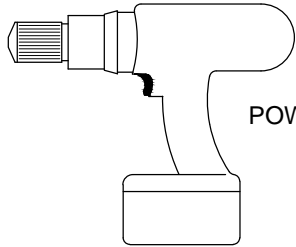
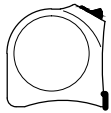


TOOLS NEEDED



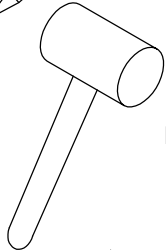
POWER DRILL



TAPE MEASURE



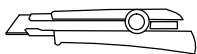
PENCIL



RUBBER Mallet



LADDER (8ft / 2.5m)



KNIFE

PRODUCT MAY BE SUBJECT TO BUILDING CODE REQUIREMENTS. IT IS THE CONSUMER'S RESPONSIBILITY TO INFORM THEMSELVES OF ANY RESTRICTIONS PRIOR TO PURCHASE.



BEFORE YOU BEGIN

THESE INSTRUCTIONS MUST BE FOLLOWED STEP BY STEP. DEVIATION FROM THE INSTRUCTIONS MAY VOID THE PRODUCT'S WARRANTY. SEE WARRANTY SHEET FOR FURTHER DETAILS.

READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING ASSEMBLY.

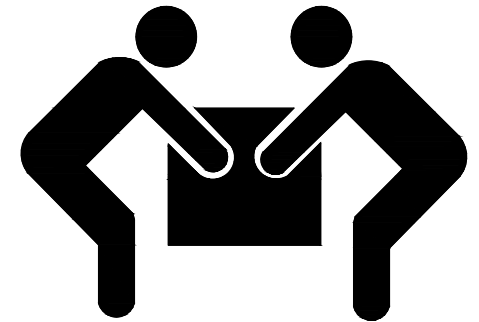
USE THE PARTS LIST AS A CHECKLIST FOR COMPONENTS.

UNWRAP PARTS ONLY AS NEEDED TO KEEP COMPONENT DEALER CODE LABEL INTACT FOR REFERENCE.

TWO PERSON PROJECT

PRODUCT CAN BE HEAVY

USE CARE WHEN LIFTING



SITE PREPARATION

ASSEMBLE THE STRUCTURE ON A FIRM, LEVEL SURFACE.
PROTECT THE PRODUCT FROM DAMAGE AS SOME PIECES MAY BE FRAGILE.

ESTIMATED ASSEMBLY TIME: 6 HOURS

IF YOU REQUIRE ASSISTANCE, OR NEED TO ORDER REPLACEMENT PARTS,
CONTACT YOUR VISSCHER DEALER.

FOR ADDITIONAL INFORMATION PLEASE CALL THE NUMBER BELOW.
PLEASE HAVE SERIAL NUMBER READY TO ENSURE QUICK SERVICE.



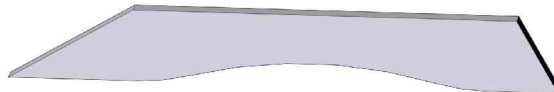
4x 1363
TRUSS FRAME (104-9/16")



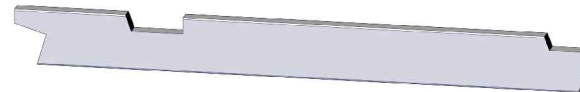
4x 2554
COMMON RAFTER (38-7/16")



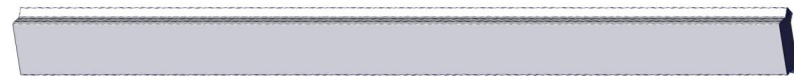
4x 1304
TRUSS FRAME BRACE (34")



8x 2710
BRACE (41-1/16")



4x 2555
HIP RAFTER (52")



4x 2831
POST (81-1/2")



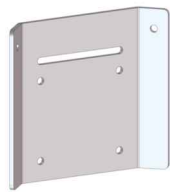
4x 2541
MID ROOF STRAPPING (93-5/8")



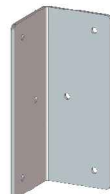
4x 2835
POST TIE ASSEMBLY FOR TRUSS FRAME (29")



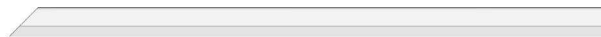
4x 2548
TOP ROOF STRAPPING (43-7/16")



4x 2828
POST CONNECTION PLATE (4")



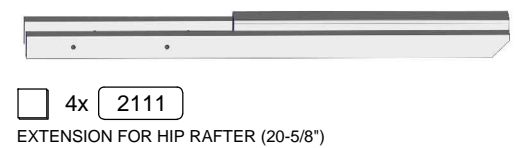
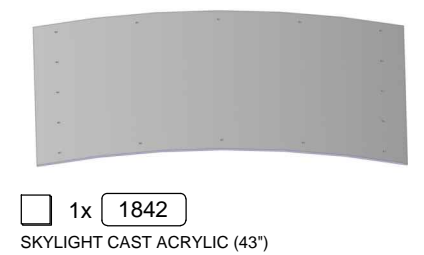
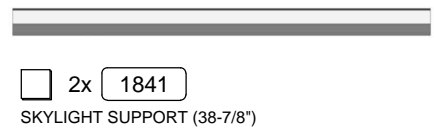
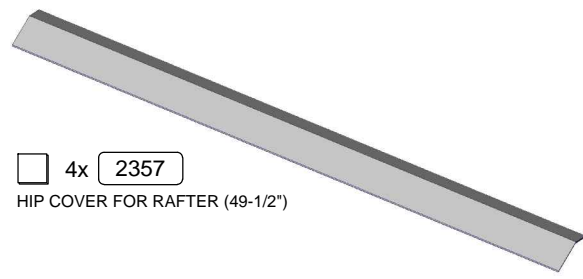
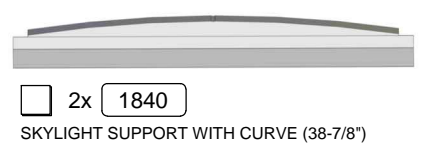
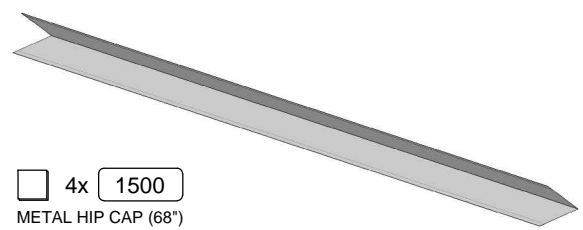
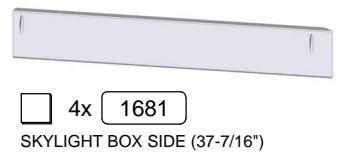
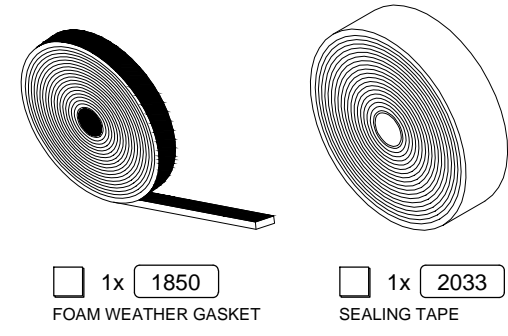
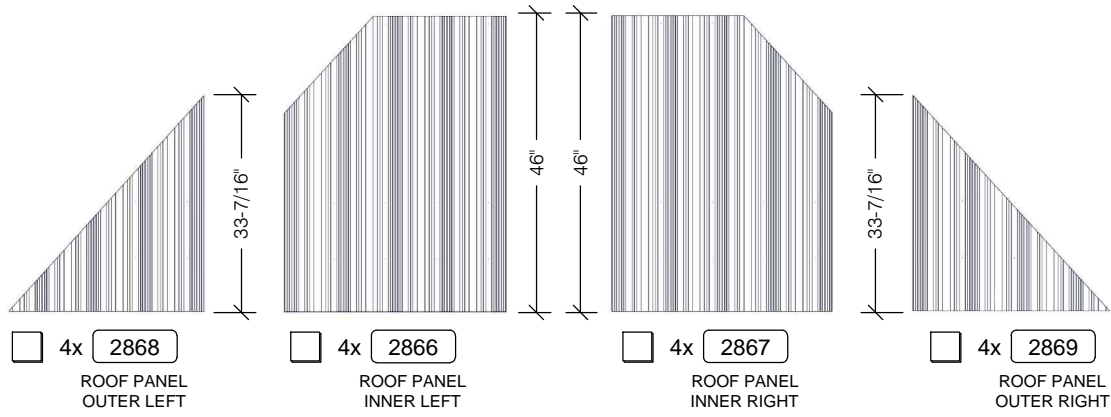
4x 2836
METAL BRACKET (5-1/4")

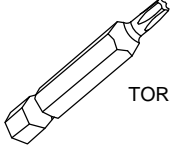
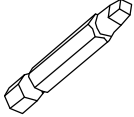
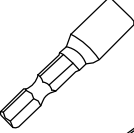
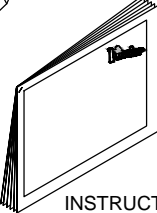
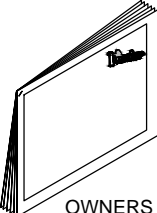



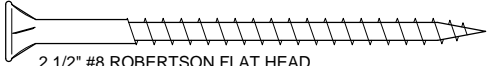

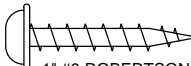
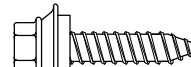

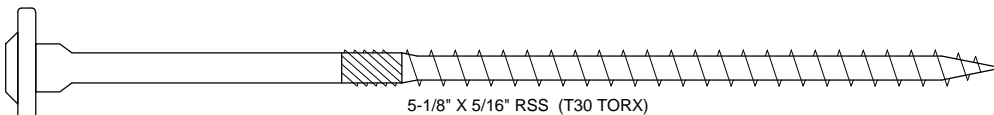
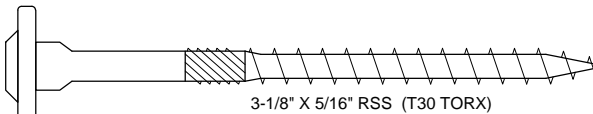
4x 2109
PANEL SUPPORT LEFT (51-15/16")





4x 2110
PANEL SUPPORT RIGHT (51-15/16")



- 1X  TORX T30 BIT
- 1X  ROBERTSON BIT/
EMBOU T ROBERTSON
- 1X  1/4" HEX HEAD BIT/
EMBOU T TETE
HEXAGONALE DE 1/4 PO
- 1X  INSTRUCTION MANUAL /
MANUEL D'INSTRUCTION
- 1X  OWNERS MANUAL /
MANUEL DU PROPRIETAIRE

- Ⓐ 32X  1 1/2" #8 ROBERTSON FLAT HEAD
- Ⓑ 92X  2 1/2" #8 ROBERTSON FLAT HEAD
- Ⓕ 28X  2 1/2" #8 ROBERTSON PAN HEAD
- Ⓖ 48X  1" #8 ROBERTSON PAN HEAD
- Ⓘ 148X  1" #10 METAL ROOF SCREW (1/4" HEAD)
- Ⓙ 16X  1 1/2" #10 METAL ROOF SCREW (1/4" HEAD)
- Ⓦ 16X  5-1/8" X 5/16" RSS (T30 TORX)
- Ⓧ 60X  3-1/8" X 5/16" RSS (T30 TORX)

24X  1" METAL WASHER

16X  1" RUBBER WASHER

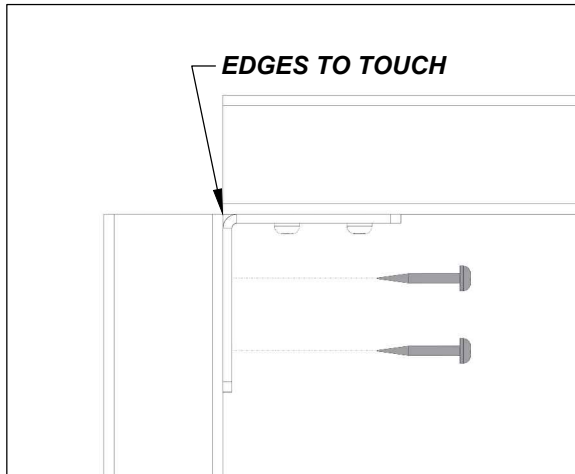
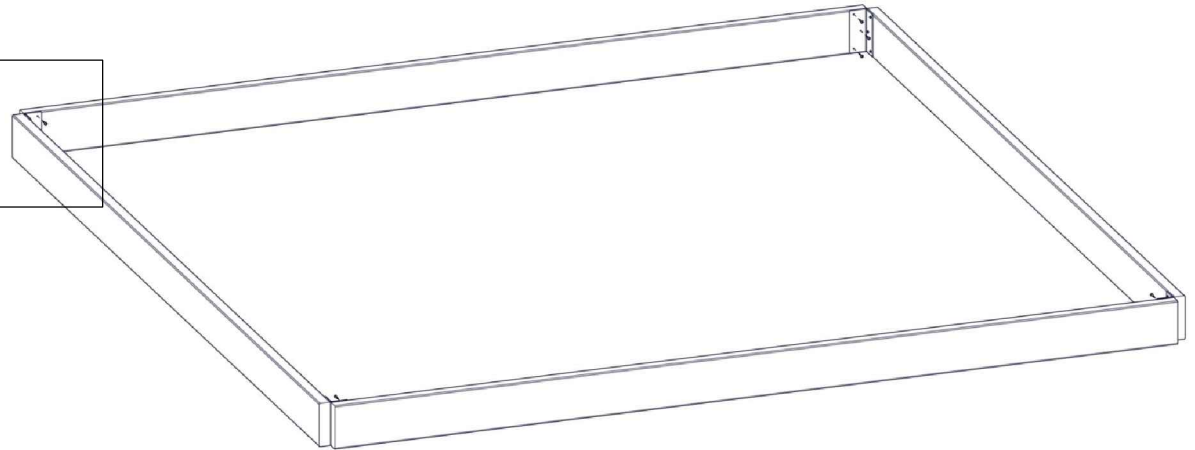
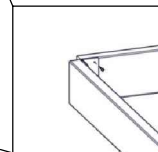
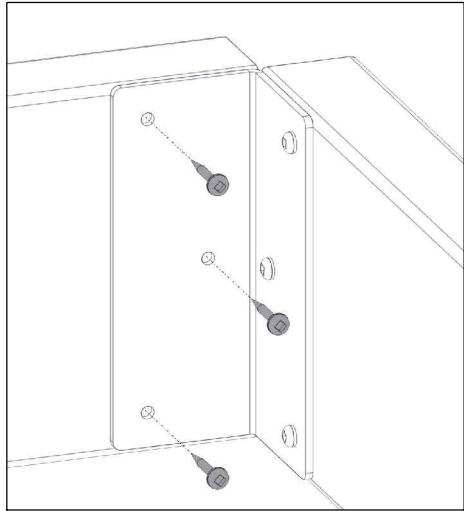
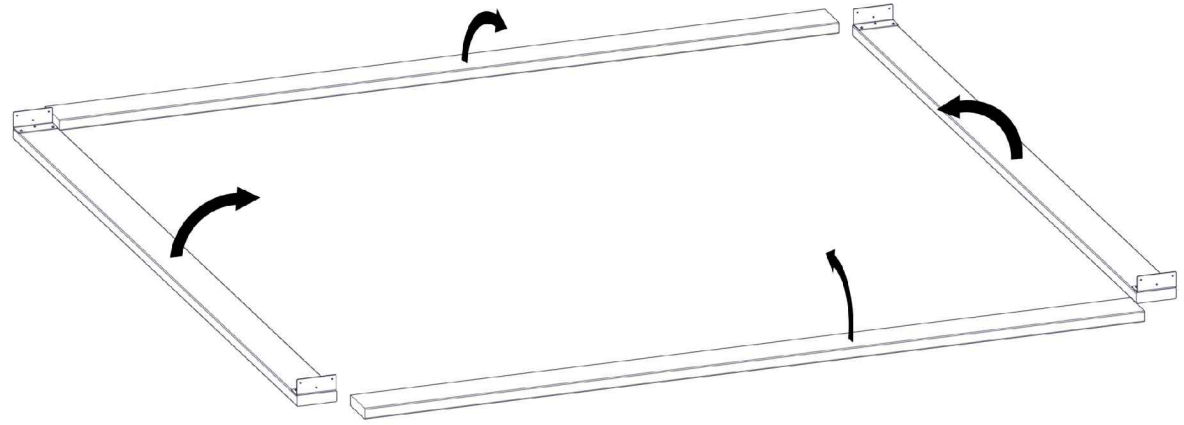


STEP 2

Napa 9x9

FLIP THE FOUR TRUSS FRAME PIECES ON-EDGE.

FASTEN TOGETHER ENSURING TRUSS FRAME BEAMS JUST TOUCH AT ENDS.

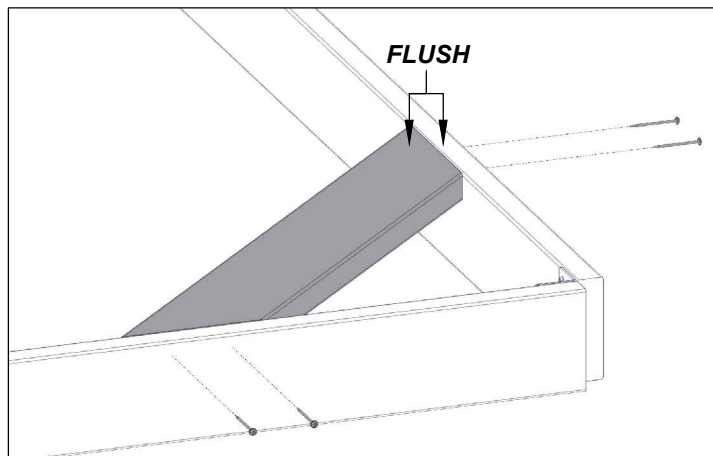
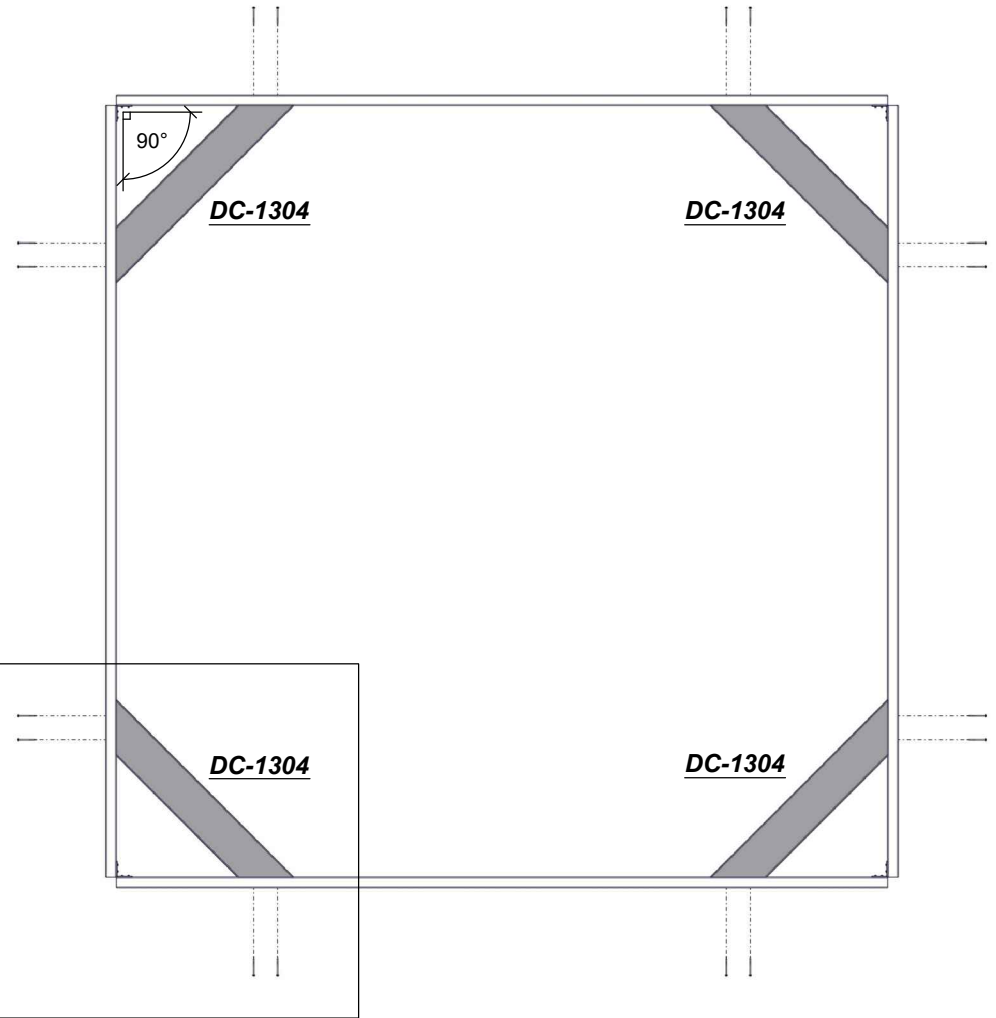
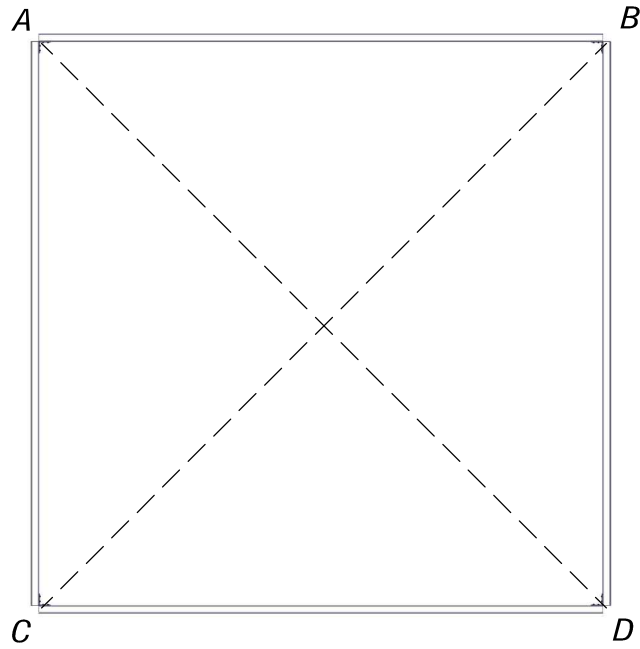


