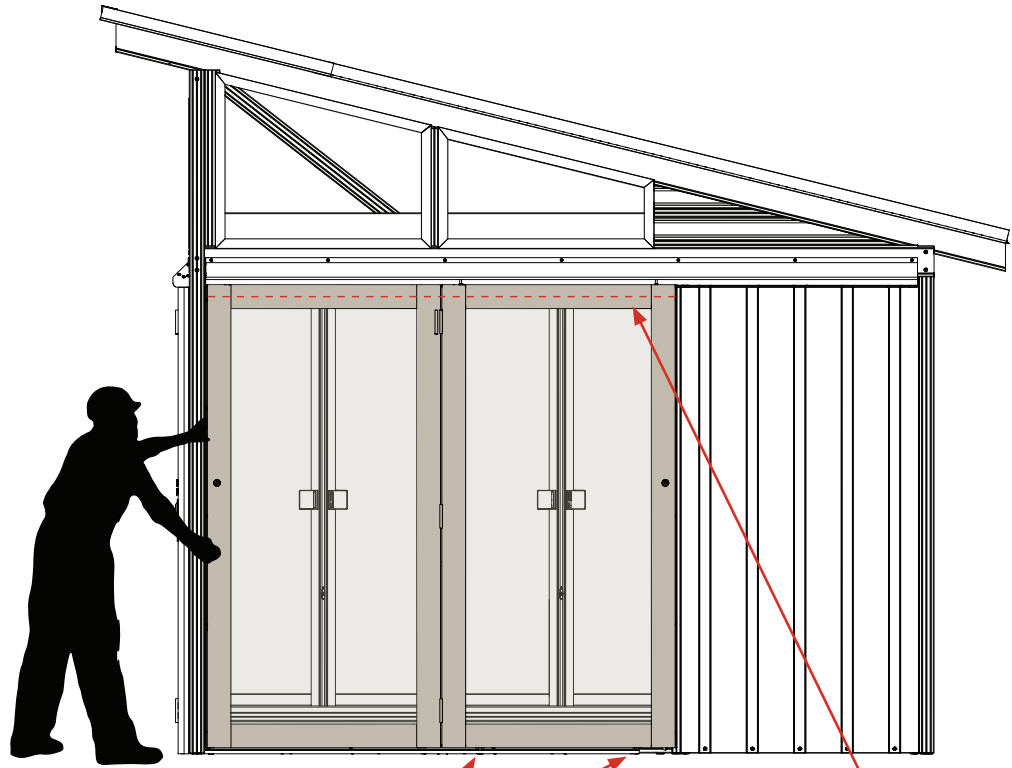
It is advised to wear protective gloves when handling the Door System as edges of metal can be sharp.

Step 60

- 1) The Top of the Door Panels are to be parallel with the Top Track.
- 2) The Bottom Pins are to be embedded in the Bottom Track along full distance of Track.
- 3) If adjustment is required to meet these criteria, remove Door System from Top Track one roller at a time and spin the Top Roller in the direction necessary.

The Door System is extremely heavy.
Use caution when lifting and maneuvering the product.

The Door System is prone to rolling out of the track if not monitored, resulting in damage to property or personal injury.



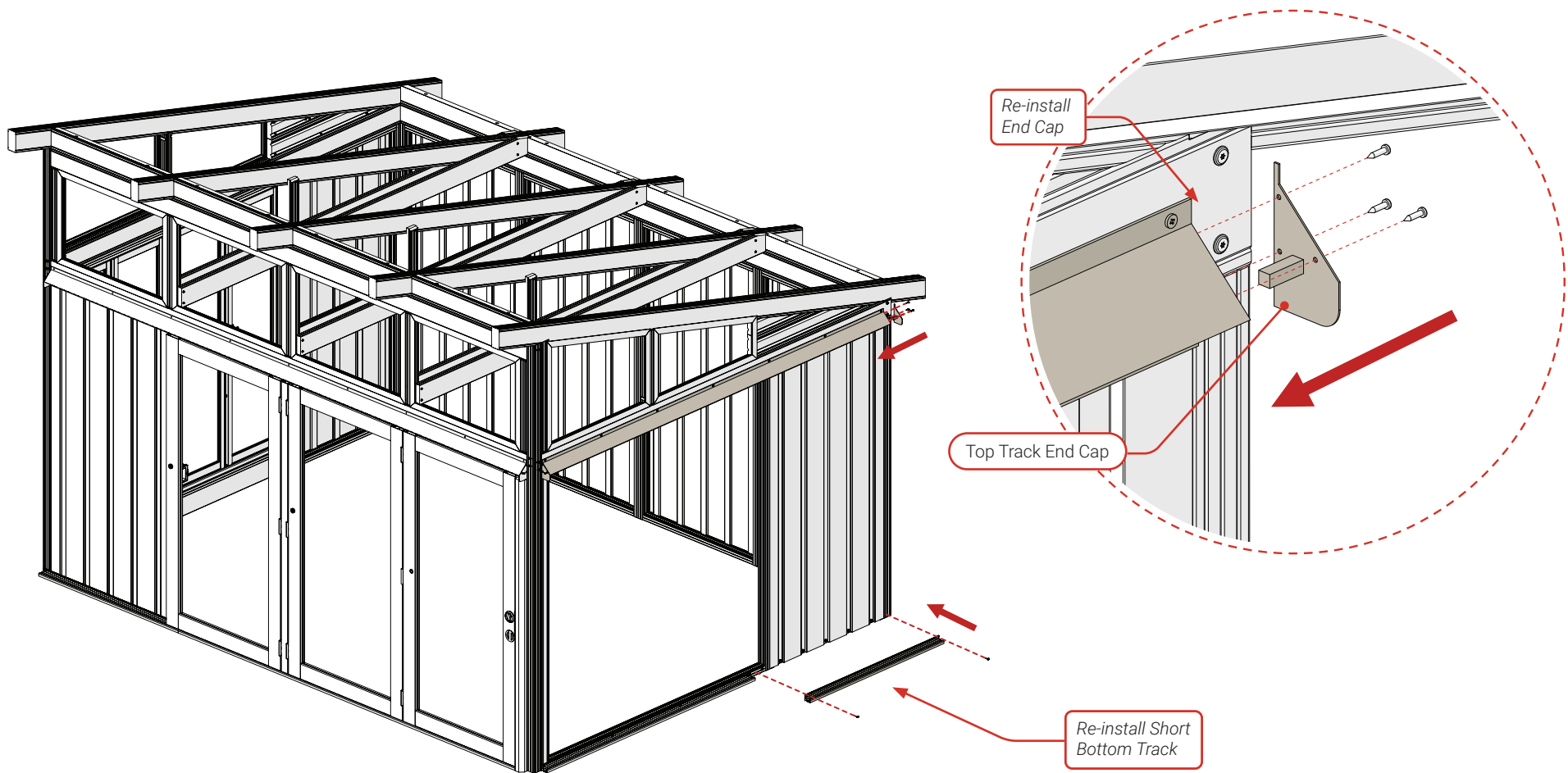
Bottom Pins to be embedded in Bottom Track along full distance of track.

Top of Door Panels to be parallel to Top Track

Top Rollers spin upwards and downwards to adjust door height and alignment as necessary.

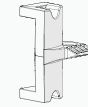
Step 61

1) Re-install the Short Bottom Track and Top Track End Cap.



Step 62

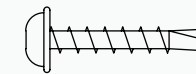
- 1) Measure 40 inches from the floor to set the Handle (DC 2605) to the metal frame of the Door. *Two tabs on the Handle are to fit tightly to inside of metal frame of the Door.*
- 2) Fasten the Handle to the metal frame using two self-drilling screws.



2605 Handle

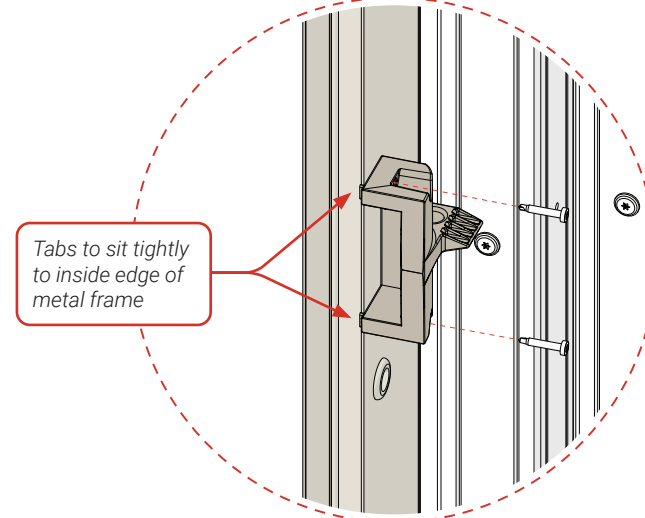
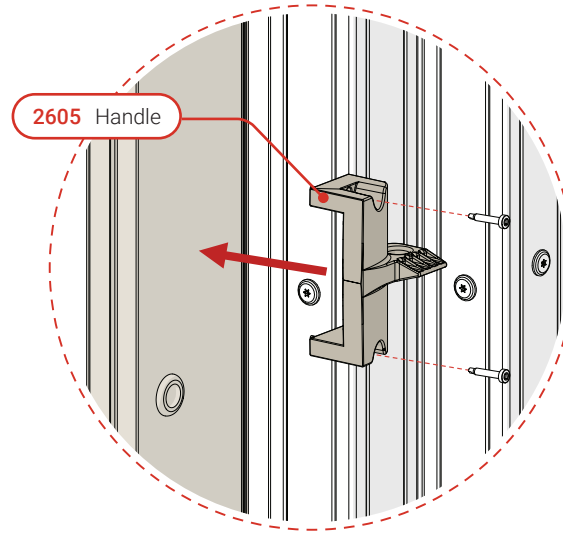


2X



1" #8 PAN HEAD (#2 ROBERTSON)
WITH SELF-DRILLING TIP

Inside view

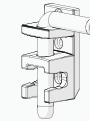


Step 63

- 1) The Two-Door System will rest un-level. To level, lift upwards on the Handle when locating the placement of the Keeper.
- 2) Assemble the Handle, Pin and Keeper (DC 2504) together.
- 3) Pull the Handle inwards, upwards and tight towards the post.
- 4) Mark the edges of the Keeper on the Post with a Pencil.
- 5) Disassemble and re-align the Keeper to the markings. Fasten to Narrow Post.