© 12X

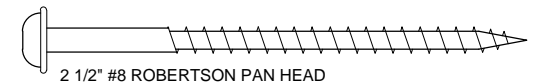


1" #8 ROBERTSON PAN HEAD

MEASURE TRUSS FRAME ASSEMBLY FROM CORNER TO CORNER TO SQUARE THE FRAME.
MEASURE FROM POINT **A** TO POINT **D**.
THAT MEASUREMENT MUST EQUAL POINT **B** TO POINT **C**. ADJUST FRAME UNTIL THEY DO.
FASTEN THE TRUSS FRAME BRACES (DC 1304) TO THE TRUSS FRAME ASSEMBLY.



ⓕ 16X



2 1/2" #8 ROBERTSON PAN HEAD



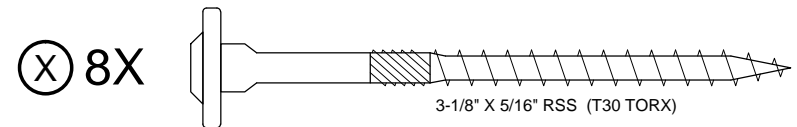
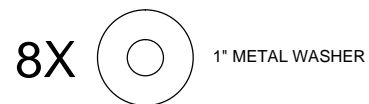
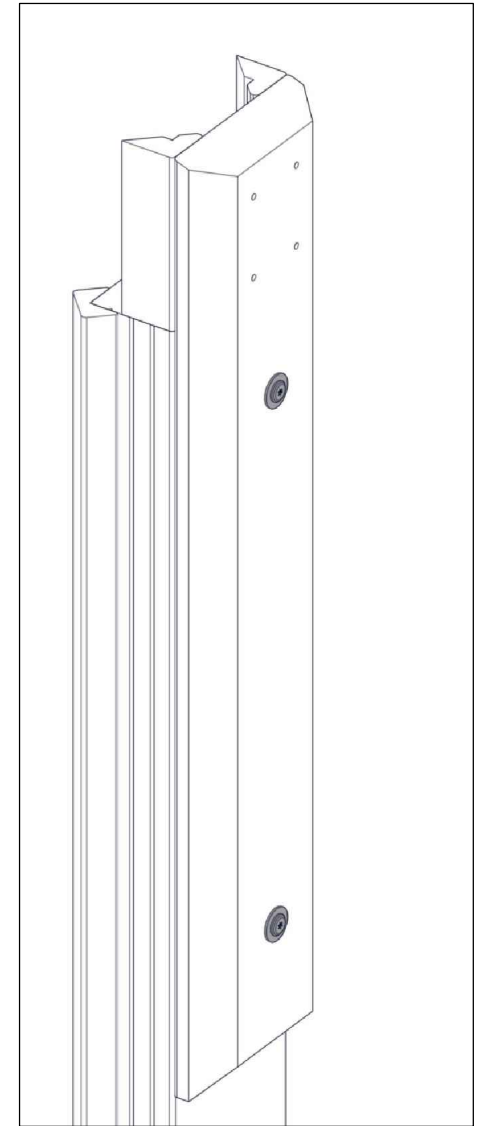
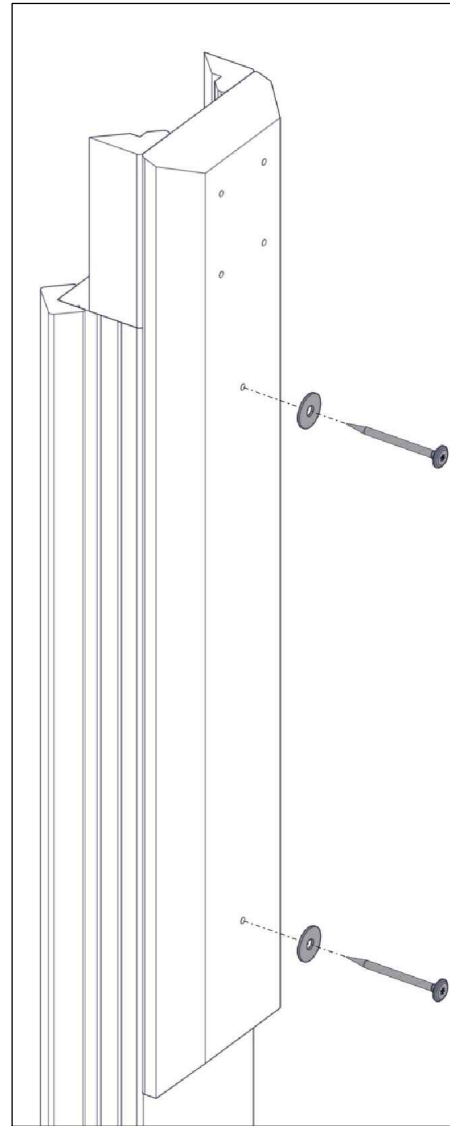
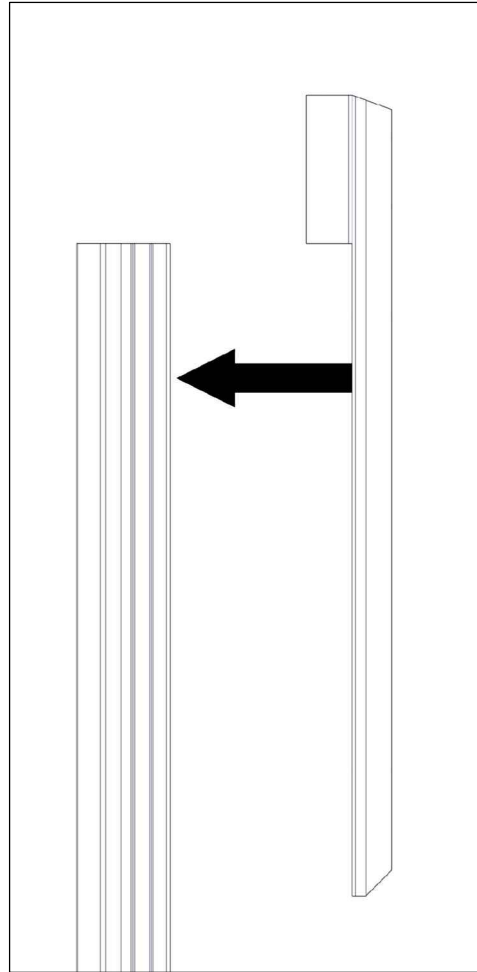
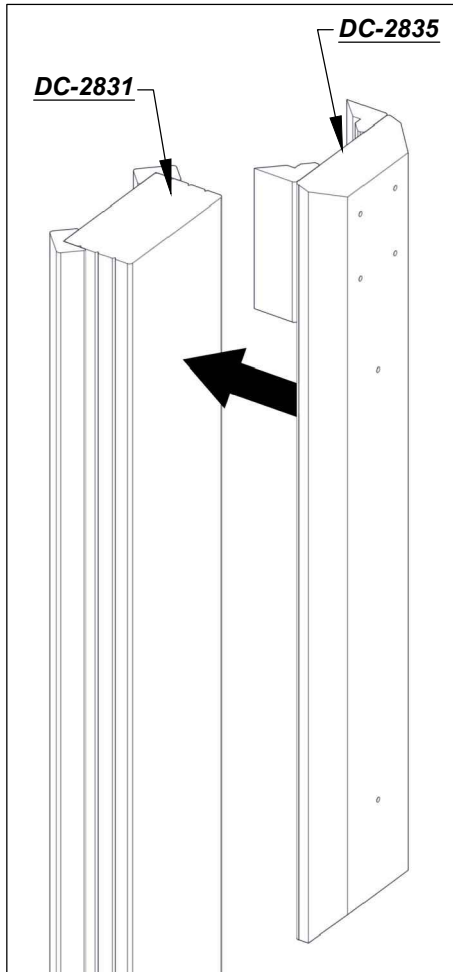
STEP 4

Napa 9x9

REPEAT THIS STEP FOR FOUR POSTS

MOUNT POST TIE (DC 2835) TO POST (DC 2831).

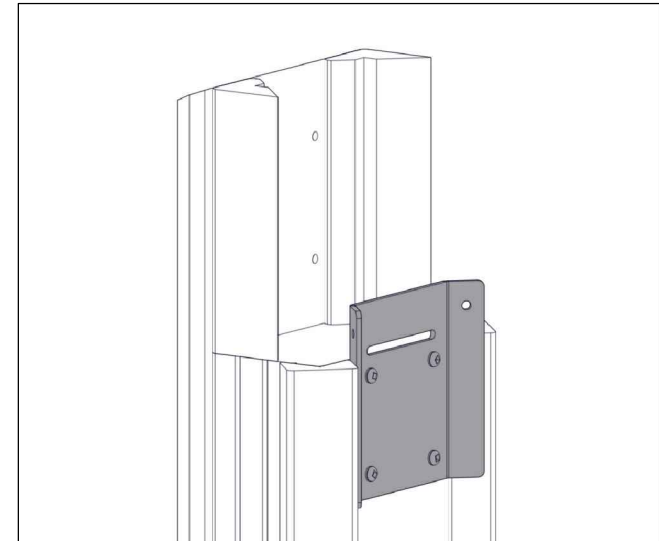
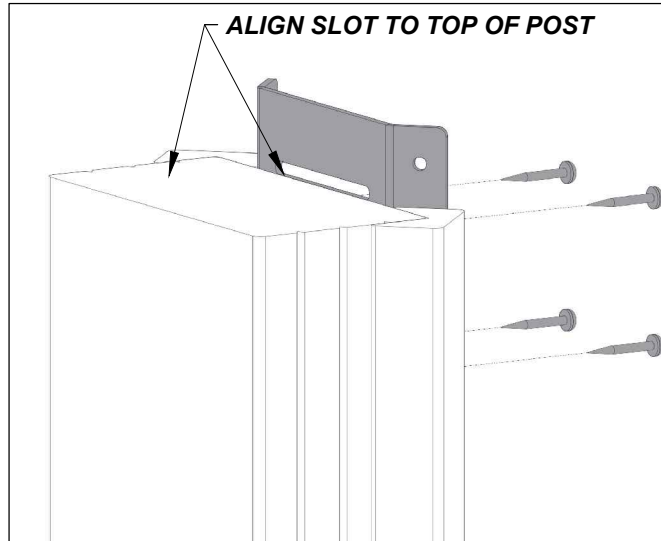
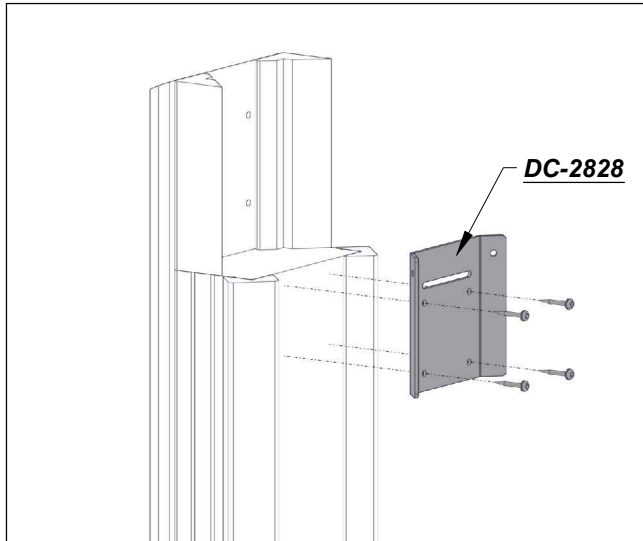
FIT THE TWO PARTS AS SHOWN AND FASTEN TOGETHER.



REPEAT THIS STEP FOR FOUR POSTS

MOUNT POST CONNECTION PLATE (DC 2828) TO POST ASSEMBLY.

ALIGN THE SLOT OF THE CONNECTION PLATE WITH THE TOP OF THE POST AND FASTEN TOGETHER.





STEP 6

Napa 9x9

REPEAT THIS STEP FOR TWO POSTS

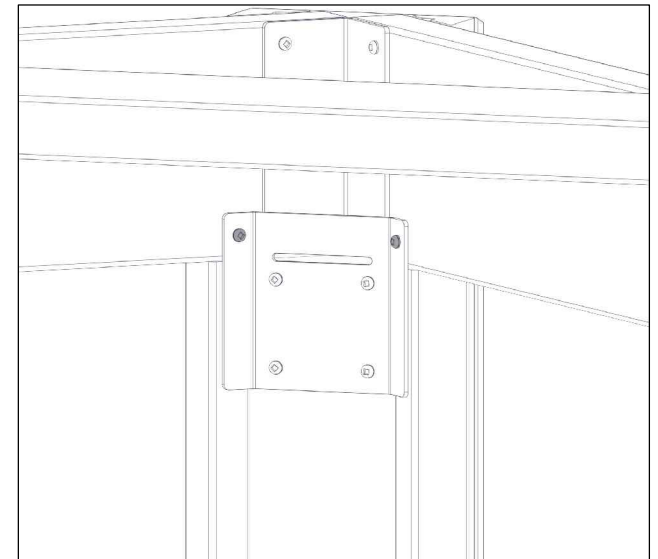
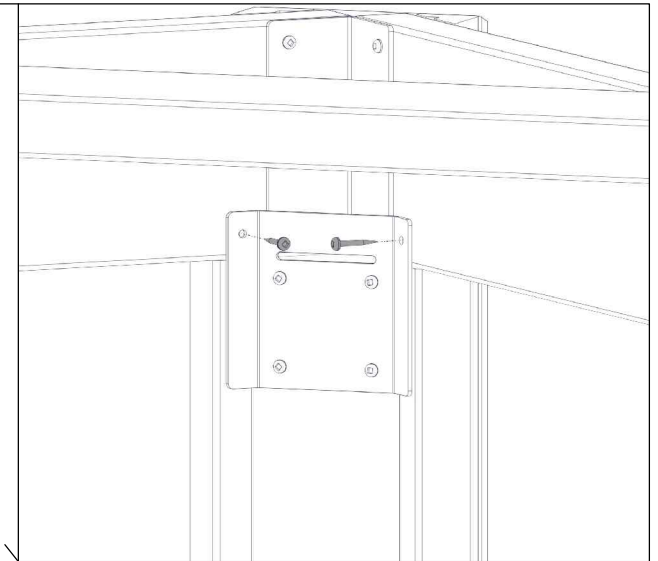
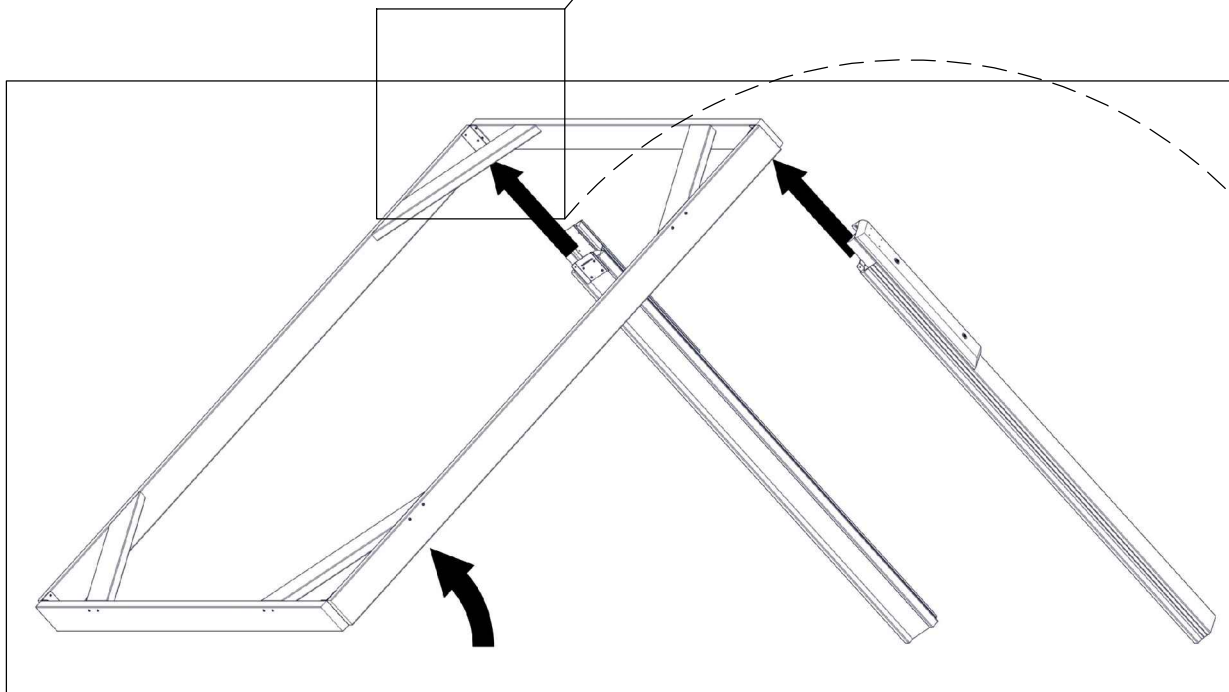
LIFT UP ONE SIDE OF THE TRUSS FRAME ASSEMBLY.

HAVE A SECOND PERSON POSITION A POST TOWARDS ONE CORNER OF THE TRUSS FRAME.

REST THE CORNER OF THE TRUSS FRAME IN THE SADDLE OF THE POST.