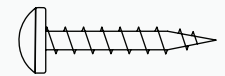
Pencil



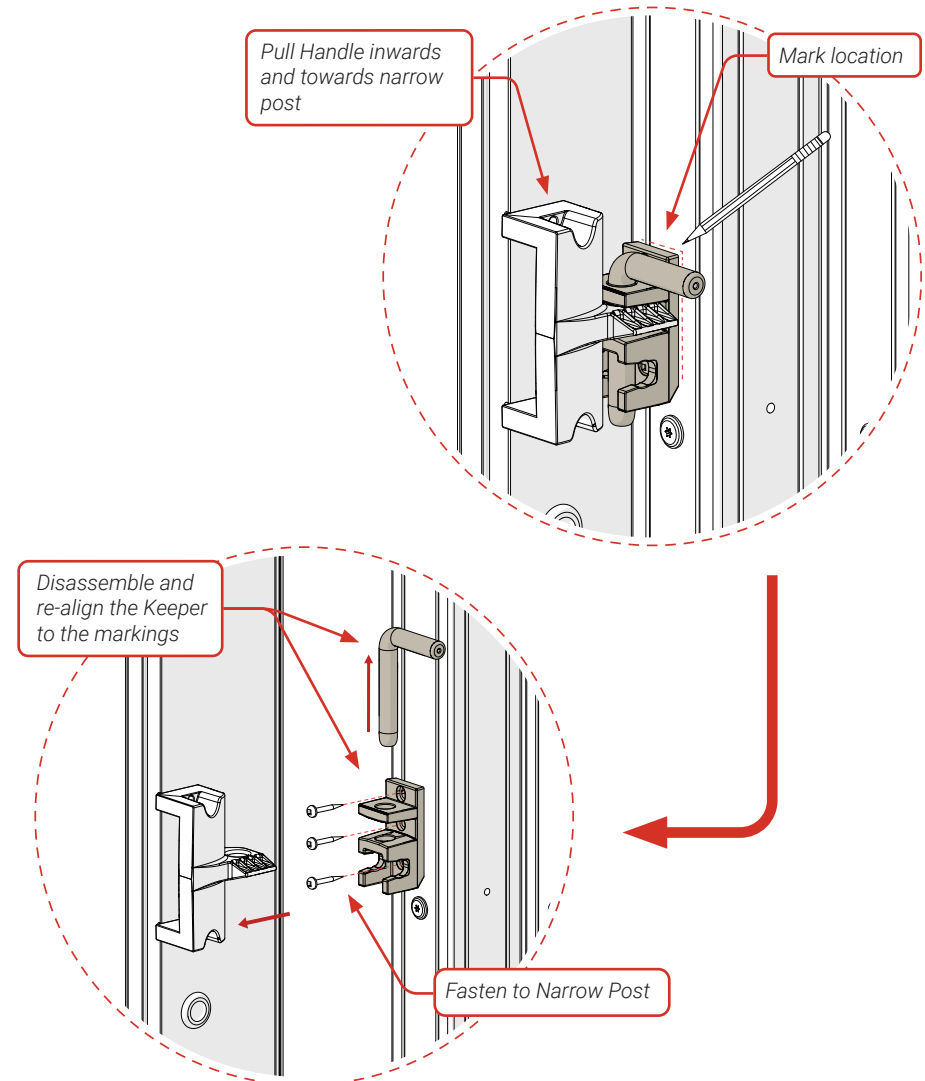
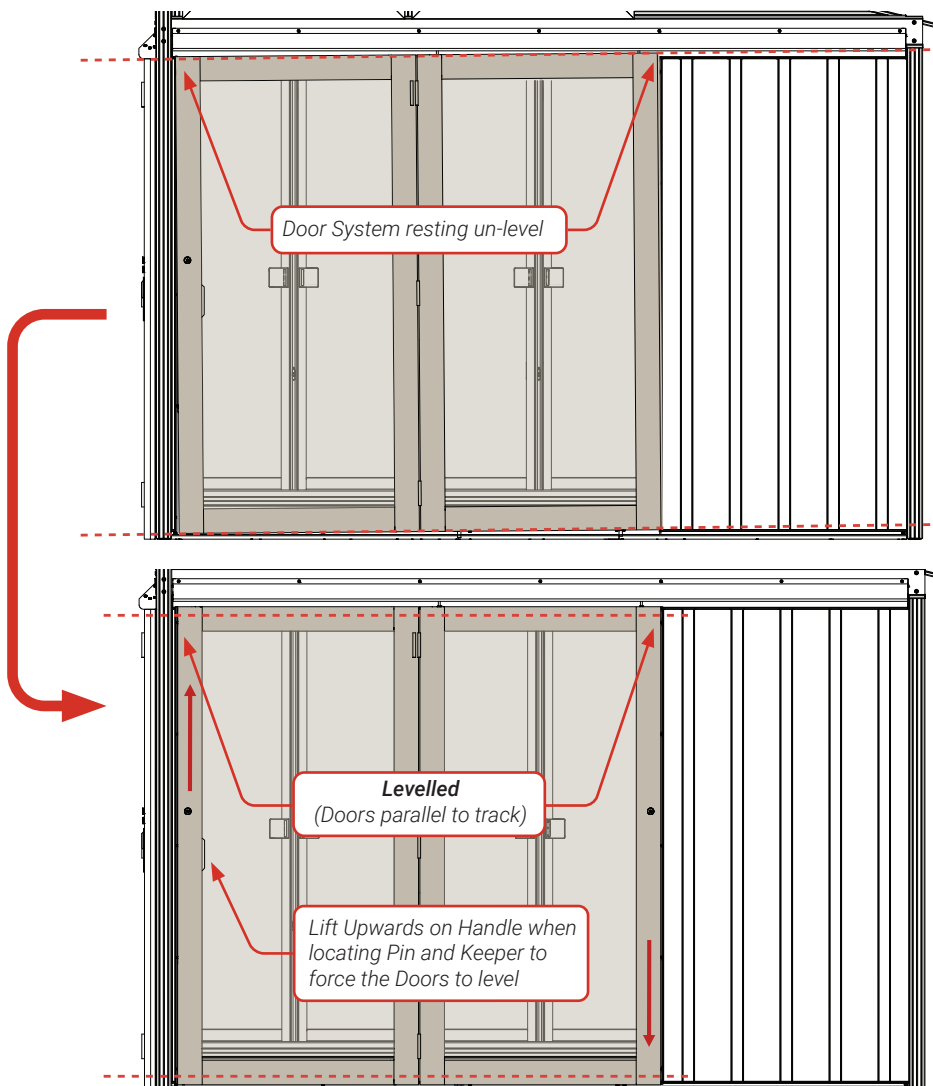
2604 Pin and Keeper



3X

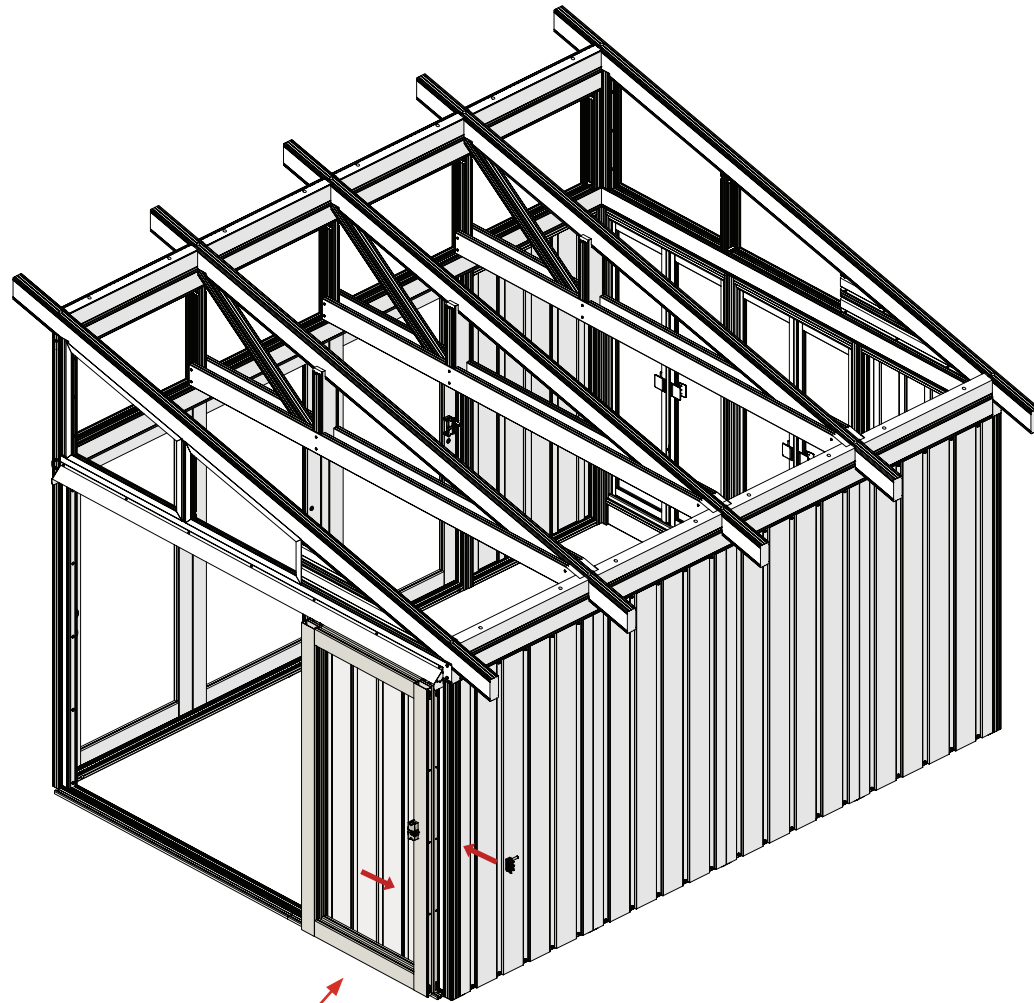


1" #8 PAN HEAD
(#2 ROBERTSON)

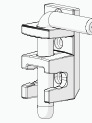


Step 64

- 1) Fold the Two-Door System and move in front of the Wall Panel.
- 2) Place a Keeper (DC 2604) on the Back Post at the same height as the Handle.



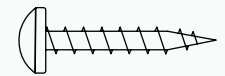
Fold the Two-Door System



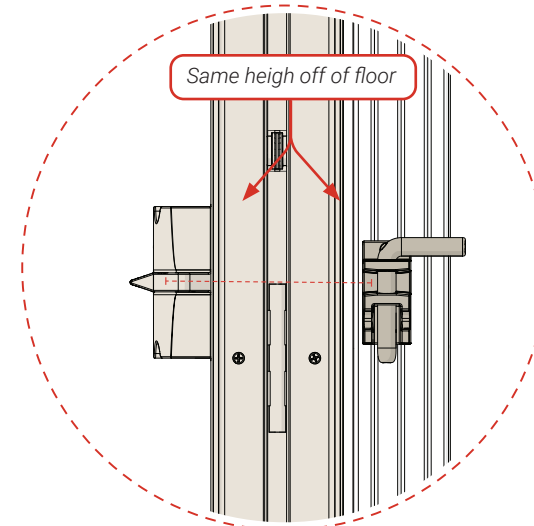
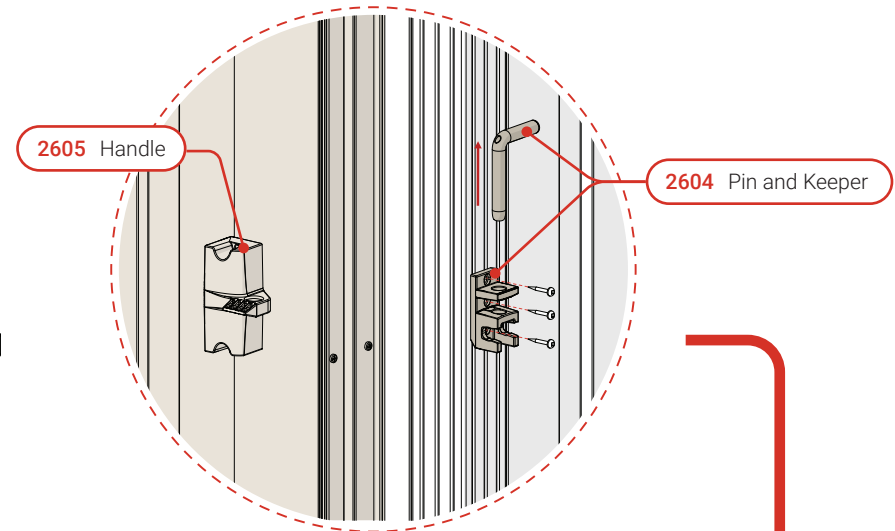
2604 Pin and Keeper



3X



1" #8 PAN HEAD
(#2 ROBERTSON)



OPTIONAL VERANDA

*If you have purchased an optional 11x11 Veranda for your outdoor structure, please move on to **Phases A, B and C** of the **Veranda Instructions** provided with the respective addition at this time.*



Veranda

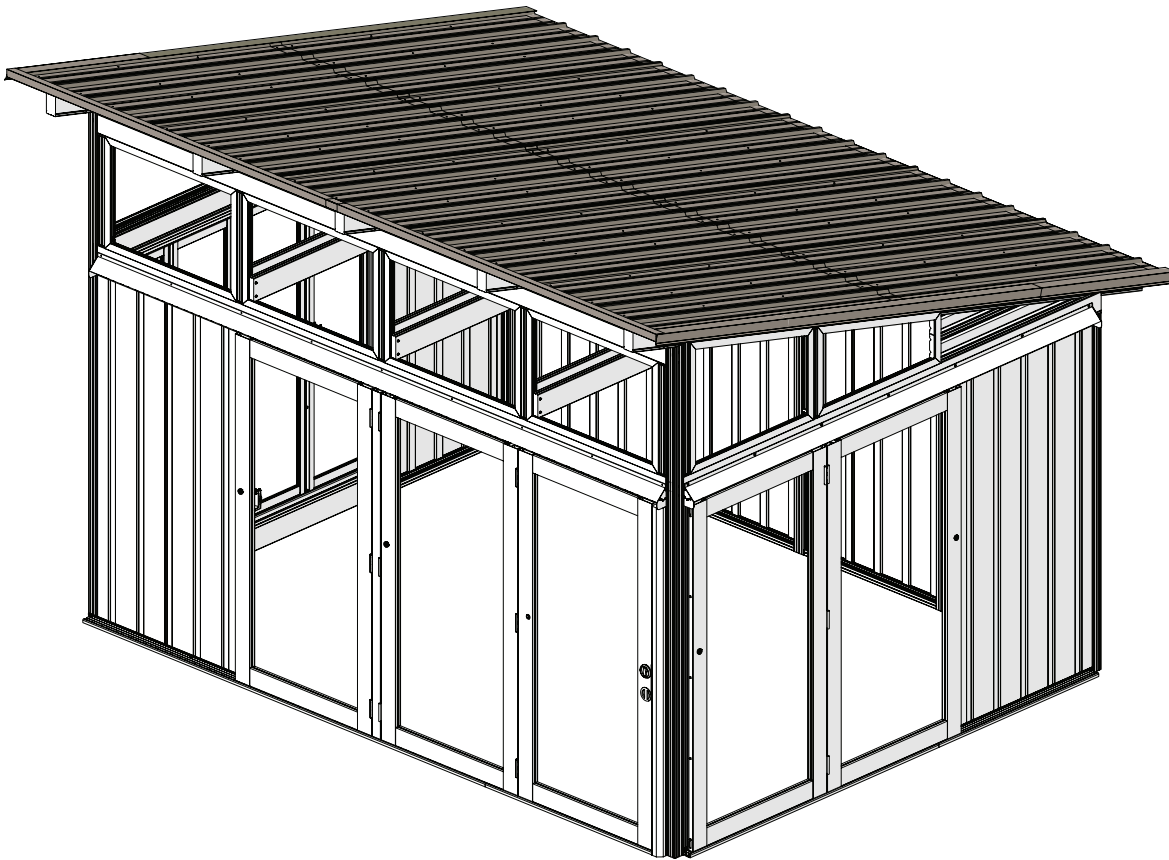
The **11x11 Veranda** redefines outdoor living. Elevate your VISSCHER fully enclosed structure by incorporating a covered outdoor space, offering a new dimension of living to your environment.

If you wish to purchase optional **11x11 Veranda**, please contact your **local Visscher dealer**.



11X11 Veranda

Phase D



D Roofing

Only put screws at **pre-punched locations**.

When stepping on Roof, step on Screw Line and **avoid stepping on Ribs** as they can dent and deform.

Step 65

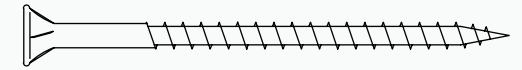
- 1) Fit the two Starters (DC 2507) on the Rafters and push to the bottom edges of the Rafters, tongue facing upwards. Ceiling boards to touch at the centre of the middle rafter.
- 2) Fasten to each Rafter as shown in diagram. Screws at Middle Rafter must enter on an angle.