ADJUST SO THE POST IS MAKING COMPLETE CONTACT WITH THE TRUSS FRAME.

FASTEN THE POST CONNECTION PLATE THROUGH THE TRUSS FRAME.



**USE CAUTION WHEN LIFTING
AS STRUCTURE IS HEAVY**

© 4X



1" #8 ROBERTSON PAN HEAD



STEP 7

Napa 9x9

REPEAT THIS STEP FOR TWO POSTS

LIFT UP THE SECOND SIDE OF THE TRUSS FRAME ASSEMBLY.

HAVE A SECOND PERSON POSITION A POST TOWARDS ONE REMAINING CORNER OF THE TRUSS FRAME.

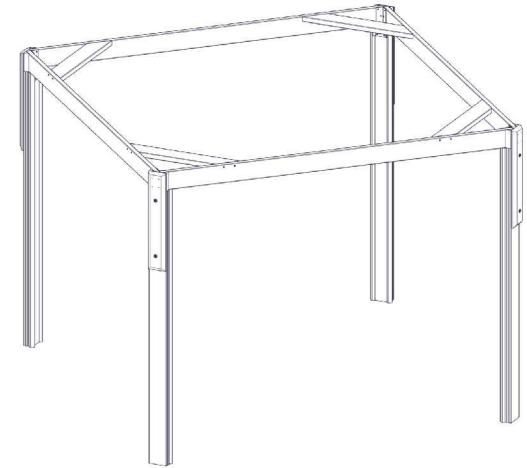
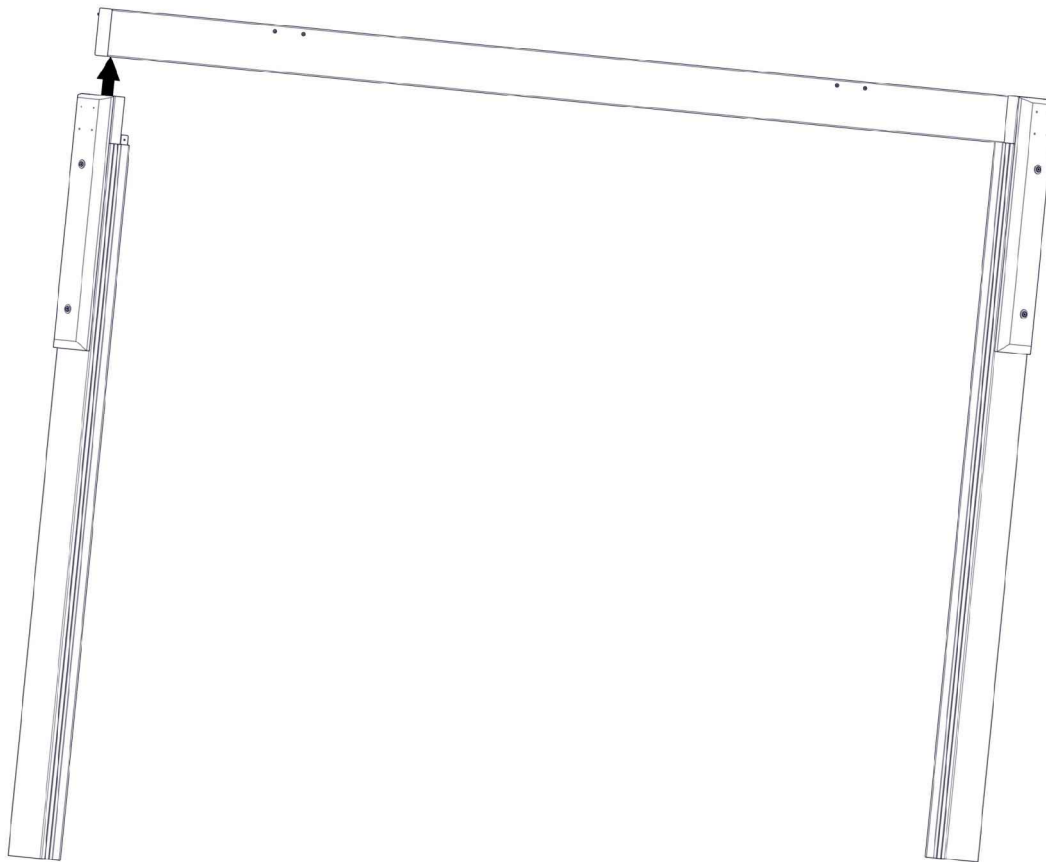
REST THE CORNER OF THE TRUSS FRAME IN THE SADDLE OF THE POST.

ADJUST SO THE POST IS MAKING COMPLETE CONTACT WITH THE TRUSS FRAME.

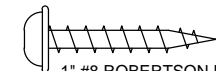
FASTEN THE POST CONNECTION PLATE THROUGH THE TRUSS FRAME.



**USE CAUTION WHEN LIFTING
AS STRUCTURE IS HEAVY**



© 4X



1" #8 ROBERTSON PAN HEAD



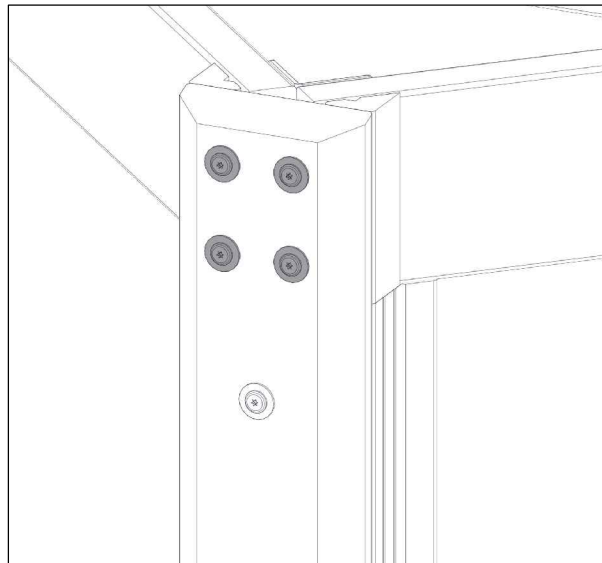
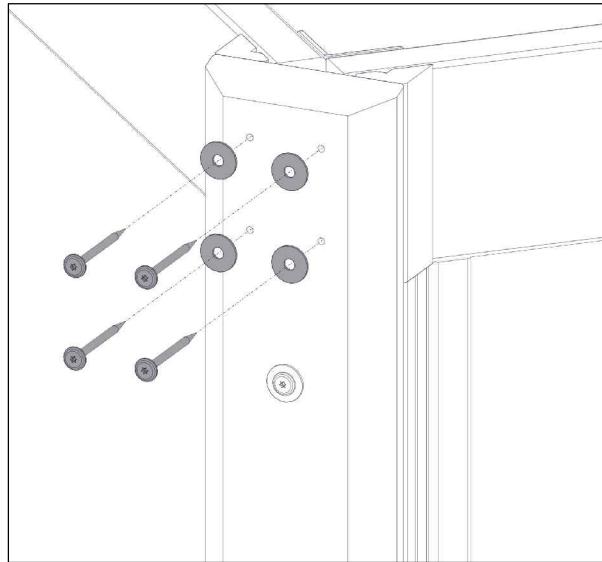
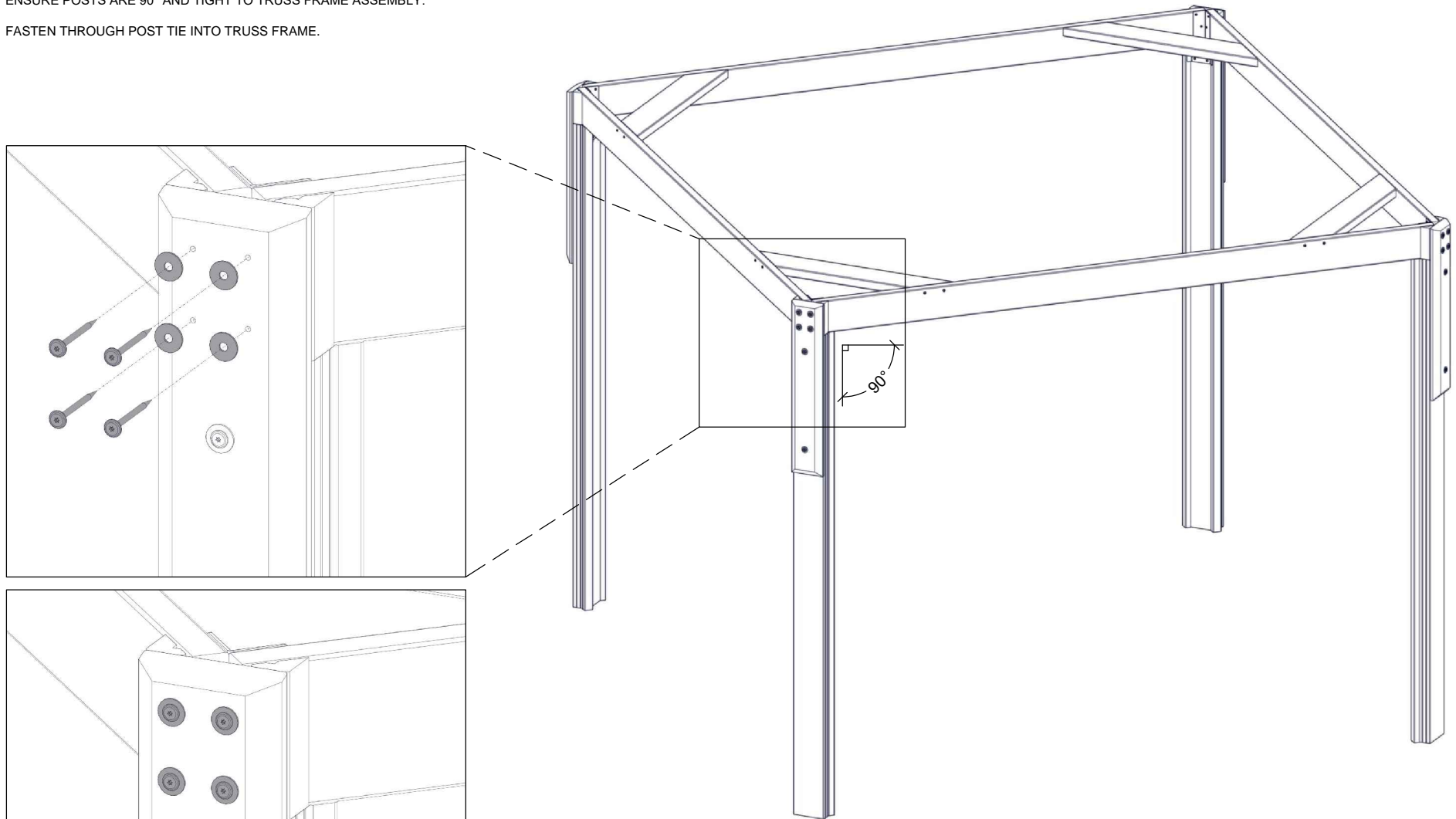
STEP 8

Napa 9x9

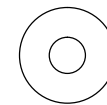
REPEAT THIS STEP FOR FOUR POSTS

ENSURE POSTS ARE 90° AND TIGHT TO TRUSS FRAME ASSEMBLY.

FASTEN THROUGH POST TIE INTO TRUSS FRAME.

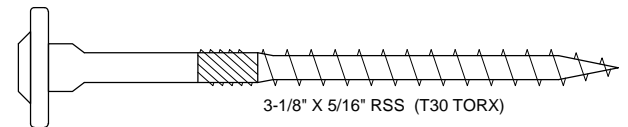


16X



1" METAL WASHER

⊗ 16X



3-1/8" X 5/16" RSS (T30 TORX)

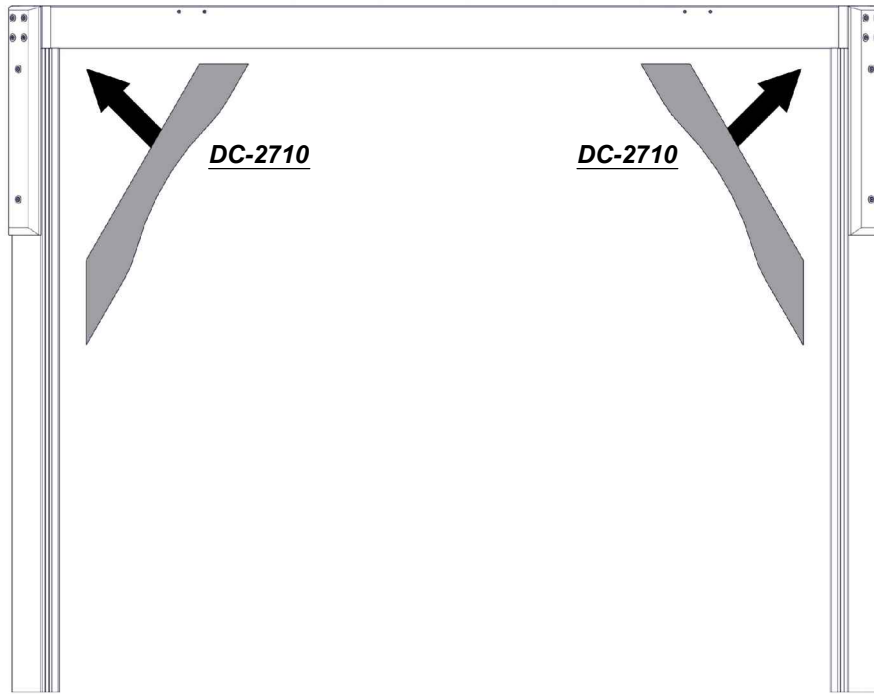


STEP 9

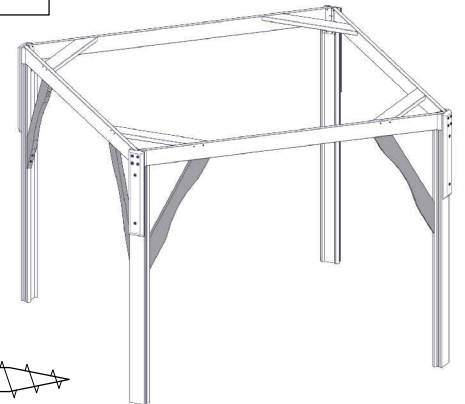
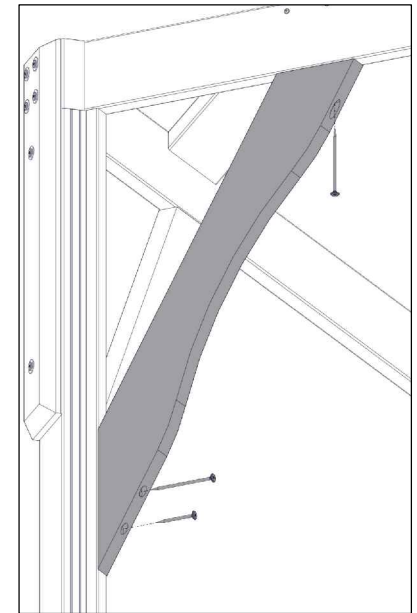
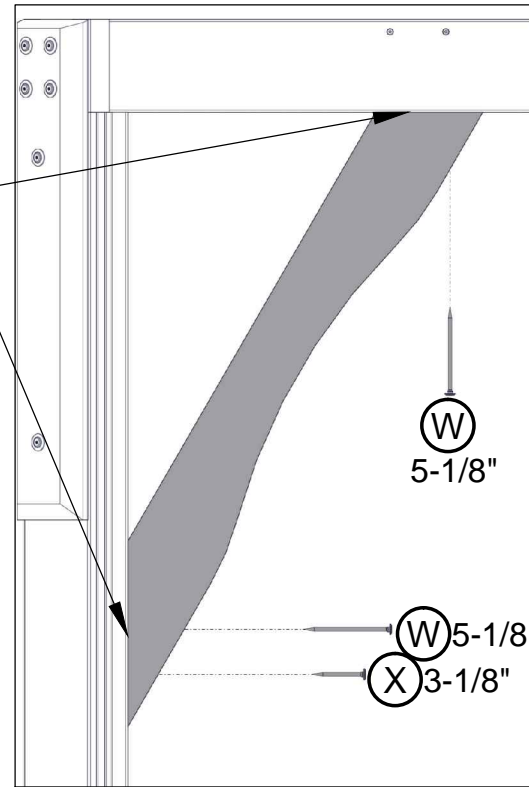
Napa 9x9

REPEAT THIS STEP FOR EIGHT BRACES

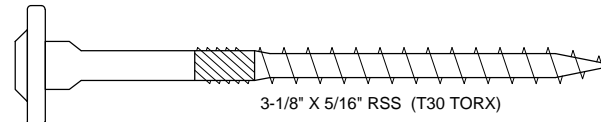
PLACE THE SUPPORT BRACE (DC 2710) BETWEEN POST AND TRUSS FRAME, ORIENTED AS SHOWN.
THE ENTIRE EDGE OF THE BRACE MUST BE TIGHT TO THE POST AND TRUSS FRAME.



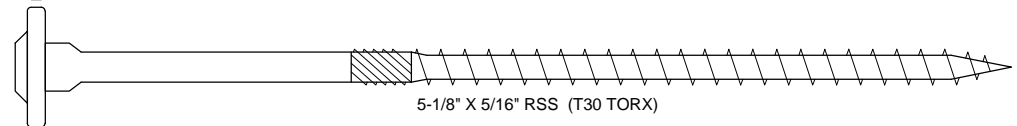
ENTIRE EDGE TIGHT TO TRUSS FRAME AND POST



ⓧ 8X



Ⓦ 16X

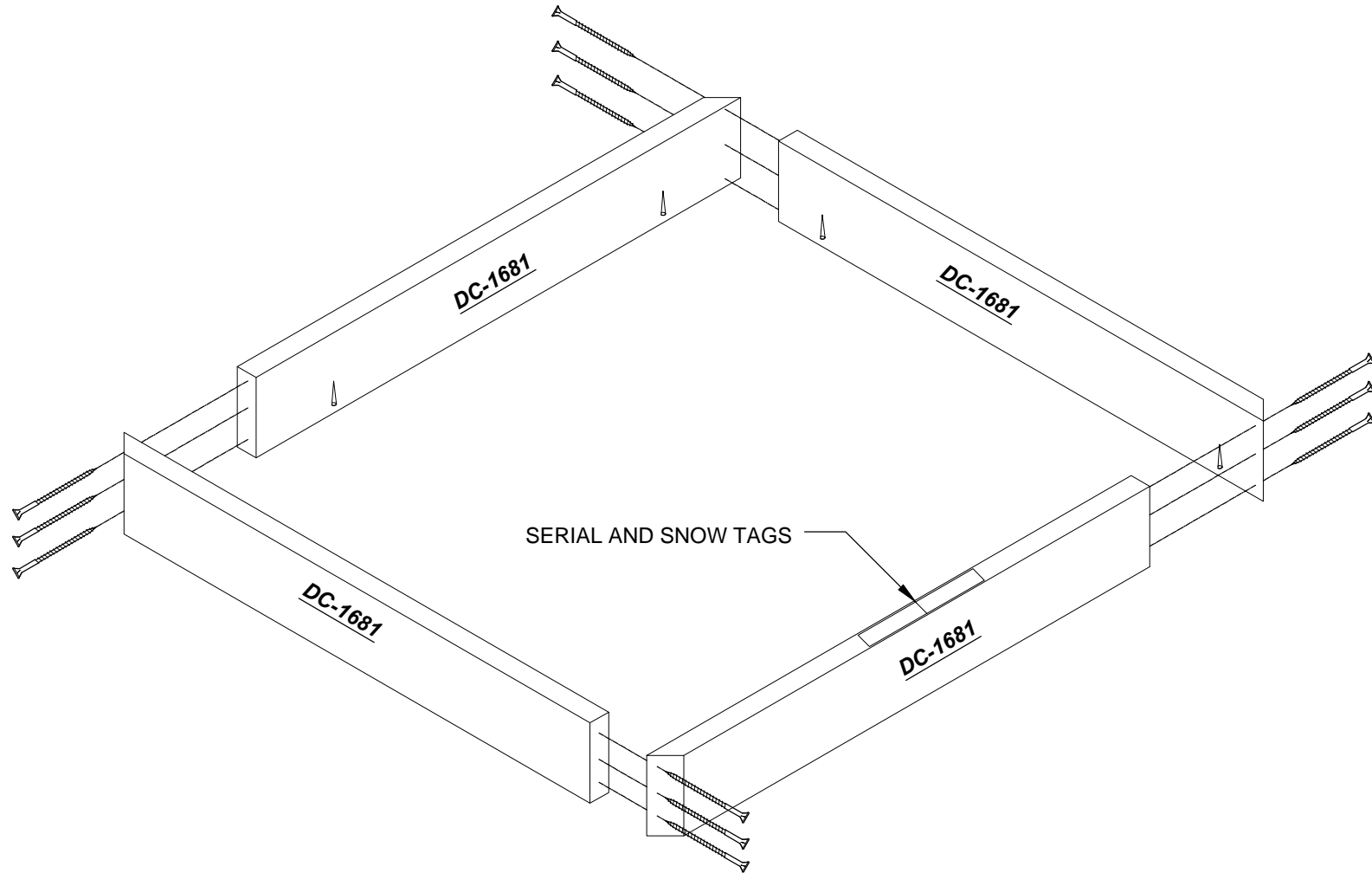




**IF ADDING LOUVER PANEL(S) TO YOUR
OUTDOOR STRUCTURE PLEASE REFER TO
THE INSTRUCTIONS PROVIDED WITH THAT
PACKAGE AT THIS TIME.**

ASSEMBLE THE SKYLIGHT FRAME.