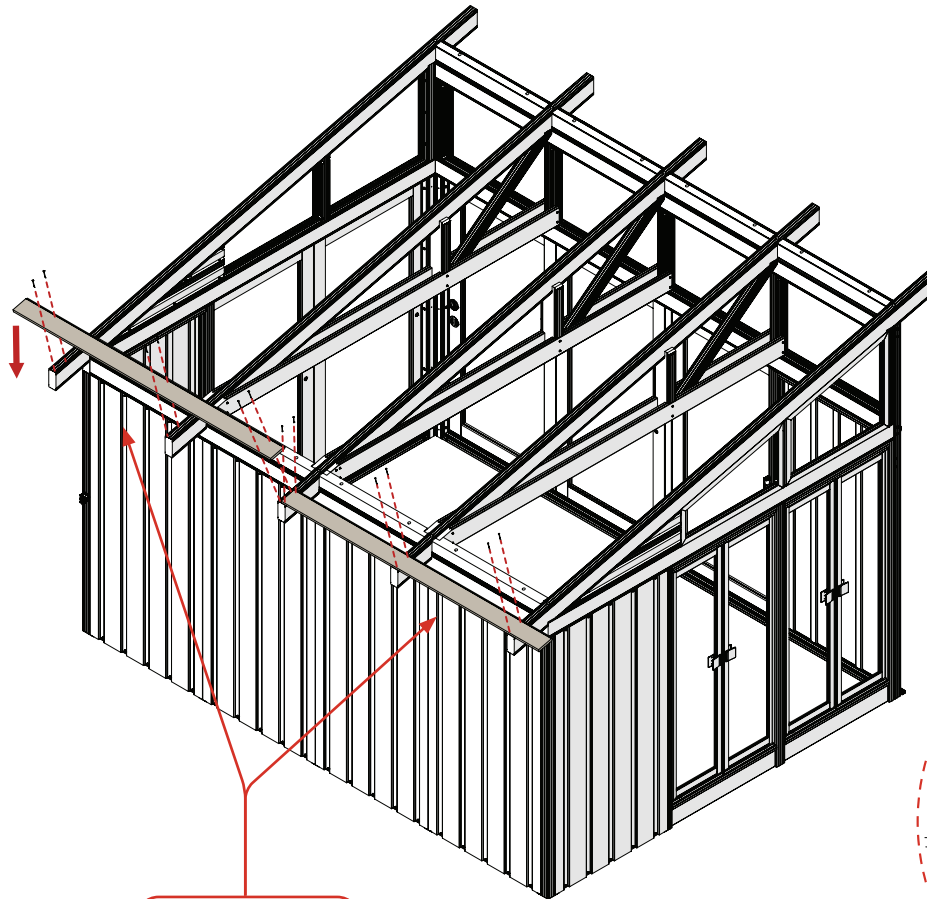
2507 Starter 91 3/8"



12X

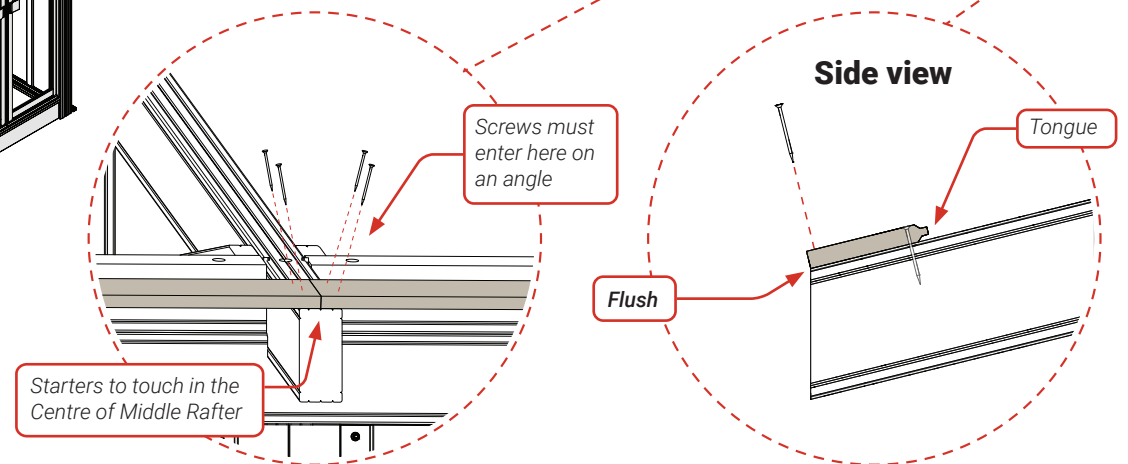
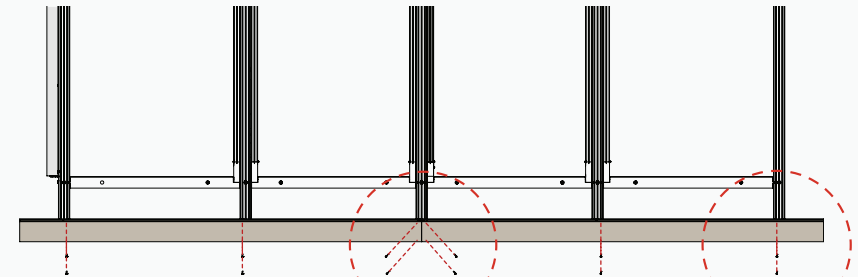


2 1/2" #8 FLAT HEAD (#2 ROBERTSON)



2507 Starter 91 3/8"

Top view



Step 66

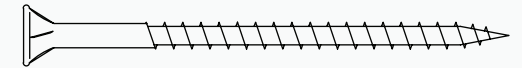
- 1) Fit two Ceiling Boards (DC 2500), groove-to-tongue with the Starters. *Ceiling Boards to touch at the centre of the Middle Rafter.*
- 2) Fasten to each Rafter as shown in diagram. *Screws at Middle Rafter must enter on an angle.*



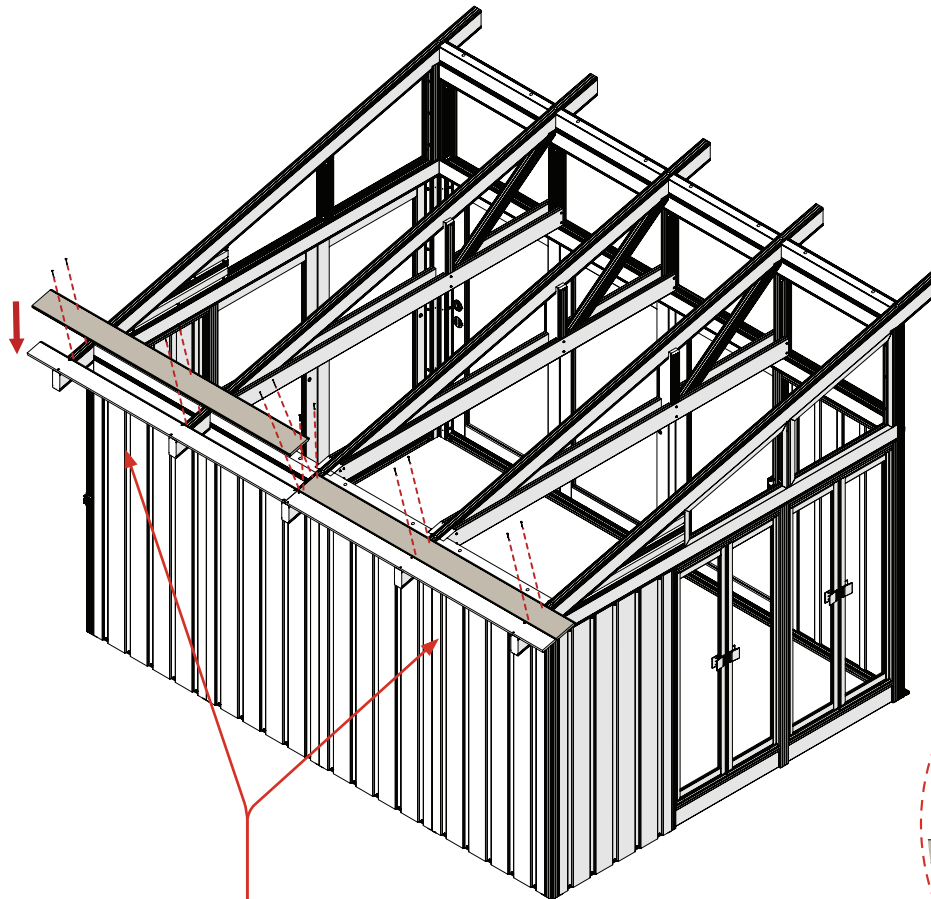
2500 Ceiling Board 91 3/8"