IT IS IMPORTANT TO "CHASE" CORNERS AS SHOWN BELOW.



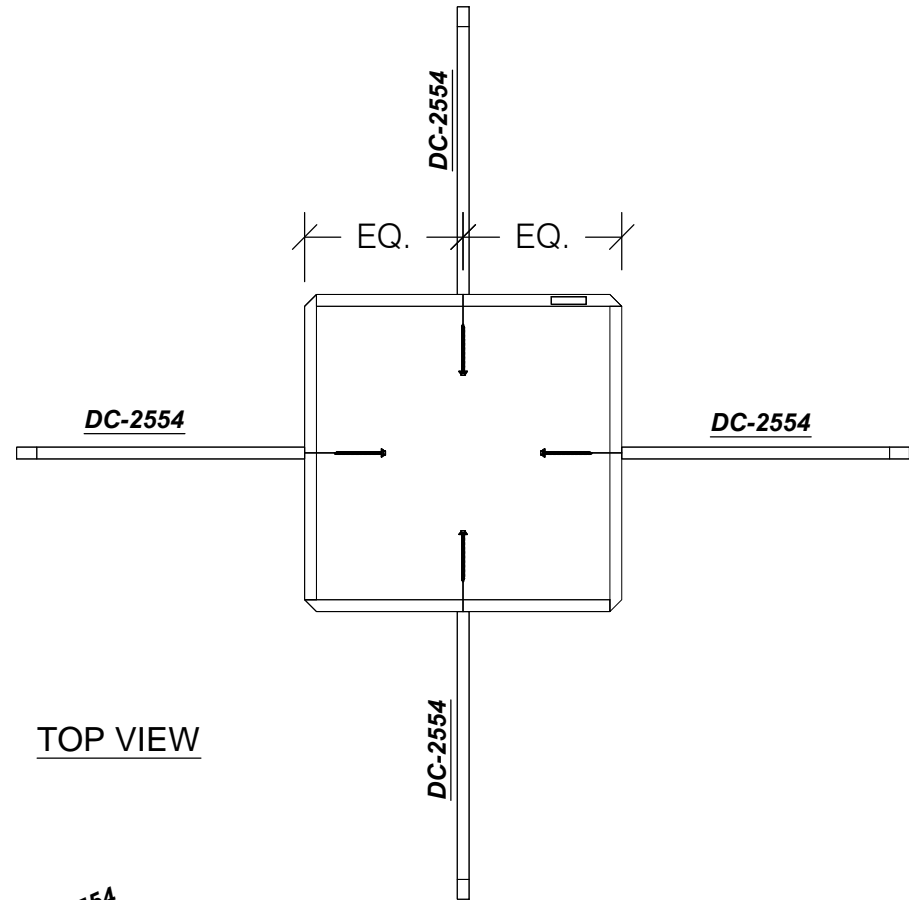
(B) 12X



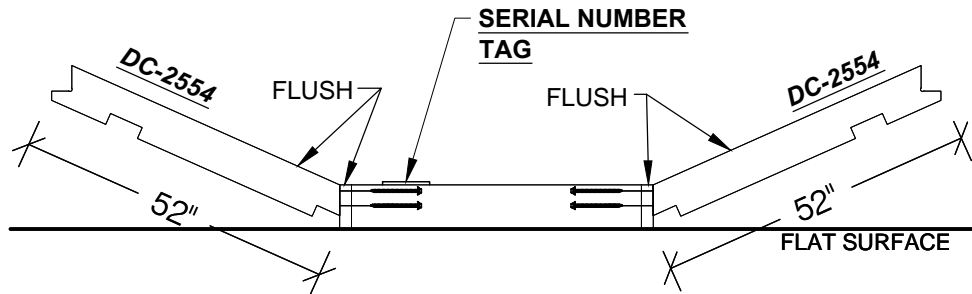
PLACE SKYLIGHT FRAME ON A FLAT SURFACE.

ATTACH COMMON RAFTERS (DC 2554) TO THE SKYLIGHT FRAME, CENTRED ON EACH SIDE.

THE BOTTOM EDGE OF THE RAFTERS ARE TO BE FLUSH WITH THE BOTTOM OF THE SKYLIGHT FRAME.

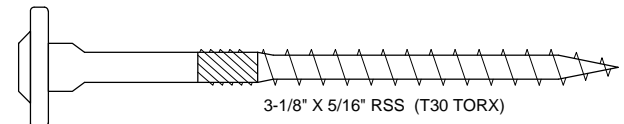


TOP VIEW



SECTION VIEW

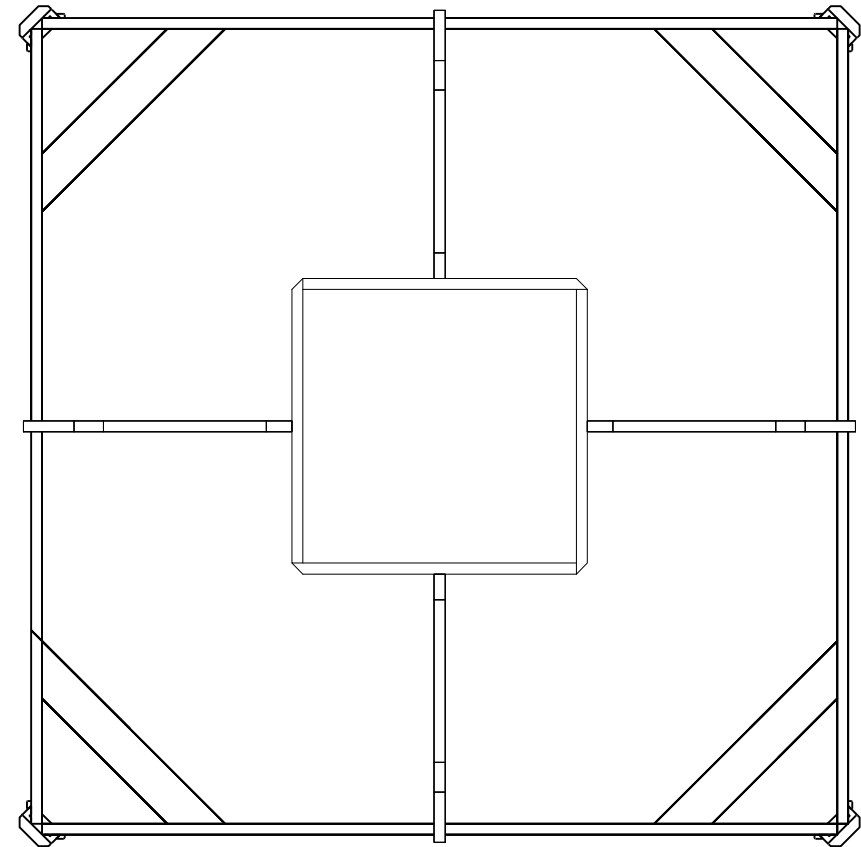
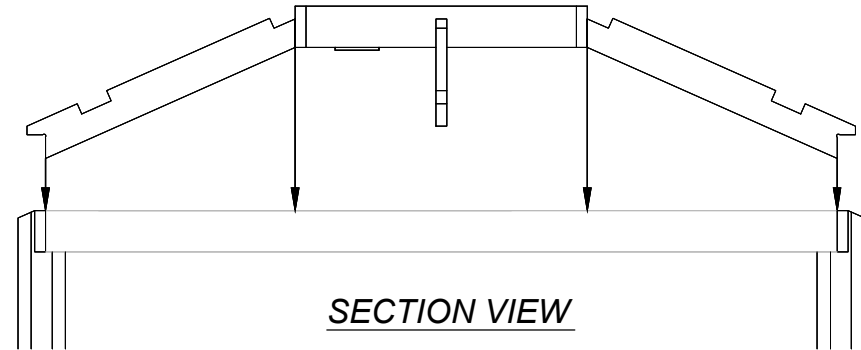
⊗ 8X



FLIP SKYLIGHT FRAME AND RAFTER ASSEMBLY OVER AND PLACE ON TRUSS FRAME.

CENTRE THE RAFTERS ON THE TRUSS FRAME.

DO NOT FASTEN RAFTERS TO THE TRUSS FRAME AT THIS TIME.



TOP PLAN VIEW

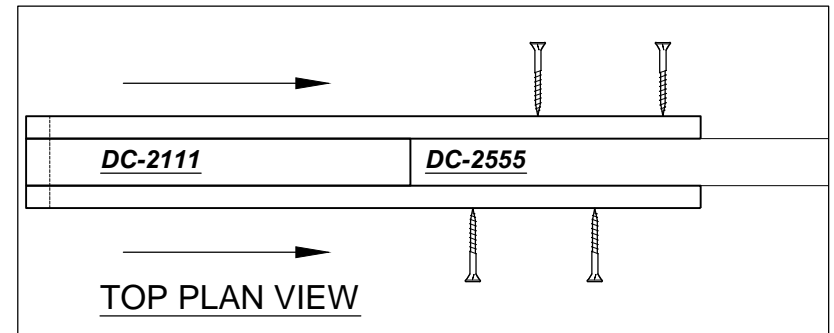
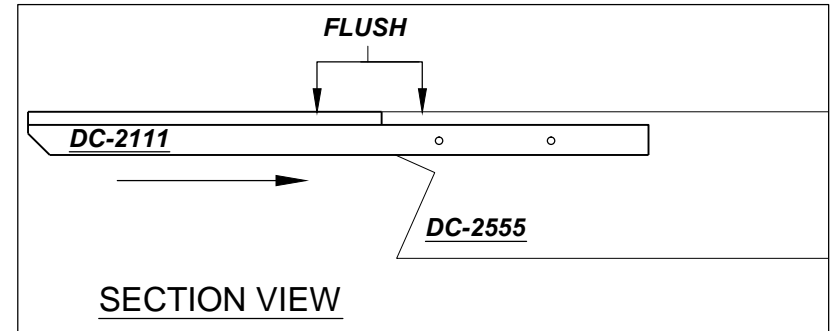
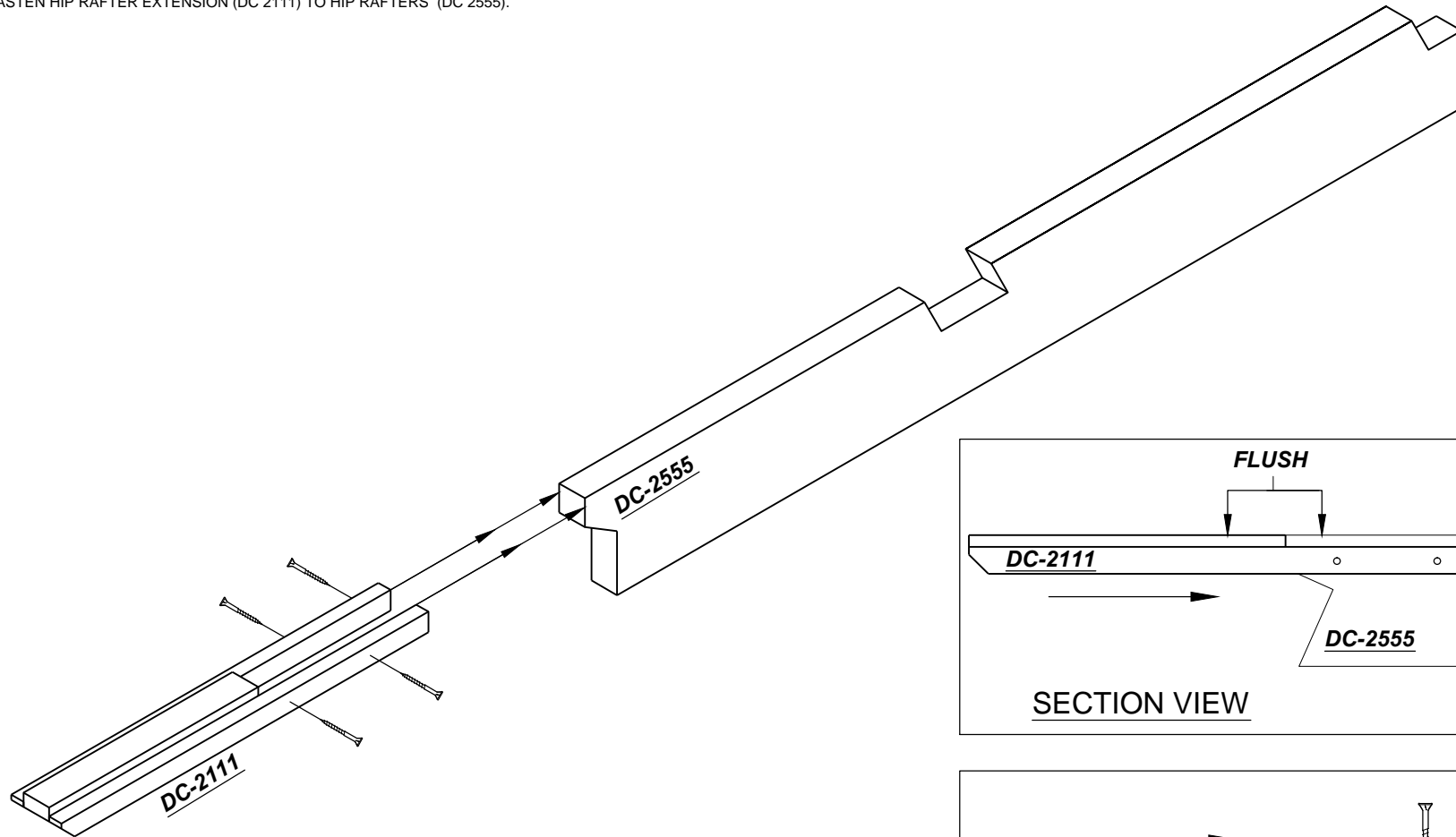


STEP 13

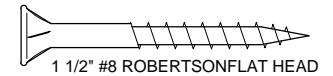
Napa 9x9

REPEAT THIS STEP FOR FOUR HIP RAFTERS

FASTEN HIP RAFTER EXTENSION (DC 2111) TO HIP RAFTERS (DC 2555).

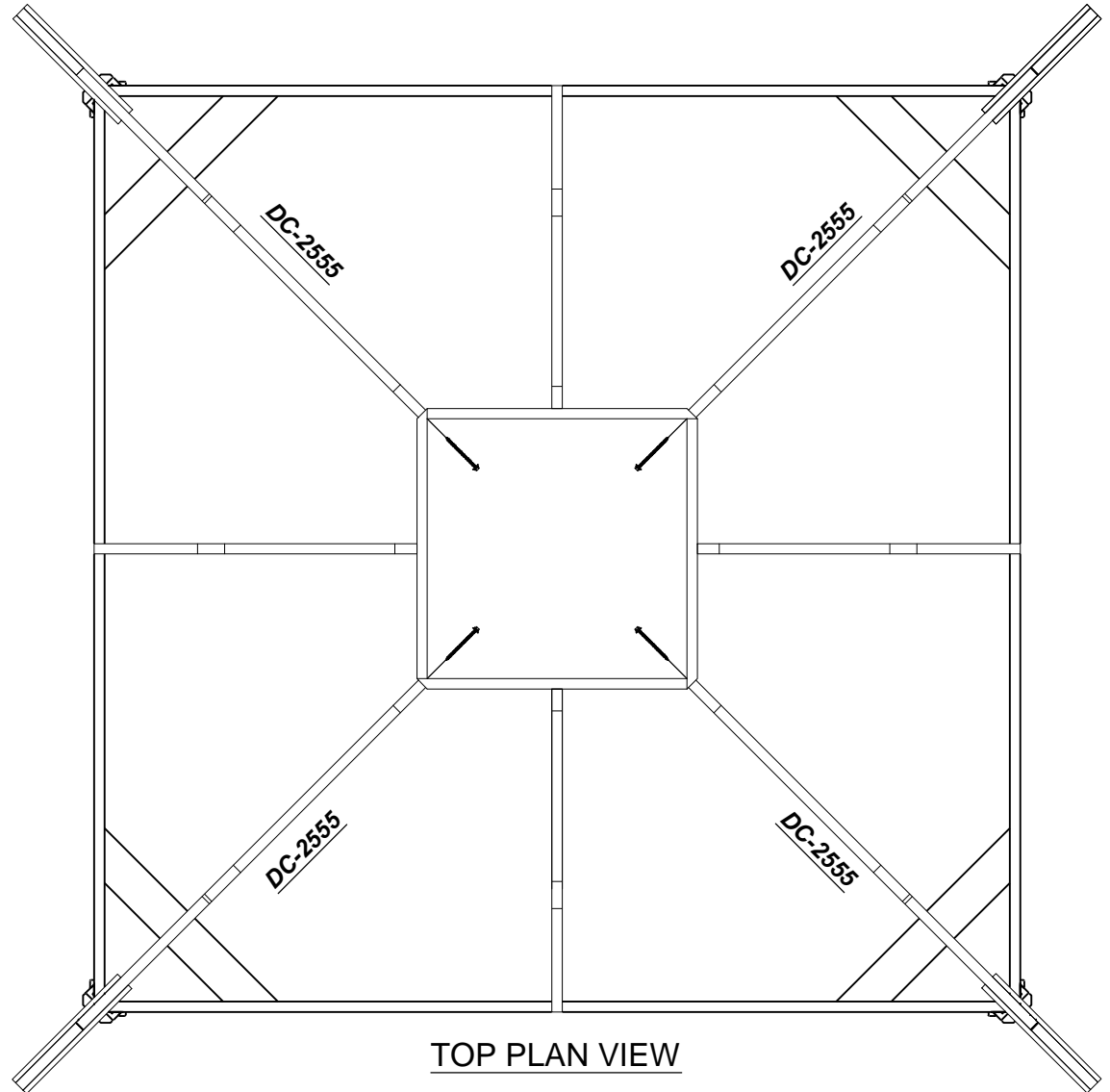
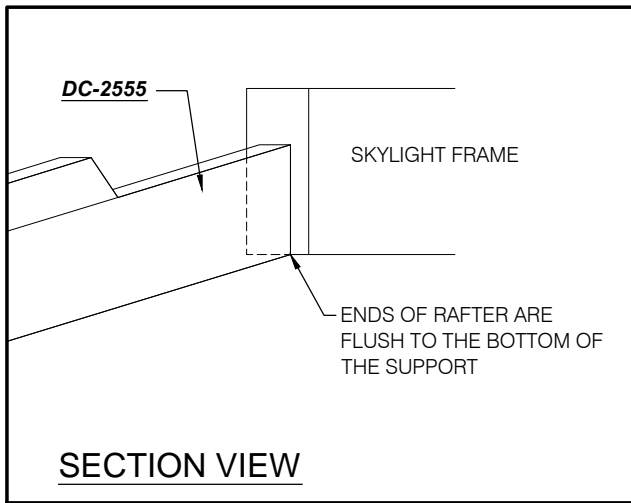


Ⓐ 16X

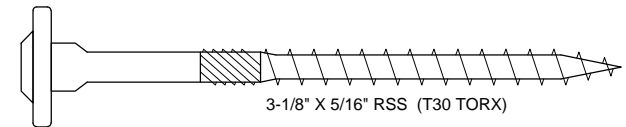


ATTACH FOUR HIP RAFTERS (DC 2555).

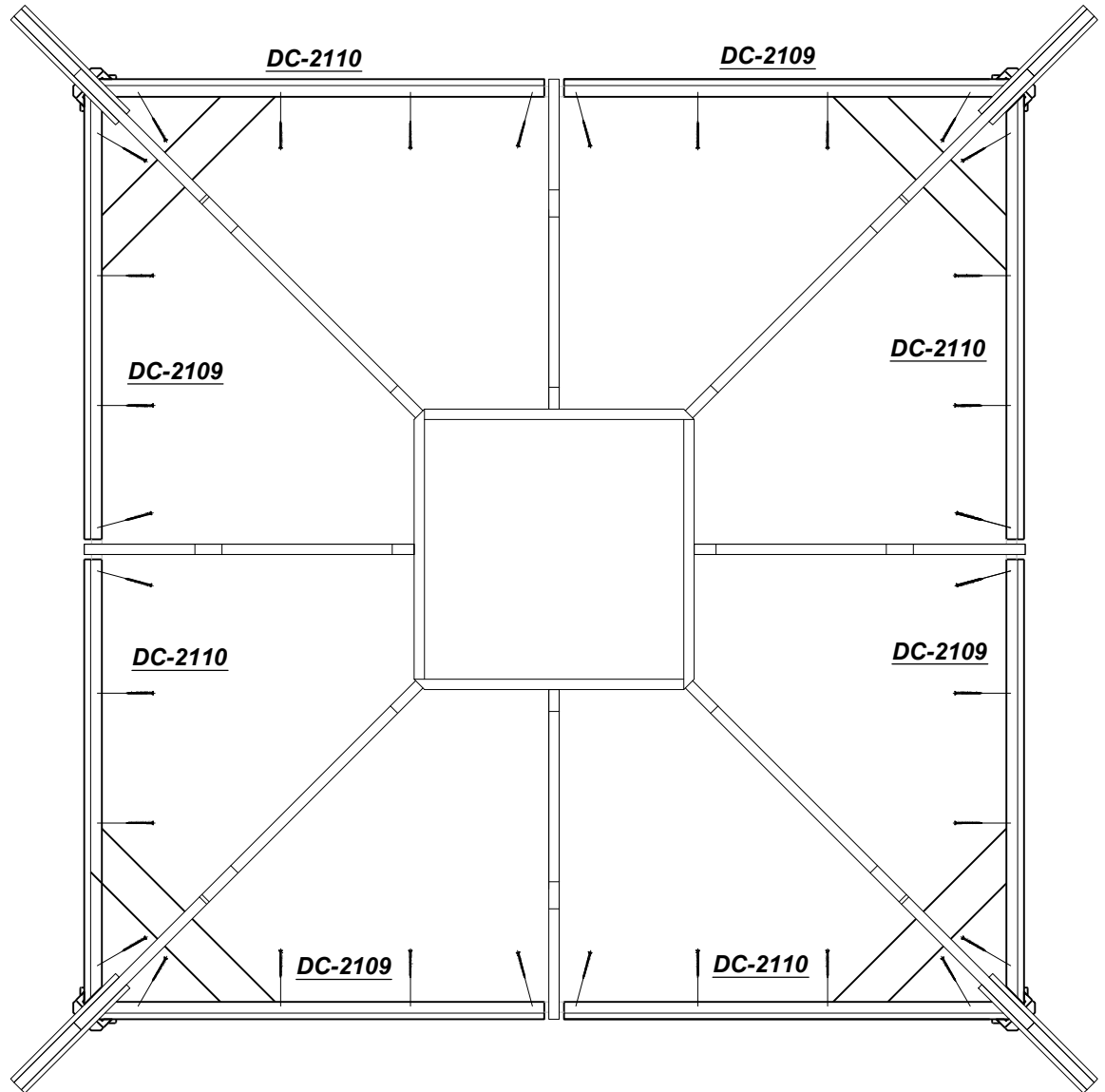
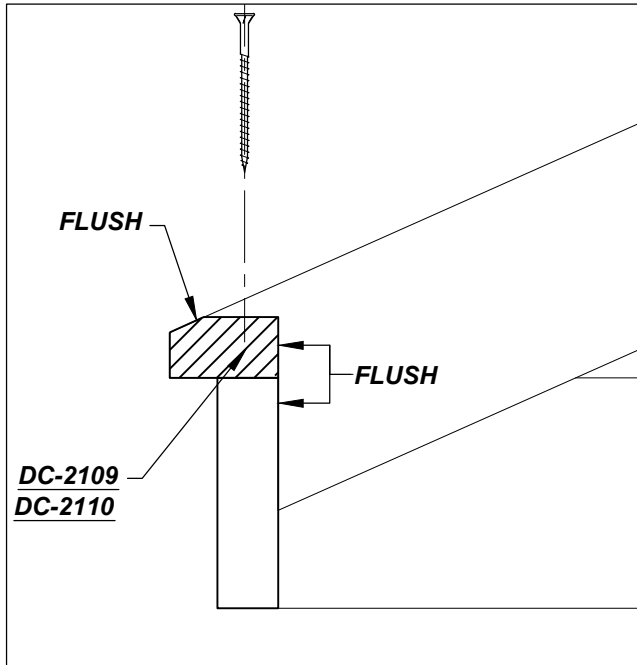
THE BOTTOM EDGE OF THE RAFTER IS TO BE FLUSH WITH THE BOTTOM EDGE OF THE SKYLIGHT FRAME.



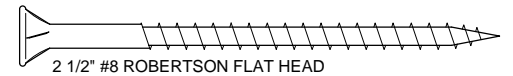
⊗ 8X



FASTEN LEFT AND RIGHT PANEL SUPPORTS (DC 2109 & DC 2110) TO THE TRUSS FRAME.



(B) 32X



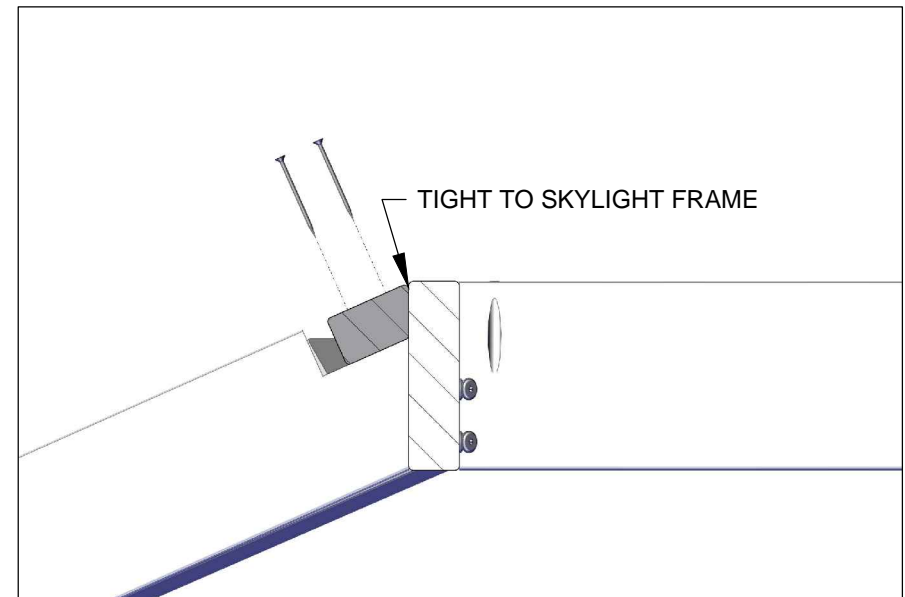
REPEAT THIS STEP FOR ALL FOUR SIDES

FIT THE TOP ROOF STRAPPING (DC 2548) TIGHT TO THE SKYLIGHT FRAME AND EVENLY ACROSS HIP RAFTERS.

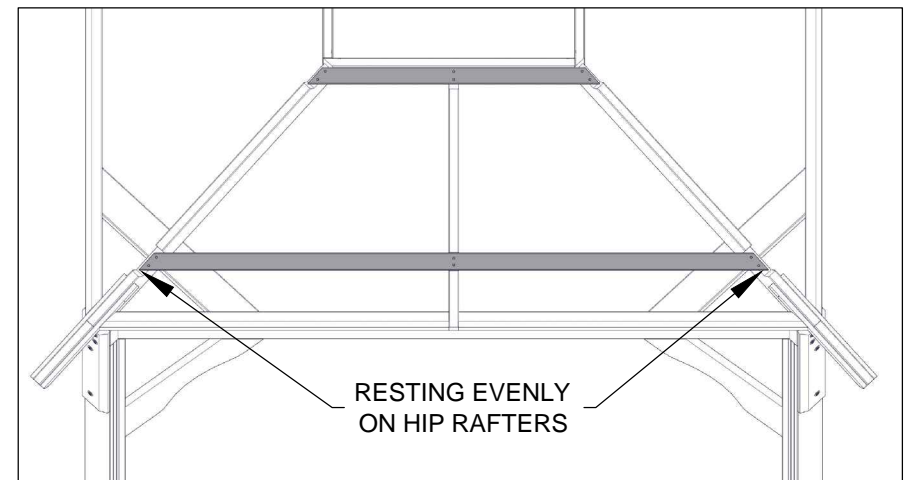
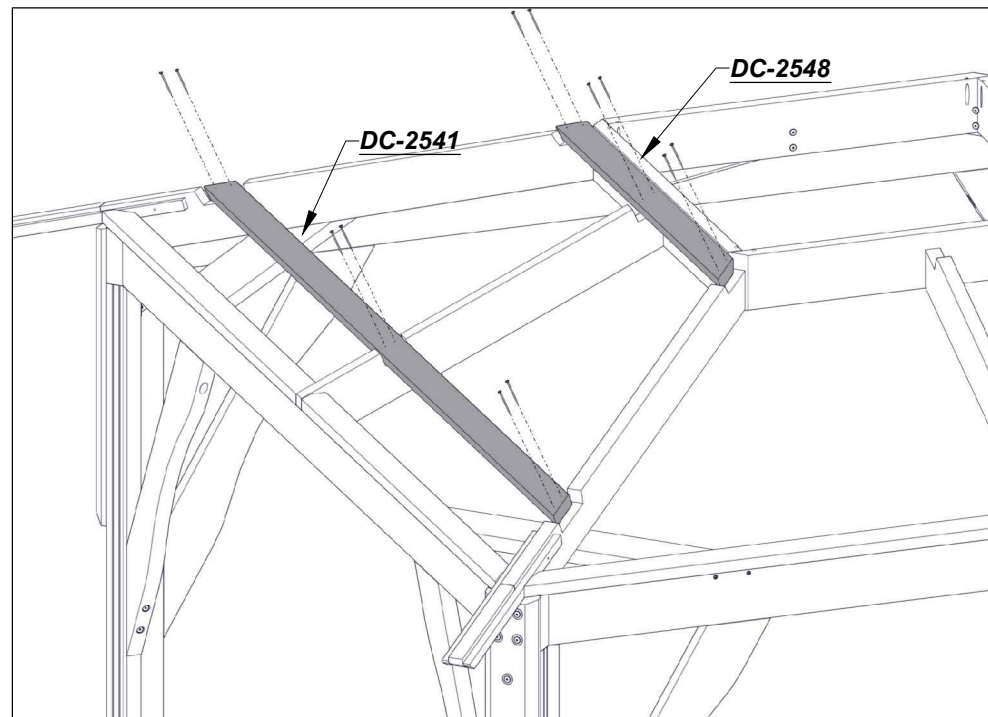
FIT THE MID ROOF STRAPPING (DC 2541) EVENLY ACROSS HIP RAFTERS.

STRAPPING MUST NOT EXCEED PAST ONE-HALF OF THE WIDTH OF THE HIP RAFTERS.

FASTEN THROUGH THE STRAPPING IN TO THE RAFTERS.



! DO NOT STAND ON THE TRUSS FRAME OR RAFTER ASSEMBLY



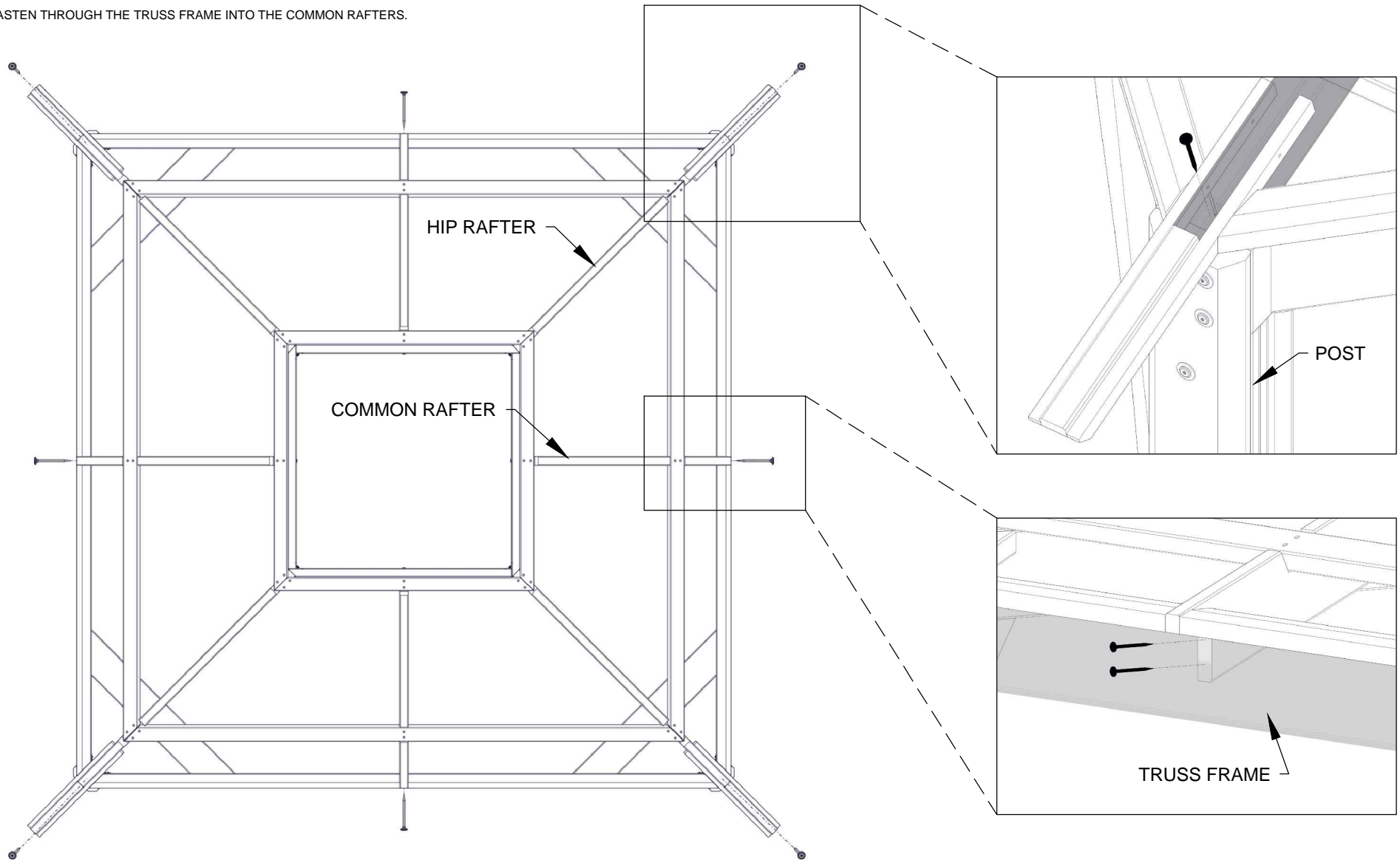
(B) 48X



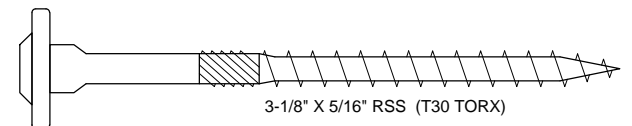
2 1/2" #8 ROBERTSON FLAT HEAD

FASTEN THROUGH THE HIP RAFTERS DOWN INTO THE POSTS.

FASTEN THROUGH THE TRUSS FRAME INTO THE COMMON RAFTERS.