12X

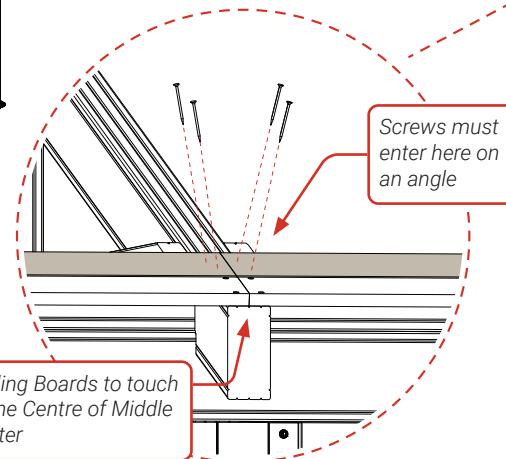
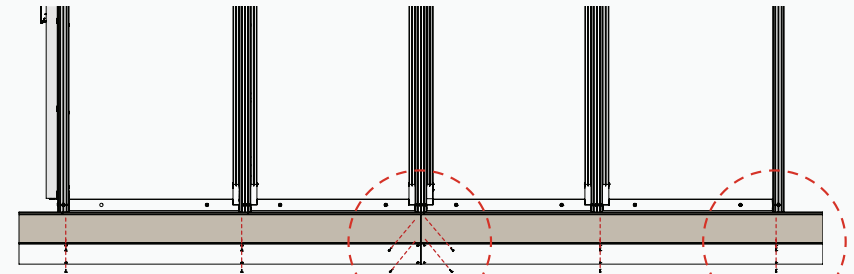


2 1/2" #8 FLAT HEAD (#2 ROBERTSON)



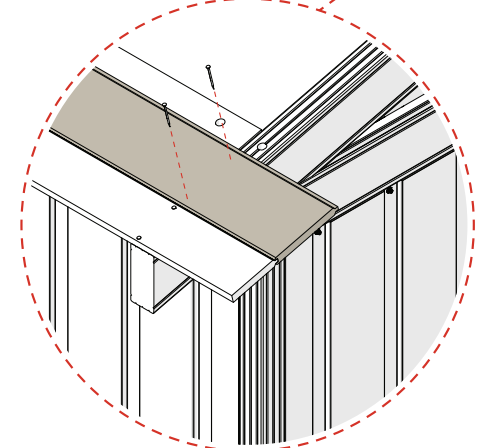
2500 Ceiling Board 91 3/8"

Top view



Screws must enter here on an angle

Ceiling Boards to touch in the Centre of Middle Rafter



Step 67

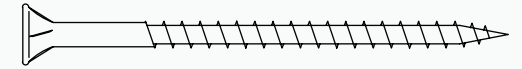
- 1) Fit the remaining Ceiling Boards (DC 2500), fastening each row fully before moving to the next. Ceiling Boards to touch at the centre of the Middle Rafter, tight to each end.
- 2) Fasten to each Rafter as shown in diagram. Screws at Middle Rafter must enter on an angle.



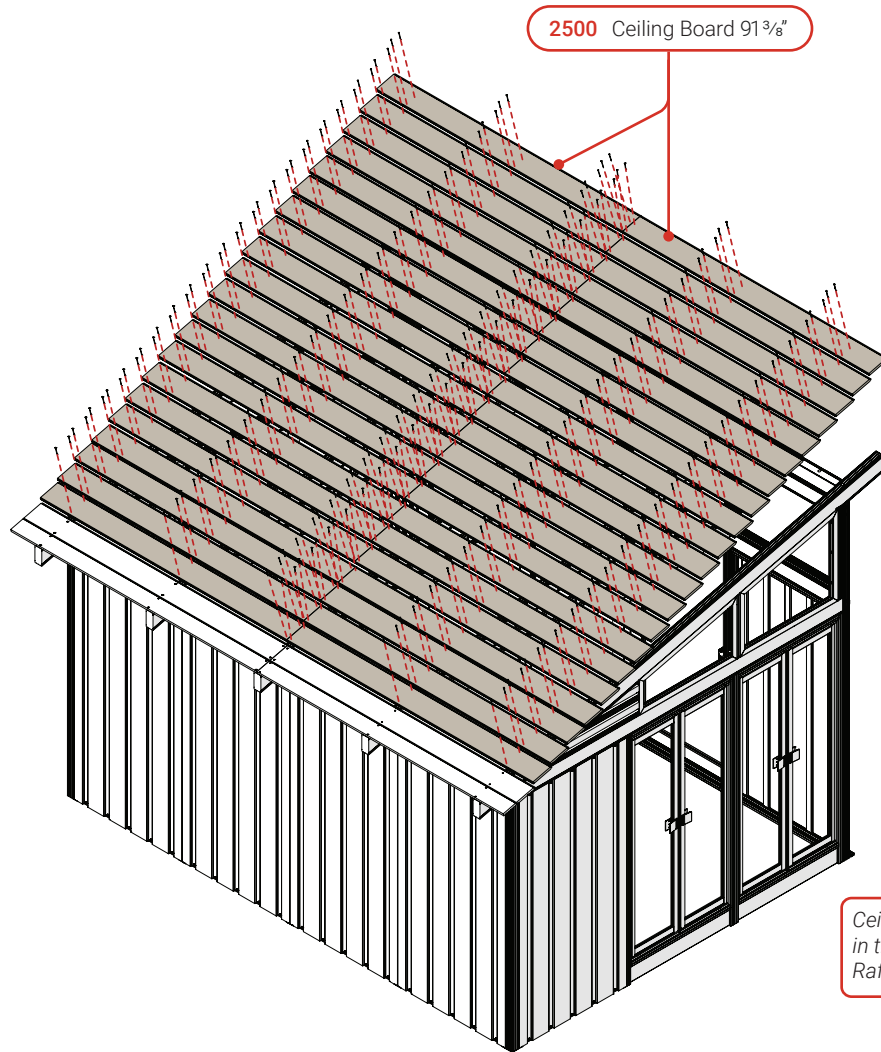
2500 Ceiling Board 91 3/8"



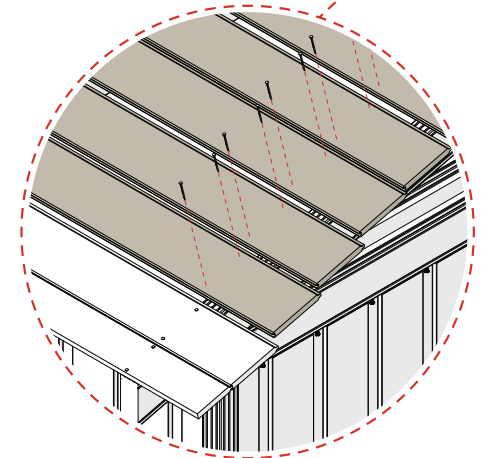
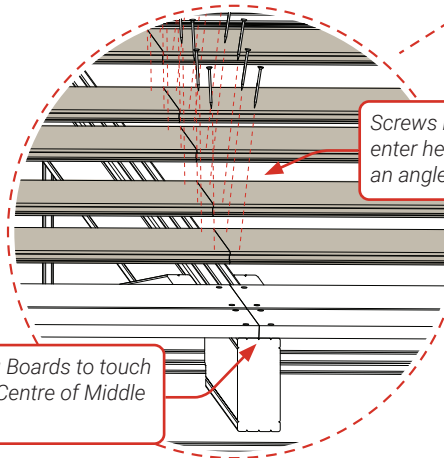
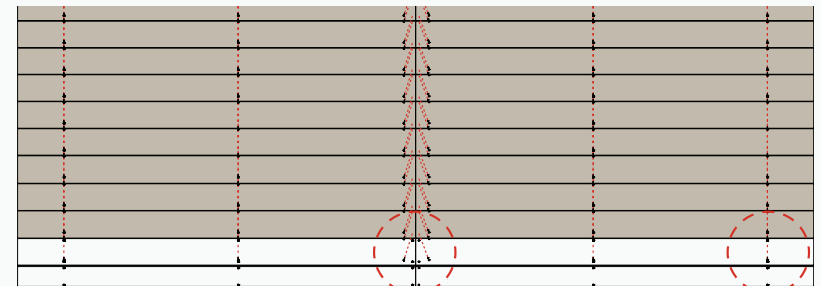
240X



2 1/2" #8 FLAT HEAD (#2 ROBERTSON)

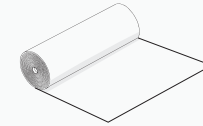


Top view



Step 68

- 1) Roll Tar Paper (DC 2436) flat across Ceiling Boards, tight to the bottom most edge of the ceiling.
- 2) Staple the first row of Tar Paper to the Ceiling Boards using 1/2" staples, spaced a maximum of 12" apart from each other. *Fasten each row of Tar Paper before moving on the next row.*