⊗ 12X



3-1/8" X 5/16" RSS (T30 TORX)



STEP 18

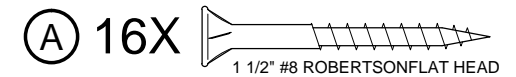
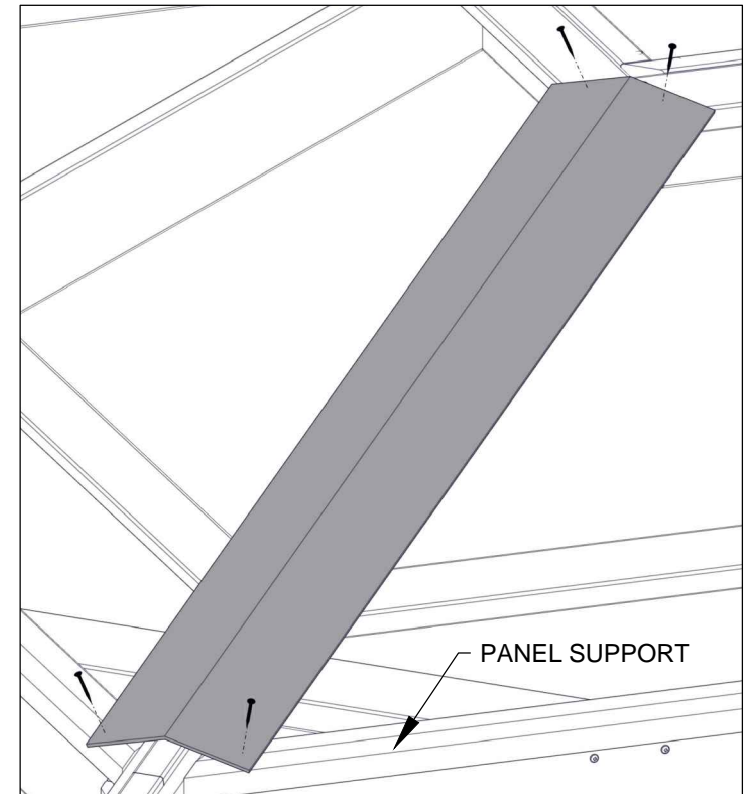
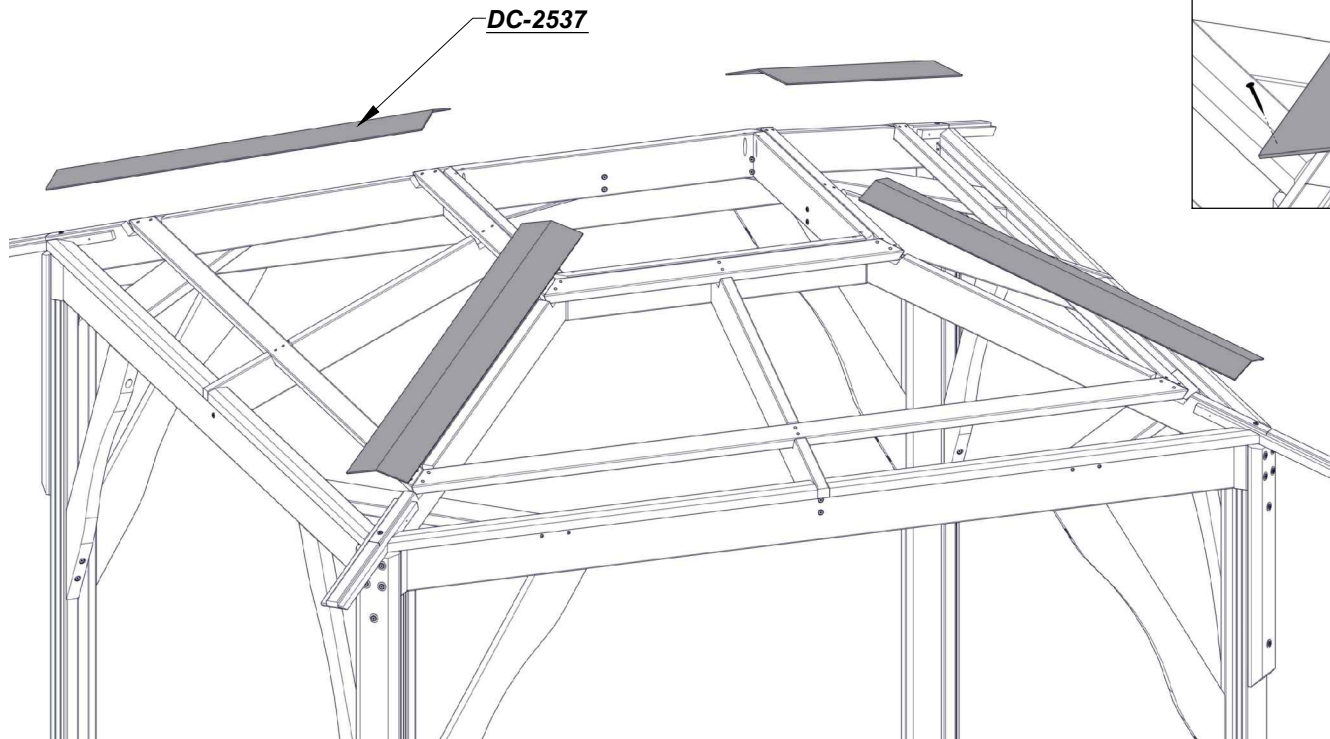
Napa 9x9

REPEAT THIS STEP FOR FOUR HIP COVERS

ALIGN THE HIP COVER (DC 2537) SO IT IS CENTERED ON THE HIP RAFTER.

THE BOTTOM OF THE HIP COVER NOT TO EXTEND PAST THE OUTSIDE OF THE PANEL SUPPORT.

FASTEN THROUGH THE HIP COVER INTO THE PANEL SUPPORTS AND TOP STRAPPING.





STEP 19

Napa 9x9

REPEAT THIS STEP FOR ALL FOUR SIDES

PLACE LARGE INSIDE ROOF SHEETS (DC 2866 & DC 2867) ON THE ROOF STRAPPING AND EVENLY ACROSS HIP RAFTERS.

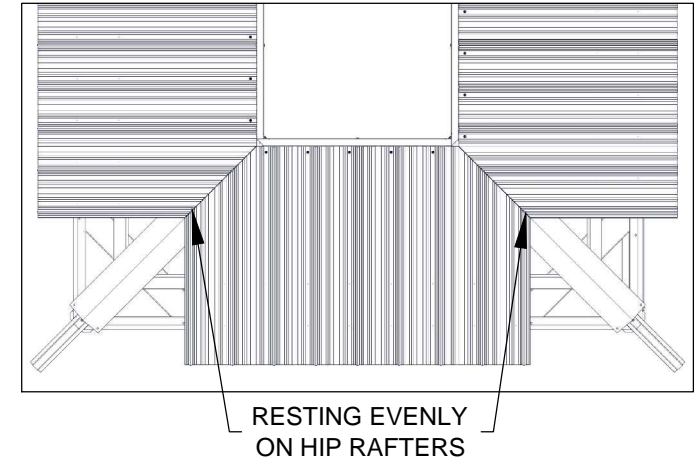
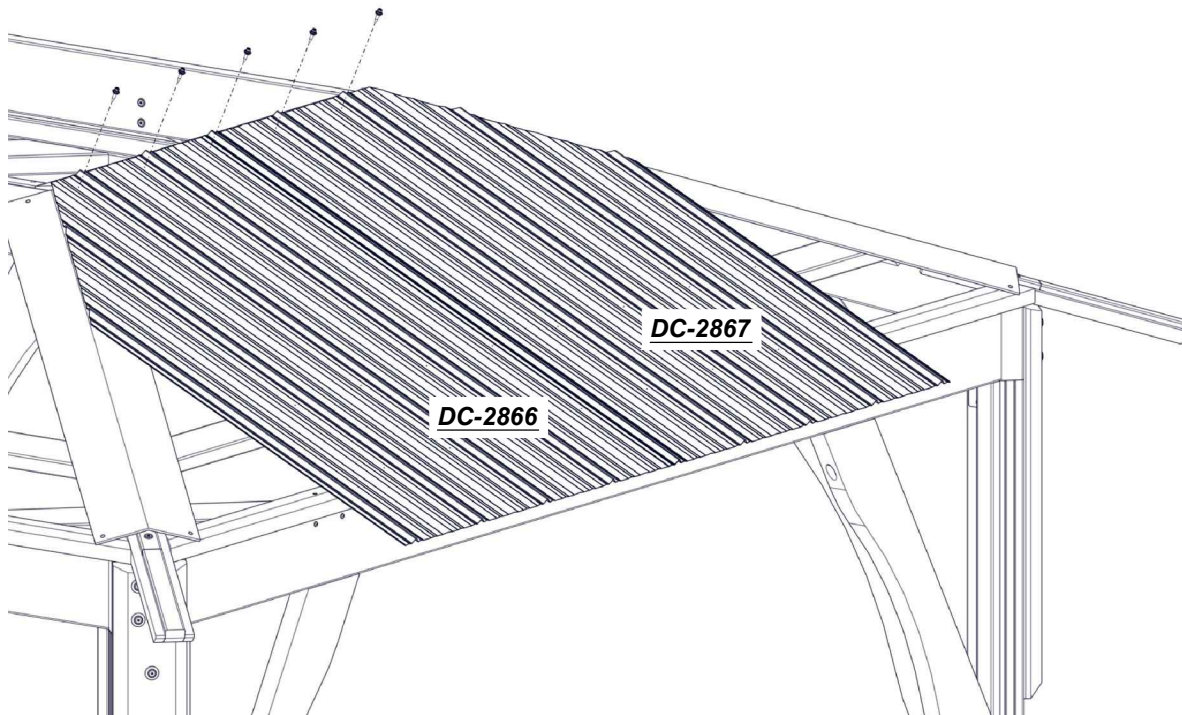
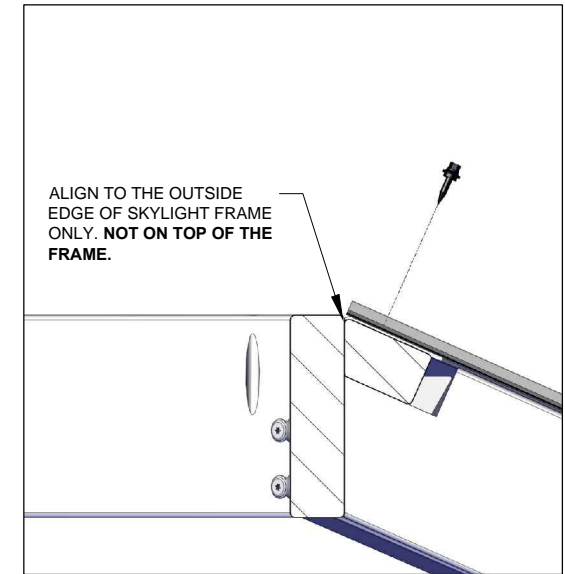
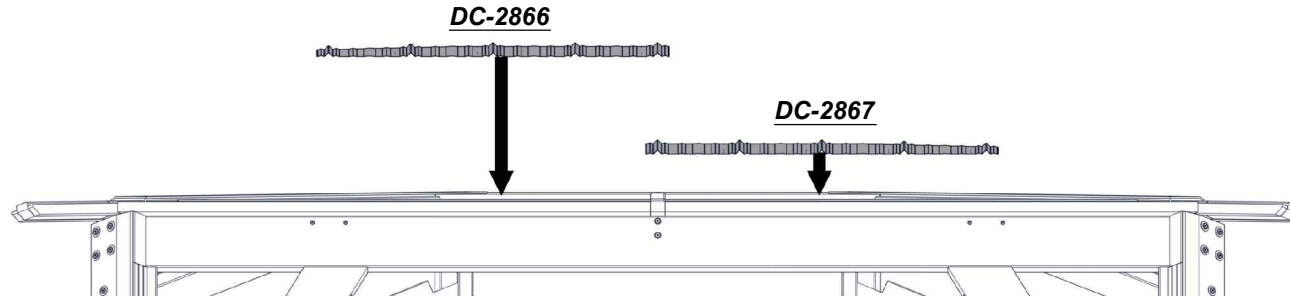
OVERLAP ONE RIB AS SHOWN.

ALIGN TOP OF SHEETS TO THE OUTSIDE EDGE OF THE SKYLIGHT FRAME.

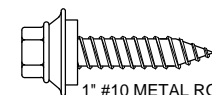
SHEETS MUST NOT EXCEED PAST ONE-HALF OF THE WIDTH OF THE HIP RAFTERS.

ONLY FASTEN THE TOP ROW AT THIS TIME.

ONLY FASTEN THROUGH PRE-PUNCHED HOLE LOCATIONS.



① 20X



1" #10 METAL ROOF SCREW (1/4" HEAD)



STEP 20

Napa 9x9

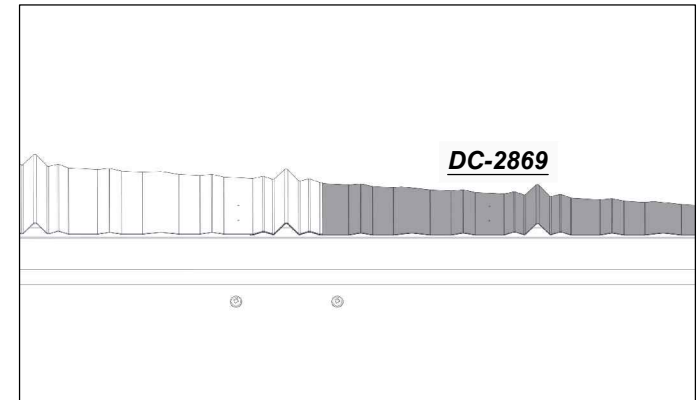
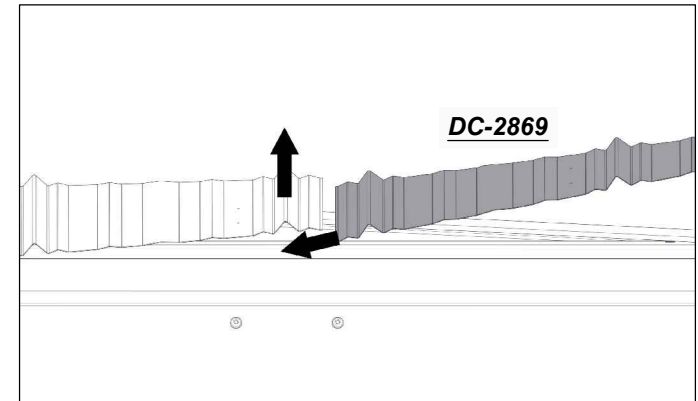
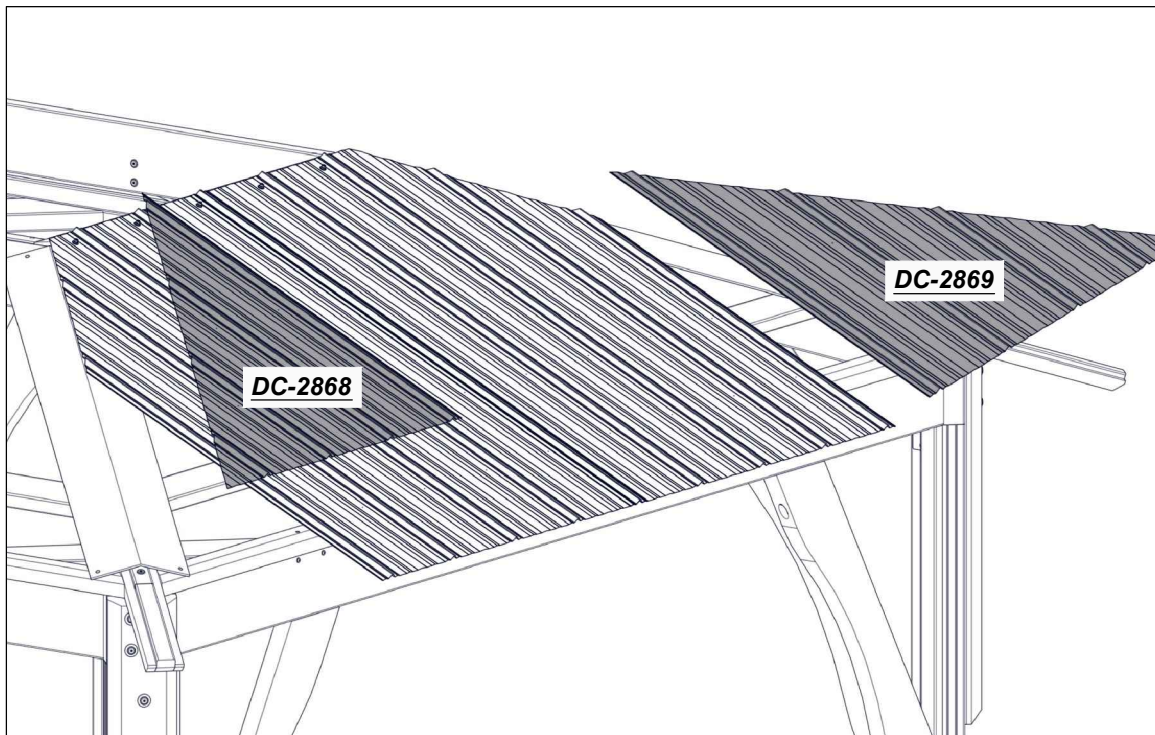
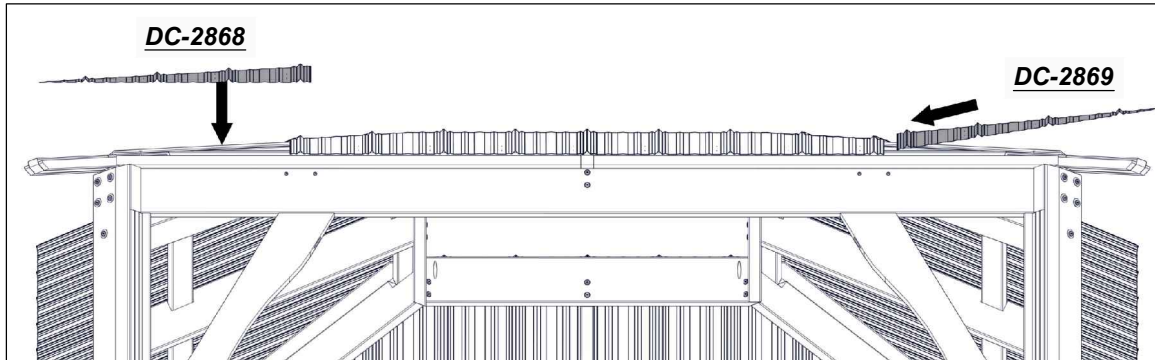
REPEAT THIS STEP FOR ALL FOUR SIDES

PLACE SMALL OUTER ROOF SHEET (DC 2868) ON THE ROOF STRAPPING. OVERLAP ONE RIB AS SHOWN.

PLACE SMALL OUTER ROOF SHEET (DC 2869) ON THE ROOF STRAPPING. **UNDERLAP** ONE RIB AS SHOWN.

ALIGN BOTTOM OF SHEETS TO PREVIOUSLY INSTALLED SHEETS.

SHEETS MUST NOT EXCEED PAST ONE-HALF OF THE WIDTH OF THE HIP RAFTERS.





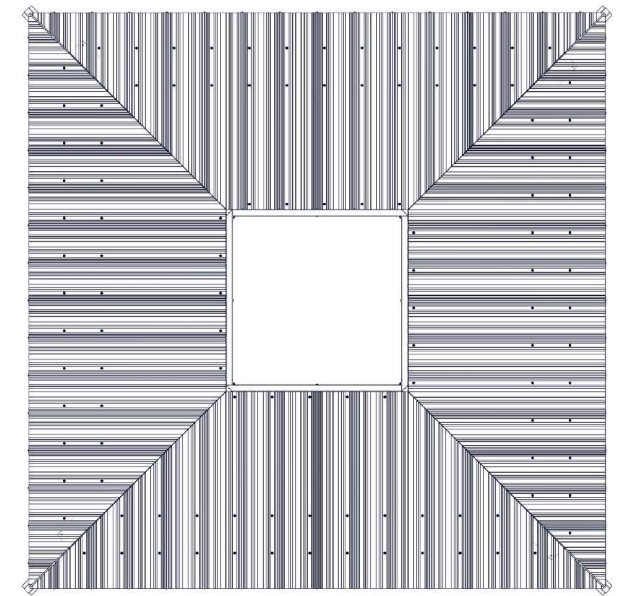
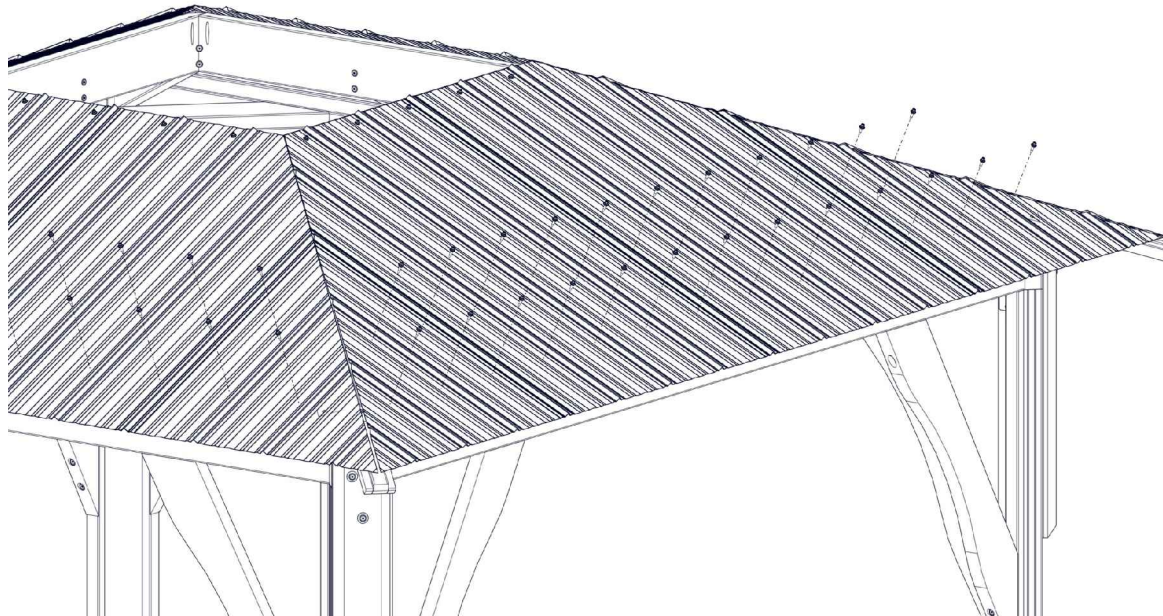
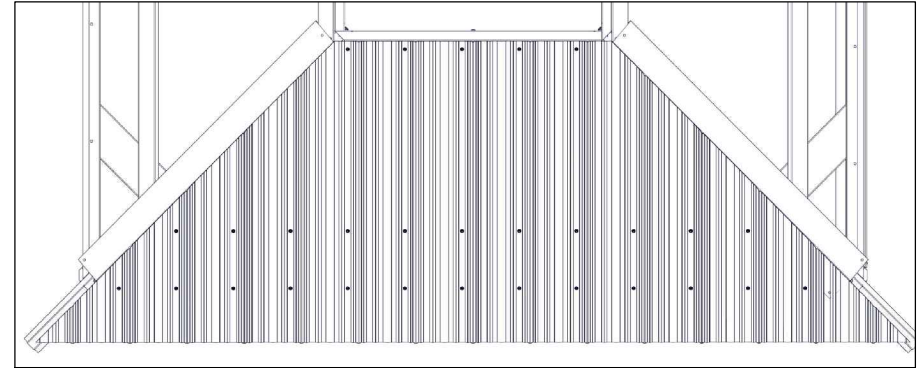
STEP 21

Napa 9x9

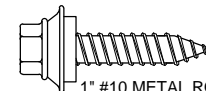
REPEAT THIS STEP FOR ALL FOUR SIDES

FASTEN ALL OF THE ROOF SHEETS TO THE STRAPPING AND PANEL SUPPORTS.

ONLY FASTEN THROUGH PRE-PUNCHED HOLE LOCATIONS.



① 96X



1" #10 METAL ROOF SCREW (1/4" HEAD)

REPEAT THIS STEP FOR ALL FOUR SIDES

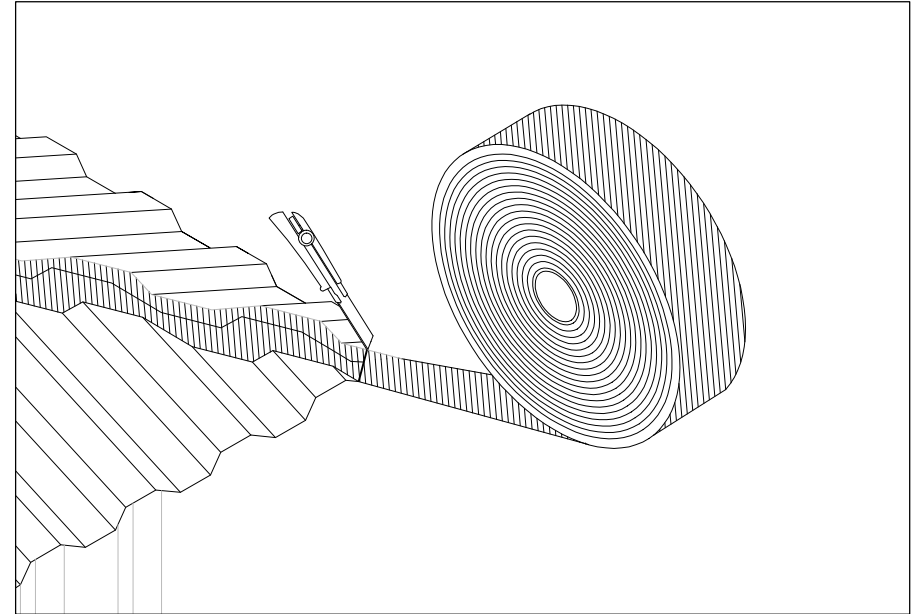
CAREFULLY PEEL BACKER AND PLACE THE SEALING TAPE (DC 2033) OVER TOP OF THE JOINT ACROSS THE ROOFING SHEETS.

APPLY PRESSURE TO ADHERE THE TAPE TO THE CONTOUR OF THE ROOFING SHEETS.

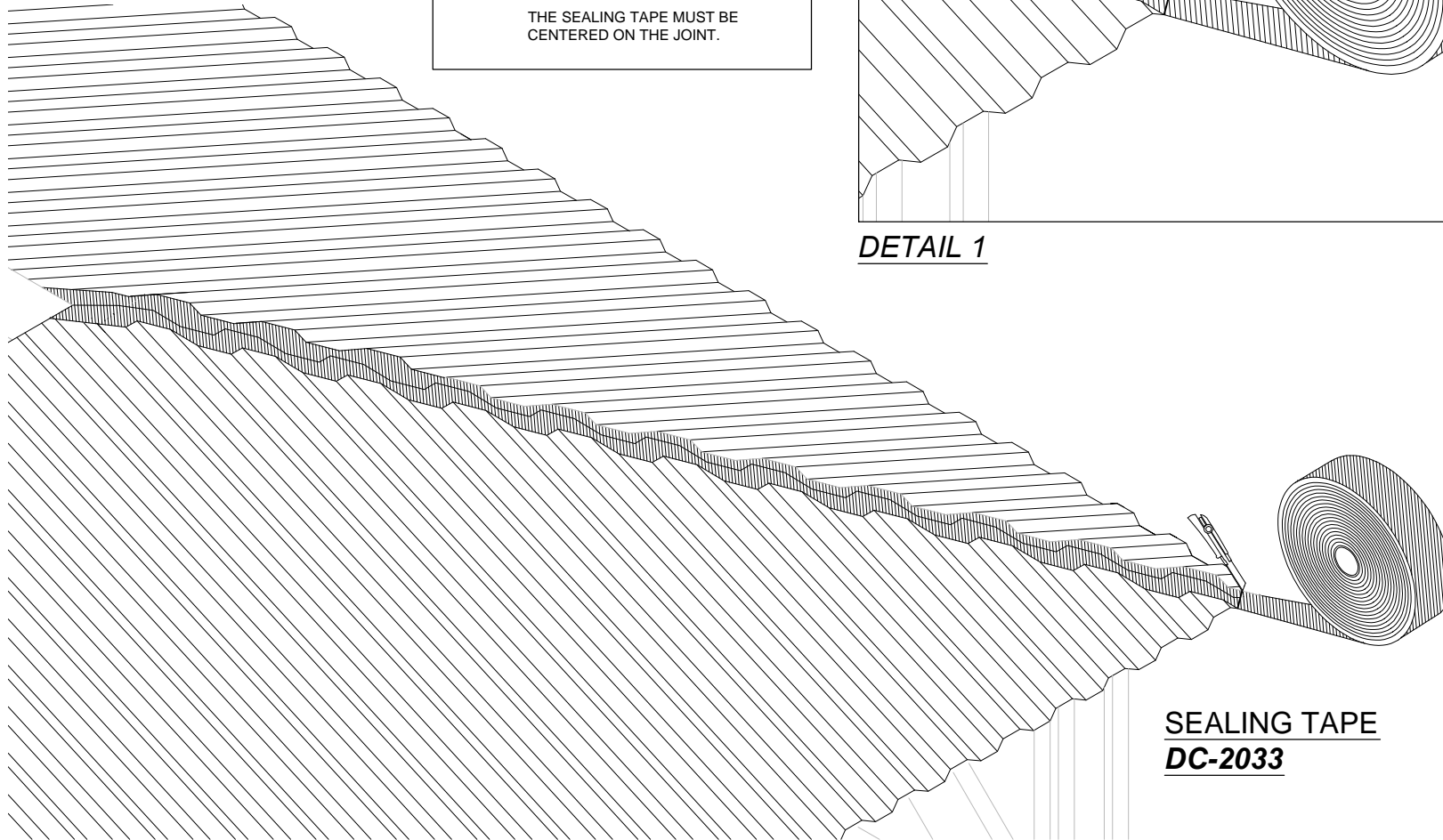
ONCE ADHERED FULLY, TRIM AT EDGE OF THE ROOFING SHEET AS SHOWN IN DETAIL 1.

! **CENTRED ON JOINT**

THE SEALING TAPE MUST BE CENTERED ON THE JOINT.

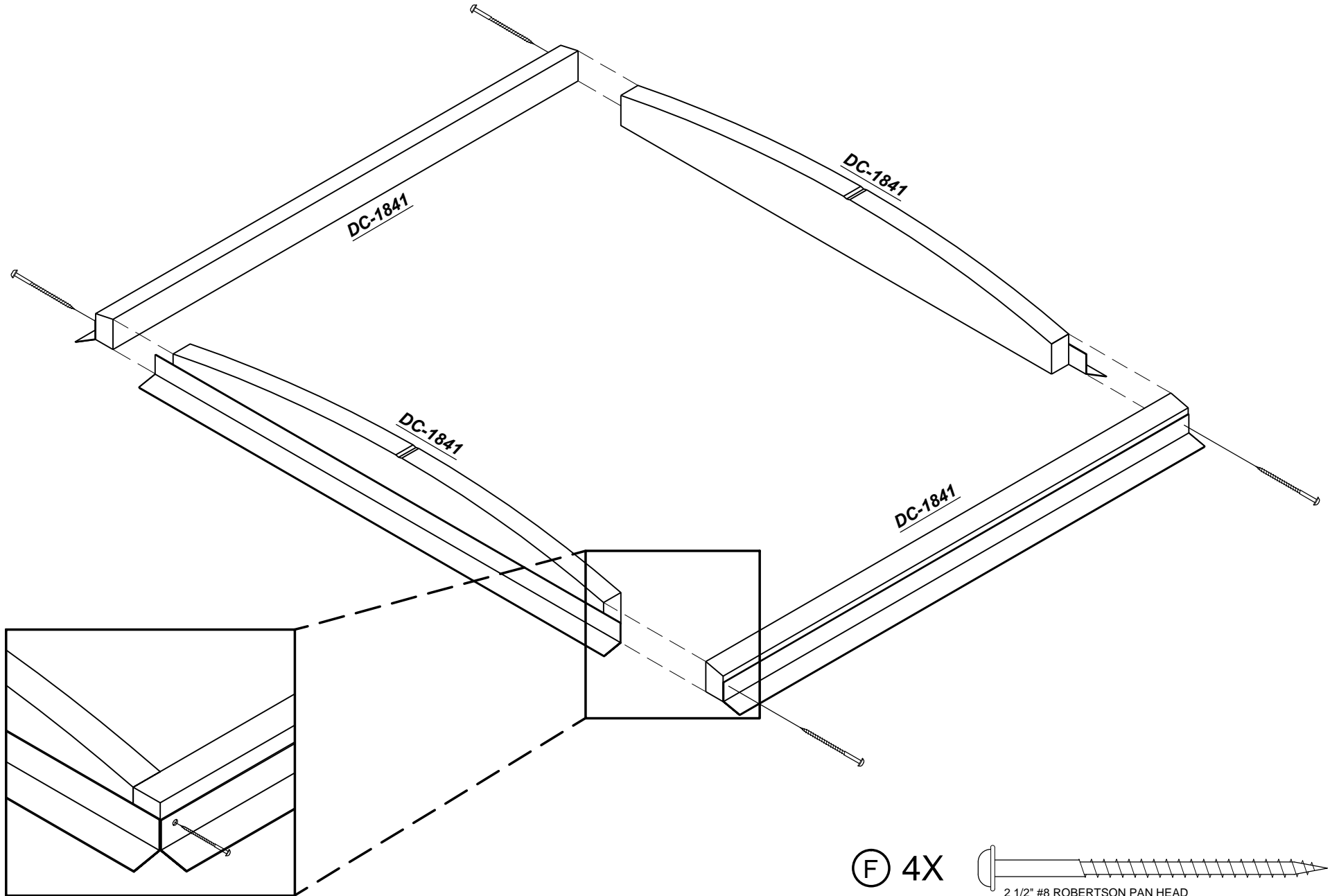


DETAIL 1



SEALING TAPE
DC-2033

ASSEMBLE THE SKYLIGHT (DC 1840 & 1841).

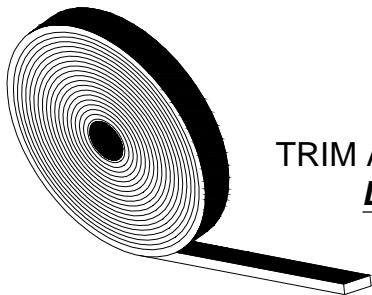
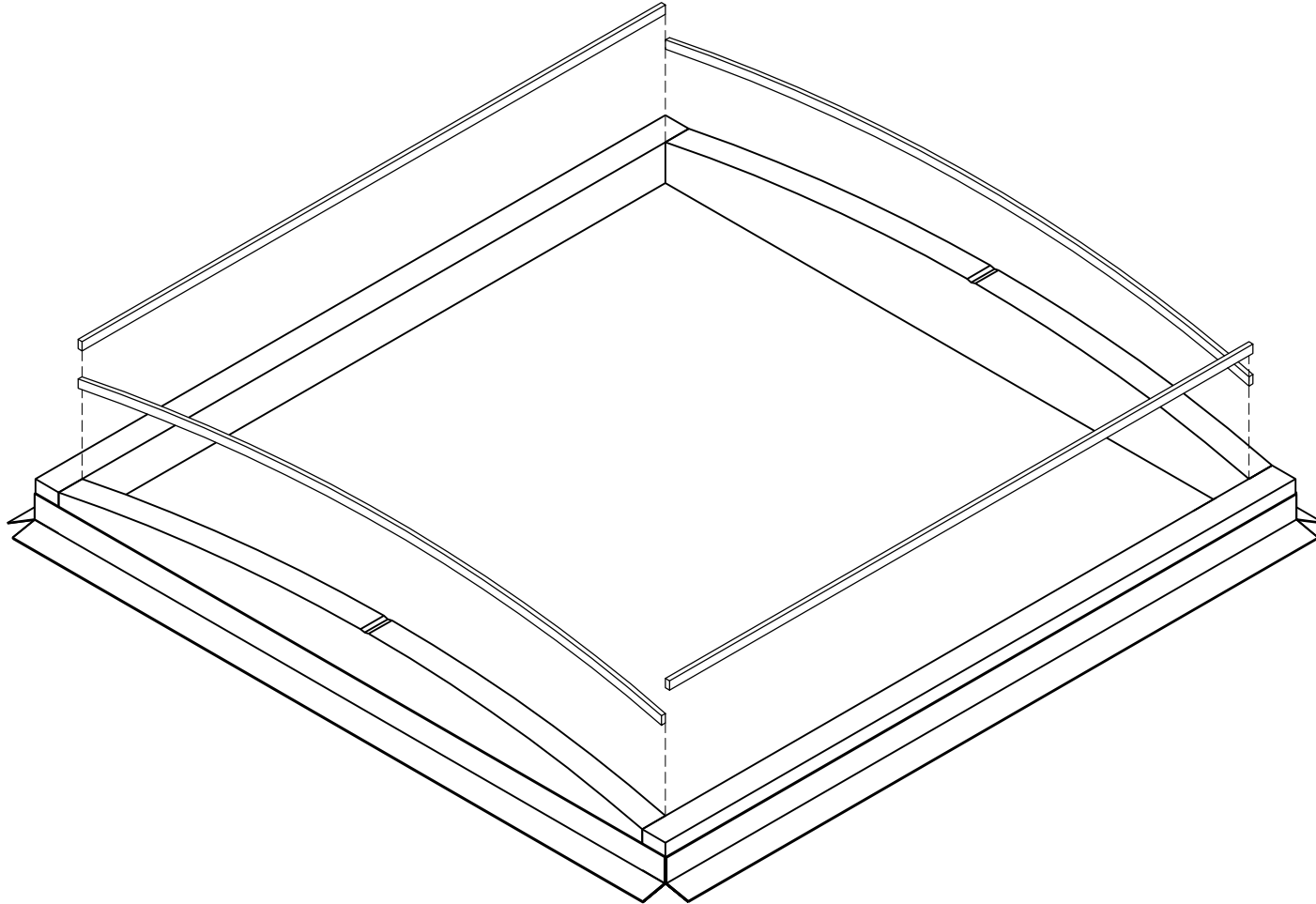


(F) 4X



2 1/2" #8 ROBERTSON PAN HEAD

FASTEN FOAM WEATHER GASKET (DC 1850) TO THE PERIMETER OF THE SKYLIGHT ALONG THE INSIDE EDGE.



TRIM AS NEEDED
DC-1850

FASTEN THE ACRYLIC SKYLIGHT PANEL (DC 1842) TO THE SKYLIGHT FRAME.

CAREFULLY PEEL PROTECTIVE COATING OFF BOTH SIDES OF THE ACRYLIC PANEL.

ALIGN THE PRE-DRILLED HOLES OF THE ACRYLIC WITH THE GROOVE FOUND IN THE MIDDLE OF THE SKYLIGHT FRAME.

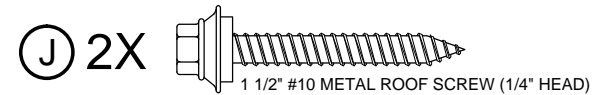
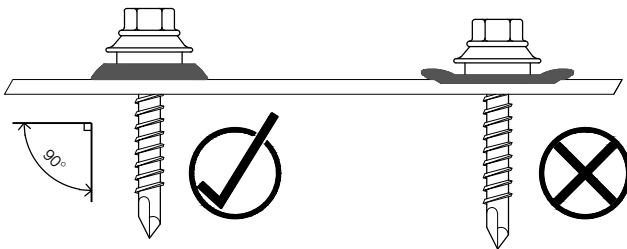
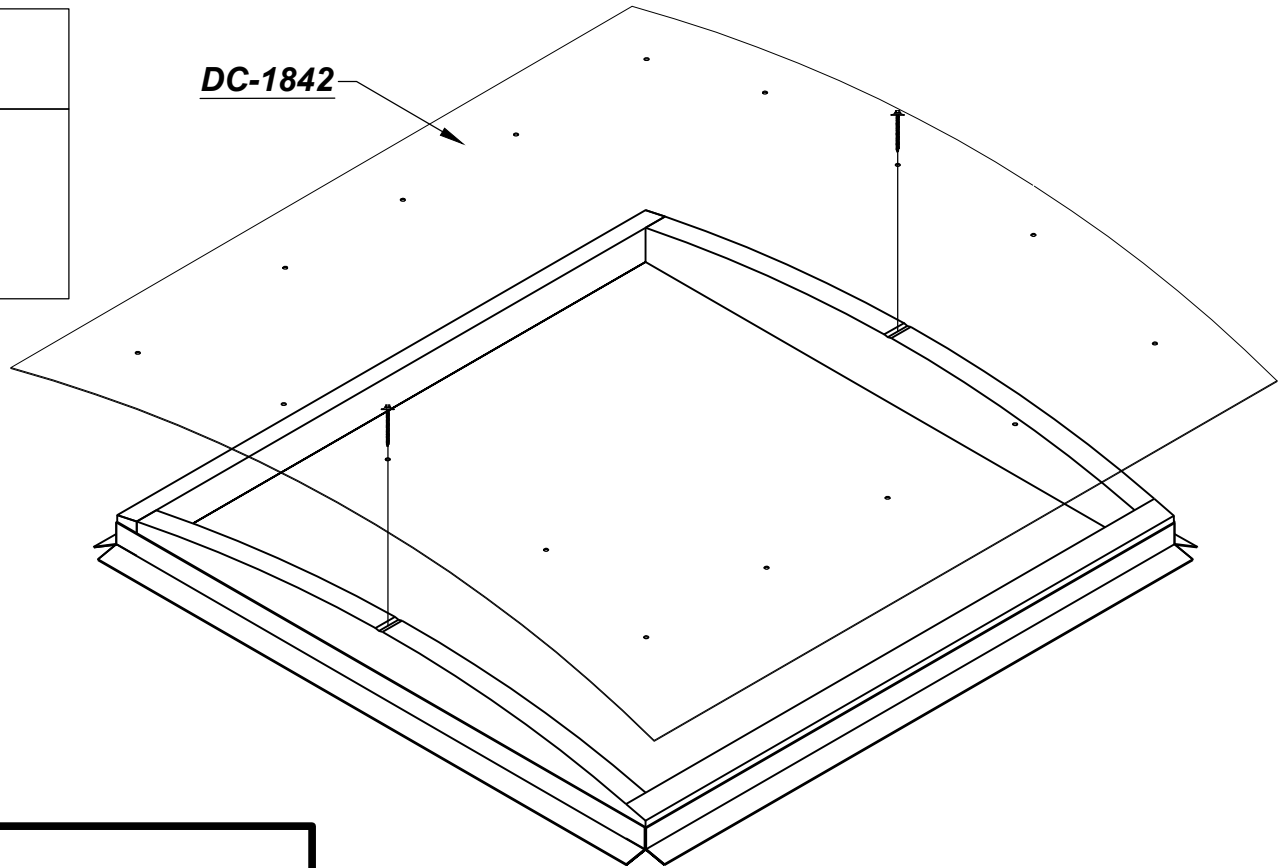


SCREWS MUST BE CENTRED IN HOLES

THE ACRYLIC PANEL EXPANDS AND CONTRACTS AT A DIFFERENT RATE THAN THE SKYLIGHT FRAME.