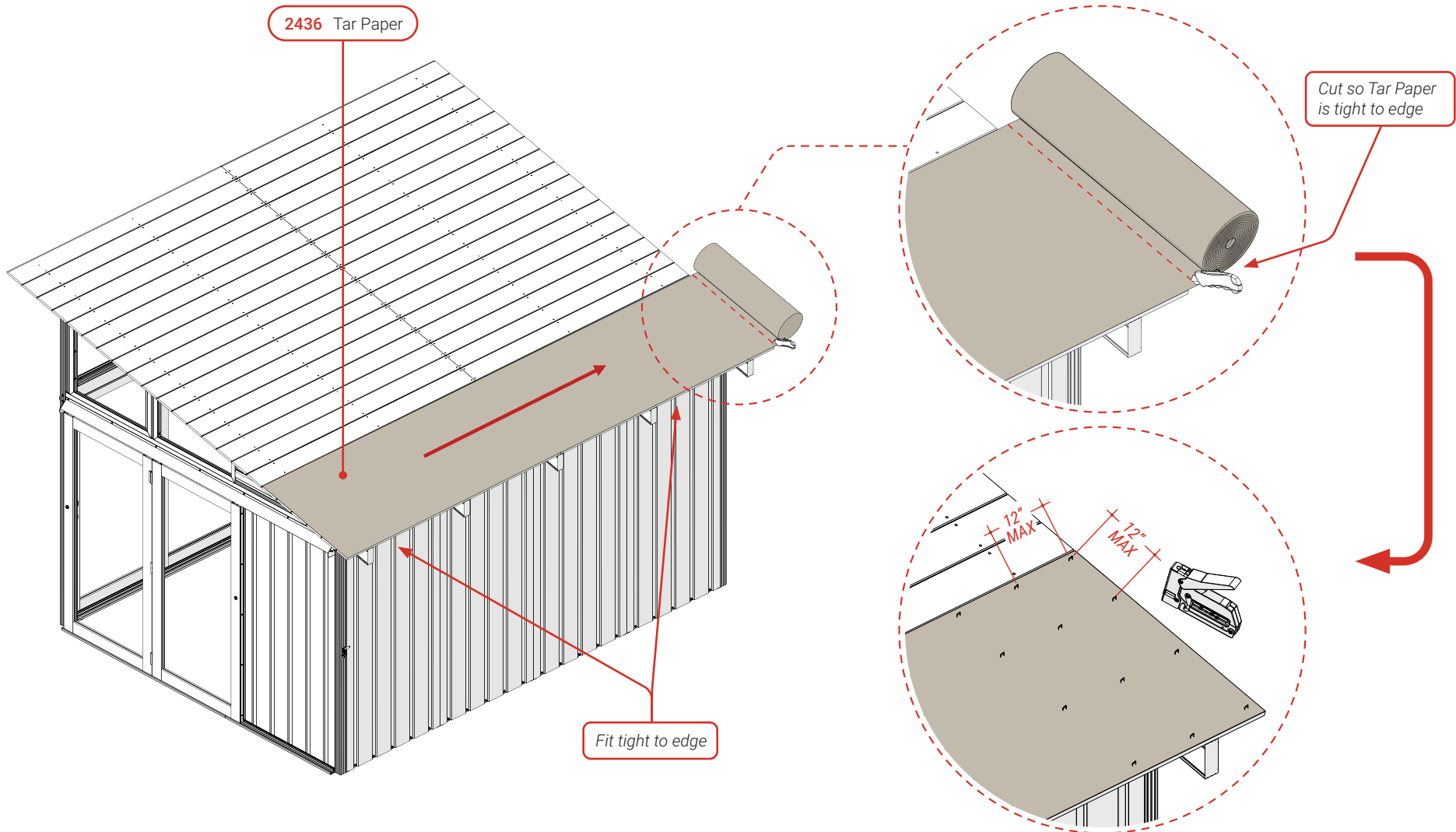
2436 Tar Paper



Knife

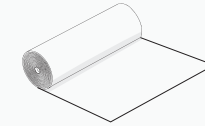


Staple



Step 69

- 1) Roll four more rows of Tar Paper (DC 2436) flat across Ceiling Boards, overlapping each previous row by 6 inches.
- 2) Staple to the Ceiling Board using 1/2" staples, spaced a maximum of 12" apart from each other. *Fasten each row of Tar Paper before moving on the next row. The final row to be tight top edge of the top Ceiling Board.*