IF THE SHANK OF THE SCREW IS TIGHT AGAINST THE ACRYLIC PANEL, CRACKING WILL OCCUR.

TAKE THE NECESSARY TIME TO PROPERLY CENTRE EACH SCREW.



COMPLETELY FASTEN THE ACRYLIC PANEL TO THE SKYLIGHT FRAME USING THE PRE-DRILLED HOLES.

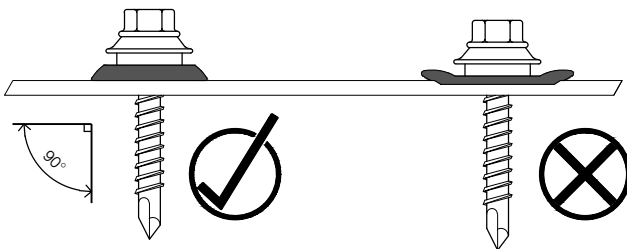
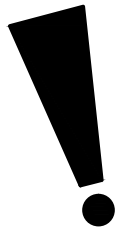
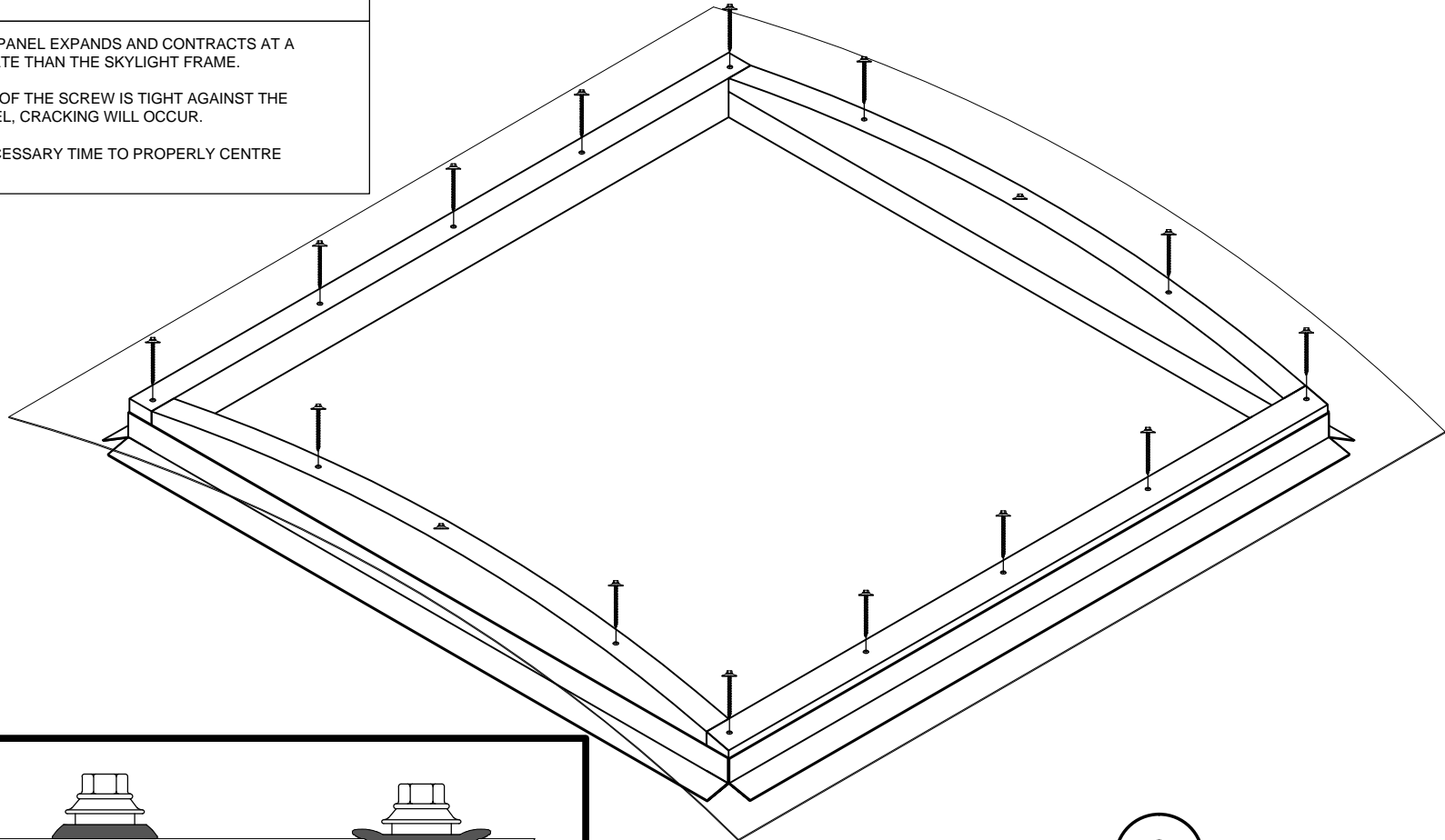



SCREWS MUST BE CENTRED IN HOLES


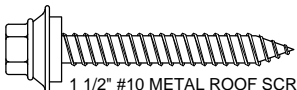
THE ACRYLIC PANEL EXPANDS AND CONTRACTS AT A DIFFERENT RATE THAN THE SKYLIGHT FRAME.

IF THE SHANK OF THE SCREW IS TIGHT AGAINST THE ACRYLIC PANEL, CRACKING WILL OCCUR.

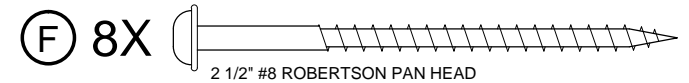
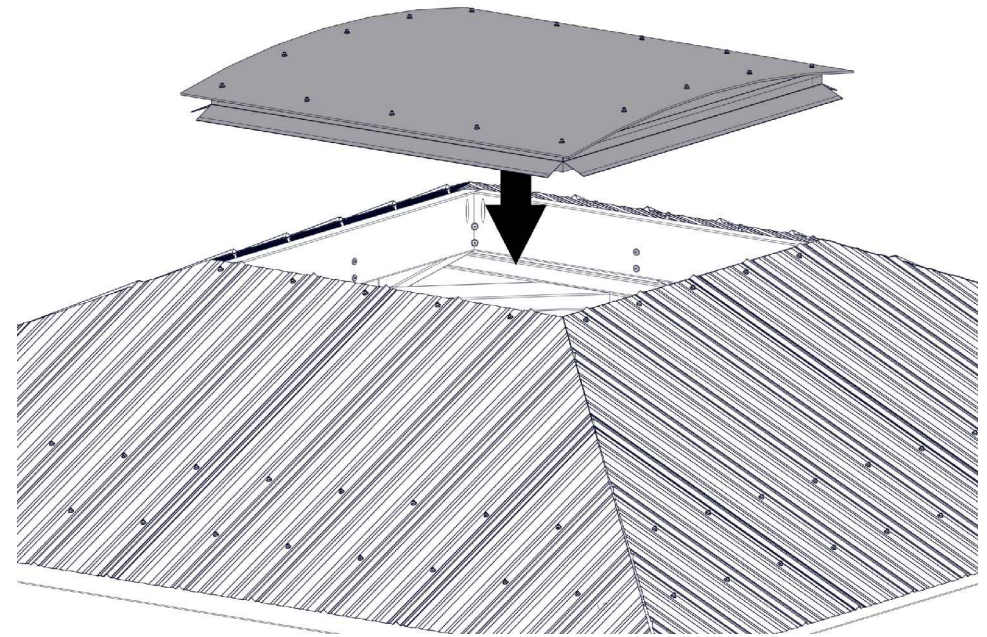
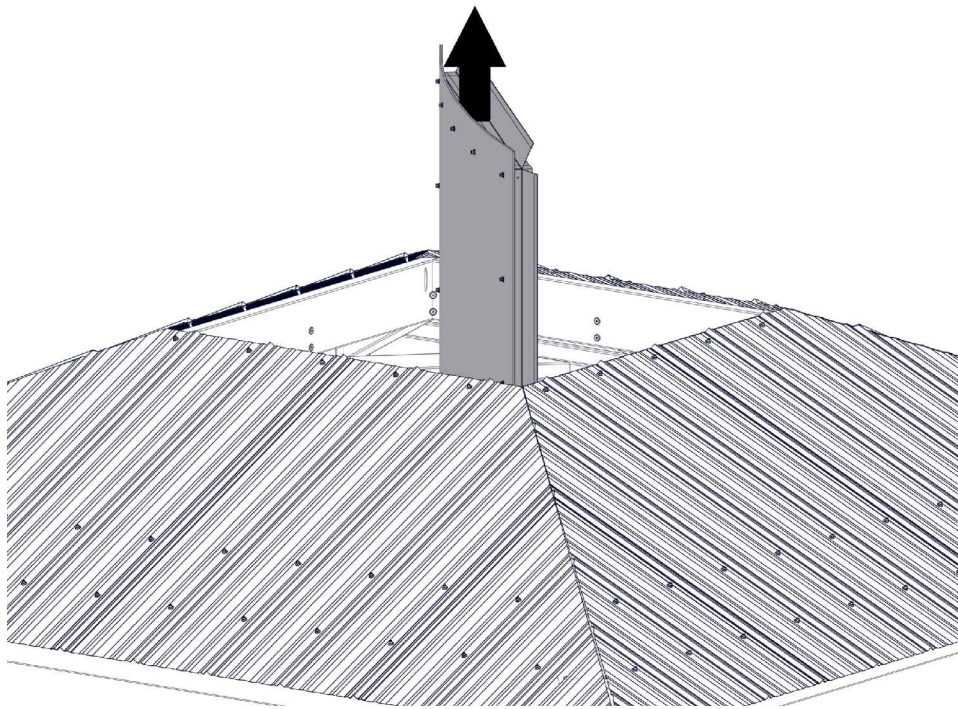
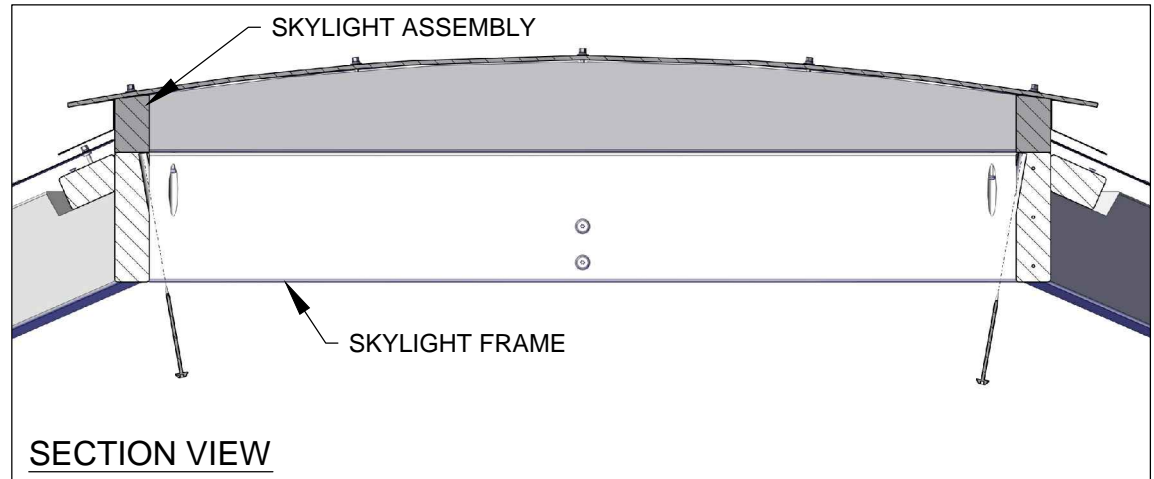
TAKE THE NECESSARY TIME TO PROPERLY CENTRE EACH SCREW.



14X  1" RUBBER WASHER

 14X  1 1/2" #10 METAL ROOF SCREW (1/4" HEAD)

PLACE THE SKYLIGHT ASSEMBLY INTO POSITION ON TOP OF THE SKYLIGHT FRAME.
LOCATE THE PRE-DRILLED HOLES FOR SCREWS TO ENTER ON-ANGLE.
FASTEN THROUGH THE SKYLIGHT FRAME INTO THE SKYLIGHT ASSEMBLY.





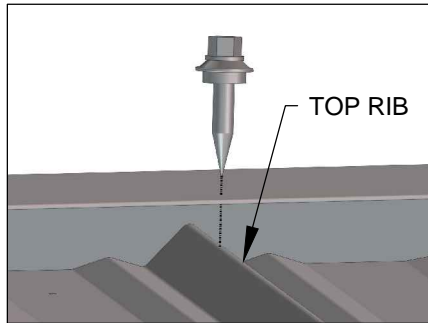
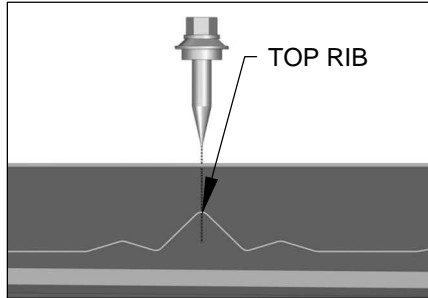
STEP 28

Napa 9x9

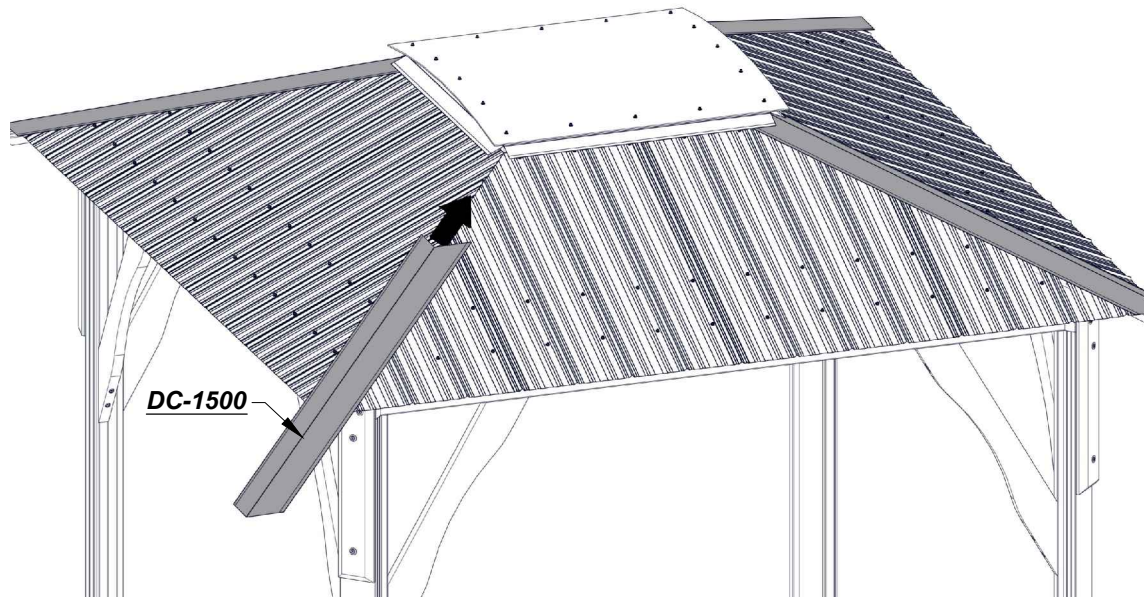
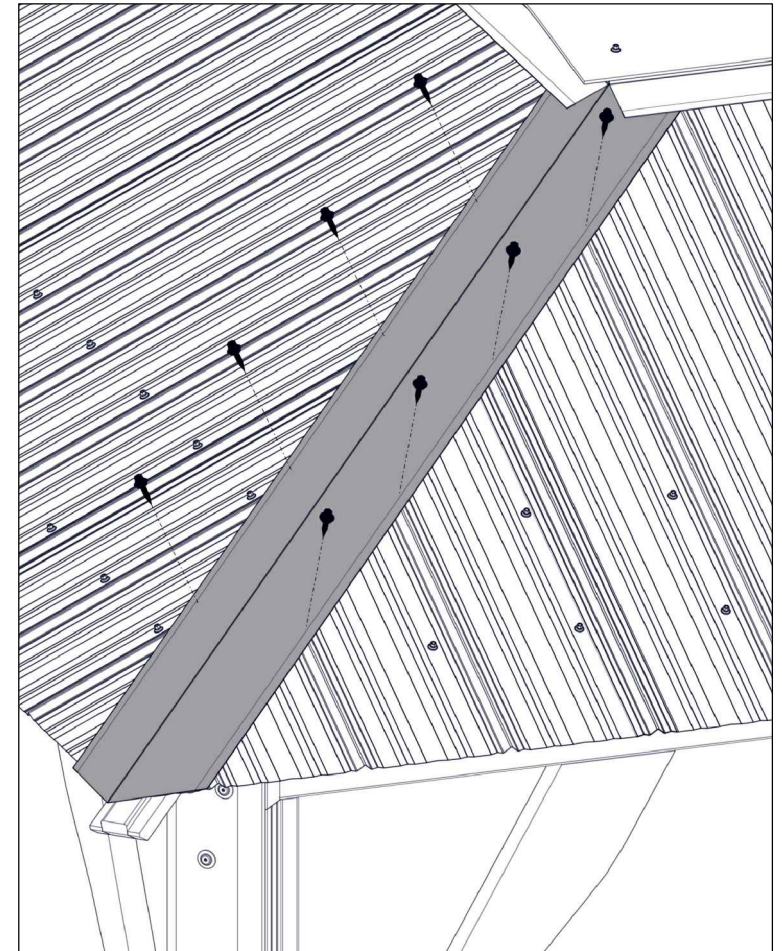
REPEAT THIS STEP FOR ALL FOUR HIP CAPS

PLACE THE METAL HIP CAPS (DC 1500) ON EACH CORNER OF THE ROOF AS SHOWN.

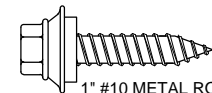
PLACE EACH CAP SO THAT THE TOP OF THE CAP FITS TIGHT INTO THE CORNER OF THE SKYLIGHT FRAME BELOW THE SKYLIGHT FLASHING. MAKE SURE THAT THE CAP IS SITTING CENTRED ON THE HIP, THEN ATTACH IT THROUGH THE ROOFING SHEET AND INTO THE STRAPPING. SCREWS MUST BE FASTENED THROUGH THE TOP RIBS OF THE ROOFING SHEET ONLY. DO NOT OVER TIGHTEN, OR THE HIP CAPS MAY BE DAMAGED.



! SCREWS MUST BE FASTENED THROUGH THE TOP RIBS OF THE ROOFING SHEET ONLY.



① 32X



1" #10 METAL ROOF SCREW (1/4" HEAD)