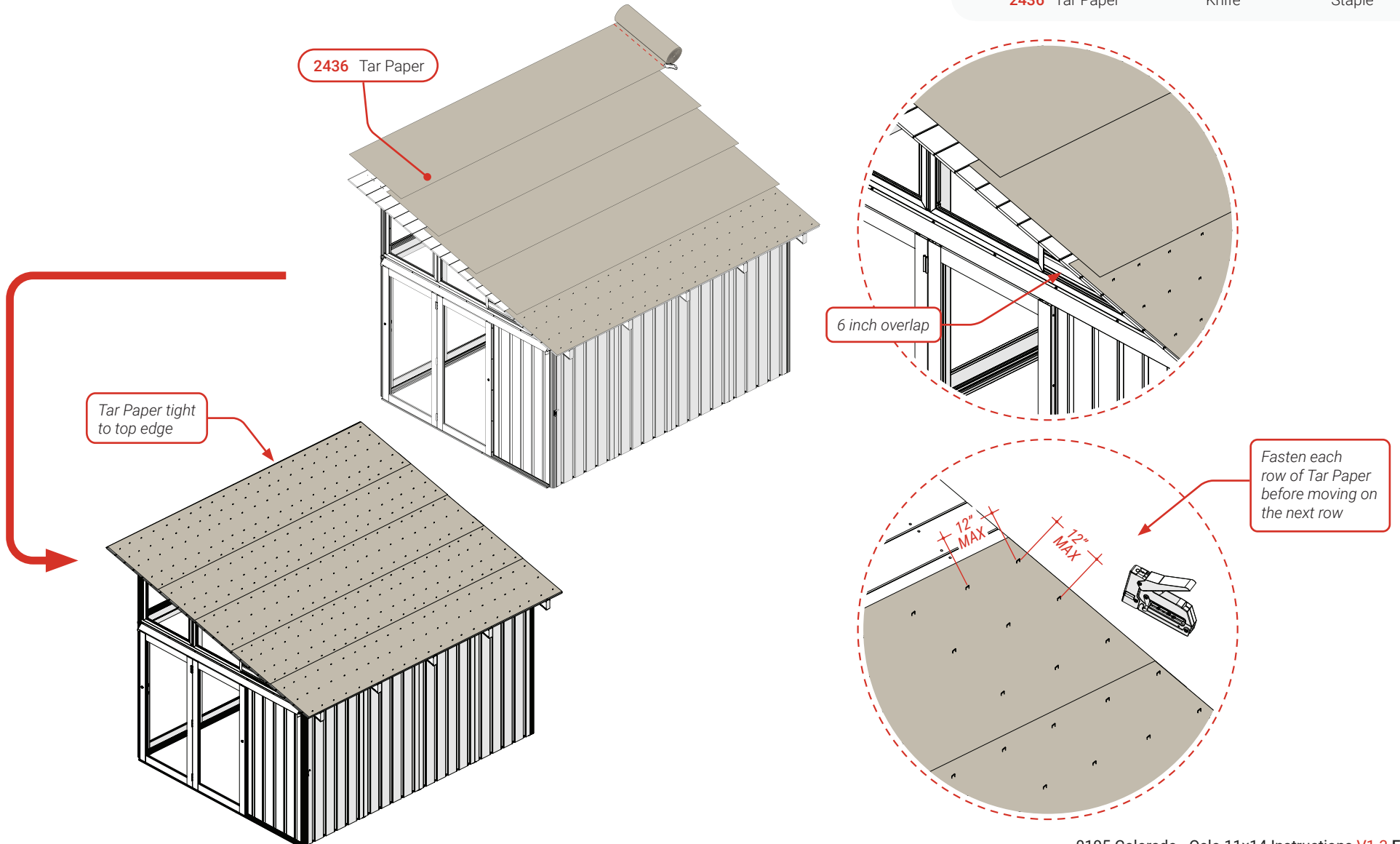
2436 Tar Paper



Knife

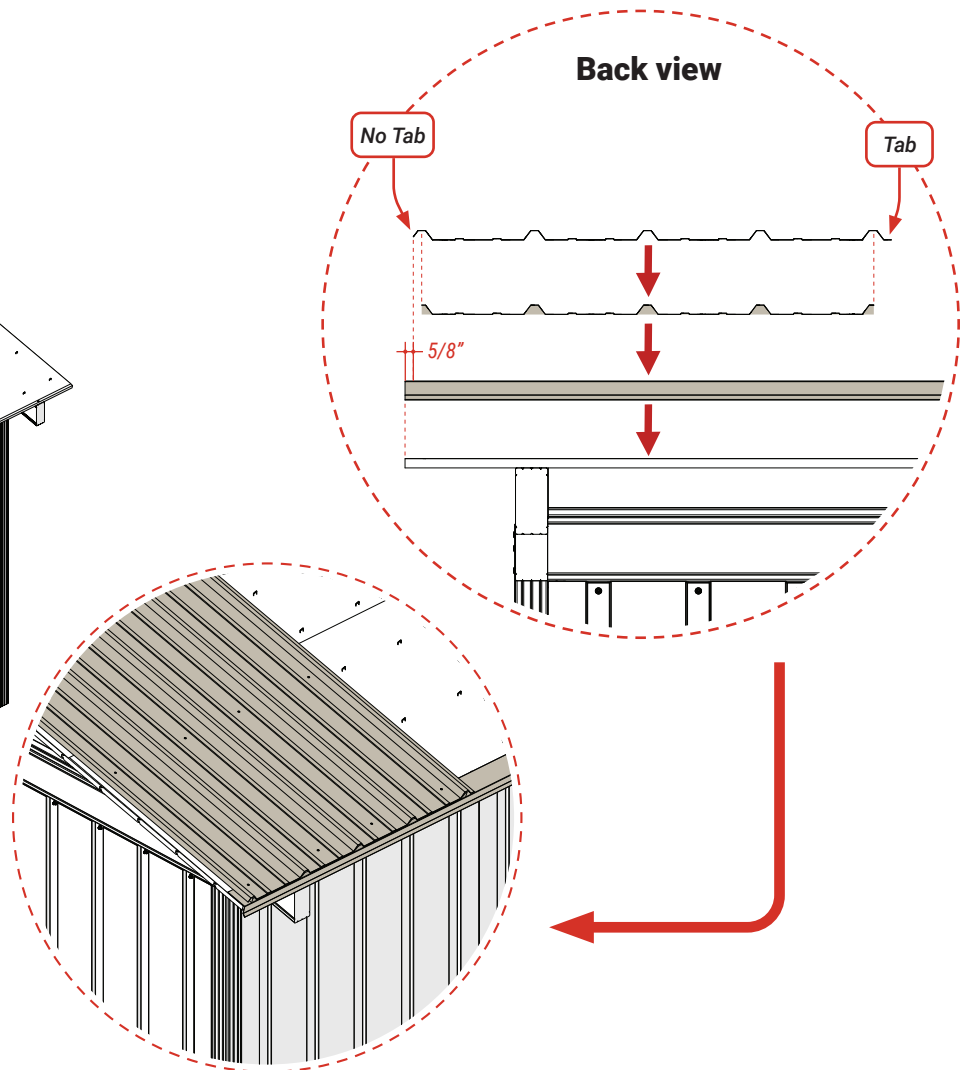
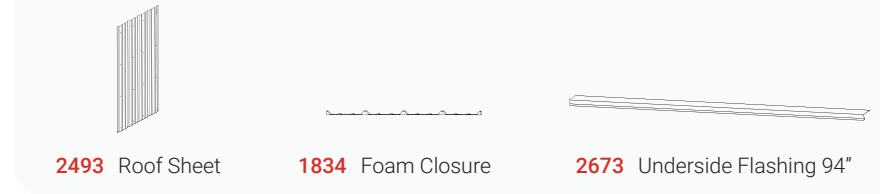
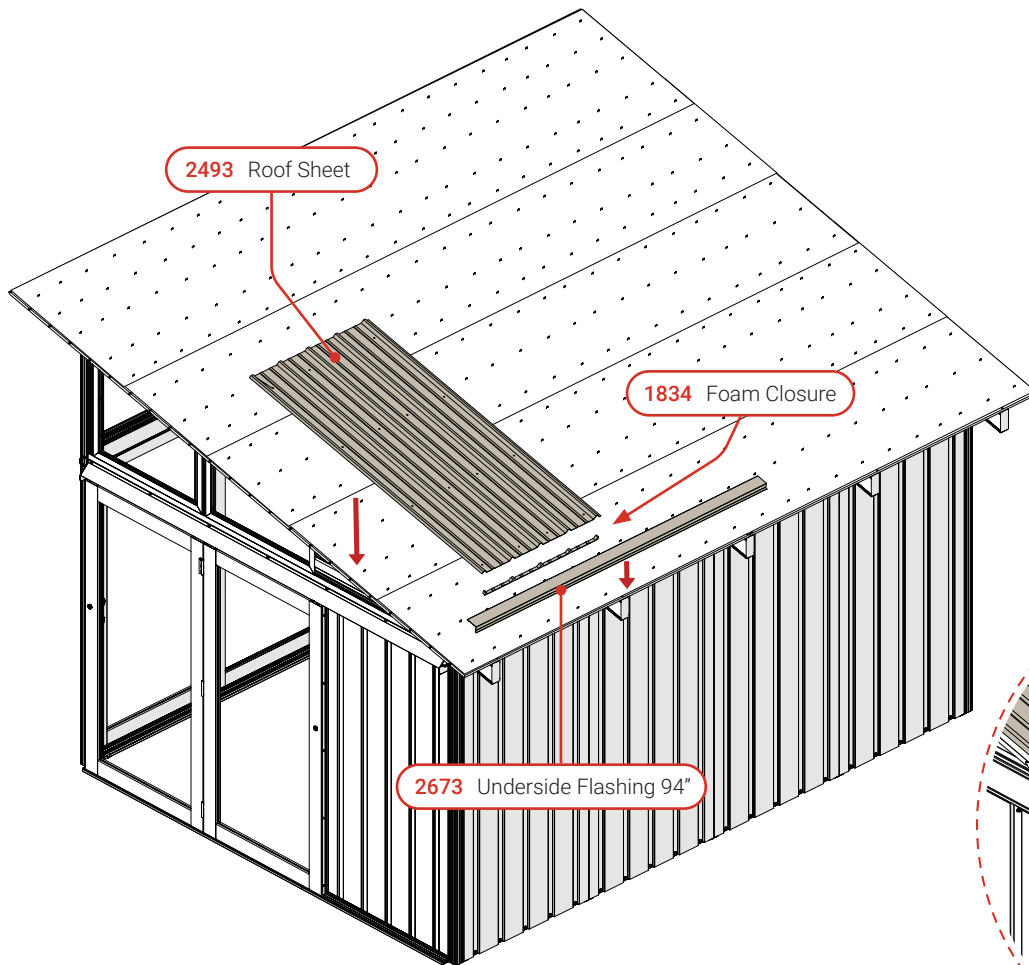


Staple



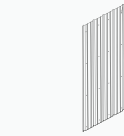
Step 70

- 1) Fit an Underside Flashing 94" Piece (DC 2673) on the bottom edge of the Roof Assembly, tight to the end of the Ceiling Board.
- 2) Review the orientation of Tabs found on the first Roof Sheet (DC 2493) in the diagram below.
- 3) Adhere a Foam Closure (DC 1834) to the bottom underside of a Roof Sheet by exposing the Foam Closure's glue strip.

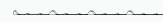


Step 71

- 1) Align the first Roof Sheet, Foam Closure and Underside Flashing 94" to the edges of the Ceiling Board.
- 2) Fasten through the pre-punched hole locations, and through the Underside Flashing.
- 3) Continue Laying Foam Closures, Roof Sheets and Underside Flashing to complete the first row of Roofing.



2493 Roof Sheet



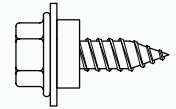
1834 Foam Closure



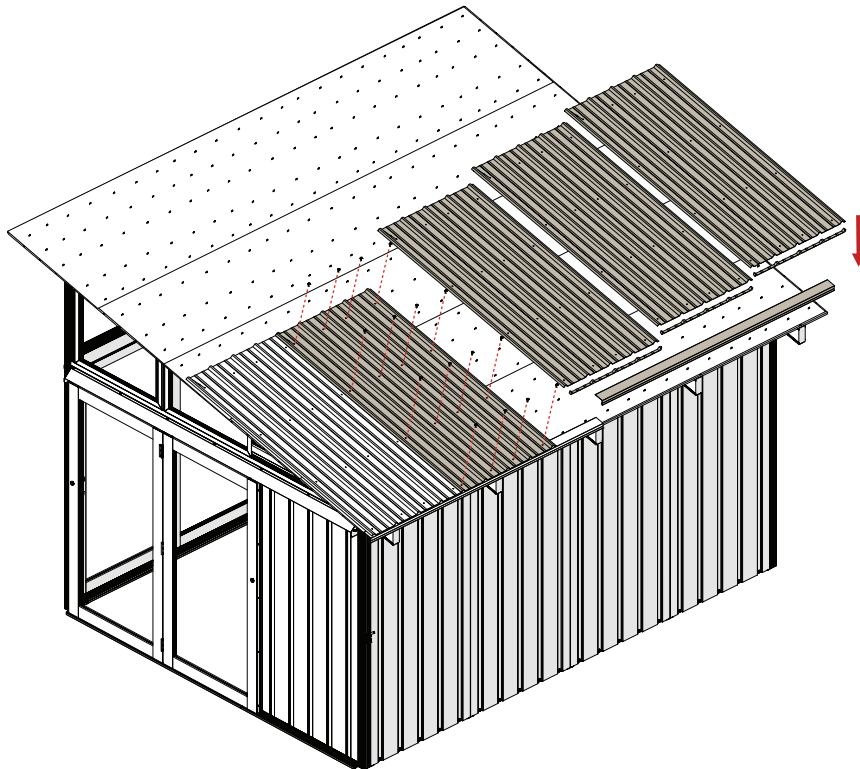
2673 Underside Flashing 94"



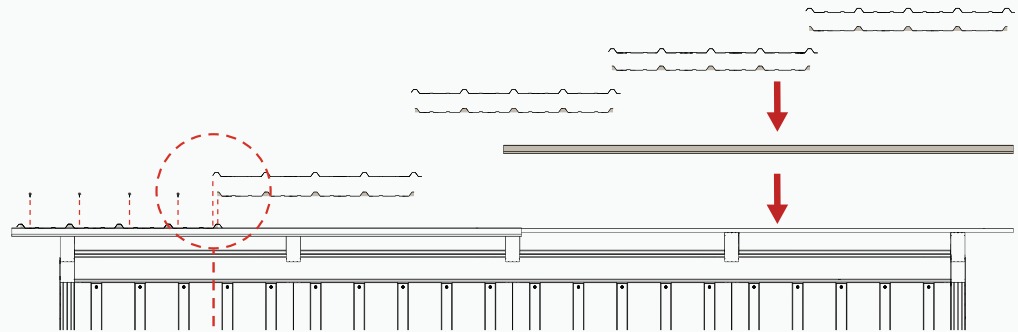
80X



3/4" #14 HEX



Back view



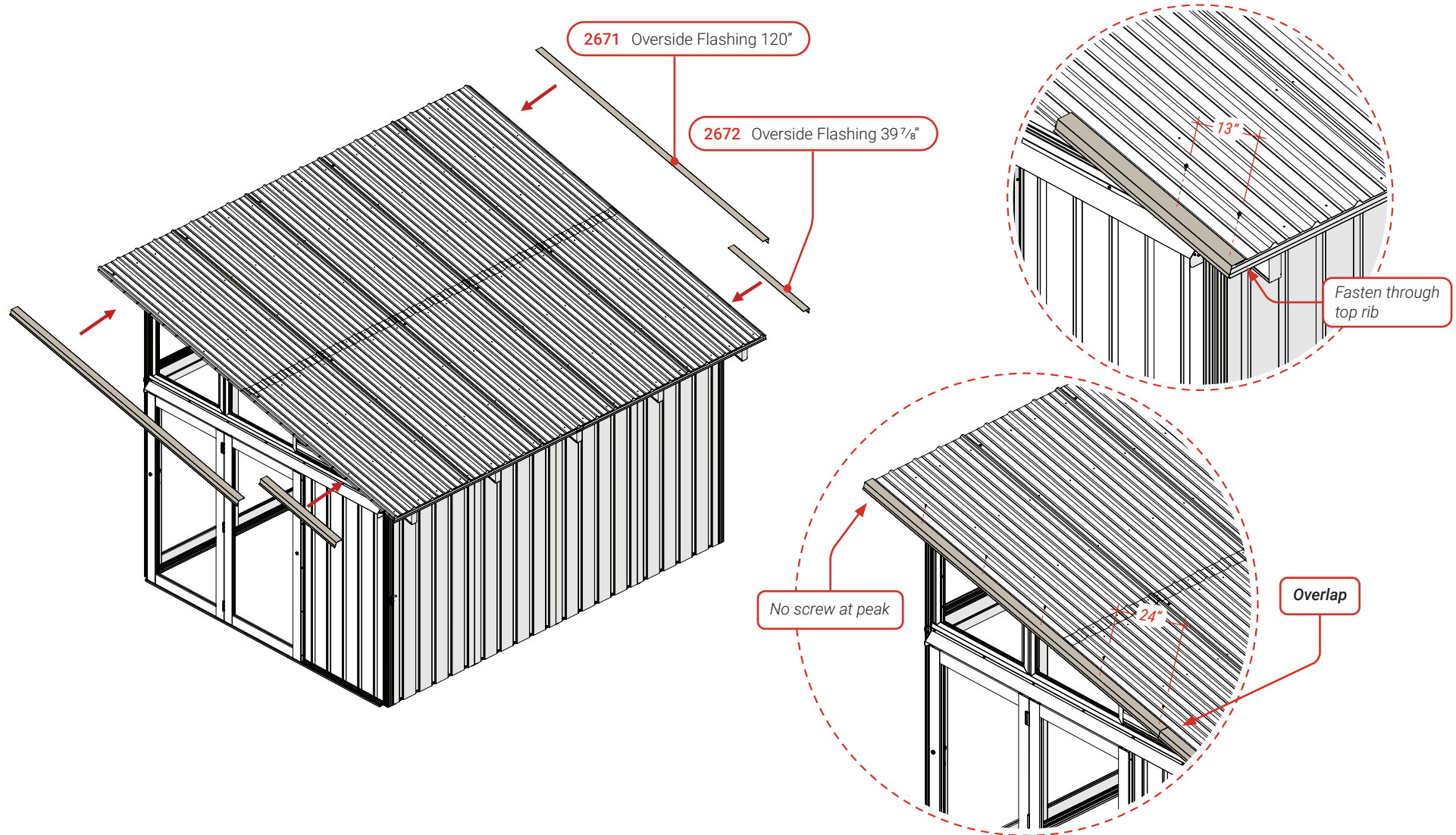
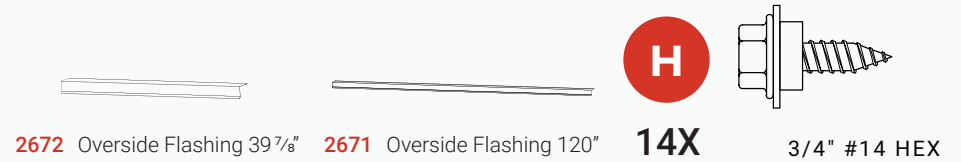
2493 Roof Sheet

1834 Foam Closure

2673 Underside Flashing 94"

Step 73

- 1) Fit the Overside Flashing 39⁷/₈" (DC 2672) so it reaches the bottom edge of the bottom Roof Sheet. Fasten with two screws only at locations shown in diagram (13 inches apart).
- 2) Fit the Overside Flashing 120" (DC 2671) over the short portion, and have it reach the top edge of the top Roof Sheet. Fasten with five screws through top rib (24 inches apart).
Refrain from adding a screw at the very peak of the Roof at this time.



Step 74

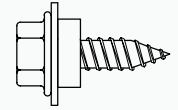
- 1) Fit the Top Flashing 94" (DC 2670) so that it overlaps the Side Flashings.
- 2) Fasten to the roof metal through every second rib.



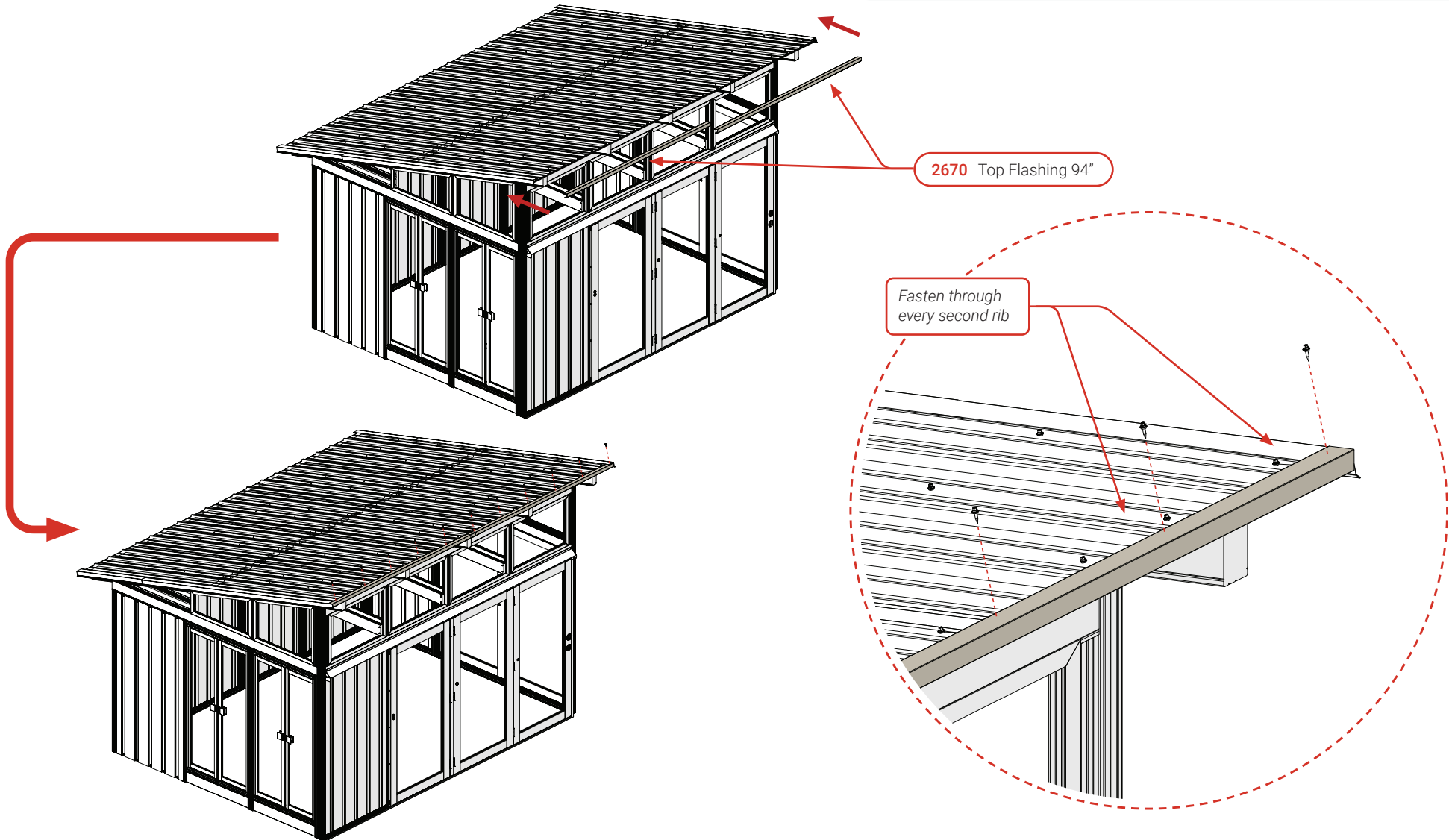
2670 Top Flashing 94"



11X







3/4" #14 HEX



INSTALLATION
COMPLETE



You can upgrade your **Visscher gazebo** by adding **optional accessories**.

-  11x11 Veranda
-  40" and 80" extensions
-  Insect Sliding Screen Doors
-  Cedar Panels

If you wish to purchase **optional accessories**, please contact your **local Visscher dealer**.